Technical Document

LCD Specification

LCD Group

LQ084S3LG01 TFT-LCD Module

Product Specification August 2007

Strong 2 SVGA LCD Module featuring 400 nits brightness with 600:1 contrast. Full Specifications Listing



PREPARED BY:

APPROVED BY:



MOBILE LIQUID CRYSTAL DISPLAY GROUP SHARP CORPORATION SPECIFICATION SPEC No. LCY-W07802 FILE No. ISSUED: Aug.14.2007 PAGE: 24pages APPLICABLE GROUP MOBILE LIQUID CRYSTAL DISPLAY GROUP

DEVICE SPECIFICATION FOR

TFT-LCD module

MODEL No. LQ084S3LG01

These parts have corresponded with the RoHS directive.

CUSTOMER'S APPROVAL

DATE

BY

PRESENTED

BY

2. Jamamoto

K.YAMAMOTO General Manager Mobile LCD Merchandise Design Center WUXI SHARP ELECTRONIC COMPONENTS CO., LTD.



RECORDS OF REVISION

MODEL No: LQ084S3LG01

SPEC No : LCY - W07802

	NO.	PAGE	SUMMARY	NOTE
2007. 8.14		-	-	1 st Issue
				<u>}</u>



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1. Application

This specification applies to the color TFT-LCD module, LQ084S3LG01.

2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (<u>Thin Film Transistor</u>). It is composed of a color TFT-LCD panel, driver ICs, control circuit, power supply circuit and a back light unit. Graphics and texts can be displayed on a $800 \times RGB \times 600$ dots panel with about 16 million colors by using LVDS (<u>Low Voltage Differential Signaling</u>) and supplying +3.3V DC supply voltages for TFT-LCD panel driving and supply voltage for backlight.

(Note: Backlight-driving DC/AC inverter is not built in this module.)

- a) Fine images with stripe aligned 480,000 pixels on 8.4 inch diagonal screen
- b) Adapting a wide viewing angle technology [best viewing angle: 6 o'clock direction]
 - (12 o'clock direction is also available by the function to flip the screen horizontally or vertically)
- c) High contrast, thanks to active matrix drive system
- d) AG(Anti Glare) polarizing filter
- e) Light and slim compact module
- f) Natural coloring reproducibility by employing normally-white-mode, which has good nature in coloring
- g) Image inversion both horizontally and vertically
- h) This module is adapted to RoHS compliance.

Parameter	Specifications	Unit
Display size	21.3 (Diagonal)	cm
	8.4 (Diagonal)	Inch
Active area	170.4 (H)×127.8 (V)	mm
Pixel format	800 (H)×600 (V)	Pixel
	(1 pixel=R+G+B dots)	
Pixel pitch	0.213 (H)×0.213 (V)	mm
Pixel configuration	R, G, B vertical stripe	
Display mode	Normally white	
Unit outline dimensions *1	199.5(W)×149.5(H)×11.6(D)	mm
Mass	405(MAX)	g
Surface treatment	Anti-glare and hard-coating	

3. Mechanical Specifications

*1.Note: excluding back light cables.

The thickness of module (D) doesn't contain the projection.

Outline dimensions are shown in Fig.1.



4. Input Terminals

4-1. TFT-LCD panel driving

CN1	(Interface sign	nals and $+3$	V DC nov	ver sunnly)
CIVIT	(interface sig	nais and 13.2	, v D C pov	ver suppry

Using connectors	: 20186-020E-11 (I-PEX)
Corresponding connectors	: FI-SE20ME(Japan Aviation Electronics Industry, Ltd.)
	FI-SE20S (Japan Aviation Electronics Industry, Ltd.)
Using LVDS Receiver	: Contained in a control IC. [THC63LVDF84A(Thine) compatible]
Corresponding LVDS Transmitter	: THC63LVDM83R(Thine) or compatible

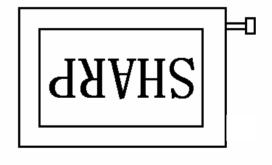
Pin No.	Symbol	Function	Remark
1	Vcc	+3.3V Power supply	
2	Vcc	+3.3V Power supply	
3	GND	Ground	
4	GND	Ground	
5	RxIN0-	LVDS CH0 data signal (-)	LVDS
6	RxIN0+	LVDS CH0 data signal (+)	LVDS
7	GND	Ground	
8	RxIN1-	LVDS CH1 data signal (-)	LVDS
9	RxIN1+	LVDS CH1 data signal (+)	LVDS
10	GND	Ground	
11	RxIN2-	LVDS CH2 data signal (-)	LVDS
12	RxIN2+	LVDS CH2 data signal (+)	LVDS
13	GND	Ground	
14	RxCLKIN-	LVDS CK- data signal (-)	LVDS
15	RxCLKIN+	LVDS CK+ data signal (+)	LVDS
16	GND	Ground	
17	RxIN3-	LVDS CH3 data signal (-)	LVDS
18	RxIN3+	LVDS CH3 data signal (+)	LVDS
19	REV	Reversing terminal	
20	LVDS_SET	SELLVDS	[Note1]

