

Version : <u>3.0</u>

TECHNICAL SPECIFICATION

MODEL NO.: PM070WXF

The content of this information is subject to be changed without notice. Please contact PVI or its agent for further information.

Customer•s Confirmation	
Customer	
Date	
Ву	FOR MORE INFORMATION: AZ DISPLAYS, INC.
□PVI•s Confirmation	75 COLUMBIA, ALISO VIEJO, CA 92656 Http://www.AZDISPLAYS.com

Confirmed By

Prepared By 3 H 6.



PM070WXF

Revision History

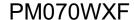
Rev.	Issued	Date	Revised	Contents
1.0	May . 26	, 2008	New	
				3.Mechanical Specifications Area from 91.4(H)X152.4(V) to 91.44(H)X152.4(V)
				Pitch from 0.190(H)×0.190(V) to 0.1905(H)×0.1905(V)
2.0	July . 17	,2008	_	4.Mechanical Drawing of TFT-LCD Module outline
			Page 11	5-3) Sensor driving
			Modif	y Connector type from JST PHR-2 to JST BHSR-02VS-1
3.0	Aug.13 ,	7009	Modify	
0.0	, tag. 10 ,	2000	Page 28	16.Packing Diagram



TECHNICAL SPECIFICATION

CONTENTS

NO.	ITEM	PAGE
-	Cover	1
-	Reversion History	2
_	Contents	3
1	Application	4
2	Features	4
3	Mechanical Specifications	4
4	Mechanical Drawing of TFT-LCD module	5
5	Input / Output Terminals	7
6	Absolute Maximum Ratings	11
7	Electrical Characteristics	12
8	Pixel Arrangement	13
9	Display Color and Gray Scale Reference	14
10	Block Diagram	15
11	Interface Timing	16
12	Power On Sequence	21
13	Optical Characteristics	22
14	Handling Cautions	26
15	Reliability Test	27
16	Packing Diagram	28





1.Application

This data sheet applies to a color TFT LCD module, PM070WXF.

The application of panel are OA product, portable DVD, car TV(must use Analog to Digital driving board), which requires high quality flat panel display.

Prime View advises your systems use PVI's timing controller IC (PVI-2003A) which will generate proper timing signals to control it.

2. Features

- . Wide VGA (800*480 pixels) resolution by Portrait mode
- . Amorphous silicon TFT LCD panel with High Brightness LED back-light unit
- . Pixel in stripe configuration
- . Thin and light weight
- . Display Colors : 262,144 colors . TTL transmission interface
- . Wide viewing angle

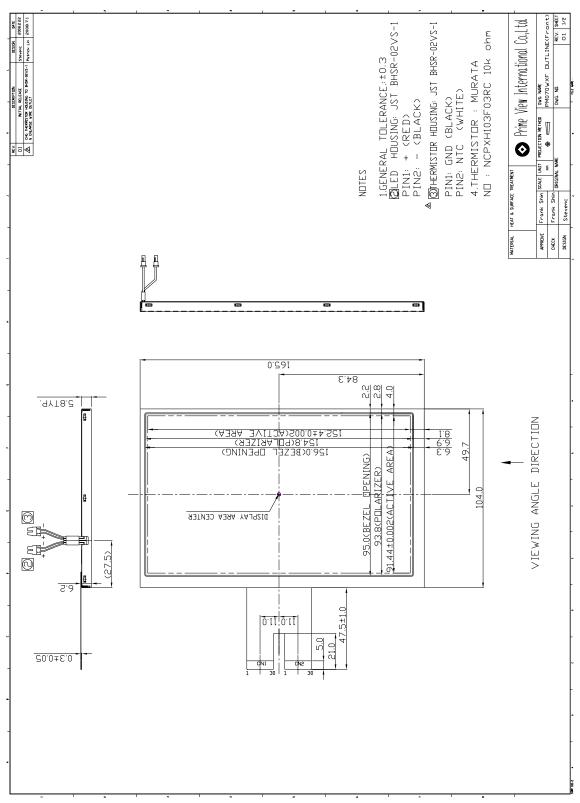
3. Mechanical Specifications

Parameter	Specifications	Unit
Screen Size	7.0(diagonal)	inch
Display Format	480×(R, G, B)×800	dot
Display Colors	262,144	-
Active Area	91.44(H)X152.4(V)	mm
Pixel Pitch	0.1905(H)×0.1905(V)	mm
Pixel Configuration	Stripe	-
Outline Dimension	104.0(W)X165.0(H)×6.2 (D)	mm
Weight	158±10	g
LED Back-light	18-middle power LED	-
Surface treatment	Anti-glare and EWV, Haze=25%	-
Display mode	Normally white	-
Cross and instancian direction	3 o'clock	
Gray scale inversion direction	[Note 13-1]	_

