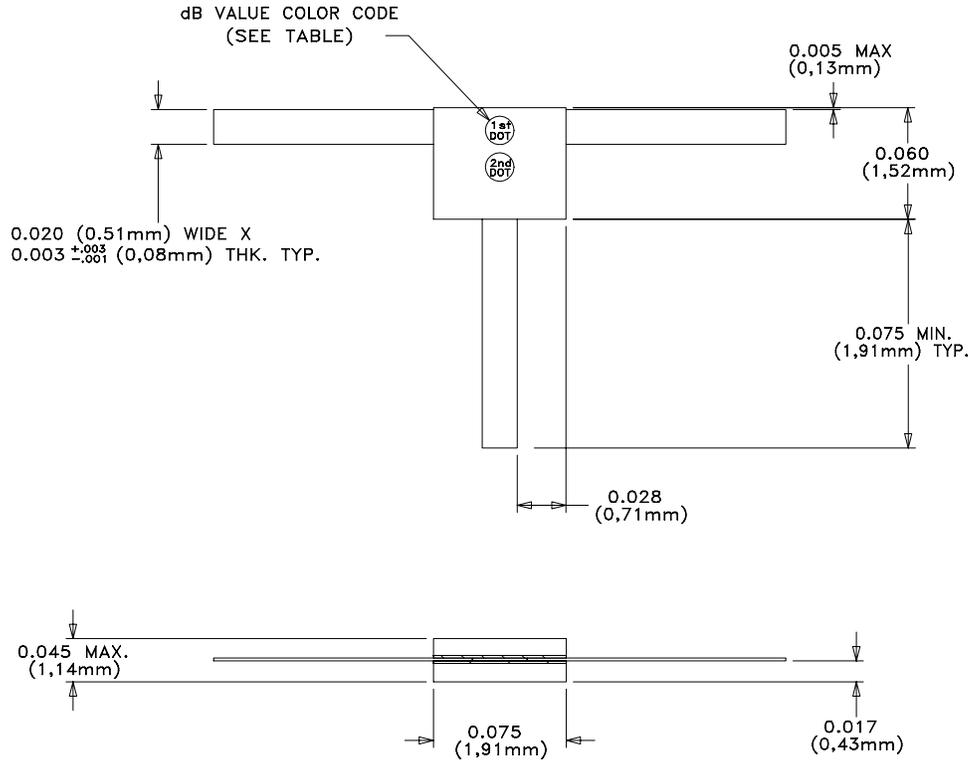


- 3.2.1.4 AFTER THERMAL SHOCK RF MEASUREMENTS - MEASURE AND RECORD VSWR @ 1 GHZ AND ATTENUATION AT DC (0 GHZ) AND 1.0 GHZ.
 - 3.2.1.5 BURN-IN – DURATION OF 168 HRS AT INPUT POWER PER 1.1.6.
 - 3.2.2 GROUP B TESTING (7 SAMPLES APPROVED FROM GROUP A).
 - 3.2.2.1 SUB-GROUP 1 (3 SAMPLES)
 - 3.2.2.1.1 LOW TEMPERATURE OPERATION
 - 3.2.2.1.1.1 USE FINAL ELECTRICAL MEASUREMENTS FROM GROUP A
 - 3.2.2.1.1.2 DISSIPATE LOW POWER FOR A DURATION OF 45 +5/-0 MINUTES. ALLOW TO STABILIZE AT 25°C FOR 24 HOURS.
 - 3.2.2.1.2 AFTER LOW TEMPERATURE ELECTRICAL MEASUREMENTS - MEASURE AND RECORD VSWR @ 1 GHZ AND ATTENUATION AT DC (0 GHZ) AND 1.0 GHZ.
 - 3.2.2.1.3 HIGH TEMPERATURE BAKE – +125°C +/- 5°C FOR 100 HRS THEN STABILIZE AT 25°C FOR 4 HRS.
 - 3.2.2.1.3.1 VISUAL EXAMINATION. INSPECT FOR EVIDENCE OF MECHANICAL DAMAGE.
 - 3.2.2.1.4 AFTER HIGH TEMPERATURE BAKE ELECTRICAL TEST - MEASURE AND RECORD VSWR @ 1 GHZ AND ATTENUATION AT DC (0 GHZ) AND 1.0 GHZ.
 - 3.2.2.1.5 TERMINATION ADHESION - SOLDER A WIRE AND PULL WITH 15 GRAMS PERPENDICULAR TO AND AWAY FROM THE SURFACE AREA.
 - 3.2.2.1.5.1 VISUAL INSPECTION – THERE SHALL BE NO SEPARATION OF MATERIAL.
 - 3.2.2.1.6 TERMINATION SOLDERABILITY IMMERSER EACH SAMPLE 5 SECONDS IN A SOLDER POT HELD AT 220°C +/- 5°C USING 60/40 OR 63/37 TIN-LEAD COMPOSITION.
 - 3.2.2.2 SUB-GROUP 2 (4 SAMPLES)
 - 3.2.2.2.1 INITIAL RF MEASUREMENTS - USE FINAL ELECTRICAL MEASUREMENTS FROM GROUP A.
 - 3.2.2.2.2 LIFE TEST – OPERATE SAMPLES UNITS FOR 1000 HRS AT 70°C AT INPUT POWER PER 1.1.6. ELECTRICAL MEASUREMENTS SHALL BE MADE AT 250 +48/-0 HRS, 500 +48/-0 HRS, AND 1000 +48/-0 HRS.
 - 3.2.2.2.3 FINAL RF MEASUREMENTS - MEASURE AND RECORD VSWR @ 1 GHZ AND ATTENUATION AT DC (0 GHZ) AND 1.0 GHZ.
 - 3.2.3 GROUP C (QCI TESTING 4 SAMPLES APPROVED FROM GROUP A).
