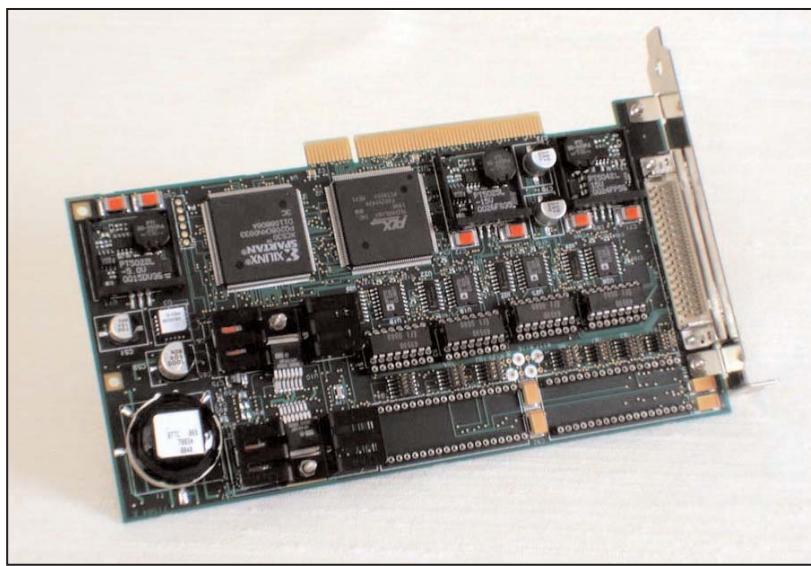


## SB-36200IX

# COMBINATION S/R-TO-DIGITAL AND DIGITAL-TO-S/R PCI BUS CONVERTER CARD



## DESCRIPTION

The SB-36200IX is a PCI bus card that contains four channels of fully independent Synchro/Resolver-to-Digital (S/R-D) conversion and up to two channels of Digital-to-Synchro/Resolver (D-S/R) conversion. The SB-36200IX card has an on-board programmable oscillator to support voltage ranges of 3.4 Vrms, 26 Vrms or 115 Vrms from 57 to 7kHz (See ordering information for range and output drive selections).

### ***SYNCHRO/RESOLVER-TO-DIGITAL***

The resolution (10, 12, 14 or 16 bit) and bandwidth low (15 Hz/45 Hz) or high (100 Hz/300 Hz) are software programmable. Each channel has an independent signal and reference input. The standard inputs are solid state. The signal connections are provided through a 68-pin mini D-type connector (P1).

### ***DIGITAL-TO-SYNCHRO/RESOLVER***

The SB-36200IX PCI card has up to two channels of fully independent Digital-to-Synchro or Digital-to-Resolver conversion. For each channel the conversion process is implemented using DDC D/S or D/R converters DSC-11520, DSC-11524 or DR-11525 (See hybrid data sheets for output characteristics).

## APPLICATIONS

The SB-36200IX has been designed for modern, high performance industrial and military position feedback, control, and test systems. Typical motion feedback applications include motor control, machine tool control, antenna control, robotics, and process control systems. The SB-36200IX is supplied with a Windows GUI which creates a simple graphical interface to analyze or simulate position information, direction and BIT.

Make sure the next  
Card you purchase  
has...