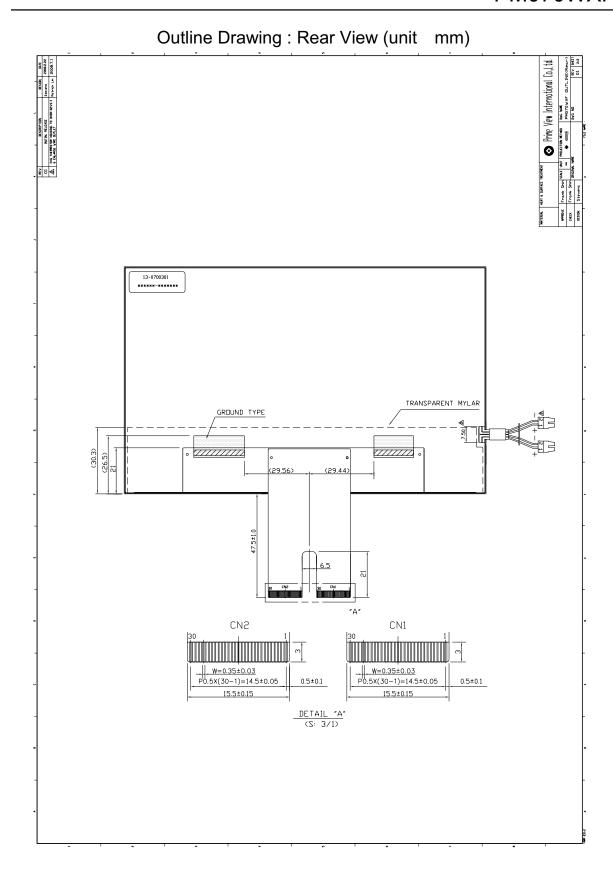


4. Mechanical Drawing of TFT-LCD Module

Outline Drawing: Front View (unit mm)









5.Input / Output Terminals

5-1) TFT-LCD Panel Driving

CN₁

LCD Module Connector

FPC Down Connect, 30 Pins, Pitch: 0.5 mm

Pin No.	Symbol	I/O	Function	Remark
1	DIO1	I/O	Horizontal Start Pulse Signal Input or Output	Note 5-1
2	VSS1		Ground	
3	VDD1	ı	Power Supply	
4	CLK	ı	Horizontal Shift Clock	
5	VSS1	ı	Ground	
6	R/L	I	Right / Left selection	Note 5-1
7	R0		Red Data (LSB)	
8	R1		Red Data	
9	R2	ı	Red Data	
10	R3	I	Red Data	
11	R4	I	Red Data	
12	R5		Red Data (MSB)	
13	VSS1		Ground	
14	G0	I	Green Data (LSB)	
15	G1		Green Data	
16	G2		Green Data	
17	G3		Green Data	
18	G4		Green Data	
19	G5		Green Data (MSB)	
20	VSS1		Ground	
21	B0		Blue Data (LSB)	
22	B1		Blue Data	
23	B2		Blue Data	
24	B3		Blue Data	
25	B4	ı	Blue Data	
26	B5	I	Blue Data (MSB)	
27	LD	I	Load output signal	Note 5-2
28	REV	I	Data invert control	Note 5-3
29	POL	I	Polarity selection	Note 5-4
30	DIO2	I/O	Horizontal Start Pulse Signal Input or Output	Note 5-1





CN 2

Pin No.	Symbol	I/O	Function	Remark
1	VSS2		Ground	
2	V1	I	Gamma Voltage 1	Note 5-10
3	V2		Gamma Voltage 2	Note 5-10
4	V3		Gamma Voltage 3	Note 5-10
5	V4	I	Gamma Voltage 4	Note 5-10
6	V5		Gamma Voltage 5	Note 5-10
7	V6		Gamma Voltage 6	Note 5-10
8	V7		Gamma Voltage 7	Note 5-10
9	VSS2	I	Ground	
10	V8	ı	Gamma Voltage 8	Note 5-10
11	V9	ı	Gamma Voltage 9	Note 5-10
12	V10	ı	Gamma Voltage 10	Note 5-10
13	V11	ı	Gamma Voltage 11	Note 5-10
14	V12	ı	Gamma Voltage 12	Note 5-10
15	V13		Gamma Voltage 13	Note 5-10
16	V14	ı	Gamma Voltage 14	Note 5-10
17	VSS2	I	Ground	
18	VDD2	I	Voltage for analog circuit	Note 5-10
19	VCOM	I	Common Voltage	
20	XON	ı	NC	Note 5-11
21	OE	ı	Output Enable	Note 5-5
22	U/D		Up / Down Selection	Note 5-6
23	CKV	ı	Vertical Shift Clock	Note 5-7
24	STVU	I/O	Vertical Shift Pulse Signal Input or Output	Note 5-6
25	STVD	I/O	Vertical Shift Pulse Signal Input or Output	Note 5-6
26	VGG	ı	Gate On Voltage	Note 5-8
27	GND	I	Ground	
28	VCC	I	Voltage for logic circuit	
29	GND		Ground	
30	VEE	I	Gate Off Voltage	Note 5-9



