

### Technical Data Sheet Mini-Top Infrared LEDs EAIPL3528A3

#### Features

- Low forward voltage.
- View angle 125°
- Small package
- Wide viewing angle
- Pb free
- The product itself will remain within RoHS compliant version.



#### Description

• Everlight Americas infrared emitting diode is a high intensity diode. Due to the package design ,the LED has wide viewing angle. The device is spectrally matched with phototransistor, photodiode and infrared receiver module.

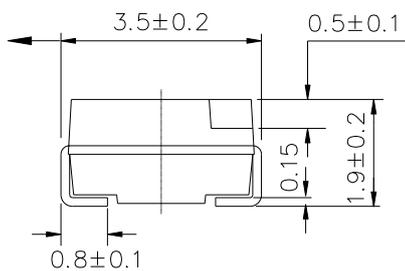
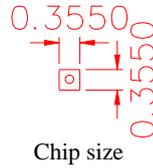
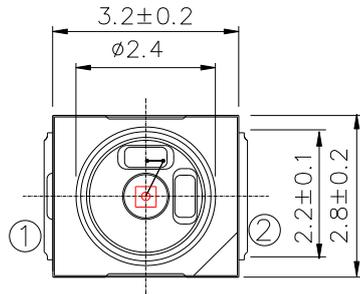
#### Applications

- Sensor

#### Device Selection Guide

Device No.	Chip Material	Lens Color
EAIPL3528A3	GaAlAs	Water Clear

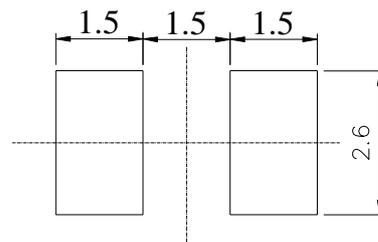
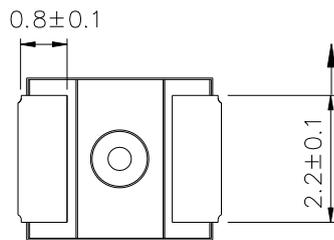
**Package Dimensions**



① Cathode  
② Anode



For reflow soldering (Proposal)



- Notes:** 1.All dimensions are in millimeters  
2.Tolerances unless dimensions  $\pm 0.1$ mm