[Note1]

REV : High



REV:Low





4-2 Data Mapping

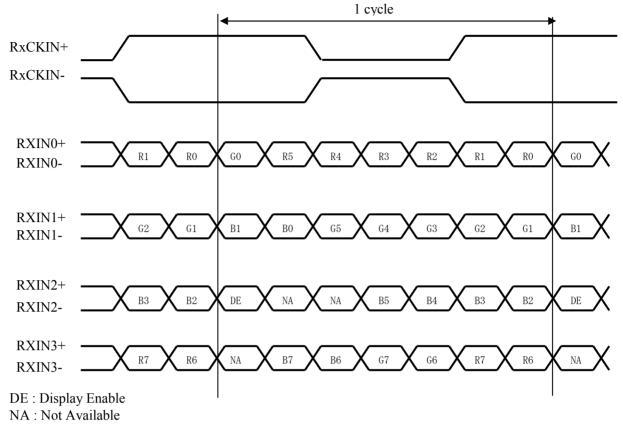
1) 8 bit input

[Note1] pin assignment with SELLVDS pin (Thine:THC63LVDM83R)

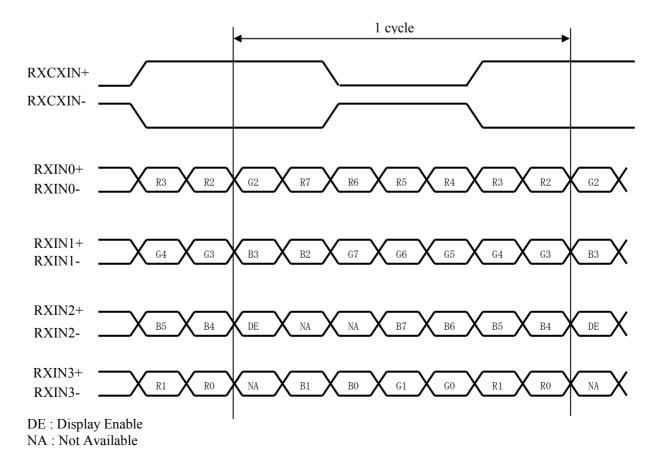
Transmitter		20pin LVDS_SET			
Pin No	Data	=H (3.3V)	=L (GND) or Open		
51	TA0	R0 (LSB)	R2		
52	TA1	R1	R3		
54	TA2	R2	R4		
55	TA3	R3	R5		
56	TA4	R4	R6		
3	TA5	R5	R7 (MSB)		
4	TA6	G0 (LSB)	G2		
6	TB0	G1	G3		
7	TB1	G2	G4		
11	TB2	G3	G5		
12	TB3	G4	G6		
14	TB4	G5	G7 (MSB)		
15	TB5	B0 (LSB)	B2		
19	TB6	B1	B3		
20	TC0	B2	B4		
22	TC1	B3	B5		
23	TC2	B4	B6		
24	TC3	B5	B7 (MSB)		
27	TC4	(NA)	(NA)		
28	TC5	(NA)	(NA)		
30	TC6	DE	DE		
50	TD0	R6	R0 (LSB)		
2	TD1	R7 (MSB)	R1		
8	TD2	G6	G0 (LSB)		
10	TD3	G7 (MSB)	G1		
16	TD4	B6	B0 (LSB)		
18	TD5	B7 (MSB)	B1		
25	TD6	(NA)	(NA)		



< SELLVDS = H >



< SELLVDS = L or Open >



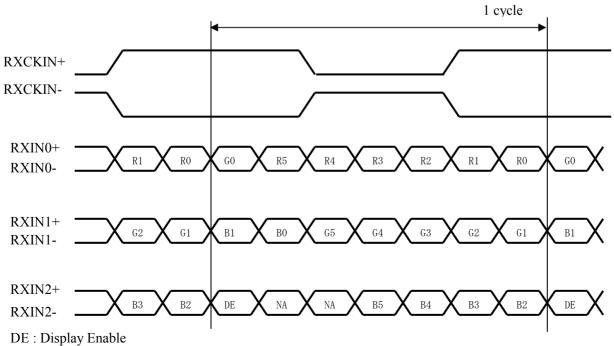
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2) 6 bit input

[Note1]	bin assignment with SELLVDS pin (Thine:THC63LVDM83R)

Transmitter		20pin SELLVDS		
Pin No	Data	=H (3.3V)	=L (GND) or Open	
51	TA0	—	R0 (LSB)	
52	TA1	—	R1	
54	TA2	—	R2	
55	TA3	—	R3	
56	TA4	—	R4	
3	TA5	—	R5 (MSB)	
4	TA6	—	G0 (LSB)	
6	TB0	—	G1	
7	TB1	—	G2	
11	TB2	—	G3	
12	TB3	—	G4	
14	TB4	—	G5 (MSB)	
15	TB5	—	B0 (LSB)	
19	TB6	—	B1	
20	TC0	—	B2	
22	TC1	—	B3	
23	TC2	—	B4	
24	TC3	—	B5 (MSB)	
27	TC4	—	(NA)	
28	TC5	—	(NA)	
30	TC6	—	DE	
50	TD0		GND	
2	TD1	_	GND	
8	TD2		GND	
10	TD3	—	GND	
16	TD4	—	GND	
18	TD5	_	GND	
25	TD6	_	(NA)	