Note 5-1: Select left or right shift

R/L	DIO1	DIO2	Shift
1	Input	Hi-Z	Left to right
0	Hi-Z	Input	Right to left

- Note 5-2: Latch the polarity of outputs and switch the new data to outputs

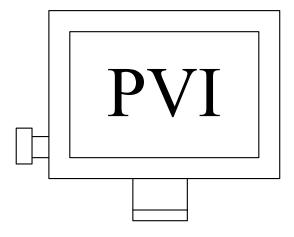
 At the rising edge (LD), latch the "POL" signal to control the polarity of the outputs.
- Note 5-3: Control whether the Data R0~G5 are inverted or not. (PVI suggests connecting to GND) When "REV=1", these data will be inverted. EX: "00"→"3F", "07"→"38", "15"→"2A"
- Note 5-4: Polarity selector for dot-inversion control. Available at the rising edge of LD. When POL=1: Even outputs range from V1~V7, and Odd outputs range from V8~V14; When POL=0: Even outputs range from V8~V14, and Odd outputs range from V1~V7.
- Note 5-5: When OE is connected to high "1", the driver outputs are disabled (Gate output = V_{EE}). Under this condition, the operation of registers will not be affected.

Note 5-6: Select up or down shift

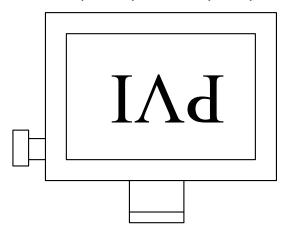
U/D	STVU	STVD	Shift
1	Hi-Z	Input	Down to Up
0	Input	Hi-Z	Up to Down

- Note 5-7: Gate driver shift clock
- Note 5-8: Gate on voltage, V_{GG} =+17 V.
- Note 5-9: Gate off voltage, V_{EE}=- 8 V.

$U/D(PIN22)=0 \cdot R/L(PIN6)=1$

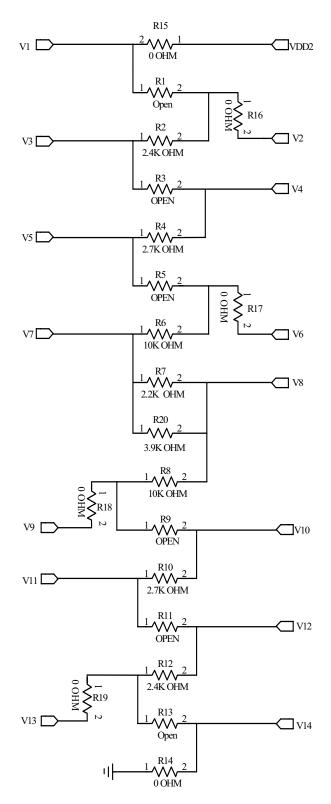


$U/D(PIN22)=1 \cdot R/L(PIN6)=0$





Note 5-10: Typical Application Circuit (When VDD2 = +9.5V)



Note 5-11: This pin is NC or must connect VDD1



5-2) LED Backlight driving

Connector type: JST BHSR-02VS-1

Pin No	Symbol	Description	Remark
1	+	Input terminal (Anode)	Wire color : Red
2	-	Input terminal (Cathode)	Wire Color : Black

5-3) Sensor driving

Connector type: JST BHSR-02VS-1 Thermistor: URATA-NCPXH103F03RC

Pin No	Symbol	Description	Remark
1	1	Input terminal (Ground side)	Wire Color : Black
2	2	Connect to NTC	Wire Color : White

6.Absolute Maximum Ratings:

 $V_{SS1}=V_{SS2}=GND=0V$, $Ta=25^{\circ}C$

			551	552	,
Parameters	Symbol	MIN.	MAX.	Unit	Remark
	V_{DD1}	-0.3	5.0	V	
	V _{cc}	-0.3		V	
Supply Voltage	V_{DD2}	-0.5	12.0	V	
Supply Voltage	V_{GG}	-0.3	40.0	V	
	V_{GG} - V_{EE}	-0.3	40	V	
	V _{EE}	-20	0.3	V	
Digital Input	V_{IN}	-0.5	V _{CC} +0.5	V	



7. Electrical Characteristics

7-1) Recommended Operating Conditions:

V_{SS1}=V_{SS2}=GND=0V, Ta=25°C

Item	Symbol	Min.	Тур.	Max.	Unit	Remark
Supply Voltage for Source Driver	V_{DD1}	+3.0	+3.3	+3.6	V	
	V_{DD2}	9	9.5	10	V	
Supply Voltage for Gate Driver	V_{GG}	-	17	-	V	
	V _{EE}	-	-8	-	V	
	V _{CC}	3.0	3.3	3.6	V	
Digital Input Voltage	V _{IH}	$0.8V_{DD1}$	-	V_{DD1}	V	
	V_{IL}	0	-	$0.2V_{DD1}$	V	
V _{com} Voltage	V_{com}	-	3.6	ı	٧	