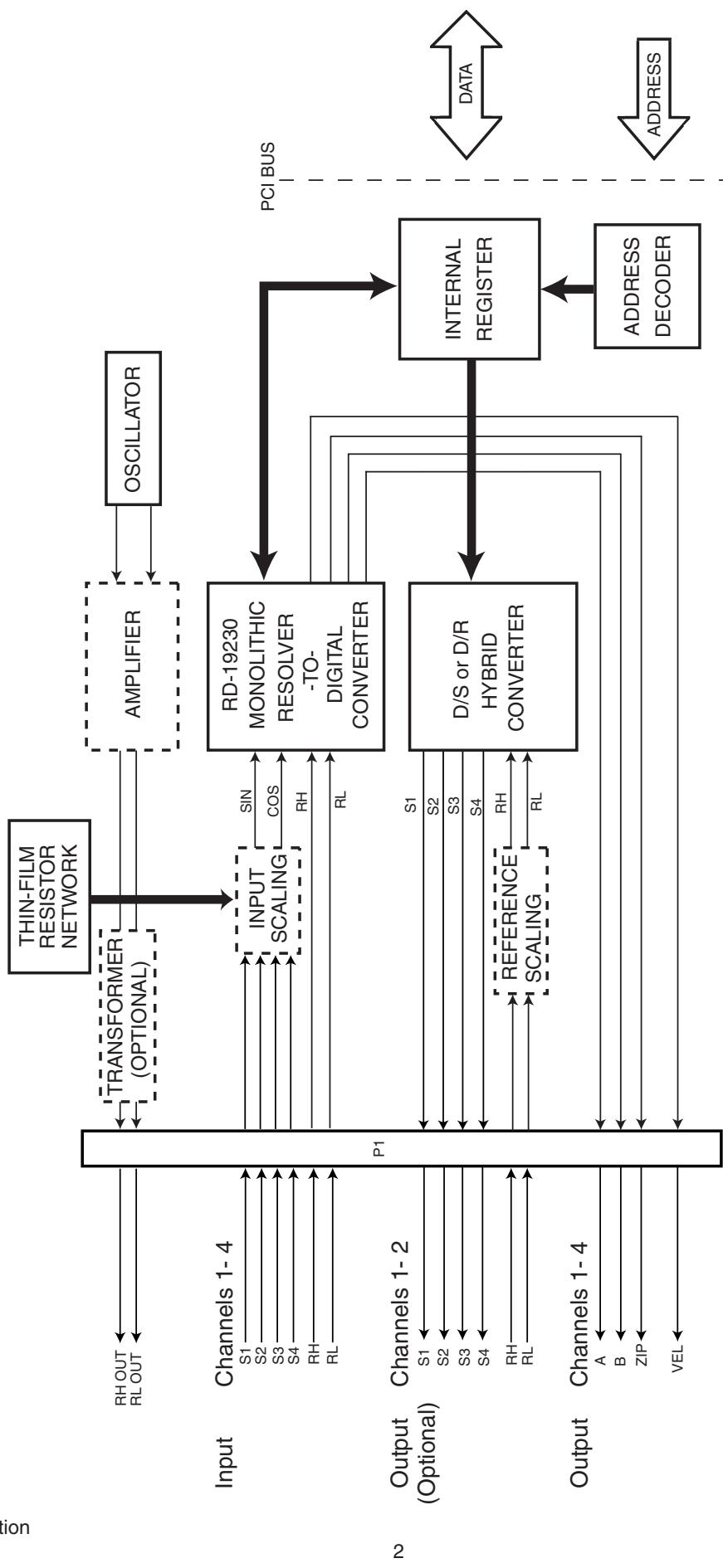
## FEATURES

- Includes Four RD-19230 Converters
- Software Programmable: Resolution (10, 12, 14, or 16 Bit) and Bandwidth (Low: 15/45 Hz, High: 100/300 Hz)
- Input Amplitude: 2 Vrms(L-L), 11.8 Vrms(L-L), or 90 Vrms(L-L)
- Optional Two Channels of Digital-to-Synchro/Resolver Conversion
- Dynamic Rotation
- Two-Speed Measurement and Simulation
- On-Board Programmable Oscillator with Optional 1.5 VA Drive
- DLL's and Libraries for Windows® 9x/2000/XP, Windows NT®, Linux, and LabVIEW™, (*dataSIMS Support*)
- 0° to 70° C Standard Operating Temperature
- Velocity Output
- Output Amplitudes:  
11.8 Vrms(L-L) Synchro,  
11.8 Vrms(L-L) Resolver,  
2 Vrms(L-L) Direct
- Output Voltages can be Scaled Lower
- A quad B Encoder Emulation

## FOR MORE INFORMATION CONTACT:

Technical Support:  
1-800-DDC-5757 ext. 7777

**FIGURE 1. SB-36200IX BLOCK DIAGRAM**



**TABLE 1. SB-36200IX SPECIFICATIONS  
(PER CHANNEL)**

These specifications apply over the rated power supply, temperature, and reference frequency ranges; 10% signal amplitude variation and 10% harmonic distortion.

PARAMETER	UNIT	VALUE		
<b>RESOLUTION</b>	Bits	10, 12, 14, or 16 programmable		
<b>ACCURACY (S/R-D)</b> RD-19230 (1 Min + 1 LSB)	Minutes	<b>Input Frequency</b>		
		47 - 1k (NOTE 2)	1k - 4k	4k - 7k
		1 + 1 LSB	1 + 1 LSB	2 + 1 LSB
<b>ACCURACY (D-S/R)</b> DSC-11520-305 DR-11525-305 DSC-11524-304	Minutes	1	For frequencies higher than 1 kHz use the DR-11525 and refer to the converter data sheet specifications.	
	Minutes	1		
	Minutes	2		
<b>OSCILLATOR</b> Carrier Frequency Voltage Range Drive	Hz Vrms mA. max	(Option X)	(Option A)	(Option B)
		360 - 7k 0 - 3.4 300	360 - 7k 0 - 26 60	57 - 440 0 - 115 13
<b>SIGNAL INPUT (S/R-D)</b>		<b>Solid State</b>		
(Synchro Type) • Zin line-to-line • Zin each line-to-ground (Resolver Type)	Vrms L-L Ohms Ohms Vrms L-L	11.8 52k 35k 11.8	90 195k 130k —	— — — 2Vrms direct
• Zin single ended	Ohms	70k	—	10M    20pF (NOTE 1)
• Zin differential Common-mode Range	Ohms V	140k 30 max.	— —	N/A N/A
<b>R/D REFERENCE INPUT</b> Voltage Range Input Impedance • Single Ended • Differential	Vrms Vrms kOhms kOhms	4.4 2 - 40 200 400	26 12 - 40 100 200	115 62 - 130 600 1200
<b>D/R REFERENCE INPUT (NOTE 3)</b> Input Impedance • Single Ended • Differential	Vrms	4.4	26	115
	kOhms kOhms	45 90	25 50	125 250
<b>D - S/R DRIVE</b> DSC-11520 DSC-11524 DR-11525	mA(rms)	2 max 15 max 2 max		
<b>DYNAMIC ROTATION</b>	rps min/max	at 12 bit resolution (0.03 to 2014) at 16 bit resolution (0.05 to 125)		

**TABLE 1. SB-36200IX SPECIFICATIONS (CONT.)  
(PER CHANNEL)**

These specifications apply over the rated power supply, temperature, and reference frequency ranges; 10% signal amplitude variation and 10% harmonic distortion.

PARAMETER	UNIT	VALUE	
<b>DIGITAL OUTPUTS (S/R-D)</b> A, B, Zero Index Pulse(ZIP) Drive Capability		50 Pf+ Logic 0: 1 TTL load, 1.6 mA at 0.4 V max. Logic 1: 10 TTL loads, -0.4 mA at 2.8 V min.	
		After Set into A quad mode	Logic 0: 100 mV max. driving CMOS Logic 1: +5 V supply minus 100mV min. driving CMOS
<b>DIGITAL INPUTS (D-S/R)</b> Logic Type		Natural binary angle, parallel positive logic CMOS and TTL compatible. Inputs are CMOS transient protected. Logic 0 = 0 to +1 V Logic 1 = 2.2 V to +5 V 20 max to GND (bits 1 - 16) 20 max to +5 V (LL, /LM, /LA) (See timing diagrams in D-S/R data sheets)	μA μA
<b>POWER SUPPLY (NOTE 5)</b> Voltage S/R-D Current	Vdc Amax	+5 0.5 with oscillator, no load, 4 channels (worst case)	
D-S/R Current	Amax	1.3 with oscillator, no load, 2 channels (worst case)	
<b>TEMPERATURE RANGE</b> Operating (SB-3620XIX-3XX) Storage	°C °C	0 to +70 -40 to +85	
<b>PHYSICAL CHARACTERISTICS</b>	in. (mm.)	7.7 x 4.2 x 0.91 (195.6 x 106.7 x 23.1)	

NOTES: 1. II = "in parallel with."