 - 3.2.3.1 LOAD LIFE TEST – BURN-IN UNITS AT 70°C WITH INPUT POWER PER 1.1.6 FOR A DURATION OF 1000 HOURS (1½ HOURS ON, ½ HOUR OFF). MEASURE AND RECORD ELECTRICALS AT 0, 250, 500, AND 1000 HOURS.
 - 3.2.3.2 AFTER LOAD LIFE RF MEASUREMENTS – MEASURE AND RECORD VSWR AND ATTENUATION AT 1 GHZ AT 25°C. TEST ACCEPTABLE LIMITS PER 4.2.1 OF TP-8965.
- 3.4 TEST DATA REQUIREMENTS:
 - 3.4.1 TEST DATA REQUIRED FOR CUSTOMER - SEE PARAGRAPH 5.0 OF TP-8965.
 - 3.4.2 DATA RETENTION - 24 MONTHS.
 - 3.4.3 TEST SAMPLES REQUIRED FOR CUSTOMER - SEE PARAGRAPH 5.0 OF TP-8965.

4.0 PACKAGING: STANDARD PACK PER MC0023. (SERIALIZED WAFFLE PACK)

EMC TECHNOLOGY 8851 SW OLD KANSAS AVE. STUART, FL 34997	CAGE CODE # 24602		DWG #	1010025000
	CHANGE NOTICE	EN 03-291	REV LVL	-
			SHEET	2 OF 3

PART ID REF
HR95XXXT3



MECHANICAL:

SUBSTRATE & TOP PLATE MATERIAL: ALUMINA 96%, MIL-I-10.
 TERMINAL MATERIAL: PLATINUM GOLD.
 RESISTIVE ELEMENT: TANTALUM NITRIDE.
 LEAD MATERIAL: COPPER, ASTM B152.
 FINISH: GOLD, MIL-G-45204, TYPE II, CLASS 1.

ALLOW +/-0.010 ON TOP PLATE FOR MISALIGNMENT

METRIC EQUIVALENTS ARE GIVEN FOR
 REFERENCE INFORMATION ONLY



dB VAL	DOT COLOR	dB VAL	DOT COLOR
	1st	2nd	
0	BLK	---	11 BRN BRN
1	BRN	---	12 BRN RED
2	RED	---	13 BRN ORG
3	ORG	---	14 BRN YEL
4	YEL	---	15 BRN GRN
5	GRN	---	16 BRN BLU
6	BLU	---	17 BRN VIO
7	VIO	---	18 BRN GRY
8	GRY	---	19 BRN WHT
9	WHT	---	20 RED BLK
10	BRN	BLK	

<p>8851 SW OLD KANSAS AVE STUART, FL 34997 PHONE NO. (772)286-9300 FAX NO. (772)283-5286</p>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES FRACT --- ANG --- XX --- XXX ±0.005 XXXX ---	THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF EMC TECHNOLOGY INC AND SHALL NOT BE DUPLICATED OR USED AS BASIS FOR THE MANUFACTURE OR SALE OF PARTS OR DEVICES WITHOUT PERMISSION.			
	CAGE CODE 24602	SCALE 1:1	DRAWN BY JG 12/5/03	CHECKED BY	APPROVED BY
	REV -	CHANGE NOTICE EN 03-291		DRAWING NO 1010025000	SHEET 3 OF 3