7-2) Recommended driving condition for LED back light

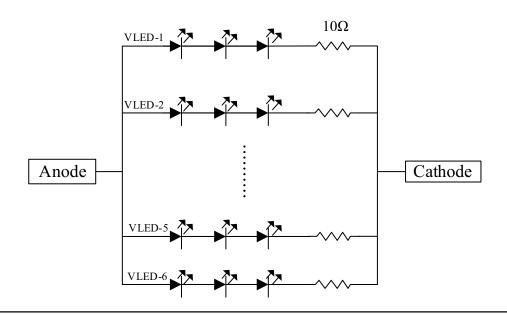
 $Ta = 25^{\circ}C$

Parameter	Symbol	Min	TYP	MAX	Unit	Remark
Supply voltage of LED backlight	$V_{\scriptscriptstyle m LED}$	-	-	(11.8)	V	Note 7-1
Supply current of LED backlight	$I_{ m LED}$	ı	120	-	mA	Note 7-2
Backlight Power Consumption	P _{LED}	ı	-	8.5	W	Note 7-1/Note 7-3

Note 7-1 : I_{LED} = 120mA(Constant Current).

Note 7-2: The LED driving condition is defined for each LED module. (3 LED Serial)

Note 7-3 :
$$P_{\text{LED-1}} * I_{\text{LED-1}} * I_{\text{LED-2}} * I_{\text{LED-2}} * I_{\text{LED-2}} * I_{\text{LED-5}} * I_{\text{LED-5}} * I_{\text{LED-6}} * I_{\text{LED$$





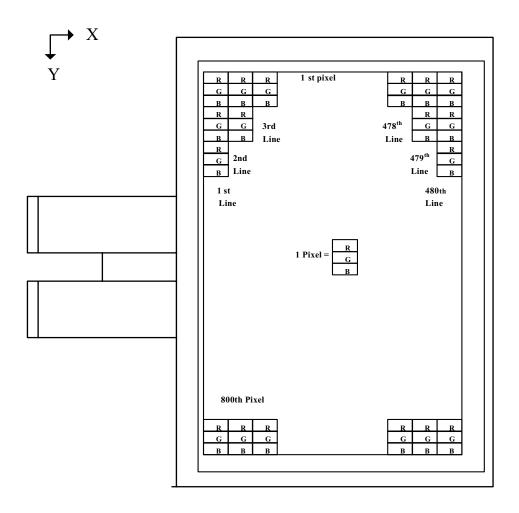
7-3) Power Consumption

Parameter	Symbol	Condition	Тур.	Max.	Unit	Remark
Supply Current for Gate Driver (Hi level)	I_{GG}	V_{GG} = +17 V	0.15	0.45	mA	
Supply Current for Gate Driver (Low level)	I _{EE}	V _{EE} = -8V	0.17	0.51	mA	
Supply Current for Source Driver (Digital)	I _{DD1}	$V_{DD1} = +3.3V$	2.58	5.16	mA	
Supply Current for Source Driver (Analog)	I _{DD2}	$V_{DD2} = +9.5V$	20.66	41.32	mA	
Supply Current for Gate Driver (Digital)	I _{cc}	$V_{CC} = +3.3V$	0.1	0.3	mΑ	
LCD Panel Power Consumption		-	209.02	422.29	mW	Note 7-4
Total Power Consumption	-	-	-	8.92	W	

Note 7-4: The power consumption for back light is not included.

8. Pixel Arrangement

The LCD module pixel arrangement is the stripe.





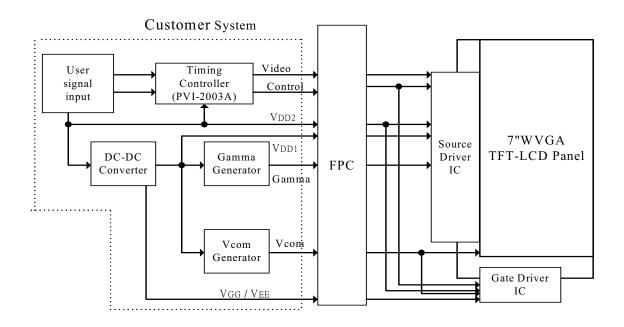
9. Display Color and Gray Scale Reference

	Input Color Data																		
Color				R	ed					Gre	en					BI	ue		
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B 5	B4	В3	B2	В1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Colors	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red (02)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker																		
Red	1	\downarrow																	
	Brighter																		
	Red (61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green (02)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	Darker																		
Green		\downarrow	V	\downarrow															
	Brighter																		
	Green (61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue (02)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	Darker										,				<u> </u>	<u> </u>	<u> </u>	<u> </u>	L , .
Blue	↓	\downarrow	↓	↓	↓	↓	↓												
	Brighter																		
	Blue (61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1