2. If the frequency is between 47 and 1 kHz, then there will be 1 LSB jitter in the S/R-D.
3. Reference input voltage to D-S/R converter must be 90/26/4.4 Vrms prorated output.
4. See specific converter data sheets for further specifications.
5. Requires a 5V PCI card slot, will not operate on a 3.3V PCI slot.

**TABLE 2. DYNAMIC CHARACTERISTICS (S/R-D)**

TYPE	60 HZ NOMINAL				400 HZ NOMINAL			
Resolution (bits)	10	12	14	16	10	12	14	16
Bandwidth (Hz)	Low	*	*	15	*	*	100	
	High	45	**	**	300	**	**	
Tracking Rate (rps)	32	8	2	.5	320	80	20	5
Scale Factor (Volts/rps)	.125	.5	2	8	.0125	.05	.2	.8

\* Not Recommended - Low bandwidths in low resolutions may induce spin around and the part will not settle.

\*\* High bandwidths in high resolutions may be used with carrier frequencies above 1.5 kHz.

**TABLE 3. VELOCITY CHARACTERISTICS (S/R-D)**

PARAMETER	UNITS	TYPICAL	MAX. / MIN.
<b>POLARITY</b> Voltage Range	V	4.0	
<b>VOLTAGE SCALING</b> (resolution dependent)	Volts/rps	Typical Tracking Rate (See TABLE 2)	
<b>SCALE FACTOR</b> Error Scale Factor TC Reversal Error Linearity Zero Offset Zero Offset TC Load	% PPM / deg C % % output mV uV / deg C k Ohms	10 100 1 0.5 5 15 15 10	20 (max.) 200 (max.) 2 (max.) 1 (max.) 1 (max.) 15 (max.) 30 (max.) 10 (min.)

## SYNTHESIZED REFERENCE

The RD-19230 input converters contain a synthesized reference, which eliminates errors due to phase shift between the reference and the signal inputs up to 45°. Quadrature voltages in a resolver or synchro are by definition the resulting 90° fundamental signal in the nulled out error voltage ( $e$ ) in the converter. Due to the inductive nature of resolvers and synchros, their output signals lead the reference input signal (RH and RL). When an uncompensated reference signal is used to demodulate the control transformer's output, quadrature voltages are not completely eliminated. Therefore this is the perfect solution to combat phase shift error to 45°.

## BUILT-IN-TEST

Built-In-Test (BIT) will flag Loss-Of-Signal (LOS) and Loss-Of-Reference (LOR) fault conditions. Also, excessive error is detected by monitoring the demodulator output, which is proportional to the difference between the analog input and the digital output. When it exceeds approximately 100 LSB's (in the selected resolution), the BIT will be asserted. This condition can occur any time the analog input changes at a rate in excess of the maximum tracking rate. During power up, the converter may see a large difference between the sin/cos inputs and the digital output angle held in its counter. BIT will be asserted until the converter settles within 100 LSB's of the final result.

## ON BOARD INTERNAL REFERENCE OSCILLATOR

The on board oscillator is available with an optional 1.5VA drive. This on board reference oscillator may be looped back to each input channel's independent reference input. Frequency is programmable, and voltage is programmable per the oscillator voltage range selected.

## INTERNAL INCREMENTAL OPTICAL ENCODER EMULATION

The card can be programmed to encoder emulation mode (Refer to FIGURES 2 and 3). These outputs are available on the P1 connector A, B & ZIP (which is the zero index pulse). The timing of the A, B output is dependent on the rate of change of the synchro/resolver position (rps or degrees per second) and the encoder resolution latched into the converter.

## DUAL BANDWIDTHS

The user can program bandwidth for each input channel independently through software. The Low bandwidth card can be programmed for bandwidths of either 15 or 45Hz. The High bandwidth card can be programmed for bandwidths of either 100 or 300Hz.

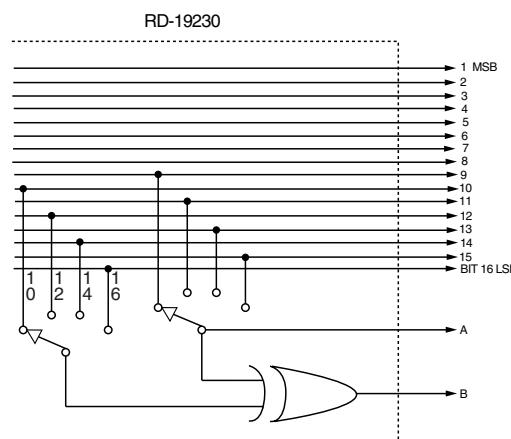


FIGURE 2. INCREMENTAL ENCODER EMULATION RESOLUTION CONTROL

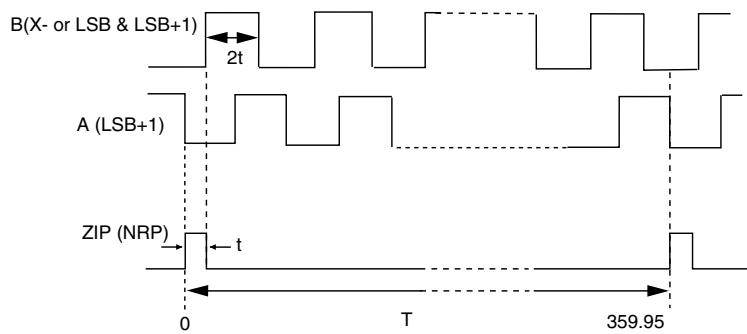


FIGURE 3. INCREMENTAL ENCODER EMULATION

## S/R SIGNAL INPUT CONFIGURATION

Configuration for the synchro/resolver inputs is accomplished by the use of specific thin-film resistor networks installed on the card. These networks also scale the input voltage to the converter for a choice of either 2V L-L, 11.8V L-L, or 90V L-L synchro/resolver full scale input signal.

