

High Power Output, Hybrid Digital-to-Synchro/Resolver Converters

DRC1745/DRC1746

FEATURES

14- or 16-Bit Resolution
2 or 4 Arc-Minutes Accuracy
2VA max Mean Output Drive Capability
Full Accuracy for dc to 2.6kHz Reference
Full Accuracy with dc or Pulsating Power
Supplies (PPS)

Guaranteed Operation With 3V dc Pedestal on PPS Can Drive Pure Inductive, Resistive or Highly

Capacitive Loads

S or CMOS Latched Inputs With Separate High/Low Byte Exable

Byte Enable

ow Radius Vector Variation (0.03%)

Optional TransZorbTM Protection Against

Inductive Spikes on Output

Protected Against +200% Overvokage or

Analog Input

Remote Output Sensing Facility
No Trims of External Adjustments

Full Output Short Circuit Protection Single 40-Pin Package

Hi Rel, MIL-STD 883B Versions Available

APPLICATIONS

Driving Synchro and Resolver Control Transformers Avionic Equipment (e.g., Air Data Computers) Interfacing With Servo Systems Fire Control System Outputs Naval Retransmission Unit Outputs Outputs to Radars and Navigational Aids Aircraft and Naval Simulators

GENERAL DESCRIPTION

The DRC1745 and DRC1746 are hybrid packaged Digital-to-Resolver converters. They accept a 14-bit or 16-bit digital input word representing angle and output sine and cosine voltages multiplied by an analog input. The converters maintain full accuracy when the analog input frequency is in the range dc to 2.6kHz.

The units have internal power amplifiers capable of driving a 2VA load which can be pure inductive, resistive or highly capacitive. The output is fully short-circuit protected against overcurrent. The output of the converter can be used to drive directly into resolver control transformers or in conjunction with an external transformer module to drive synchro control transformers. The power available is more than adequate to drive all standard synchro control transformers.

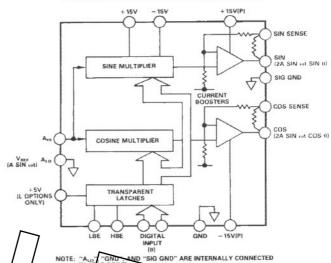
The separately powered output stage is compatible with conventional $\pm 15V$ dc power supplies or pulsating power supplies with pedestal components as low as 3V dc.

TransZorb is a registered trademark of General Semiconductor Industries, Inc.

REV. A

Information furnished by Analog Devices is believed to be accurate and reliable. However, no responsibility is assumed by Analog Devices for its use, nor for any infringements of patents or other rights of third parties which may result from its use. No license is granted by implication or otherwise under any patent or patent rights of Analog Devices.

FUNCTIONAL BLOCK DIAGRAM



The use of pulsating power supplies greatly reduces the internal power dissipation in the hybrid package which in turn maximizes the converter's Mean Time Between Failures (MTIFF).

A particular feature of the converters is that they have a remote sensing facility which means that output accuracy can be maintained even when long lines have to be driven.

The converter's data inputs are latched and the latches can be CMOS or Low Power Schottky (LS). The former gives advantages in terms of power dissipation and the latter in terms of glitch performance when used in fast dynamic update modes. The latches are transparent and have a separate high and low byte enable.

As an option, the output stage can be fitted with internal Trans-ZorbTM protection. This gives full protection against transient voltages generated by an inductive load in response to an abrupt change in load current. This condition can occur at switch off or as a consequence of external power supply fault conditions.

The units are packaged in 40-pin dual in line hybrid packages and require no external trims or adjustments.

MODELS AVAILABLE

The DRC1745 (14-bit resolution) and DRC1746 (16-bit resolution) are available with accuracies of ± 2 or ± 4 arc-minutes. Both units have optional TransZorb protection and a choice of either LS or CMOS inputs (see Ordering Information).

Two sets of reference and output transformers are available. The STM1660/STM1663 operates over 47Hz to 440Hz while the STM1680/STM1683 operates over 360Hz to 2.6kHz. The transformers can be Scott T connected to provide a synchro output format.

