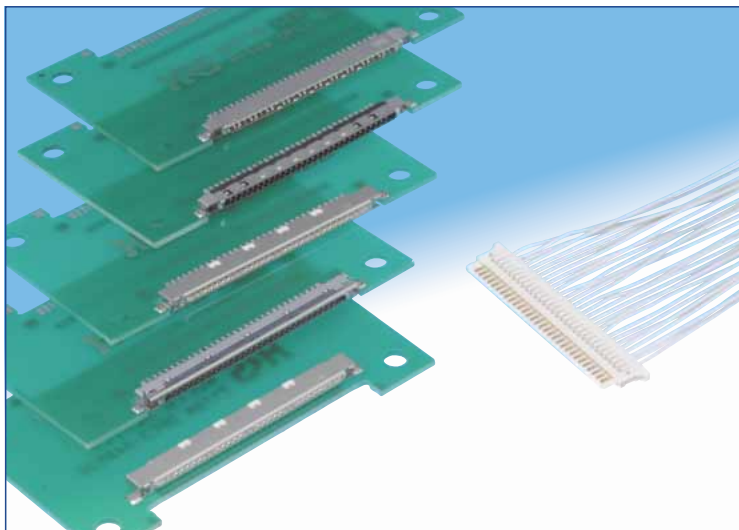


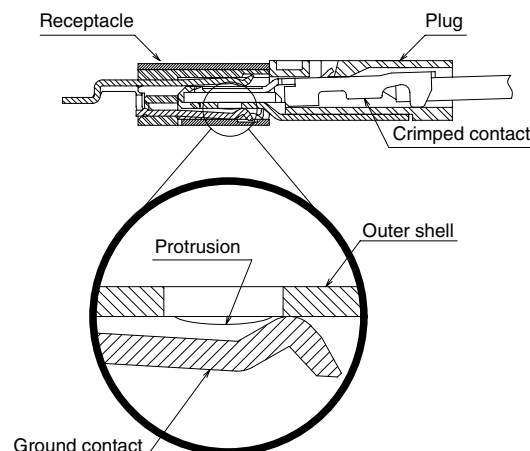


1.0 mm Pitch, Board-to-Wire LCD Interface Connectors

MDF76 Series



■ Increased Plug / Receptacle retention force



■ Features

1. High-speed data transfer

Ground contacts opposite the signal contacts (Receptacle) provide superior impedance matching.

2. EMI protection

Metal shell provides shielding and ground connections.

3. Increased Plug / Receptacle retention force

Unique configuration of the receptacle ground contacts mating with the corresponding plug increases the retention force between them.

(MDF76-30P-1 Plug mated with MDF76KBW or MDF76LBRW Receptacles.)

4. Incorrect insertion prevention

Built-in polarizing features prevent reverse insertion of the plug in the receptacle.

5. High board retention force

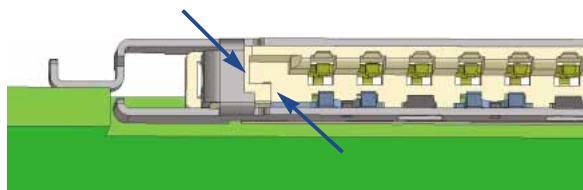
Metal shell is soldered directly to the PC board.

6. RoHS compliant

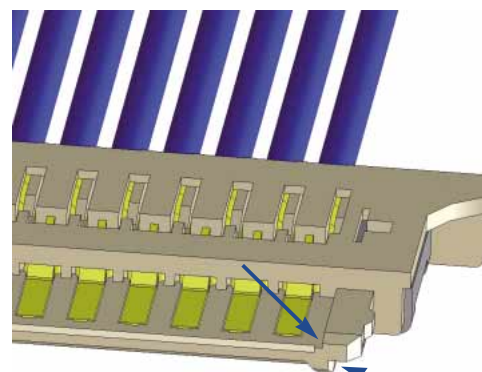
All components and materials comply with the requirements of EU Directive 2002/95/EC.

■ Incorrect insertion prevention

A vertically asymmetrical key form prevents reverse insertion.



Board side receptacle



Cable side plug

■ Applications

Notebook computers, desktop computers, Liquid Crystal Panels, LCD monitors and other devices requiring discrete wire connections with a low-profile high performance connectors.

MDF76 Series 1.0 mm Pitch, Board-to-Wire LCD Interface Connectors

Specifications

Ratings	Current rating (Note 1)	Wire size	AWG 28 to 30: 1.0 A AWG 32: 0.8 A AWG 36: 0.5 A	Operating temperature range Operating humidity range	-40°C to +85°C (Note 2) RH 20% to 80%
	Voltage rating		200 V AC	Storage temperature range Storage humidity range	-10°C to +60°C (Note 3) RH 40% to 70% (Note 3)

Item	Specification	Conditions
1. Insulation resistance	100 MΩ min.	100 V DC
2. Withstanding voltage	No flashover or insulation breakdown	500 V AC / 1 minute
3. Contact resistance	40 mΩ max.	20 mV max., at 1 mA.
4. Durability	Contact resistance: 80 mΩ max. No deformation of components affecting performance.	50 cycles
5. Vibration	No electrical discontinuity of 1 μs or longer No damage, cracks or parts dislocation.	Frequency: 10 to 55 Hz, single amplitude of 0.75 mm, 10 cycles in each of the 3 axial directions
6. Shock	No electrical discontinuity of 1 μs or longer No damage, cracks or parts dislocation.	Acceleration of 490 m/s ² , 11 ms duration, sine half-wave, 3 cycles in each of the 3 axis
7. Humidity	Contact resistance: 80 mΩ max., Insulation resistance: 50 MΩ min.	96 hours at 60 ±2°C, and humidity of 90% to 95%
8. Temperature cycle	Contact resistance: 80 mΩ max., Insulation resistance: 50 MΩ min. No damage, cracks or parts dislocation.	-55°C → 5 to 35°C → 85°C → 5 to 35°C Times: 30 min. → 2 min. to 3 min. → 30 min. → 2min. to 3 min. 5 cycle
9. Resistance to soldering heat	No deformation of components affecting performance.	Reflow : At the recommended temperature profile Manual soldering : 300°C for 3 seconds

Note 1: The current rating will differ depending on the wire size used.