10. Block Diagram

11-1) TFT-module Block Diagram



If you use PM070WXF, you can apply PVI-2003A(Timing controller) which will gernerate timing signals to support PM070WXF



11. Interface Timing

11.1) Timing Parameters

AC Electrical Characteristics ($V_{CC}=V_{DD1}=3.3V$, $V_{DD2}=9.5V$, $GND=V_{SS1}=V_{SS2}=0V$, $Ta=25^{\circ}C$)

Parameter	Symbol	Min.	Тур.	Max.	Unit
CLK Frequency	Fclk	-	32	40	MHz
CLK Pulse Width	Tew	25	-	-	ns
Data Set-up Time	Tsu	4	-	-	ns
Data Hold Time	Thd	2	-	-	ns
Propagation Delay of DIO2/1	Tphl	6	10	15	ns
Time That The Last Data to LD	Tld	1	-	-	T_{CW}
Pulse width of LD	Twld	2	-	-	T_{CW}
Time That LD to DIO1/2	Tlds	5	-	-	T_{CW}
POL Set-up Time	Tpsu	6	-	-	ns
POL Hold Time	Tphd	6	-	-	ns
OE Pulse Width	T _{OEV}	1	-	-	μs
CKV Pulse Width	T_{CKV}	500	-	-	ns
STV Set-up Time	T_{SUV}	400	-	-	ns
STV Hold Time	T_{HDV}	400	-	-	ns
Horizontal Display Period	T_{HDP}	-	800	-	T_{CW}
Horizontal Period Timing Range	T_{HP}	-	1056	-	T_{CW}
Horizontal Lines Per Field	T_{V}	484	508	620	T_{HP}
Vertical Display Timing Range	T_{DV}	-	480	-	T_{HP}



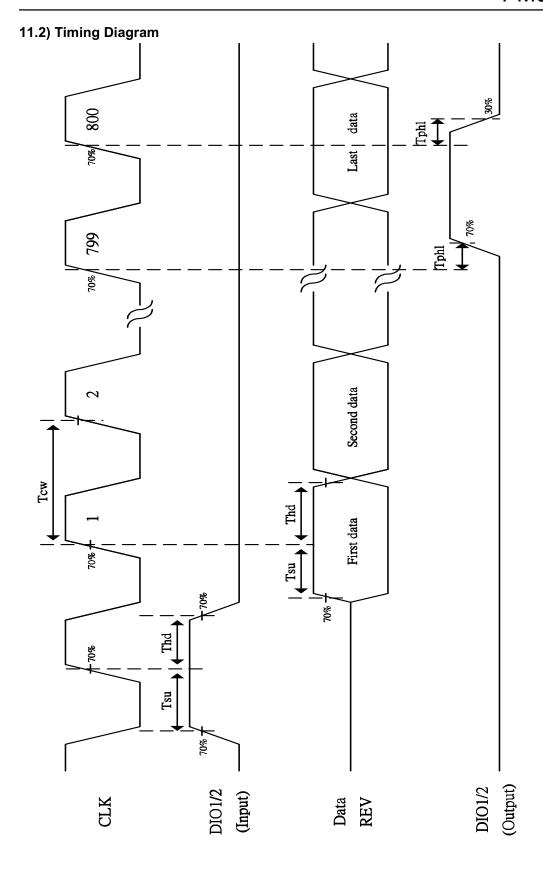
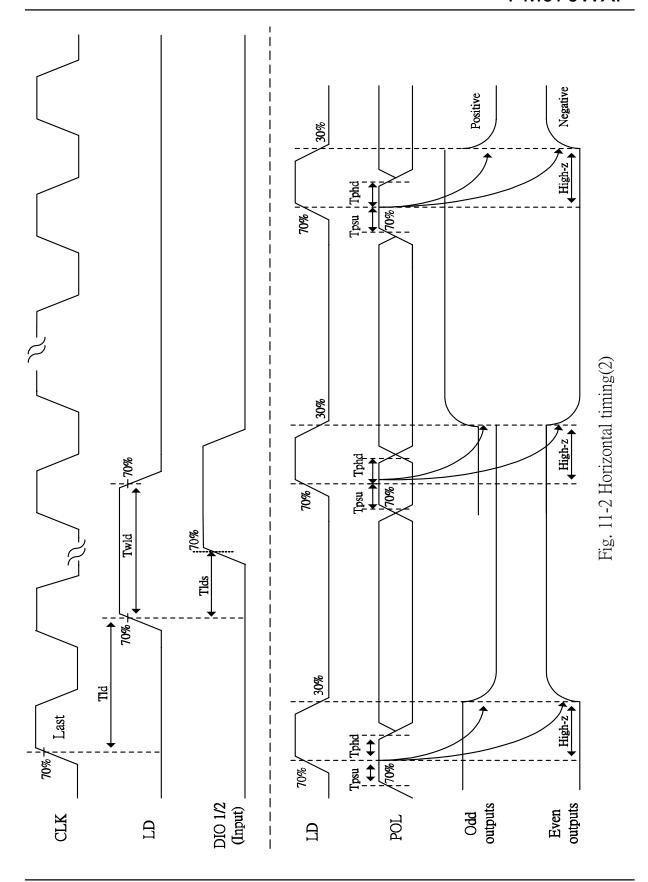
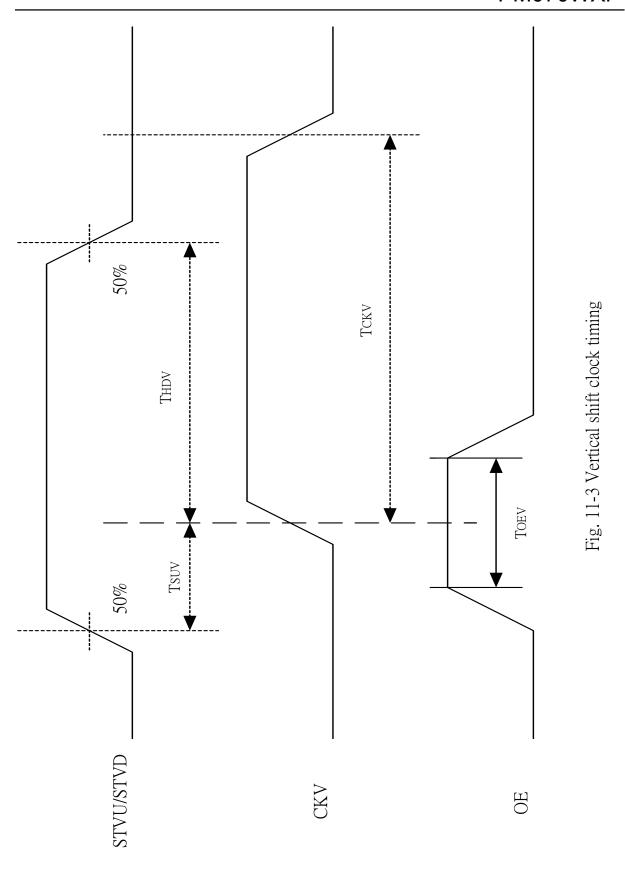


