

## Ø 5 mm Film Dielectric Trimmers

**TEST VOLTAGE (DC) FOR 1 MINUTE:**

300 V

**MAXIMUM CONTACT RESISTANCE:**

10 mΩ

**MINIMUM INSULATION RESISTANCE:**

10 000 MΩ

**CATEGORY TEMPERATURE RANGE:****PP**

- 40 to + 70 °C

**PC, PTFE**

- 40 to + 85 °C

**CLIMATIC CATEGORY (IEC 60068):****PP**

40/070/21

**PC, PTFE**

40/085/21

**MINIMUM STORAGE TEMPERATURE:**

- 55 °C

**RELATED SPECIFICATION:**

IEC 60418-1 and 4

**EFFECTIVE ANGLE OF ROTATION:**

180° (rotation in 180° only, see "Life of Trimmer")

**OPERATING TORQUE:****C<sub>MAX</sub> < 20 pF**

1 to 15 mNm

**C<sub>MAX</sub> ≥ 20 pF**

1 to 25 mNm

**MAXIMUM AXIAL THRUST:**

2 N

**FEATURES**

- Housing diameter 5 mm
- Top and bottom or top adjustment
- Round head
- Vertical version

**APPLICATIONS**

- For consumer and industrial equipment

**DESCRIPTION:**

The vanes of the trimmer are stacked on a sturdy plastic base. The color of the base indicates the maximum capacitance (see Electrical Data Tables). The dielectric is a film of polypropylene (PP) or polytetrafluorethylene (PTFE) for the standard versions and polycarbonate (PC) for the economic and hexagonal head versions. The dielectric supports the vanes in such a way that good stability is ensured and no microphony can occur.

Flux absorption between the vanes is prevented.

Cleaning with solvents is not advised.

**QUALITY LEVEL:**

Sampling and data evaluation for quality level in accordance with "MIL-STD-105D" and "IEC 60410":

< 0.15 % major defects

< 0.65 % minor defects

Each capacitor is tested for minimum C<sub>max</sub> and is also subjected to the full test voltage.

**C<sub>min</sub>/C<sub>max</sub>:**

0.35/1.5 to 4/27 pF

**RATED VOLTAGE (DC):**

150 V

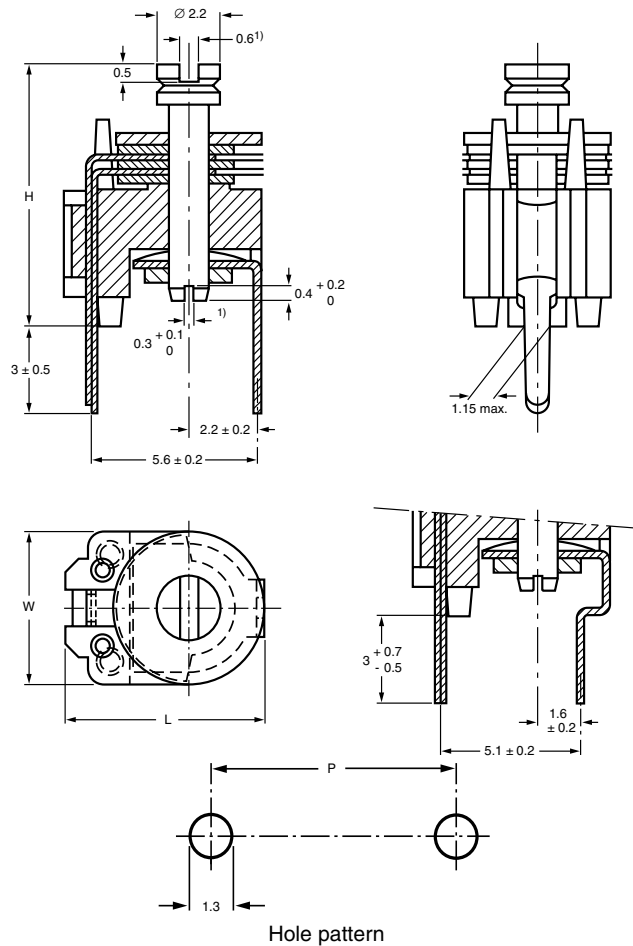
**TEST VOLTAGE (DC) FOR 1 MINUTE:**

300 V

**LIFE OF TRIMMER:**

Maximum 10 cycles: Rotation in 180° only (the electrical and mechanical performance is not guaranteed if rotated beyond 10 cycles)

