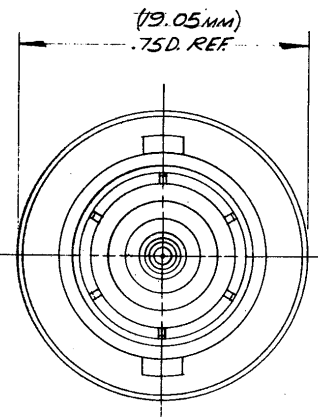
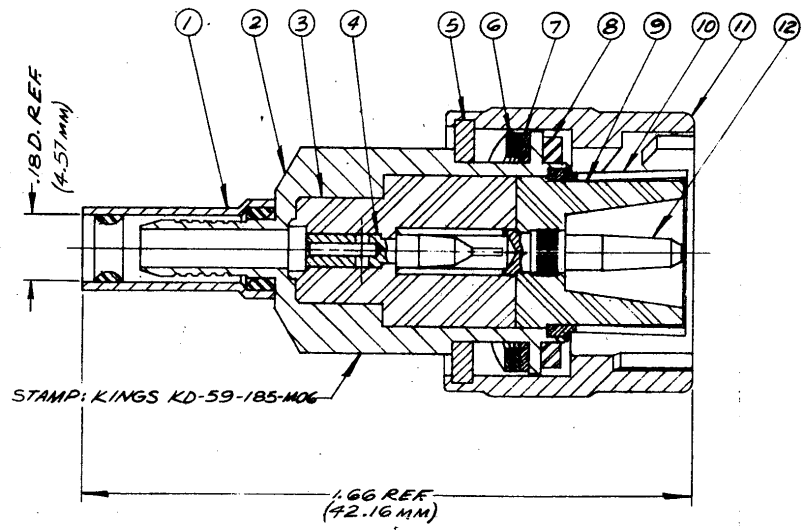


DASH NO.	M CODE	MADE FROM
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- NOTES:**
1. FOR USE WITH RAYCHEM 5021K1011 CABLE.
 2. FOR CABLE TRIMMING USE KTJ-153 & KTD-161.
 3. FOR FORMING USE CRIMP DIE SIZE 128.
 4. FOR CABLING INSTRUCTIONS SEE CP-5401.
 5. ITEMS ①, ②, ⑤ & ⑪ TO HAVE TR-5 FINISH.
 6. MARK PACKAGE: KINGS KD-59-185-M06
XXXX (DATE CODE)

UNLESS OTHERWISE SPECIFIED:	
1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS ± .010	2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3 PLACE DECIMALS ± .004	3. NO FILLETS PERMITTED
ANGLES ± 0°30'	4. SURFACE ROUGHNESS 83 MICROINCHES RMS MAX
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.	5. ALL DIMENSIONS PRIOR TO PLATING
	6. ALL PLATING IN ACCORDANCE WITH KER 10004

MAX. WEIGHT
32 GRAMS

KD-59-185-M06
 (SHT 1 OF 2)
 S-D

REVISIONS	
ISSUE	CHANGES
0	ER 21416 M.A. 13 DEC 80
1	CN 31044 C KH 9 AUG 89

SCALE	4:1
USED ON	
REF	BOEING
	C PLUG
DRAWN	DATE 2 DEC 80
APPR	DATE 13 DEC 80
KD-59-185-M06	

(SHT 1 OF 2)