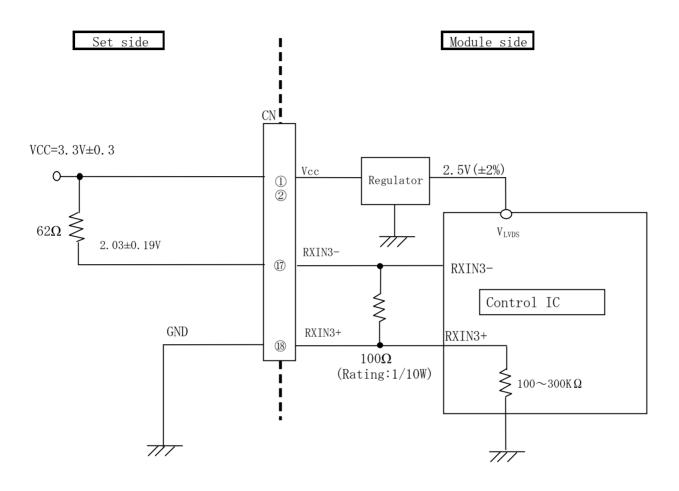
NA : Not Available



 \ll About the connection of RXIN3+ and RXIN3-, in case of supplying 6bit signals. \gg

- RXIN3- : Please keep the input voltage higher than 1.7V, but less than the power supply voltage (VLDS+0.3V) of the control IC.
- RXIN3+ : Please be connected to the GND.

(Terminal processing example)

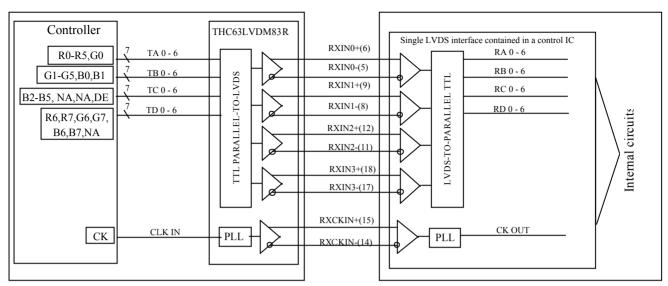


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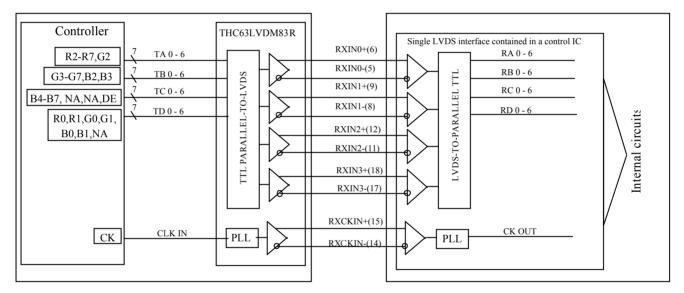
(TFT-LCD side)

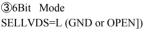
(Computer Side)

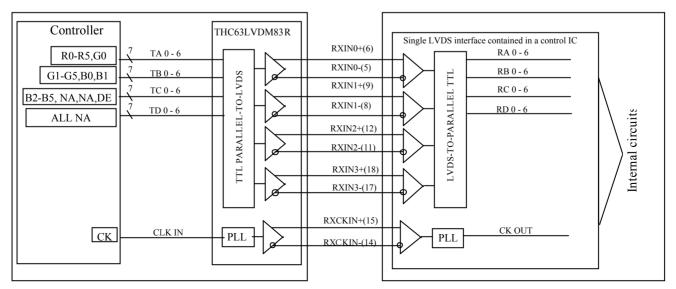
①8Bit Mode SELLVDS=H (20 pin=3.3V)



(2)8Bit Mode SELLVDS=L(GND or OPEN])









4-4. Backlight

The module-side connector	: BHR-04VS-1	(JST)

The user-side connector : SM0 4 (4 .0)B-BHS (JST)							
Pin no.	symbol	Function					
1	VHIGH	Power supply for lamp 1	(High voltage side)				
2	VHIGH	Power supply for lamp 2	(High voltage side)				
3	NC	Open					
4	VLOW	Power supply for lamp 1,2	(Low voltage side)				

[Note]

The input voltage wave forms to terminal (1) and terminal (2) should be in a same phase.

It has the possibility to discharge abnormally between the terminals in case of input in a reversed phase.