**RoHS**  
COMPLIANT



Trimmers BFC2 808 ..... series, with round head

Dimensions in millimeters

**STANDARD VERSIONS; CAPACITANCE AND RELEVANT PHYSICAL DIMENSIONS**

| $C_{min}/C_{max}$<br>(pF) | $H_{max}$<br>(mm) | $W_{max}$<br>(mm) | $L_{max}$<br>(mm) |
|---------------------------|-------------------|-------------------|-------------------|
| 0.35/1.5                  | 7.0               | 5.5               | 7.3               |
| 1.5/5                     | 7.0               | 5.5               | 7.3               |
| 3/10                      | 7.0               | 5.5               | 7.3               |
| 3/15                      | 8.8               | 5.5               | 7.3               |
| 4/20                      | 8.8               | 5.5               | 7.3               |
| 4/27                      | 9.0               | 6.2               | 7.8               |

**ECONOMIC VERSIONS; RELEVANT PHYSICAL DIMENSIONS**

| TYPE OF HEAD | $H_{max}$<br>(mm) | $W_{max}$<br>(mm) | $L_{max}$<br>(mm) |
|--------------|-------------------|-------------------|-------------------|
| Round        | 7.7               | 5.5               | 7.3               |



**MOUNTING**

The trimmer has a lead pitch of 5.08 mm or 5.6 mm and can be mounted on printed-circuit boards with a minimum hole diameter of 1.25 mm.

**PACKAGING**

Bulk packaged in cardboard boxes lined with expanded plastic, 1000 units per box.

**ORDERING INFORMATION**

| C <sub>min</sub> /C <sub>max</sub><br>(pF)                   | CATALOG NUMBER BFC2 808 .....             |  |   |
|--|---|--|---|
|  | TOP AND BOTTOM ADJUSTMENT<br>(P = 5.6 mm) | TOP<br>ADJUSTMENT ONLY<br>(P = 5.6 mm) | TOP<br>ADJUSTMENT ONLY<br>(P = 5.08 mm) |
| <b>STANDARD VERSIONS: POLYTETRAFLUORETHYLENE, ROUND HEAD</b> |   |  |   |
| 0.35/1.5   | 22158                                     | -                                      | -                                       |
| <b>STANDARD VERSIONS: POLYPROPYLENE, ROUND HEAD</b>          |   |  |   |
| 1.2/5  | -   | 24508                                  | -                                       |
| 1.5/5  | 23508                                     | -                                      | 20508                                   |
| 1.5/7  | -   | 24708                                  | -                                       |
| 3/10   | 23109                                     | -                                      | 20109                                   |
| 3/15   | 23159                                     | -                                      | 20159                                   |
| 4/20   | 23209                                     | -                                      | 20209                                   |
| 4/27   | 23279                                     | -                                      | 20279                                   |
| <b>ECONOMIC VERSIONS: POLYCARBONATE, ROUND HEAD</b>          |   |  |   |
| 1.5/7  | -   | 20126                                  | -                                       |
| 1.6/15   | -   | 20127                                  | -                                       |
| 3/20   | -   | 20123                                  | -                                       |
| 3.5/27   | -   | 20128                                  | -                                       |