**Absolute Maximum Ratings (Ta=25°C)**

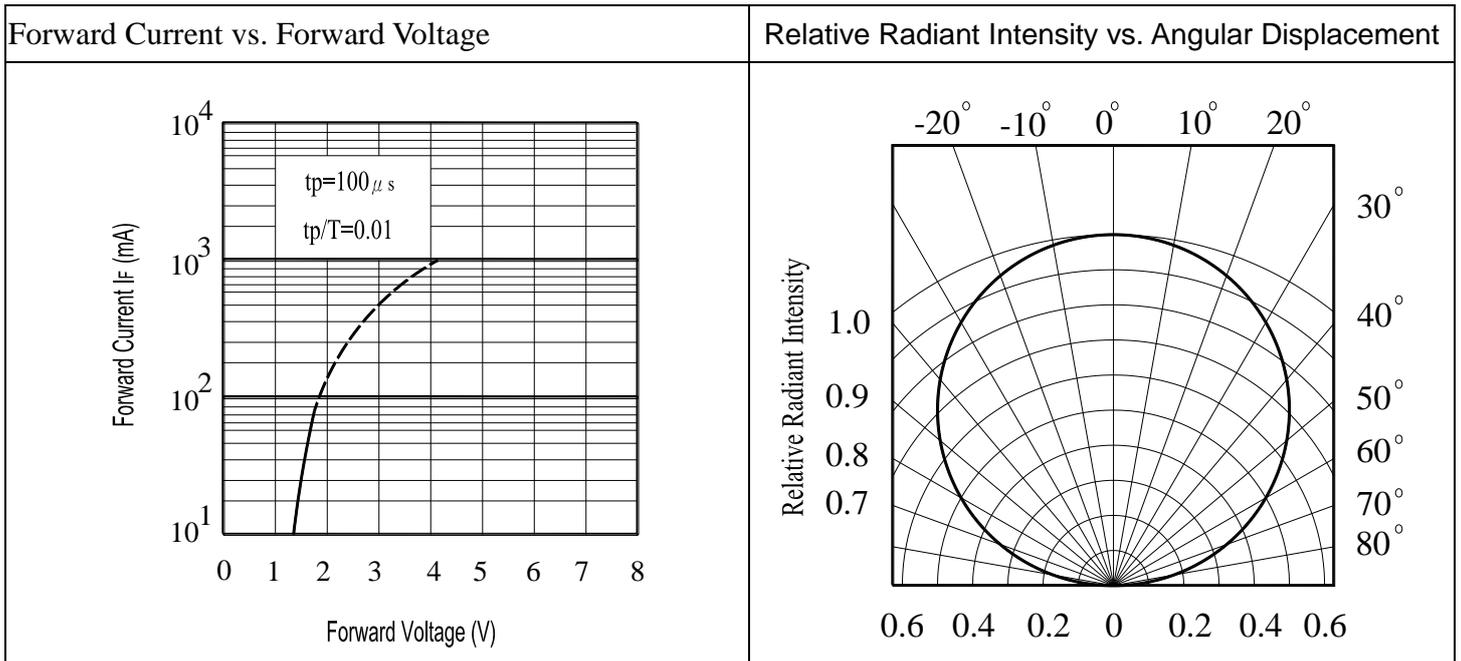
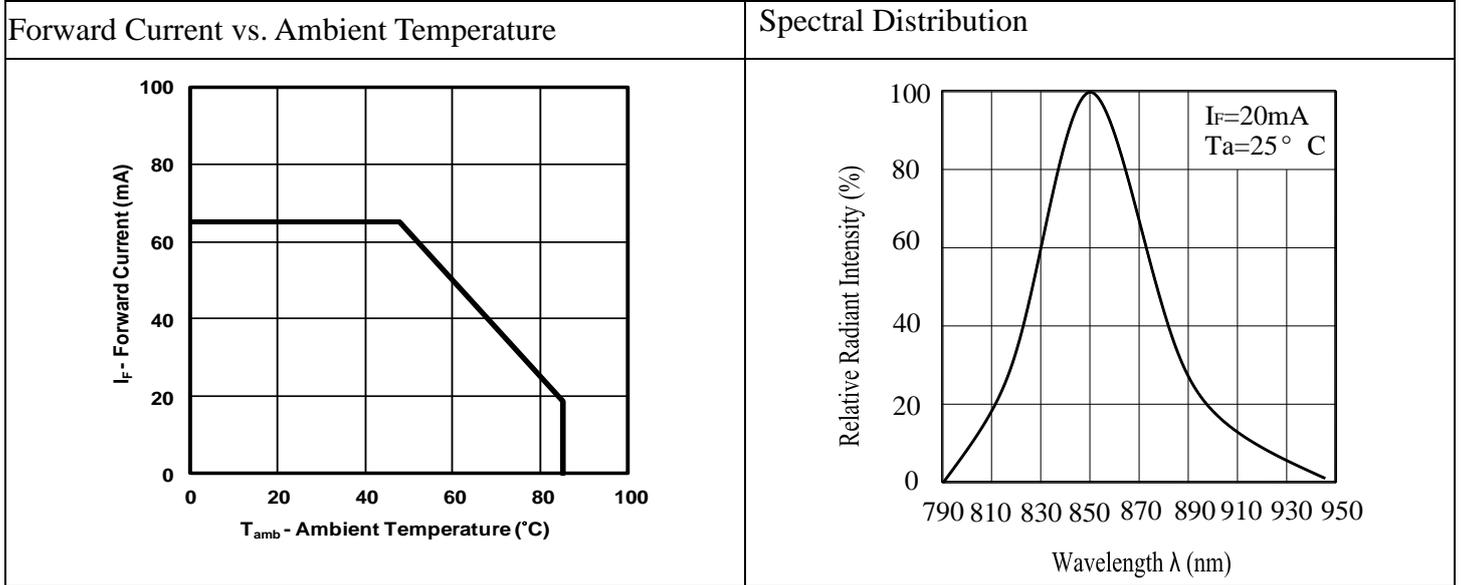
Parameter	Symbol	Rating	Unit
Continuous Forward Current	$I_F$	65	mA
Reverse Voltage	$V_R$	5	V
Operating Temperature	$T_{opr}$	-40 ~ +85	°C
Storage Temperature	$T_{stg}$	-40 ~ +100	°C
Soldering Temperature *1	$T_{sol}$	260	°C
Power Dissipation at(or below) 25°C Free Air Temperature	$P_d$	130	mW