One Technology Way, P.O. Box 9106, Norwood, MA 02062-9106, U.S.A.
Tel: 617/329-4700 Fax: 617/326-8703 Twx: 710/394-6577
Telex: 924491 Cable: ANALOG NORWOODMASS

DRC1745/DRC1746 — SPECIFICATIONS (typical @ +25°C and ±15V power supplies, unless otherwise noted)

Models		DRC1745	DRC1746	Model	Reference Input Transformer STM1680	Output Transformer STM1683		
DIGITAL INPUT RESOLUTI	ON	14 Bits (1.32 arc-minutes)	16 Bits (0.33 arc-minutes)	INPUT VOLTAGE	11.8, 26, 115V rms depending on option	6.8V rms		
			(U.55 MIC-IMMULES)		R _{HI} , R _{LO}	Sin, Cos		
DIGITAL INPUT FORMAT		Parallel natural binary, TTL compatible. Includes internal $27k\Omega$ pull-up resistors.	•	OUTPUT VOLTAGES	3.4V rms ± 1% A _{HI} , A _{LO}	11.8, 26, 90V rms ± 5% \$1, \$2, \$3, (\$4)		
RECOMMENDED ANALOG	INPUT	3.4V rms (single ended input) 3.53V rms (max)	*	OUTPUT FORMAT	N/A	Synchro or resolver depending on option		
OUTPUT WITH RECOMMEN ANALOG INPUT	IDED	6.8V rms 7.07V rms (max)	* *	FREQUENCY RANGE STM1680	360Hz-2.6kHz	DEPENDING ON OPEN		
GAIN (VREF to VO)		2 ± 0.1%	*	STM1683	20112-2-08112	360Hz-2.6kHz		
GAIN TEMPERATURE COEFFICIENT		25ppm/°C (max)	*	INPUT IMPEDANCE 11.8V Input	50kfl(min)	N/A		
ANALOG INPUT (V _{REF}) FREQUENCY RANGE		dc to 2.6kHz		26V Input 115V Input	30kΩ(min) 800kΩ(min)	N/A N/A		
ANALOG INPUT IMPEDANC	Œ	10.2kΩ	*	ACCURACY				
ANALOG OUTPUT IMPEDA		0.2mΩ max	4	0.1VA Load	N/A	± 1.0 arc-min (max)		
		25mV (max)	4	1.4VA Load	N/A	± 2.0 arc-min (max)		
OUTPUT OFFSET VOLTAGE				2.0VA Load	N/A N/A	± 3.0 arc-min (max) ± 0.02 arc-min/°C (max)		
OUTPUT OFFSET VOLTAGE		50μV/°C(max)	•	Temperature Coefficient	17/0	- 0.02 arc-min C(max)		
OUTPUT DRIVE CAPABILIT	Y	1.5VA (max mean)		OUTPUT IMPEDANCE	N/A	2.9Ω(typ)		
	_	± 300mA peak @ 10.6V peak		26V Output	N/A	13.6Ω(typ)		
PHASE SHIFT (VREFTO VO)	\rightarrow	0.08°@400Hz	•	90V Output	N/A	156Ω (typ)		
OUTPUT PROTECTION Overvoltage		ThosZoro (optional) ± 13V standoff, 15V clamp		DCISOLATION Voltage SIZE	1000V	1000V		
Overcurent		Limit set@550mA peck. (See header must be maintained (© 125°C max).		STM1680	1.12×1.12×0.4° (28.5×28.5×10.2mm)			
RESPONSE TO A STEP INPU		Zhus (max) to within accuracy of converter Any size digital step input.		STM1683		2.25 × 1.12 × 0.4" (57.1 × 28.5 × 10.2mm)		
VECTOR ACCURACY Radius Error Angular Error		0.03% ±2 or ±4 art-minutes	(:)	TEMPERATURE RANGE Operating Storage	-55°C to +125°C -60°C to +150°C	-55°C to +125°C -60°C to +150°C		
POWER SUPPLY (NO LOAD) LS Latch Options + 15 ' - 15 '	Volts	15mA (typ) 22mA (max) 15mA (typ) 22mA (max)		WEIGHT (max) STM1680	1.5 oz (42 grams)			
+ 15(P) Volts	20mA (typ) 34mA (max)		STM1683	\rightarrow	2 5 oz (70 grans)		
15(+ 5 V	P) Volts	20mA (typ) 34mA (max) 44mA (typ) 72mA (max)	: 4	N/A means not applicable.	7			
CMOS Latch Options +15		24mA (typ) 30mA (max)	*		_ /	1 1 L		
-151	Volts	15mA (typ) 22mA (max)	*	7	\rightarrow 1	/ / _		
	P) Volts	20mA (typ) 34mA (max)	:		\sim \sim \sim \sim	' /		
- 15() Additional Current	P) Volts	20mA (typ) 34mA (max)	-		· L1	1 1		
(Load Dependent) + 15(P) Volts P) Volts	400mA Peak (max) 400mA Peak (max)	*		7			
PULSATING POWER SUPPL		TOOMESS CER (IIIEA)						
PEDESTAL	ı	3V dc (min)	*			_		
POWER DISSIPATION		See Power Dissipation section of this data	sheet. *					
CASE TEMPERATURE RANGE		- 55°C to + 125°C Operating - 65°C to + 150°C Storage	*					
SIZE		40-Pin DIL 1.14 × 2.14 × 0.18" (29.0 × 54.4 × 4.6mm)	*					
WEIGHT		0.9 oz (25 grams)	*					
** 200 764 I		And the Branch						