5 Absolute Maximum Ratings

Parameter	Symbol	Condition	Ratings	Unit	Remark
Input voltage	VI	Ta=25°C	-0.3 ~ Vcc+0.3	V	[Note 1]
Supply voltage	Vcc	Ta=25°C	$0 \sim +4.0$	V	-
Storage temperature	Tstg	-	$-30 \sim +80$	°C	[Note 2,3,4,5]
Operating temperature (Panel surface)	Торр	-	$-30 \sim +80$	°C	

[Note 1] CK, $R0 \sim R5$, $G0 \sim G5$, $B0 \sim B5$ and ENAB

[Note 2] Preserve it within this range.

[Note 3] Humidity: Less than 95%RH at Ta \leq 40°C and

Maximum wet-bulb temperature must not exceed 39°C at Ta>40°C, with no condensation.

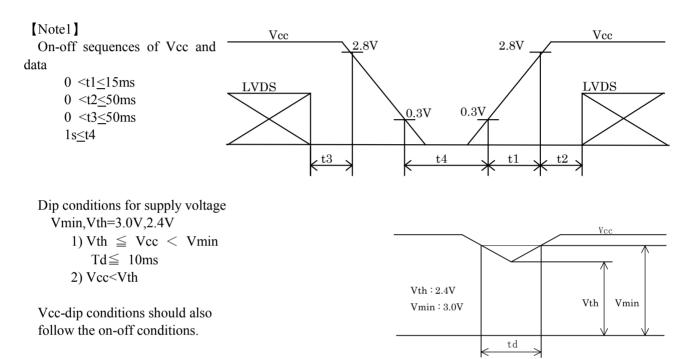
[Note 4] The operating temperature only guarantees operation of the circuit. For contrast, speed response,

and other factors related to display quality, judgment is done using the ambient temperature $Ta = +25^{\circ}C$. [Note 5] This rating applies to all parts of the module and should not be exceed.



- 6. Electrical Characteristics
- 6-1 TFT-LCD nanel driving

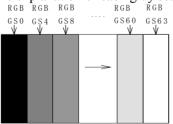
. TFT-LCD panel driving $Ta=25^{\circ}C$						Ta=25℃	
Parameter		Symbol	Min.	Тур.	Max.	Unit	Remark
Supply voltage		Vcc	+3.0	+3.3	+3.6	V	[Note1]
Current dissipation		Icc	—	250	380	mA	[Note2]
Input voltage ("High" state)		VRIH	Vcc×0.7			V	[Note3]
Input voltage ("Low" state)		Vril			Vcc×0.3	V	
Permissive input ripple voltage		V_{RF}	—	—	100	mVp-p	
Terminal resistor		R _T	—	100	_	Ω	Differential input
Differential input	High	V _{IH}	_	_	100	mV	
threshold voltage	Low	V _{IL}	-100		_	mV	



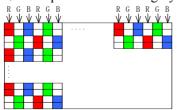
[Note2] Typical current situation : 64-gray-bar pattern

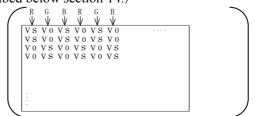
Vcc=+3.3V, fck=65MHz, Ta=25°C

The explanation of each gray scale is described below section 14.



When VS(V63) and V0 stripe pattern are displayed alternately at intervals of two lines. (The explanation of each gray scale is described below section 14.)





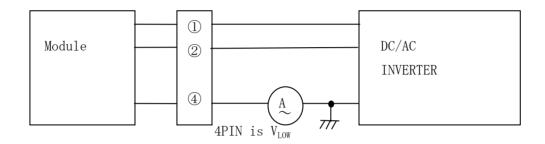


The backlight system is an edge-lighting type with two CCFTs (Cold Cathode Fluorescent Tube).

The characteristics of single lamp are shown in the following table.

*Recommended inverter(TDK : CXA-0463) Ta											
Parameter	Symbol	Min.	Тур.	Max.	Unit	Remarks					
Lamp voltage	VL	380	420	460	V rms	IL=6mA rms					
Lamp current	IL	3.0	6.0	6.5	mA rms	[Note6-7]					
Lamp power consumption	PL	-	2.5	-	W						
Lamp frequency	fL	50	-	80	KHz	Recommend 55kHz					
Kick-off voltage	Vs	-	-	890	V rms	Ta=25°C [Note6-8]					
[Note6-1]		-	-	1070		Ta=-30°C [Note6-8]					
Lamp life time	LL	-	50,000	_	hour	[Note6-9]					

[Note6-7] Lamp current is measured with current meter for high frequency as shown below.



[Note6-8] The open output voltage of the inverter shall be maintained for more than 1sec;

otherwise the lamp may not be turned on.

The input voltage wave forms to terminal ① and terminal ② should be in a same phase. It has the possibility to discharge abnormally between the terminals in case of input of a reversed phase. For the sake of the safety, please so design the inveter as to prevent abnormal discharge when one of the two lamps is broken or reaches the end of life.

[Note6-9] The data for lamp is for your reference, because lamp is consumable component.