**Notes: \*1:Soldering time  $\leq 5$  seconds.**

**Electro-Optical Characteristics (Ta=25°C)**

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Radiant Intensity	I <sub>e</sub>	2.0	3.0	--	mW/sr	I <sub>F</sub> =20mA
		12	15	--		I <sub>F</sub> =100mA Pulse Width ≤ 100μ s ,Duty ≤ 1%
Peak Wavelength	λ <sub>p</sub>	--	850	--	nm	I <sub>F</sub> =20mA
Spectral Bandwidth	Δλ	--	30	--	nm	I <sub>F</sub> =20mA
Forward Voltage	V <sub>F</sub>	1.20	1.40	1.70	V	I <sub>F</sub> =20mA
		1.40	1.60	2.00		I <sub>F</sub> =100mA Pulse Width ≤ 100μ s ,Duty ≤ 1%
Reverse Current	I <sub>R</sub>	--	--	10	μ A	V <sub>R</sub> =5V
View Angle	2θ <sub>1/2</sub>	--	120	--	deg	I <sub>F</sub> =20mA

**Typical Electrical/Optical/Characteristics Curves**



● **Precautions For Use**

1. Over-current-proof

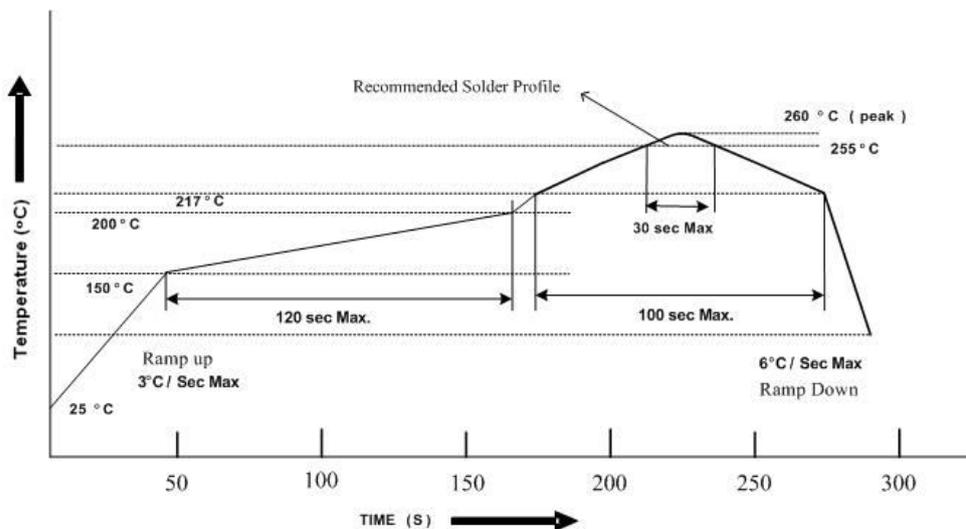
Customer must apply resistors for protection , otherwise slight voltage shift will cause big current change ( Burn out will happen ).

2. Storage

- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package, the LEDs should be kept at 30°C or less and 90%RH or less.
- 2.3 The LEDs should be used within a year.
- 2.4 After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.
- 2.5 The LEDs should be used within 72 hours (3 days) after opening the package
- 2.6 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.  
Baking treatment : 60±5°C for Min 24 hours.