ABSOLUTE MAXIMUM INPUTS

+15V to GND												+17V
-15V to GND												-17V
+5V to GND								+	5.	51	7,	-0.3V
+15(P) to $-15(P)$												+40V
Digital Inputs GND												

NOTES

VAEP is internally clamped to ± 15V power supplies. Input current should not exceed 10mA.

Worst case error over operating temperature range.

The +5 volt power supply must never go more than 0.3V below GND potential.

Corvect polarity voltages must be maintained on the ± 15V and the ± 15V(P) pins.

Tracking of the ± 15V and ± 15(P) supplies must be maintained.

Adequate heat sinking must be provided to keep the case temperature less than 125°C.

Specifications same as DRC1745.

Specifications subject to change without notice.

THEORY OF OPERATION

and

The operation of the DRC1745 and DRC1746 is illustrated in the block diagram shown in Figure 1.

The reference voltage, V_{REF} , (A sin ωt) is multiplied by both Sin θ and Cos θ where θ is the digital angle. The resultant outputs then pass through the current booster output stage to provide the resolver format output voltages viz:

2A Sin ω t Sin θ (Sine output) 2A Sin ω t Cos θ (Cos output)

(Note: Converter has a gain of 2 from input to output.)

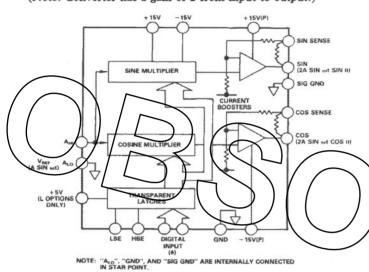


Figure 1. Theory of Operation

CONNECTING THE CONVERTER

The connections to the DRC1745 and DRC1746 are very straightforward.

The digital inputs should be connected to the converter using pins 1 (MSB) through 14 (LSB) in the case of the DRC1745 and through 16 (LSB) in the case of the DRC1746. The format of the digital angular input is shown under the "Bit Weight Table" section on this page.

The digital input control lines should be connected as described under the "Digital Data Input" section.

 $A_{\rm LO}$ and $A_{\rm HI}$ are for the analog input reference voltage (V_{REF}). It should be noted that this is a single ended input where $A_{\rm LO}$ is grounded internally. If it is desired, the V_{REF} input can be externally isolated using the STM1680 or STM1660 transformer. See the section on "Output and Reference Transformers".

The converters have separate power supply inputs for the output amplifier stage (+15V(P)) and -15V(P)) and for the remainder of the converter (+15V) and -15V. When dc power supplies are used for the output stage, the supplies may be linked. However, when pulsating power supplies are used for the output stage, a separate dc supply must be provided for the +15V and -15V requirement. The converters have internal capacitive decoupling of 47nF on both power stage and converter supply but it is recommended that $6.8\mu F$ capacitors are taken from the +15V and -15V pin to "GND".

The "Case" pin is joined to the case which is isolated and should be connected to a convenient zero potential point in the system.

The sine and cosine outputs are taken from the "Sin" and "Cos" pins with "SIG GND" as the common connection.