- a) Lamp life time is defined by either 1 or 2 below. (Continuous turning on at Ta=25°C, IL=6mA rms)
 - (1) When a brightness of lamp surface became 50% of the initial value under the standard condition.
 - ②When a kick-off voltage in Ta= -30° C exceeded maximum value ((1070) Vrms) at the output of inverter circuitry
- b) In case of operating under lower temp. environment, the lamp exhaustion is accelerated and the brightness becomes lower.

(Continuous operating for around 1 month under lower temp. condition may reduce the brightness to half of the original brightness.)

In case of such usage under lower temp. environment, periodical lampexchange is recommended

[Note] The performance of the backlight, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. When you design or order the inverter, please make sure that an inadequate lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occur. When you confirm it, the module should be operated in the same condition as it is installed in your instrument.



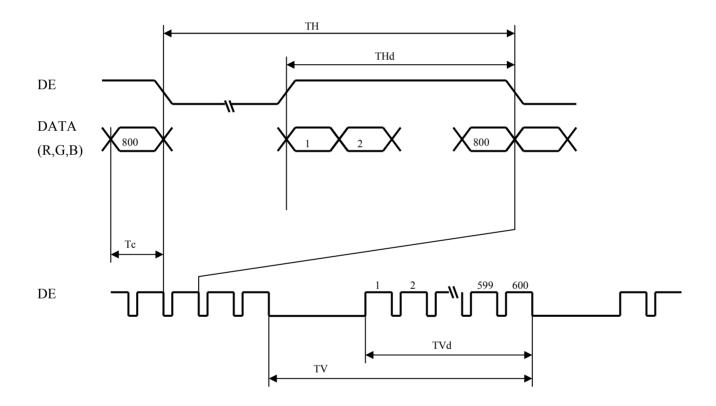
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7. Timing characteristics of input signals

7-1-1. Timing characteristics

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Frequency	1/Tc	35	40	42	MHz	
Horizontal period	TH	832	1056	1395	clock	
		20.8	26.4	39.9	μs	
Horizontal period (High)	THd	800	800	800	clock	
Vertical period	TV	628	666	798	line	[Note]
		-	17.6	-	ms	
Vertical period (High)	TVd	600	600	600	line	

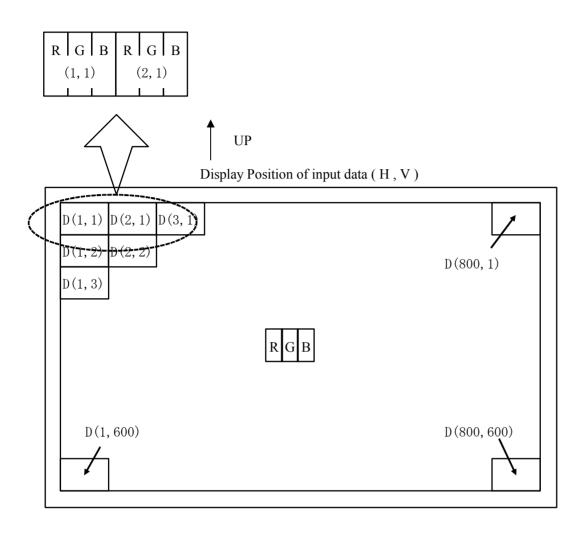
[Note1] In case of using the long vertical period, the deterioration of display quality, flicker etc. may occur.





7-2 Input Data Signals and Display Position on the screen

Graphics and texts can be displayed on a panel with 16M colors by supplying 24 bit data signal (8bit/color [253 gray scales] \times 3).





8. Input Signals, Basic Display Colors and Gray Scale of Each Color

			Data signa									nal														
	Colors & Gray scale	Gray Scale	R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	B0	B1	B2	В3	B4	В5	B6	B7
	Black	_	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	_	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Х	Х	1	1	1	1	1	1
Bɛ	Green	_	0	0	0	0	0	0	0	0	Х	Х	1	1	1	1	1	1	0	0	0	0	0	0	0	0
tsic	Cyan	_	0	0	0	0	0	0	0	0	Х	Х	1	1	1	1	1	1	Х	Х	1	1	1	1	1	1
Basic Color	Red	_	Х	Х	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
r	Magenta	_	Х	Х	1	1	1	1	1	1	0	0	0	0	0	0	0	0	Х	Х	1	1	1	1	1	1
	Yellow	_	Х	Х	1	1	1	1	1	1	Х	Х	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	—	Х	Х	1	1	1	1	1	1	Х	Х	1	1	1	1	1	1	Х	Х	1	1	1	1	1	1
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
0	仓	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Red	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sca	仓	\checkmark					r								r								r			
le of	Û	\checkmark	\checkmark						\checkmark							\checkmark										
Rec	Brighter	GS250	1	0	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Û	GS251	1	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS252	Х	Х	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
G	仓	GS1	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ray S	Darker	GS2	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Scale	Ŷ	\checkmark					r								r								r			
Gray Scale of Green	Û	\checkmark					L								L								r			
Gree	Brighter	GS250	0	0	0	0	0	0	0	0	1	0	0	1	1	1	1	1	0	0	0	0	0	0	0	0
'n	Û	GS251	0	0	0	0	0	0	0	0	1	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0
	Green	GS252	0	0	0	0	0	0	0	0	х	Х	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	仓	GS1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
iray	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
Scal	仓	\checkmark	\checkmark					\downarrow											r							
Gray Scale of Blue	Û	\checkmark	↓					\checkmark											r							
Blu	Brighter	GS250	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	1	1	1	1	1
e	Û	GS251	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	0	1	1	1	1	1
	Blue	GS252	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Х	Х	1	1	1	1	1	1