Fig. 11-1 Horizontal timing (1)

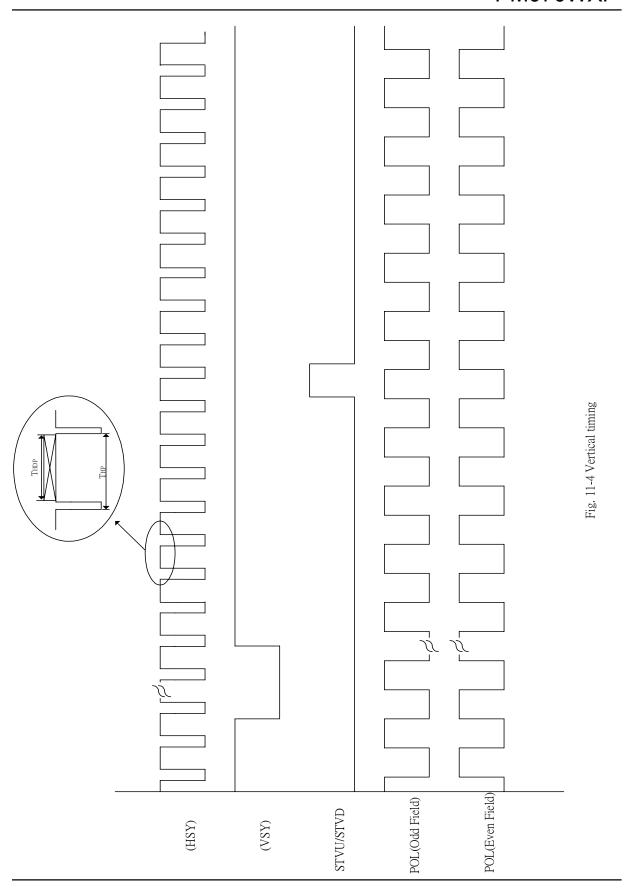






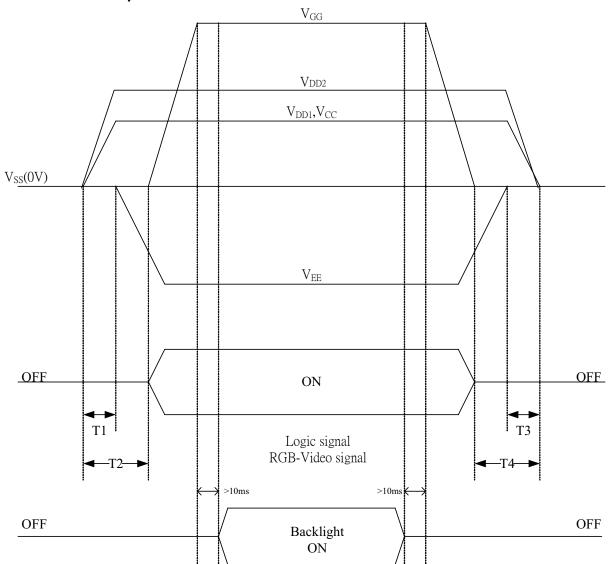








12. Power On Sequence



- $1.10ms \negthinspace \leqq \negthinspace T1 \negthinspace < \negthinspace T2$
- 2. $0ms < T3 \le T4 \le 10ms$