The remote sense facility using "Cos Sense" and "Sin Sense" connections should be used as described under the "Remote Output Sensing" heading. If not used, the sense outputs should be connected to the corresponding Sin and Cos outputs.

DIGITAL DATA INPUT

The digital input to the converters is internally buffered by transparent latches. The latches will be CMOS (type 54C373) or low power Schottky (LS)(type 54LS373) depending on the option.

The "HBE" input controls the input of the most significant 8 bits and the "LBE" input controls the input of the least significant bits (6 in the case of the DRC1745 and 8 in the case of the DRC1746).

A logic "Hi" on the control lines causes the input to appear transparent and the converter output will follow the changes on the digital input. When "HBE" and "LBE" are taken to a logic "Lo" state, the converter output will be latched at the level of the data present on the input at the low going edge and remains constant until "HBE" and "LBE" are taken to a "Hi" state again. If the latches are not required, "HBE" and "LBE" can be left open circuit. The timing diagram in Figure 2 illustrates

the use of "HBE" and "LBE".

Internal resistive pull-ups (to +3V using 27k resistors) are employed on all digital inputs. This ensures full TTL compatibility for either latch option even when sourcing 50µA of leakage current into each external digital driver.

DIGITAL SABLE DATA

HBELBE

NOTE: INTERNALLATCHES ARE: 64LS373 (LS) 54C373 (CMOS)

Figure 2. Data Transfer Diagram

BIT WEIGHT TABLE									
Bit Number	Weight in Degrees								
1 (MSB)	180.0000								
2	90.0000								
3	45.0000								
4	22.5000								
5	11.2500								
6	5.6250								
7	2.8125								
8	1.4063								
9	0.7031								
10	0.3516								
11	0.1758								
12	0.0879								
13	0.0439								
14 (LSB DRC1745)	0.0220								
15	0.0110								
16 (LSB DRC1746)	0.0055								

POWER DISSIPATION, PULSATING POWER SUPPLIES AND HEAT SINKING

The DRC1745 and the DRC1746 can be used with conventional dc power supplies or a pulsating power supply on the output stage (see Figure 3). The latter gives significant reductions in power dissipation within the hybrid package without any attendant loss of accuracy.

When using a pulsating power supply, full advantage can be taken of the special design which allows the power supply to have a very low dc pedestal voltage. This results in minimized power dissipation. The pedestal voltage can in fact be as low as 3 volts. The combined pedestal plus peak supply voltage must not exceed the absolute maximum rating.

Full accuracy is retained during operation on pulsating power supplies because the output stage employing these supplies is only used to provide current gain. Overall operational loop gain is independently powered. There are no special switch-on/switch-off power supply sequencing requirements, and full internal projection is provided.

The section below demonstrates the power dissipation differences for different load conditions when using de supplies and pulsating power supplies.

DC Power Supplies:
With inductive loads the dc resistance is low compared with ac impedance; therefore sare should be taken to ensure that no dc offset occurs at the sin and cos outputs. Note that under external current limit conditions asymmetry of the power supplies could occur, forcing a large dc offset to be present at the sin and cos outputs causing heavy power dissipation in the device. Case temperature must be maintained below 125°C.

As the reference input, A_{HI}, is directly coupled, output offset will occur if any dc component is present at this input.

When using dc power supplies, the expression for additional load dependent power dissipation is:

$$P = \frac{2 V_{dc} I_1}{\pi} (|Sin\theta| + |Cos\theta|) - \frac{V_o I_1 Cos\alpha}{2}$$
 (1)

Where Vo is the peak output voltage.

I1 is the peak value of the output load current.

θ is the digital angle.

a is the load phase angle.

 V_{dc} is the dc power supply voltage (usually ± 15 volts).

Pulsating Power Supplies:

When using a pulsating power supply, the expression for additional load dependent power dissipation within the hybrid is:

$$P = \frac{2 V_p I_1}{\pi} (|Sin\theta| + |Cos\theta|) + \frac{V_{ac} I_1}{\pi} (Sin\alpha - \alpha Cos\alpha)$$
 (2)

Where V_{ac} is the peak ac component of the pulsating power supply assumed equal to the peak output voltage, V_o . I_1 is the peak value of the output load current. θ is the digital angle.