**ELECTRICAL DATA STANDARD VERSIONS WITH ROUND HEAD**

| GUARANTEED<br>MAX. C <sub>min</sub> /<br>MIN. C <sub>max</sub><br>AT 200 KHz<br>(pF) | TAN δ AT<br>C <sub>max</sub> x 10 <sup>-4</sup> |         | TEMP.<br>COEFF. <sup>1)</sup><br>(10 <sup>-6</sup> /K) | MIN. f <sub>res</sub><br>AT C <sub>max</sub><br>(MHz) | COLOUR<br>OF<br>BASE | SMALLEST<br>PACKAGING<br>QUANTITY | CATALOG<br>NUMBER<br>BFC2 ... .. |
|--|---|---------|--|---|----------------------|-----------------------------------|----------------------------------|
|  | 1 MHz   | 100 MHz |  |   |                      |                                   |                                  |
| 0.35/1.5   | ≤ 10  | -       | - 450 ± 550  | -   | -                    | 1000                              | .... 808 22158                   |
| 1.2/5  | ≤ 10  | -       | - 200 ± 550  | -   | grey                 | 1000                              | .... 808 24508                   |
| 1.5/5  | ≤ 10  | ≤ 25    | - 200 ± 550  | 700   | grey                 | 1000                              | .... 808 20508                   |
|  |   |         |  |   |                      |                                   | .... 808 23508                   |
| 1.5/7  | ≤ 10  | -       | - 50 ± 550   | -   | grey                 | 1000                              | .... 808 24708                   |
| 3/10   | ≤ 10  | ≤ 25    | - 250 ± 550  | 500   | yellow               | 1000                              | .... 808 20109                   |
|  |   |         |  |   |                      |                                   | .... 808 23109                   |
| 3/15   | ≤ 10  | ≤ 25    | - 250 ± 550  | 400   | blue                 | 1000                              | .... 808 20159                   |
|  |   |         |  |   |                      |                                   | .... 808 23159                   |
| 4/20   | ≤ 10  | ≤ 25    | - 250 ± 400  | 300   | green                | 1000                              | .... 808 20209                   |
|  |   |         |  |   |                      |                                   | .... 808 23209                   |
| 4/27   | ≤ 10  | ≤ 25    | - 250 ± 400  | 300   | red                  | 1000                              | .... 808 20279                   |
|  |   |         |  |   |                      |                                   | .... 808 23279                   |

**Note:**

1. C: 60 % to 80 % of C<sub>max</sub>; T<sub>amb</sub>: from + 20 °C to + 70 °C

**ECONOMIC VERSIONS WITH ROUND HEAD**

| REFERENCE<br>$C_{min}/C_{max}$<br>(pF) | TAN $\delta$ AT<br>$C_{max} \times 10^{-4}$<br>(1 MHz) | TEMP.<br>COEFF.<br>( $10^{-6}/K$ ) | COLOUR<br>OF<br>BASE | SMALLEST<br>PACKAGING<br>QUANTITY | CATALOG<br>NUMBER<br>BFC2 ... .. |
|--|--|------------------------------------|----------------------|-----------------------------------|----------------------------------|
| 1.5/7                                  | $\leq 70$  | - 50 $\pm$ 550                     | grey                 | 1000                              | ... 808 20126                    |
| 1.6/15                                 | $\leq 70$  | - 50 $\pm$ 550                     | blue                 | 1000                              | ... 808 20127                    |
| 3/20                                   | $\leq 70$  | - 50 $\pm$ 550                     | green                | 1000                              | ... 808 20123                    |
| 3.5/27                                 | $\leq 70$  | - 100 $\pm$ 400                    | red                  | 1000                              | ... 808 20128                    |