0 : Low level voltage, 1 : High level voltage.

voltage. X :Don't care.

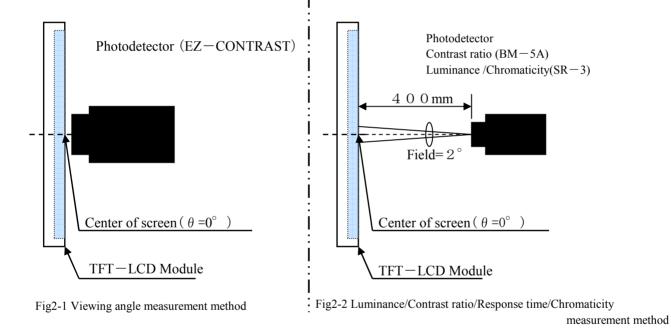
Each basic color can be displayed in 253 gray scales from 8 bit data signals. According to the combination of total 24 bit data signals, the 16M color display can be achieved on the screen.

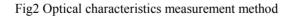


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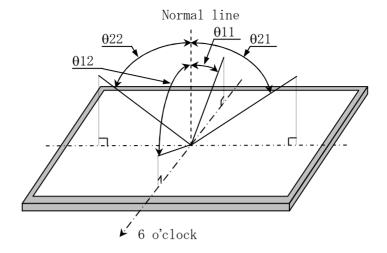
9. Optical	D. Optical CharacteristicsTa=25°C,												
Para	ameter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark					
Viewing	Horizontal	θ 21	$CR \ge 10$	50	65	-	Deg.	[Note1,4]					
angle	angle			50	65	-	Deg.						
range	Vertical	θ 11		40	55	-	Deg.						
		θ 12		45	60	-	Deg.						
Contr	ast ratio	CR	the best viewing angle	400	600	-	-	[Note2,4]					
Response	rise	τr	$\theta = 0^{\circ}$	-	5	15	ms	[Note3,4]					
time	fall	τ d		-	21	40	ms						
Chrom	aticity of	Х	0.00	0.263	0.313	0.363	-	[Note4,5]					
White		Y	$\theta = 0^{\circ}$	0.279	0.329	0.379	-						
Luminance of white		YL	$\theta = 0^{\circ}$	320	400	-	cd/m ²						
Direction of the best viewing angle		-			6		o'clock	[Note6]					

% The measurement shall be executed 30 minutes after lighting at rating. (IL = $6mArms \times 2$)





SHARP® [Note1] Definitions of viewing angle range:



The best viewing angle of this module is slightly leaned to 6 o'clock from normal line. In the field where θ_{12} exceeds this angle, gray-scale is reversed partially. The gray-scale in the field of 12 o'clock direction is brighter than that of 6 o'clock direction and isn't reversed.

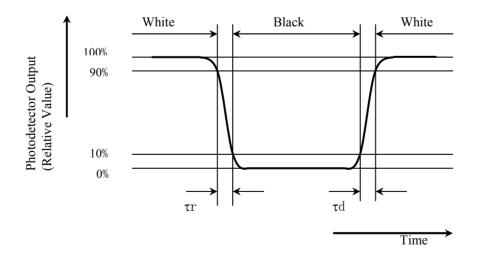
[Note2] Definition of contrast ratio:

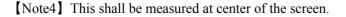
The contrast ratio is defined as the following.

Contrast Ratio (CR) = $\frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$

[Note3] Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".







10. Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarize is easily damaged, pay attention not to scratch it.
- d) Since long contact with water may cause discoloration or spots, wipe off water drop immediately.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and take the human earth into consideration when handling.
- h) Make sure the four mounting holes of the module are grounded sufficiently. Take electro-magnetic interference (EMI) into consideration.
- The module has some printed circuit boards (PCBs) on the back side. Take care to keep them form any stress or pressure when handling or installing the module; otherwise some of electronic parts on the PCBs may be damaged.
- j) Observe all other precautionary requirements in handling components.
- k) Since it is necessary to remove the screw on the back of a module before performing lamp exchange, please take a cabinet design into consideration.
- 1) When some pressure is added onto the module from rear side constantly, it causes display non-uniformity issue, functional defect, etc. So, please avoid such design.
- m) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.
- n) The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching protective board over the LCD, be careful about the optical interface fringe etc. which degrades display quality.