 α is the load phase angle.

 V_p is the dc pedestal voltage of the pulsating power supply.

Note that
$$I_1 = \frac{V_o}{|Z|}$$
 where $V_o = Peak$ output voltage
$$= 2 \times V_{REF}$$

$$|Z| = output \ load$$

WAVEFORM MUST BE IN PHASE WITH CONVERTER REFERENCE (Vage = A SIN ωt) consistent with maintaining a power SUPPLY excess over the output waveform greater Than Vp.

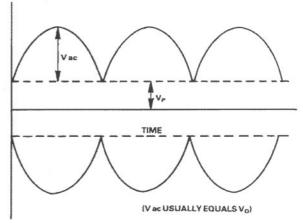


Figure 3. Pulsating Power Supply Format

Examples of Power Dissipation:

Many factors influence the power dissipation within the hybrid. The following two examples, using typical load values and worst lase digital angle conditions (45 degrees), illustrate the saving in power dissipation which can be achieved by using a pulsating power supply employing a low pedestal voltage.

Note that in the following examples we have chosen:

 $V_{\alpha} = \pm 15 \text{ volts}$ $V_{\alpha} = 3 \text{ volts}$ $V_{\alpha} = 9.6 \text{ volts rms}$

 $V_{ac} = 9.6 \text{ volts}$ (should be chosen to equal V_o) $I_1 = 292\text{mA}$ (equivalent to a 1.4VA mean load)

1) DC power supply, $\theta = 45^{\circ}$ resistive load.

$$P = \frac{2 \times 15 \times 0.292(\sin 45^{\circ} + \cos 45^{\circ})}{\pi} - \frac{9.6 \times 0.292 \times \cos 45^{\circ}}{2}$$

= 3.943 - 1.402
= 2.54 Watts

2) As example (1) but with a 3 volt pedestal pulsating power supply.

From equation (2):

$$P = \frac{2 \times 3 \times 0.292(\text{Sin45}^{\circ} + \text{Cos45}^{\circ})}{\pi} + \frac{9.6 \times 0.292 \times 0}{\pi}$$

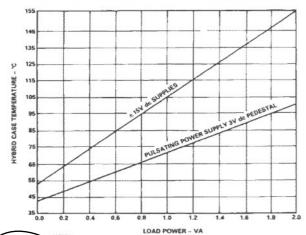
= 0.79 Watts

Thus the pulsating power supply has cut down the internal dissipation by 1.75 watts, a ratio of 3.2:1.

A similar calculation using an inductive load shows a reduction from 3.94 Watts, using a dc power supply, to 1.68 Watts, when a 3 volt pedestal pulsating power supply is used. Thus the pulsating power supply has cut down the internal dissipation by 2.26 Watts, a ratio of 2.3:1.

The graph shown in Figure 4 shows the temperature at the hottest part of the base of the hybrid (in the middle of the base between "+15V(P)" and the opposite "N/C" pin) for resistive loads up to 2VA using dc supplies and pulsating supplies with pedestals of 3 volts and 5 volts.

Figure 5 shows a similar graph for inductive loads up to IVA.



TEMPERATURE 21°C, NO HEAT SINK. THEE MONITORED WITH WORST CASE DIGITAL INPUT (45°) TURE MEASURED ON HOTTEST PART OF CASE.

Resistive Loads

emperature for

it will **Figures** sinking when driving significant leads in order to the temperature of the case below its 125°C maximum.

The converters have been designed with a flat m facilitate mounting on heat sinking materials. Sp. cial thermal management, utilizing direct eutectic bonding, has been employed in the output stage to minimize thermal resistance to

Angle

0°,90° θ Junction/case = less than 12°C/watt 45°, 135° θJunction/case = less than 6°C/watt

Consequently the internal junction temperatures do not exceed case header temperature by more than 20°C when using pulsating power (even under worst case pure inductive load conditions. The maximum permitted junction temperature is 155°C).

CALCULATING THE LOAD

The following describes how to calculate the load.

In the case of synchro control transformers, first determine the value of Z_{so}. This impedance is normally quoted by the synchro manufacturer.