3. Soldering Condition

3.1 Pb-free solder temperature profile



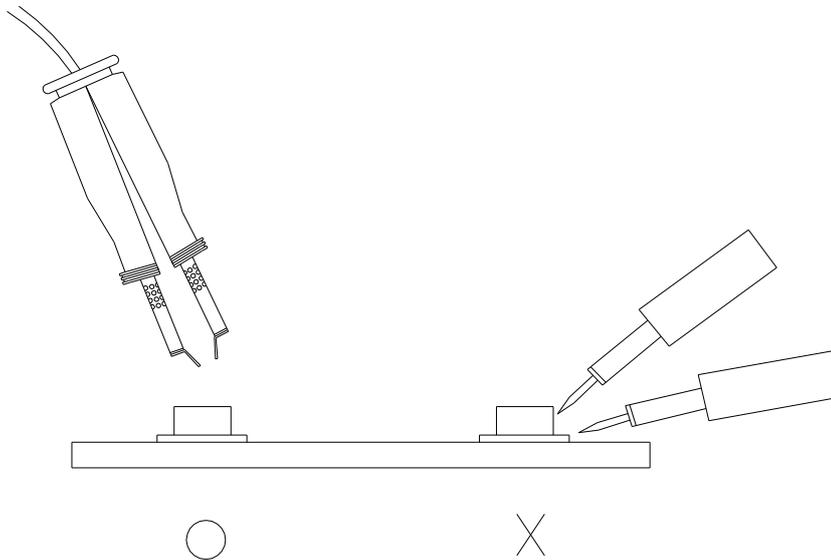
- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

#### 4. Soldering Iron

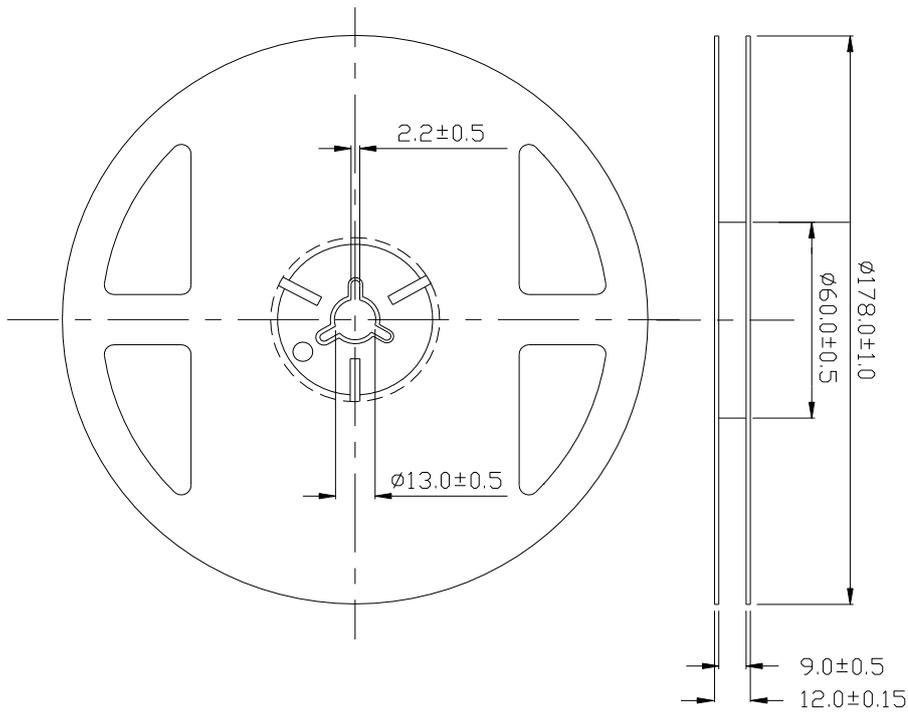
Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