- 11. Packing form
 - a) Maximum number of Carton being stuck:

b) Maximum number of product contained:

c) Carton size:

10 Unit 408mm (W) x 203mm (D) x 244mm (H)

Max. 6 cartons

- d) Total mass (for 20Unit):
- e) Fig.3 shows packaging form.
- 12. Reliability test items

No.	Test parameter	Conditions
1	High temperature storage test	Leaves the module at Ta=80°C for 240h
2	Low temperature storage test	Leaves the module at Ta=-30°C for 240h
3	High temperature	Operates the module at Ta=40°C; 95%RH for 240h
	& high humidity operation test	(No condensation)
4	High temperature operation test	Operates the module with +80°C at panel surface for 240h
5	Low temperature operation test	Operates the module at Ta=-30°C for 240h
6	Vibration test	Frequency : $10 \sim 57$ Hz/Vibration width (one side):0.15mm
	(non- operating)	: $58 \sim 500$ Hz/ acceleration: 19.6 m/s ² (2G)
		Sweep time : 11 minutes
		Test period :1 hour for each direction of X,Y,Z (total 3 hours)
7	Shock test	Max. acceleration : 686m/s^2 (70G)
	(non- operating)	Pulse width : 6ms, sine wave
		Direction : $\pm X, \pm Y, \pm Z$ once for each direction.

6kg

[Result Evaluation Criteria]

Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function.



1) Lot No.label:

SHARP MADE ΙN CHINA LQ08453LG01 07600001 G А COLD CATHODE FLUORESCENT LAMP IN LCD RANEL CONTAINS A SMALL AMOUNT OF MERCURY. PLEASE FOLLOW LOCAL ORDINANCES OR REGULATIONS FOR DISPOSAL. 当腹液晶ディスプレ 地方自治体の条例、 -パネルは蛍光管が組込まれていますのな または、 想則に従って顕柔して下さい. RISK OF ELECTRIC SHOCK HIGH YOLTAGE DISCONNECT THE ELECTRIC BEFORE SERVICING POWER

Model name

Country of origin

Revision marks (A, B, C, \cdots) Interoffice control code (Q, L, etc.) Serial No. contents Production year (ex. 2007 \rightarrow "07") Production month (JAN:A, FEB:B,..., DEC:L) Serial number(00001 \sim)

- 2) Adjusting volume have been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
- 3) Disassembling the module can cause permanent damage and should be strictly avoided.
- 4) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.
- 5) When any question or issue occurs, it shall be solved by mutual discussion.
- 6) Don't use or store the module in corrosive gas environment.
- 7) The LCD has the nature that its performance is degradation by ultra-violet light. Don't leave the LCD module in direct sunlight or strong ultra violet ray. (A fall of the contrast, a shift of the chromaticity)