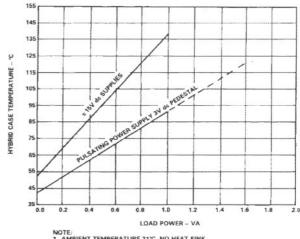
The load presented by the control transformer will be:

$$\frac{3}{4} \times \frac{V^2}{|Z_{so}|}$$
 where V^2 is the rms signal input voltage.

When the STM1683 output transformer pair is used, it is necessary to add 0.25VA to the calculated figure to allow for transformer magnetizing current. For the STM1663 output transformer a figure of 0.30VA should be added.

For example, assume that a 90V rms signal, 400Hz synchro control transformer is to be driven by the DRC1745 in conjunction with the STM1683/412 output transformer pair. (The STM1683/ 412 boosts the 6.8V rms signal from the DRC1745 to the 90V rms required by the control transformer.)

Z_{so} for the control transformer is quoted as: 700 + j4900



AMBIENT TEMPERATURE 21℃, NO HEAT SINK. TEMPERATURE MONITORED WITH WORST CASE DIGITAL INPUT (45′). TEMPERATURE MEASURED ON HOTTEST PART OF CASE.

Figure 5. Case Temperature for Inductive Loads

Therefore

$$|Z_0| \sqrt{700^2 + 4900^2} = 4950 \text{ Ohms}$$

Therefore, the load presented by the control transformer is:

for the STM 1683 gives a figure of total. In the case of a resolver control transformer the same exercise must be performed but it is not necessary to multiply by 3/4

Some resolver manufacturers quote rms input current and in this case the load will be the product of the input current and the rms voltage used to drive it. The 0.25VA must be added if the STM1683 transformer pair is used.

DRIVING CAPACITIVE LOADS

this value 0.25VA

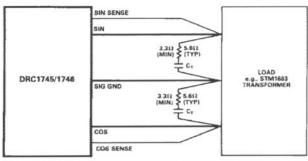
Synchros and resolvers often employ capacitive tuning to minimize power dissipation. This tuning can be on the load itself or (preferably for best accuracy) on the primary of the transformer driving the load. Full tuning modifies the load to appear resistive at the reference frequency, but it appears progressively more capacitive at all frequencies above.

Since the converter is an active negative feedback device, it is essential to include a low value resistor in series with each tuning capacitor to prevent highly dissipative output stage oscillation. This resistor must not be less than 3.3 Ω . A value of 5.6 Ω is recommended when referred to the output of the DRC1745/ DRC1746.

The DRC1745 and DRC1746 can readily drive capacitive inputs up to 100nF at the converter output terminals without special precautions. However, please consult the factory when extreme lengths of screened cable or any other cases of high capacitance are to be driven. For example in the case of step-up transformers where the effective capacitance to be driven is:

$$C_{eff} = n^2 C_L$$

Where C_L is the capacitive load.



NOTE: THE REMOTE SENSE FACILITY IS SHOWN IN THE ABOVE DIAGRAM.

Figure 6. Incorporating a Resistor in the Tuning Circuit

Care must be taken in tolerancing the tuning capacitors when using secondary tuning since the significant output impedance of typical output transformers can give rise to capacitive balance related angular errors.

The use of these procautions enables the converters to drive fully tuned 2VA loads.

For more information please send for relevant application note.

SHORT CIRCUIT PROTECTION

The short circuit current limit is set at <600 mA maximum.

Under short circuit or excessive current conditions, the overcurrent protection circuit will trip and reduce the output current to zero. In order to minimize power dissipated under current limit conditions the device goes into a switching mode, testing the load condition at a high frequency.

When the overload conditions are removed, the output is automatically restored to its normal condition.

VECTOR ERRORS AND EFFECTS

The error law used in the converter has no inherent vector errors. The figure of 0.03% given in the specification is accounted for by tolerances in some of the thin-film resistor networks used in the converter.

These very low vector errors make the converters ideally suited for applications such as displays, or metal cutting control where perfect circles have to be generated.

BANDWIDTH

The open loop gain bandwidth product of the DRC1745 and DRC1746 has been tailored to ensure that the full angular accuracy is maintained over the broadband range of dc to 2.6kHz. This results in a closed loop bandwidth of 300kHz.

REMOTE SENSE FACILITY AND ADDITIONAL OUTPUT ERRORS

A remote sense facility is included in the DRC1745 and DRC1746 in order to reduce errors caused by the output interconnection wiring when driving large loads. The magnitude of this error is illustrated by two examples below.