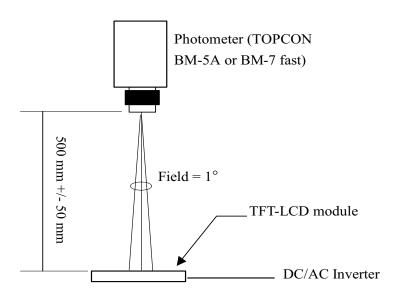
13. Optical Characteristics

13-1) Specification:

Ta=25°C

Param	eter	Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remarks
	Vertical	θ 11,12		±70	±75	-	deg	
Viewing Angle	Horizontal	θ 21 (3 o'clock)	CR≧10	65	70	ı	deg	Note 13-1
	Horizontai	θ 22 (9 o'clock)		45	50	ı	deg	
Contrast	Contrast Ratio		<i>θ</i> =0°	500	600	-	-	Note 13-2
Response time	Rise	Tr	<i>θ</i> =0°	-	15	30	ms	Note 13-3
Response time	Fall	Tf	0-0	-	25	50	ms	Note 13-3
Brightn	Brightness		θ =0°/ φ =0°	800	1000	-	cd/m²	Note 13-4
Luminance l	Luminance Uniformity			75	80	-	%	Note 13-5
Cross -	Talk	-	<i>θ</i> =0°	-	-	3.5	%	Note 13-6
White Chromaticity		Х	$\theta = 0^{\circ}/\varphi = 0^{\circ}$	0.24	0.29	0.34	-	
		У	υ -υ / ψ -υ	0.27	0.32	0.37	-	
LED Life Time		-	-	-	50000	-	hr	Note 13-7

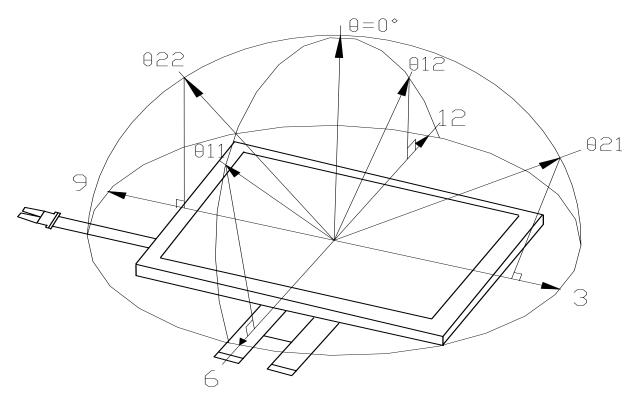
All the optical measurement shall be executed 30 minutes after backlight being turn-on. The optical characteristics shall be measured in dark room (ambient illumination on panel surface less than 1 Lux). The measuring configuration shows as following figure.



Optical characteristics measuring configuration

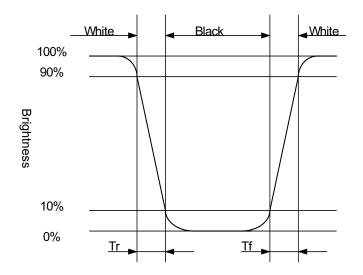


Note 13-1: The definitions of viewing angles are as follow.



Note 13-2: The definition of contrast ratio $CR = \frac{Luminance at gray level 63}{Luminance at gray level 0}$

Note 13-3: Definition of Response Time Tr and Tr:



Note 13-4: Topcon BM-5A or BM-7 fast luminance meter 1° field of view is used in the testing.



Note 13-5: The uniformity of LCD is defined as

U = The Minimum Brightness of the 9 testing Points The Maximum Brightness of the 9 testing Points

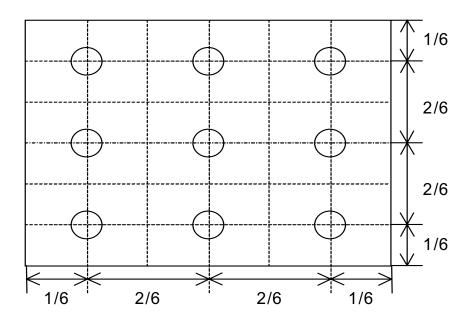
Luminance meter: BM-5A or BM-7 fast(TOPCON)

Measurement distance: 500 mm +/- 50 mm

Ambient illumination : < 1 Lux

Measuring direction: Perpendicular to the surface of module

The test pattern is white (Gray Level 63).