#### 5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

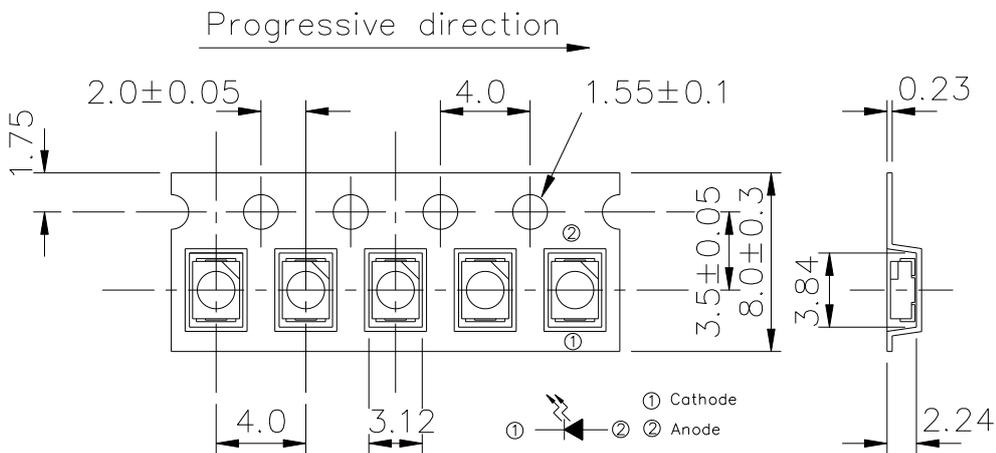


**Package Dimensions**



**Note:** The tolerances unless mentioned is  $\pm 0.1$ mm ,Unit = mm

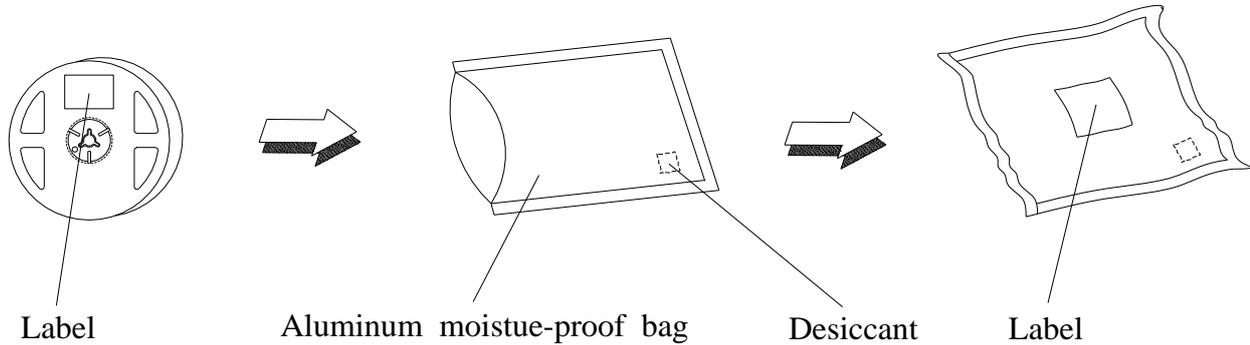
**Carrier Tape Dimensions:(Quantity: 2000pcs/reel)**



TOLERANCES UNLESS DIMENSION  $\pm 0.1$   
ANGLE  $\pm 0.5$   
UNIT: mm

**Note:** The tolerances unless mentioned is  $\pm 0.1$ mm ,Unit = mm

## Packing Procedure



## Label Form Specification

	<b>EVERLIGHT</b>	
CPN : P/N : XXXXXXXXXXXXX XXXXXXXXXXXXXXXXXX		<b>RoHS</b>
QTY : XXX 	CAT : XXX HUE : XXX REF : XXX	
LOT NO : XXXXXXXXXXXX 		
Reference : XXXXXXXXX 		

CPN: Customer's Production Number  
P/N : Production Number  
QTY: Packing Quantity  
CAT: Ranks  
HUE: Peak Wavelength  
REF: Reference  
LOT No: Lot Number  
MADE IN TAIWAN: Production Place

## Notes

1. Above specification may be changed without notice. Everlight Americas will reserve authority on material change for above specification.
2. When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. Everlight Americas assumes no responsibility for any damage resulting from use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.
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