Assume that the sine and cosine load impedances are perfectly matched and the sine output wiring resistance matches the cosine output wiring resistance to within 5%. Then for a resistive load of 1.4VA (33 ohms) and the worst case angle of 45 degrees, there will be 1.3 arc-minutes of extra error introduced for every 250 milliohms of resistance for the loop wiring between the converter and the load. (AWG22 = $17m\Omega/ft$, 1 oz PCB copper = $400m\Omega/ft$.)

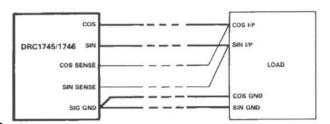
In the case of an inductive load under similar conditions, 500 milliohms would produce the same error.

Using the remote sense facility as shown in Figure 7 will half this error or allow twice the distance to be driven for the same additional error.

If the remote sense is not used, then "COS SENSE" should be joined to "COS" and "SIN SENSE" should be joined to "SIN" at the PCB edge connector.

Note also that when output transformers are used with the converters they should be regarded as the load and the remote sense wires taken to the transformer primary inputs.

Sense wiring may employ minimum wire gauge; it does not carry load current.



Igore 7. Using the Remote Sense Facility

The ground returns from the load should be individually wired and star-point connected at the converter's signal ground. Any common resistance in the signal returns will produce errors due to the summation of the sin and sos outputs. With a resistive load of 33 shms at 1.4VA, and at the worst angles of 0 and 90°, there will be 1.3 arc-minutes of extra error introduced for every 12.5 milliohms of common signal return resistance.

TRANSZORBTM OUTPUT PROTECTION

As an option, the output stages of the converter can be internally fitted with TransZorb protection. This form of protection can be advantageous and significantly increase the Mean Time Between Failures when driving inductive loads. The TransZorbs, which are effectively back to back zener diodes, give full protection against transient voltages generated by an inductive load in response to an abrupt change in load current. Such a change can occur at switch off or as a consequence of external power supply fault conditions. The TransZorbs are rated to give protection against worst case transients corresponding to an instantaneous interruption of the converter when driving into a full 2VA pure inductive load with the converter operating at the maximum case temperature of 125°C.

Figure 8 shows a simplified diagram of the converter output stage indicating the action of the TransZorb when the 15 volt supply is interrupted.

It is important to appreciate that destructively high voltages can be generated (given by E = Ldi/dt) even for modest inductive loading, under many fault conditions, since di/dt is effectively uncontrolled. Internal TransZorb protection is a better and more direct solution to the problem than employing a pair of reverse biased diodes to the output stage power supplies. This is because the transient is contained within the specific load disturbed and does not escape into the power supply wiring and hence cause possible damage to other equipments and devices. A domino effect of catastrophic failure is therefore prevented.

TransZorb is a registered trademark of General Semiconductor Industries, Inc.

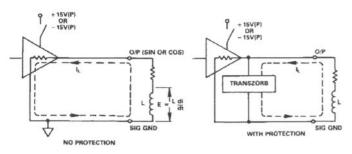


Figure 8. DRC1745/DRC1746 Output Stage Showing TransZorb Protection

Figure 9 shows the nature of transient waveforms where by the very large transient voltage generated by the inductive load is limited to a safe clamp level when it is applied to the output

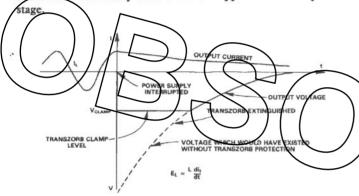


Figure 9. Transient Waveforms and TransZorb Clamping

In addition, there are conventional diode clamps on the $\pm 15V(P)$ power supplies.

OUTPUT AND REFERENCE TRANSFORMERS

A set of low profile (0.4" high) reference and output transformers (which are capable of handling the full drive capability of the DRC1745 and DRC1746 over a frequency range of 360Hz to 2.6kHz) are available in order to accept the standard voltage formats of synchros and resolvers.