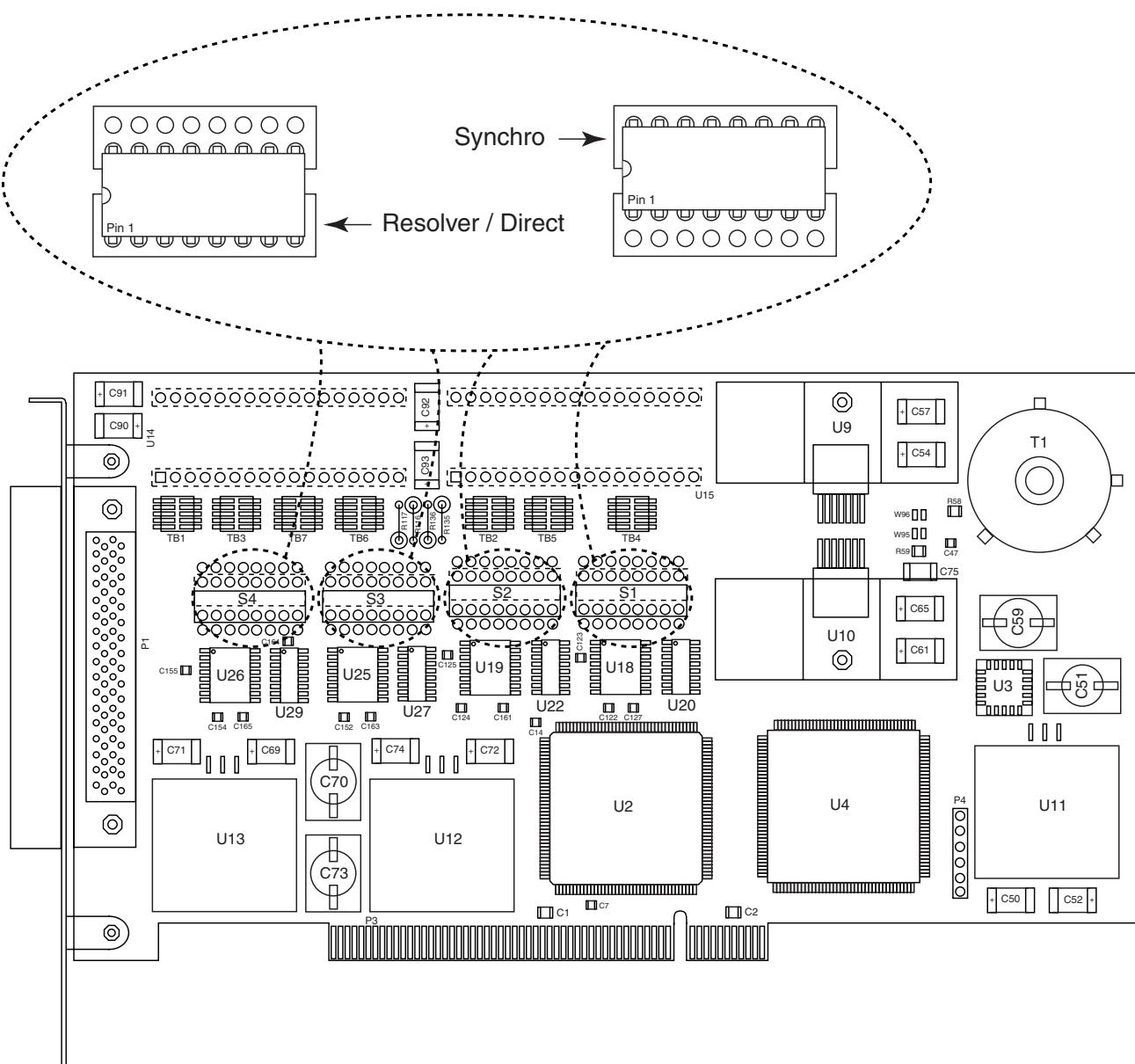
### SYNCHRO/RESOLVER-TO-DIGITAL

Refer to FIGURE 4 for socket locations on the card. TABLE 4 lists the resistor network and location for each input option.

**TABLE 4. SIGNAL INPUT CONFIGURATION**

INPUT TYPE	THIN FILM RESISTOR NETWORK	LOCATION
2V Direct	DDC - 55688-1	Lower Sockets
11.8V Resolver	DDC - 49530	Lower Sockets
11.8V Synchro	DDC - 49530	Upper Sockets
90V Synchro	DDC - 49590, 49450*	Upper Sockets

\*DDC-49450 is a ceramic alternate of the DDC-49590



**FIGURE 4. INPUT SIGNAL CONFIGURATION**

## S-R/D SIGNAL OUTPUT AND D/S-R INPUT CONFIGURATION

The PCI bus provides the 16-bit data word (digital angle). The address and data bits are multiplexed. The 16-bit data is available on the bus for hardware or software manipulation via the AD[1-16] lines. The pinouts for a standard 5 V PCI bus are shown in TABLE 5. Side "A" and side "B" of the SB-36200IX card are identified in FIGURE 5.

## SIGNAL CONNECTIONS

- Synchro Mode Connect S1, S2, S3

S1 = X  
S2 = Z  
S3 = Y

- Resolver Mode Connect

S3 = +SIN  
S1 = -SIN  
S2 = +COS  
S4 = -COS

- Single-ended Mode Connections

- When using 2V single-ended configurations, S1 and S4 on card connector are no-connect. S1 and S4 must be commonly tied to card ground.