**TEST PROCEDURES AND REQUIREMENTS**

| IEC<br>60418-1<br>CLAUSE | IEC<br>60068<br>TEST<br>METHOD | TEST                                    | PROCEDURE   | REQUIREMENTS  |
|--------------------------|--------------------------------|---|---|---|
| 4.2                      |                                | method of mounting                      | method A  |   |
| 14                       |                                | capacitance drift                       | after TC measurement  | $\Delta C/C: \leq 3\%$ for $C_{max} \leq 10$ pF<br>$\Delta C/C: \leq 2\%$ for $C_{max} > 10$ pF   |
| 19                       |                                | thrust                                  | axial thrust of 2 N   | $\Delta C/C: \leq 0.4\%$  |
| 21                       |                                | robustness of terminations:             |   |   |
| 21.1                     | Ua                             | tensile                                 | 1 N   | no damage   |
| 21.2                     | Ub                             | bending                                 | 1 cycle   | no damage   |
| 22                       | Na                             | rapid change of temperature             | 1 cycle; 0.5 hours at lower and 0.5 hours at upper category temperature | $\Delta C/C: \leq 2.5\%$  |
| 23                       | T                              | soldering:                              |   |   |
|                          | Ta                             | solderability                           | solder bath immersion 3 mm; 235 °C; 2 s                                 | good wetting<br>no mechanical damage  |
|                          | Tb                             | resistance to heat                      | solder bath: 260 °C; 10 s   | no mechanical damage  |
| 24                       | Eb                             | impact bump                             | 4000 $\pm$ 10 bumps; 40 g; 6 ms   | $\Delta C/C: \leq 1\%$ ;<br>no mechanical damage  |
| 25                       | Fc                             | vibration                               | frequency 10 to 55 Hz;<br>amplitude 0.75 mm;<br>1.5 hours               | $\Delta C/C: \leq 1\%$ ;<br>no mechanical damage  |
| 26                       |                                | climatic sequence:                      |   | $\Delta C/C: \leq 4\%$  |
| 26.1                     | B                              | dry heat                                | 16 hours at upper category temperature                                  | $\tan \delta$ or PP and PTFE foil: $\leq 15 \times 10^{-4}$<br>$\tan \delta$ for PC foil: $\leq 80 \times 10^{-4}$<br>$R_{ins}: \geq 10\,000$ M $\Omega$<br>rotor contact R: $\leq 10$ m $\Omega$ |
| 26.2                     | D                              | damp heat accelerated, first cycle      | 1 cycle; 24 hours; + 40 °C; 95 to 100 % RH                              | voltage proof:<br>300 V for 1 minute  |
| 26.3                     | Aa                             | cold                                    | 16 hours; - 40 °C   | visual examination:<br>no mechanical damage   |
| 26.5                     |                                | damp heat accelerated, remaining cycles | 1 cycle; 24 hours; + 40 °C; 95 to 100% RH                               | operating torque:<br>1 to 20 mNm for $C_{max} < 20$ pF;<br>1 to 30 mNm for $C_{max} \geq 20$ pF   |



| IEC 60418-1 CLAUSE | IEC 60068 TEST METHOD | TEST                   | PROCEDURE  | REQUIREMENTS   |
|--------------------|-----------------------|------------------------|--|--|
| 27                 | Ca                    | damp heat steady state | 21 days; + 40 °C;<br>90 to 95 % RH   | $\Delta C/C: \leq 3 \%$<br><br>$\tan \delta$ for PP and PTFE foil: $\leq 15 \times 10^{-4}$ ;<br>$\tan \delta$ for PC foil: $\leq 80 \times 10^{-4}$<br>$R_{ins}: \geq 10\,000 \text{ M}\Omega$ ;<br>rotor contact R: $\leq 10 \text{ m}\Omega$<br><br>voltage proof:<br>300 V for 1 minute<br><br>visual examination:<br>no mechanical damage<br><br>operating torque:<br>1 to 20 mNm for $C_{max} < 20 \text{ pF}$ ;<br>1 to 30 mNm for $C_{max} \geq 20 \text{ pF}$ |
| 29                 |                       | mechanical endurance   | 10 cycles<br><br>Maximum 10 cycles: rotation in 180° only. (The electrical and mechanical performance is not guaranteed if rotated beyond 10 cycles) | $\Delta C/C: \leq 3 \%$<br><br>$\Delta C/C$ after axial thrust: $\leq 0.3 \%$ ;<br>rotor contact R: $\leq 10 \text{ m}\Omega$<br><br>voltage proof:<br>300 V for 1 minute<br><br>visual examination:<br>no mechanical damage<br><br>operating torque:<br>0.5 to 22.5 mNm for $C_{max} < 20 \text{ pF}$ ;<br>0.5 to 30 mNm for $C_{max} \geq 20 \text{ pF}$   |



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