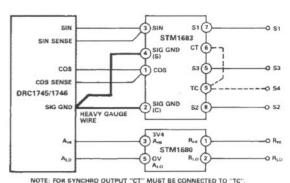
The reference transformer, STM1680, can accept voltages of 11.8 volts, 26 volts or 115 volts depending on the option and its output is 3.4 volts rms which is suitable for connecting to $A_{\rm HI}$ and $A_{\rm LO}$ on the converter.

The output transformer pair, STM1683, accepts the 6.8 volts rms output of the converter and provides a synchro or resolver format depending on the option.

Note: For resolver option for the STM1683 transformer, part number is RTM1683.

The pin out and dimensions of the STM1680 and STM1683 are shown on the next page, and the connection to the converter in Figure 10.

Note: For operation over the frequency range 47Hz to 440Hz a similar set of transformers are available (1.0" profile height). Part numbers are STM1660 (reference transformer) and STM1663 (output transformer).



NOTE: FOR SYNCHRO OUTPUT "CT" MUST BE CONNECTED TO "TC". FOR RESOLVER OUTPUT "TC" IS \$4 (NO LINK)

Figure 10. Connecting the DRC1745 to the STM1680 and STM1683 Transformers

RESISTIVE INPUT SCALING

The analog reference input can be externally resistively scaled to cater for a wide range of voltage both when used with or without the reference transformer, STM1680/STM1660.

When the converters are used with the STM1680/STM1660 transformer, a resistance of value $3k\Omega$ per extra volt required should be inserted in the $A_{\rm HI}$ line. Care should be taken to ensure that the voltage on the analog input $(A_{\rm HI},\,A_{\rm LO})$ is 3.4 volts runs in order to provide a full scale analog output. The maximum output voltage of the converter is proportional to the input voltage (gain of 2) and therefore the resistor telerance should be chosen so that the correct voltage appears across the $A_{\rm HI},\,A_{\rm LO}$ pins. Note that the input to the reference transformer should not exceed the rated max.

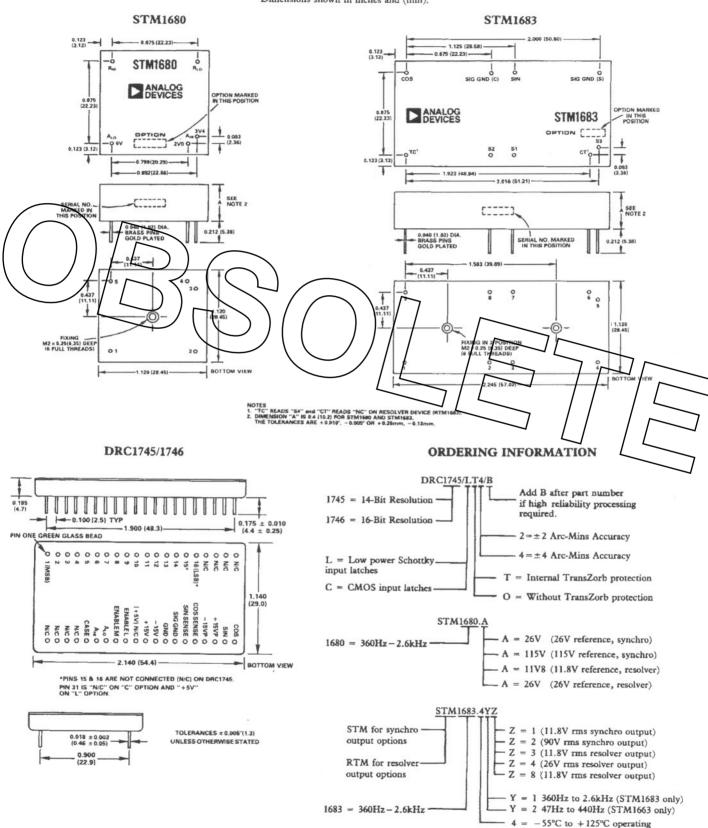
Note that the best do output offset performance is aghisved when the STM1680/STM1660 transformer is used. However the use of resistive scaling can never cause an additional offset of greater than 6.5mV (max), 2.6mV (typ).

OTHER PRODUCTS

We manufacture a wide range of hybrid and modular circuits for processing synchro and resolver information. Please ask for our comprehensive literature.

OUTLINE DIMENSIONS PACKAGING SPECIFICATIONS

Dimensions shown in inches and (mm).



temperature range.