S3 to +SIN

S2 to +COS

S1 and S4 common to card ground

- Ground Connections

- For velocity and single-ended inputs or outputs, reference to AGND.
- For A quad B signals, reference to PWR GND.
- For single-ended oscillator, reference to PWR GND.
- For differential oscillator, reference to RL GND.

## SOFTWARE

Software programmable resolutions, in 10, 12, 14 or 16 bit resolutions, are attainable. The user can also program bandwidth for each input channel independently through software. The Low bandwidth card can be programmed for bandwidths of either 15 or 45Hz. The High bandwidth card can be programmed for bandwidths of either 100 or 300Hz.

Window GUI example software and DOS console application example software are included. The provided DLL allows the

PIN	SIDE B	SIDE A	PIN	SIDE B	SIDE A
1	-12V	TRST#	32	AD[17]	AD[16]
2	TCK	+12V	33	C/BE[2]#	+3.3V
3	Ground	TMS	34	Ground	FRAME#
4	TDO	TDI	35	IRDY#	Ground
5	+5V	+5V	36	+3.3V	TRDY#
6	+5V	INTA#	37	DEVSEL#	Ground
7	INTB#	INTC#	38	Ground	STOP#
8	INTD#	+5V	39	LOCK#	+3.3V
9	PRSNT1#	Reserved	40	PERR#	SDONE
10	Reserved	+5V (I/O)	41	+3.3V	SBO#
11	PRSNT2#	Reserved	42	SERR#	Ground
12	Ground	Ground	43	+3.3V	PAR
13	Ground	Ground	44	C/BE[1]#	AD[15]
14	Reserved	Reserved	45	AD[14]	+3.3V
15	Ground	RST#	46	Ground	AD[13]
16	CLK	+5V (I/O)	47	AD[12]	AD[11]
17	Ground	GNT#	48	AD[10]	Ground
18	REQ#	Ground	49	Ground	AD[09]
19	+5V (I/O)	Reserved	50	Connector Key	Connector Key
20	AD[31]	AD[30]	51	Connector Key	Connector Key
21	AD[29]	+3.3V	52	AD[08]	C/BE[0]#
22	Ground	AD[28]	53	AD[07]	+3.3V
23	AD[27]	AD[26]	54	+3.3V	AD[06]
24	AD[25]	Ground	55	AD[05]	AD[04]
25	+3.3V	AD[24]	56	AD[03]	Ground
26	C/BE[3]#	IDSEL	57	Ground	AD[02]
27	AD[23]	+3.3V	58	AD[01]	AD[00]
28	Ground	AD[22]	59	+5V (I/O)	+5V (I/O)
29	AD[21]	AD[20]	60	ACK64#	REQ64#
30	AD[19]	Ground	61	+5V	+5V
31	+3.3V	AD[18]	62	+5V	+5V

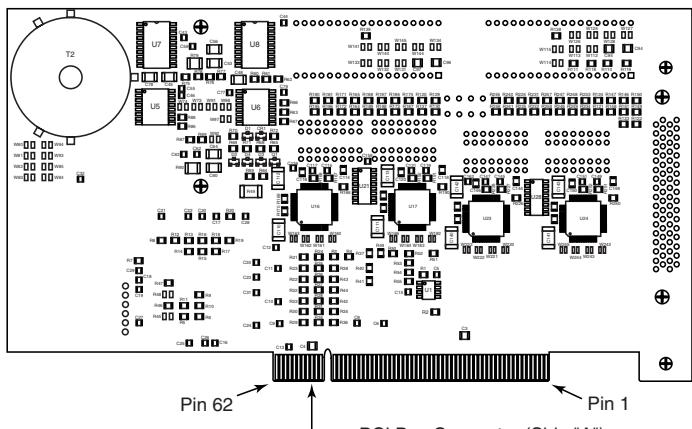
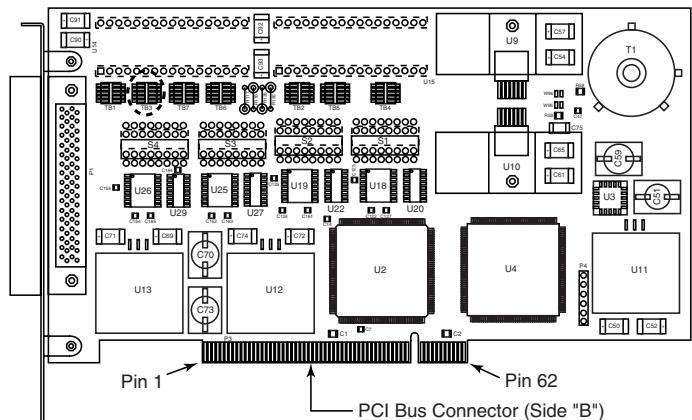


FIGURE 5. 5V-PCI BUS

user to create custom application software. The software DLL provides function calls to control resolution, bandwidth, reference amplitude and reference frequency. This provides access to angular information and can drive dynamic rotation of the output.

Support is also available for *dataSIMS* software. Contact DDC software applications department for details.

### CARD PINOUTS

The card uses one 68-pin mini D connector for input and output connections. The pinouts for the mating connector are shown in TABLE 6 and FIGURE 6.