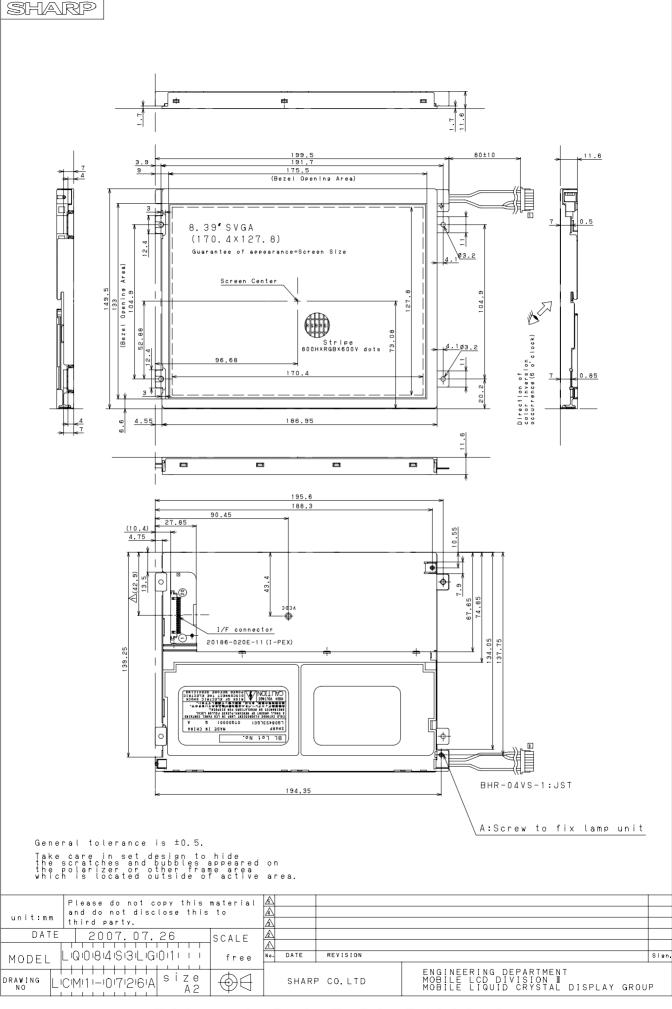
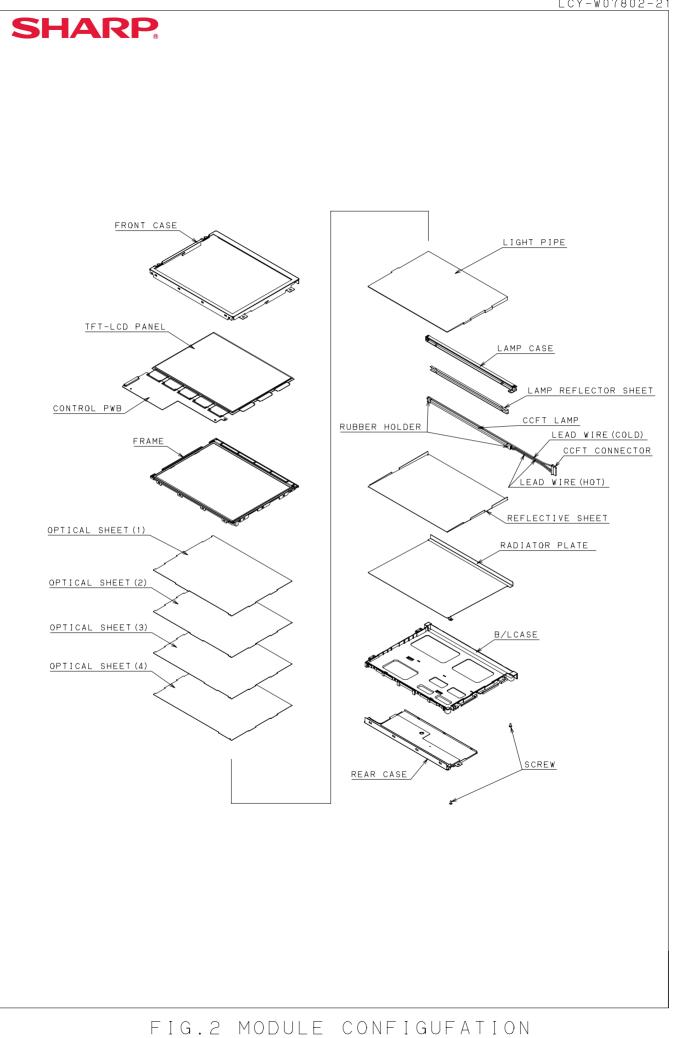


FIG.1 OUTLINE DIMENSIONS

<u>LCY-W078</u>02-20



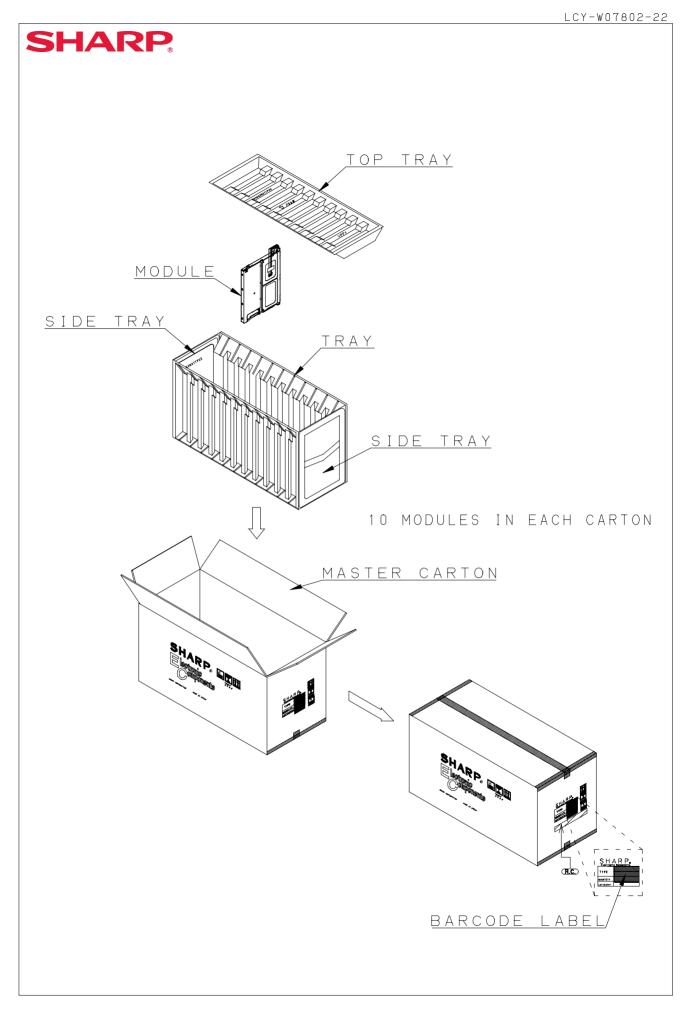


FIG.3 PACKING FORM

LCD Specification

LCD Group

SHARP.

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TAIWAN

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LCY-W07802