Note 13-6: Cross Talk (CTK) =
$$\frac{|YA-YB|}{V\Delta} \times 100\%$$

YA: Brightness of Pattern A

YB: Brightness of Pattern B

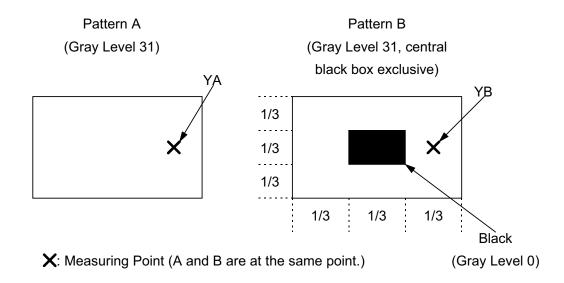
Luminance meter: BM 5A or BM-7 fast (TOPCON)

Measurement distance: 500 mm +/- 50 mm

Ambient illumination : < 1 Lux

Measuring direction : Perpendicular to the surface of module





Note 13-7 : The "LED Life time " is defined as the module brightness decrease to 50% original Brightness that the ambient temperature is 25° C and I_{LED} =720mA.



14. Handling Cautions

14-1) Mounting of module

- a) Please power off the module when you connect the input/output connector.
- b) Polarizer which is made of soft material and susceptible to flaw must be handled carefully.
- c) Protective film (Laminator) is applied on surface to protect it against scratches and dirt.
- d) Please following the tear off direction as figure 14-1 to remove the protective film as slowly as possible, so that electrostatic charge can be minimized.

14-2) Precautions in mounting

- a) When metal part of the TFT-LCD module (shielding lid and rear case) is soiled, wipe it with soft dry cloth.
- b) Wipe off water drops or finger grease immediately. Long contact with water may cause discoloration or spots.
- c) TFT-LCD module uses glass which breaks or cracks easily if dropped or bumped on hard surface. Please handle with care.
- d) Since CMOS LSI is used in the module. So take care of static electricity and earth yourself when handling.

14-3) Adjusting module

- a) Adjusting volumes on the rear face of the module have been set optimally before shipment.
- b) Therefore, do not change any adjusted values. If adjusted values are changed, the specifications described may not be satisfied.

14-4) Polarizer mark

The polarizer mark is to describe the direction of wide view angle film how to mach up with the rubbing direction.

14-5) Others

- a) Do not expose the module to direct sunlight or intensive ultraviolet rays for many hours.
- b) Store the module at a room temperature place.
- c) The voltage of beginning electric discharge may over the normal voltage because of leakage current from approach conductor by to draw lump read lead line around.
- d) If LCD panel breaks, it is possibly that the liquid crystal escapes from the panel.

 Avoid putting it into eyes or mouth. When liquid crystal sticks on hands, clothes or feet.

 Wash it out immediately with soap.
- e) Observe all other precautionary requirements in handling general electronic components.
- f) Please adjust the voltage of common electrode as material of attachment by 1 module.

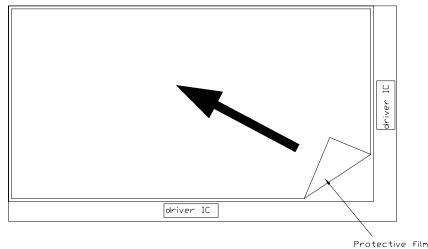


Figure 14-1 the way to peel off protective film



15. Reliability Test

No	Test Item	Test Condition	Remark
1	High Temperature Storage Test	Ta = +85°ℂ, 240 hrs	
2	Low Temperature Storage Test	Ta = -40°ℂ, 240 hrs	
3	High Temperature Operation Test	Ta = +70°C, 240 hrs	Note15-1
4	Low Temperature Operation Test	Ta = -30°ℂ, 240 hrs	
_ ا	High Temperature & High Humidity	Ta = +60 $^{\circ}$ C, 90%RH, 240 hrs	
5	Operation Test	(No Condensation)	
	Thermal Cycling Test	-30°C →+80°C, 200 Cycles	
6	(non-operating)	30min 30min	
7	Vibration Test (non-operating)	Frequency: 10 ~ 55 H _Z , Amplitude: 1 mm Sweep time: 11 min	
	(non-operating)	Test Period: 6 Cycles for each direction of X, Y, Z	
8	Shock Test (non-operating)	100G, 6ms Direction: ±X, ±Y, ±Z Cycle: 3 times	
9	Electrostatic Discharge Test (non-operating)	200pF, 0 Ω ±200V 1 time / each terminal	

Ta: ambient temperature

Note: The protective film must be removed before temperature test.

Note15-1: The brightness is over 600nits with I_{LED}=100mA/LED(constant current, don't exceed) for each LED serial while the test condition of HTOT is 85℃.

[Criteria]

In the standard conditions, there is not display function NG issue occurred. (including : line defect ,no image), All the cosmetic specification is judged before the reliability stress.



16. Packing Diagram