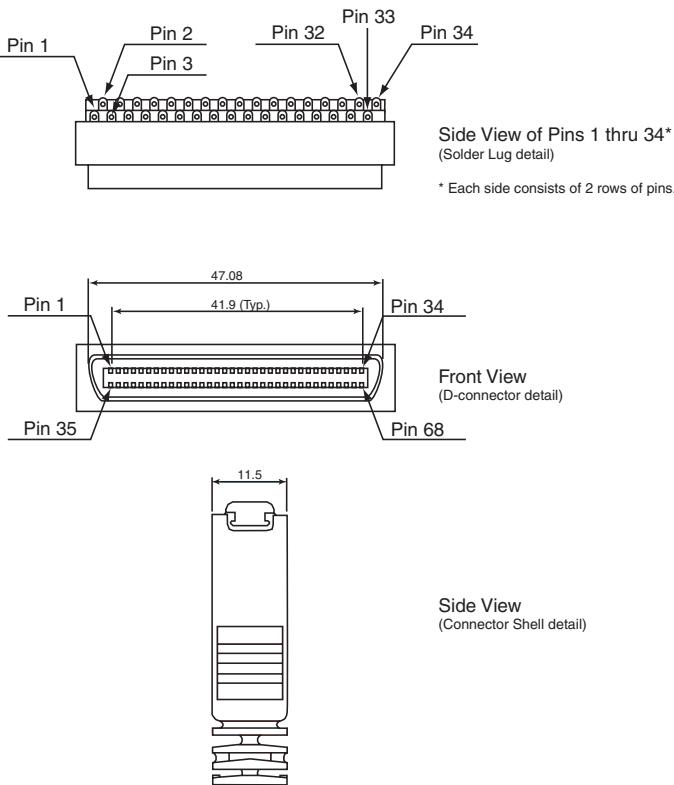
Note: All ground returns are connected to the chassis ground.

### INPUT CONNECTIONS

The P1 connector contains all input signal connections for each channel. Along with synchro/resolver inputs this connector also contains each channel's reference input connection for RH/RL. To use the internal board oscillator instead of an outside reference signal, loop back the internal reference signal "RH/RL out" into each specific channel's reference input.

### OUTPUT CONNECTIONS

The P1 connector contains the Digital-to-Synchro/Resolver signals as well as velocity and the encoder emulation outputs A, B,



P/N: Acon HBW-32-68K3207 (68 pin connector solder plug and junction shell)

### FIGURE 6. 68-PIN D-TYPE MATING CONNECTOR

& ZIP. (BIT is available from a read register accessed on the PCI bus.). Card has 68-pin connector, N10268-5242VC, mini D ribbon.

**TABLE 6. SB-36200IX P1 PINOUTS**

PIN	NAME	PIN	NAME
1	B-S/D-Channel A	35	A-S/D-Channel A
2	ZIP-S/D-Channel A	36	ZIP-S/D-Channel B
3	B-S/D-Channel B	37	A-S/D-Channel B
4	B-S/D-Channel C	38	A-S/D-Channel C
5	ZIP-S/D-Channel C	39	ZIP-S/D-Channel D
6	B-S/D-Channel D	40	A-S/D-Channel D
7	VEL-S/D-Channel A	41	VEL-S/D-Channel D
8	VEL-S/D-Channel B	42	POWER GROUND **
9	VEL-S/D-Channel C	43	INT REF - 115 - RH
10	N/C *	44	AGND-D/R-Channel A **
11	S1-D/R-Channel A	45	S3-D/R-Channel A
12	S2-D/R-Channel A	46	S4-D/R-Channel A
13	RL-D/R-Channel A	47	RH-D/R-Channel A
14	N/C *	48	AGND-D/R-Channel B **
15	S1-D/R-Channel B	49	S3-D/R-Channel B
16	S2-D/R-Channel B	50	S4-D/R-Channel B
17	RL-D/R-Channel B	51	RH-D/R-Channel B
18	N/C *	52	AGND-S/D-Channel D **
19	S1-S/D-Channel D	53	S3-S/D-Channel D
20	S2-S/D-Channel D	54	S4-S/D-Channel D
21	RL-S/D-Channel D	55	RH-S/D-Channel D
22	N/C *	56	AGND-S/D-Channel C **
23	S1-S/D-Channel C	57	S3-S/D-Channel C
24	S2-S/D-Channel C	58	S4-S/D-Channel C
25	RL-S/D-Channel C	59	RH-S/D-Channel C
26	POWER GROUND **	60	AGND-S/D-Channel B **
27	S1-S/D-Channel B	61	S3-S/D-Channel B
28	S2-S/D-Channel B	62	S4-S/D-Channel B
29	RL-S/D-Channel B	63	RH-S/D-Channel B
30	POWER GROUND **	64	AGND-S/D-Channel A **
31	S1-S/D-Channel A	65	S3-S/D-Channel A
32	S2-S/D-Channel A	66	S4-S/D-Channel A
33	RL-S/D-Channel A	67	RH-S/D-Channel A
34	INT REF - 26 - RH ***	68	INT REF - RL ***

NOTES:

\* Leave pin unconnected.

\*\* All power gnds, D/R-AGND's and AGND's are internally connected together to a digital ground reference.

\*\*\* Oscillator option-X will produce 0 - 3.4 Vrms output at pins 34 and 68.

## SCALING LOWER OUTPUT VOLTAGES

All output voltages can be scaled down by lowering the required reference input voltage as follows:

$$\text{Reference Input Voltage} = \frac{\text{Desired Output Voltage}}{X}$$

(Where X is the output option ratio multiplier - refer to Table 7).

TABLE 7. REFERENCE MULTIPLIER (FOR NON-STANDARD D-S/R OUTPUT VOLTAGES)			
OUTPUT OPTION	OUTPUT TYPE	NOMINAL REFERENCE INPUT (VRMS)	MULTIPLIER X
1	11.8V L-L Synchro	26	0.45
2	11.8V L-L Resolver	26	0.45
3	11.8V L-L Synchro	115	0.10
4	2V Direct (single ended)	4.4	0.455

Example (using an 11.8 volt synchro option 1 card):

Desired Output Voltage = 9V L-L

Multiplier X = .45 (for option #1)

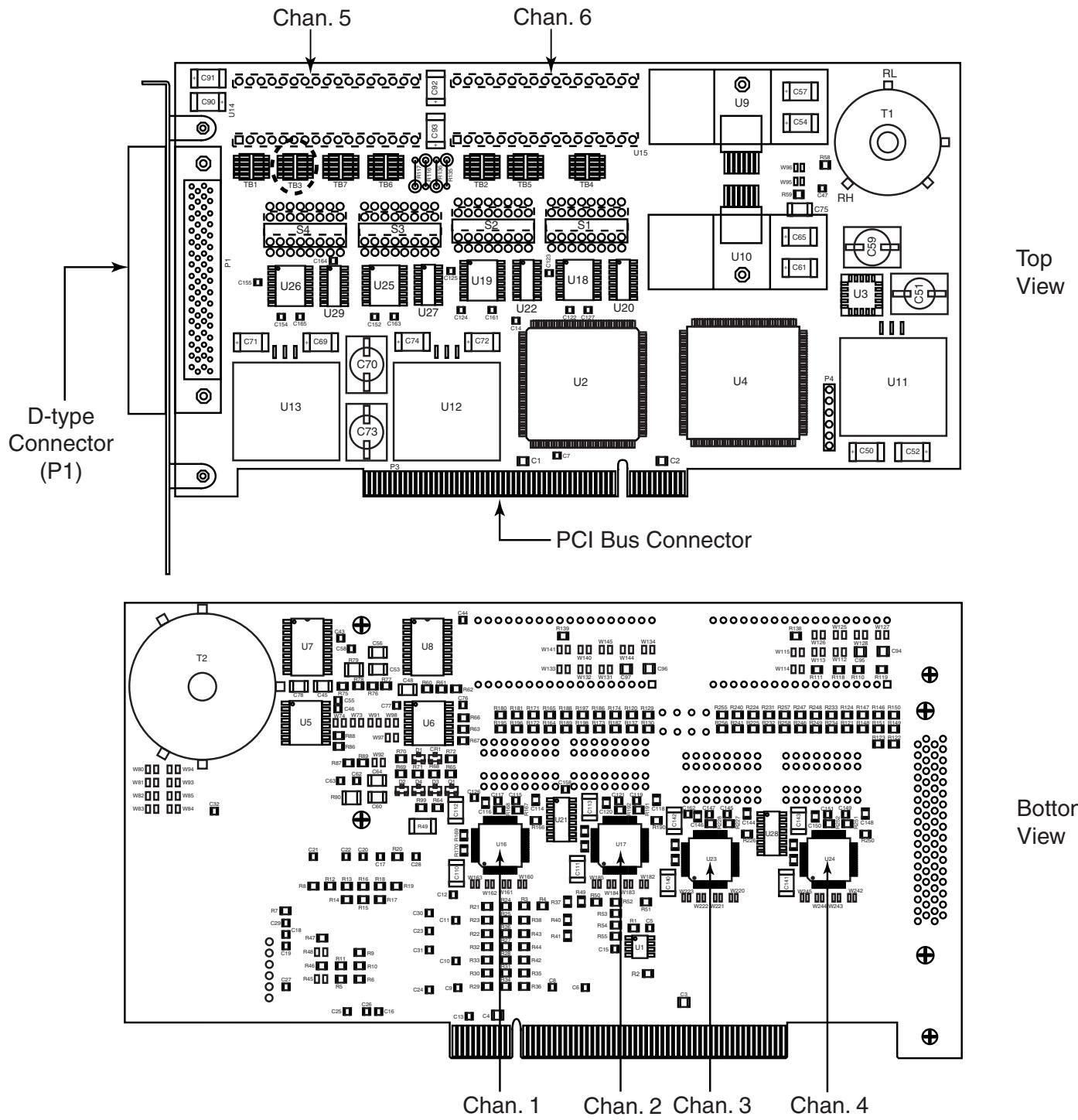
(note that desired output voltage is lower than the card selection output voltage)

$$\text{Reference Input Voltage} = \frac{9 \text{ V L-L}}{.45}$$

Reference Input Voltage = 20 V

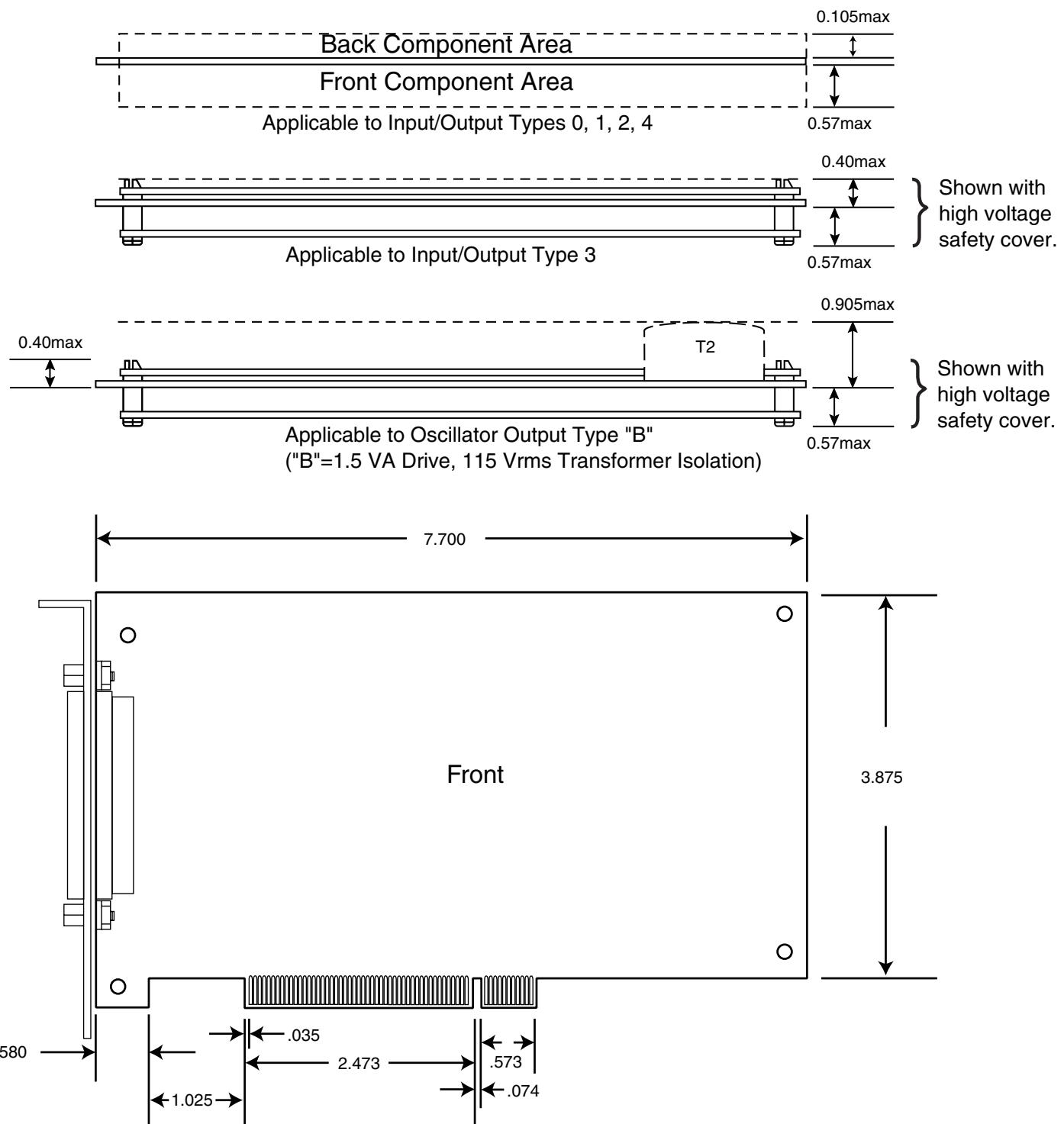
TABLE 8. INTERNAL REFERENCE OSCILLATOR OUTPUTS

OSCILLATOR OUTPUT OPTION #	VOLTAGE OUTPUT	P1 CONNECTOR PIN	
X	3.4 Vrms	RH = 34	RL = 68
A	26 Vrms	RH = 34	RL = 68
B	115 Vrms	RH = 43	RL = 68



**FIGURE 7. SB-3620X CARD ASSEMBLY**

NOTE: T1 and T2 configuration depend on oscillator type.



**FIGURE 8. MECHANICAL OUTLINE**

NOTE: Hybrid selections 3, 4, 5, 6; oscillator output selection "B" and Input/Output type 3 require a 2 slot configuration.

## ORDERING INFORMATION

SB-3620 X I X -X X X X

### Supplemental Process Requirements

Blank = None / N = Conformal Coat (Note 7)

### Hybrid Type and Accuracy Output / Input (Notes 1 & 9):

Output (Up to 2 channels), Input RD-19230 (4-channels pre-installed)

#### Output Selection / Accuracy / Power

0 = No Output Converters

1 = DSC-11520-305 (1 min)(2 mA)

5 = DSC-11524-304 (2 min)(15 mA)

B = DR-11525-305 (1 min)(2 mA)

#### Input Selection / Accuracy

RD-19230 (1 min + 1 LSB)

### Number of Channels:

4 = Four channels (Synchro/Resolver-to-Digital) minimum configuration (Notes 3 & 4)

5 = Five channels (4 channels Synchro/Resolver-to-Digital, 1 channel Digital-to-Synchro/Resolver)  
(Note 5)

6 = Six channels (4 channels Synchro/Resolver-to-Digital, 2 channels Digital-to-Synchro/Resolver)  
(Note 5)

### Temperature Range:

3 = 0° to +70°C

### Oscillator Output (Note 8):

X = 3.4 Vrms Differential (300 mA max)(Note 6) (Only available with Input/Output Type 4)

A = 1.5 VA Drive, 26 Vrms Transformer Isolation (60 mA max)

B = 1.5 VA Drive, 115 Vrms Transformer Isolation (13 mA max)

### Input / Output Type (Notes 1, 2):

R/D Input	D/R Output	Ref/Freq Input	Osc Op Req	Hybrid Type	BW (Note 10)
1 = 11.8 Vrms L-L Synchro	11.8 Vrms L-L Synchro	26 V (400Hz)	A	0, 1, 5	100/300
2 = 11.8 Vrms L-L Resolver	11.8 Vrms L-L Resolver	26 V (400Hz)	A	0, 5, B	100/300
3 = 90 Vrms L-L Synchro	11.8 Vrms L-L Synchro	115 V (60Hz)	B	0, 1, 5	15/45
4 = 2 Vrms	2 Vrms	4.4 V (400Hz)	A (Note 6)	0, B	100/300

#### Notes:

- See Table 1 for accuracy vs. frequency.
- The 2 V Resolver single ended option is available only with DR-11525 converters. For non-standard configurations please contact DDC or its local representative. For single-ended mode, S1, S4 on the card connector P1 are no connect. Use associated analog ground per output channel for S1, S4 resolver outputs used.
- Without a D/R output converter there is no wrap around self-test.
- For use only with hybrid option 0.
- Not for use with hybrid type option 0.
- Oscillator output option X 3.4 Vrms is a low cost option when output voltages of 1.5 Vrms or less are needed to be scaled with output type 4.
- For conformal coated boards all components will be soldered down with no sockets.  
(See manual for detailed hardware/software information)
- Oscillator output is programmable to the maximum voltage of option selection. Frequency range is programmable per the Table 1 specifications table.
- See specification table for accuracy over frequency range.
- Card Bandwidth: 60Hz cards have software programmable BW selections of 15 or 45Hz. 400Hz cards have software programmable BW selections of 100 or 300Hz.
- The above products contain tin-lead solder.

#### INCLUDED ACCESSORIES:

- Mating Connector
- MN36200 Hardware/Software Manual
- Software (CD Format)

#### SUGGESTED MATING CONNECTORS:

- Ribbon: 3M-10168-6000EC
- Solder Back: Acon-HBW32-68K3207

STANDARD DDC PROCESSING FOR DISCRETE MODULES/PC BOARD ASSEMBLIES		
TEST	METHOD(S)	CONDITION(S)
INSPECTION / WORKMANSHIP	IPC-A-610	Class 3
ELECTRICAL TEST	DDC ATP	—

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