Note 2: Includes temperature rise caused by current flow.

Note 3: The term "storage" refers to products stored for a long period prior to mounting and use.

The operating temperature and humidity range covers the non-conducting condition of connectors after board mounting and the temporary storage conditions of transportation, etc.

Material

Plug

Part	Material	Finish	Remarks
Insulator	Polyamide	Color: Beige	UL94V-0
Ground plate	Stainless steel	Tin plated	—
Crimp contact	Phosphor bronze	Gold plated	—

Receptacle

Part	Material	Finish	Remarks
Insulator	Polyamide or LCP (Note 4)	Color: Beige or black (Note 5)	UL94V-0
Contacts	Phosphor bronze	Gold plated	—
Ground contact	Stainless steel	Tin plated	—
Shell		Tin plated or gold plated (Note 6)	UL94V-0

Note 4: Low profile receptacles MDF76KBW and MDF76LBRW are polyamide.

High profile receptacles MDF76TW, MDF76URW, and MDF76GW are LCP.

Note 5: Low profile receptacles MDF76KBW, MDF76TW, and MDF76GW are beige.

Reverse mounting MDF76LBRW and MDF76URW are black.

Note 6: Low profile receptacles MDF76KBW and MDF76LBRW have tin plating on the solder leads.

High profile receptacles MDF76TW, MDF76URW and MDF76GW have gold plating on the solder leads.

■ Ordering information

● Plug

MDF76 # - * P - 1 C
 ① ② ③ ④ ⑤ ⑥

● Receptacle

MDF76 ** - * S - 1 H
 ① ② ③ ④ ⑤ ⑥

① Series Name : MDF76	③ Number of contacts : 30
② Form type Plug Blank : Standard	④ Connector type P : Plug S : Receptalce
Receptacle (Low profile) KBW : Standard, mid-mount LBRW : Reverse, mid-mount	⑤ Contact pitch : 1 mm
Receptacle (High profile) TW : Standard, mid-mount URW : Reverse, mid-mount GW : Standard, top board	⑥ Housing type C : Crimp H : Right angle SMT

● Contacts

MDF76 - 2836 PCF A
 ① ② ③

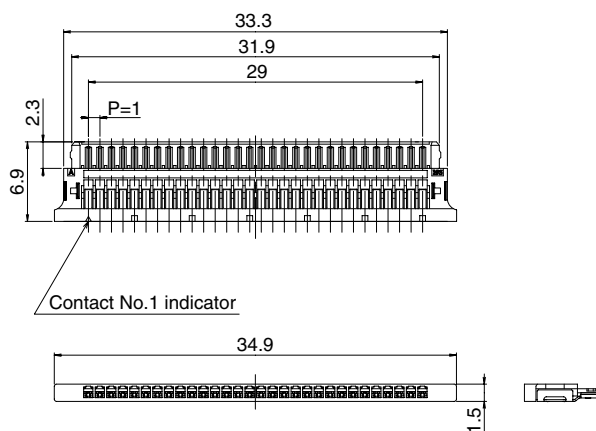
① Applicable conductor 2836 : AWG# 28 to 36	③ Plating A : Gold plated
② Packaging PCF : Male crimp contact / reel	

MDF76 Series 1.0 mm Pitch, Board-to-Wire LCD Interface Connectors

■ Plug (Discrete cable)



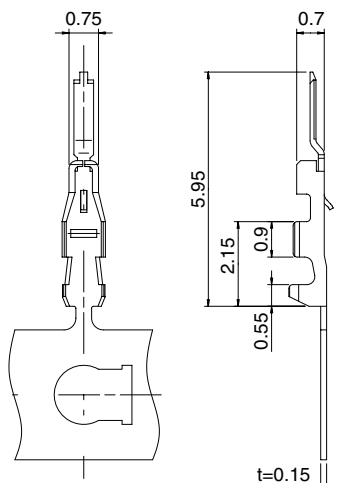
- Shown terminated
- Supplied in bag. (100 pieces/bag)
 - Contacts supplied separate



All dimensions: mm

Part Number	CL No.	Number of contacts	Insulator Color	RoHS
MDF76-30P-1C	547-0918-1	30	Beige	YES

■ Crimp contact



Part Number	CL No.	Packaging	Quantity	Finish	RoHS
MDF76-2836PCFA	547-0919-4	Reel	1 Reel / 40,000	Gold plated	YES

● Applicable wire (Tin plated annealed copper wire)

Wire size (Stranded wire conductor)	Jacket diameter
AWG#28 (7 / 0.127mm)	0.6mm max.
AWG#30 (7 / 0.10mm)	
AWG#32 (7 / 0.08mm)	
AWG#36 (7 / 0.05mm)	0.4mm max.

Note: When using other than the recommended wire, contact nearest Hirose sales representative.

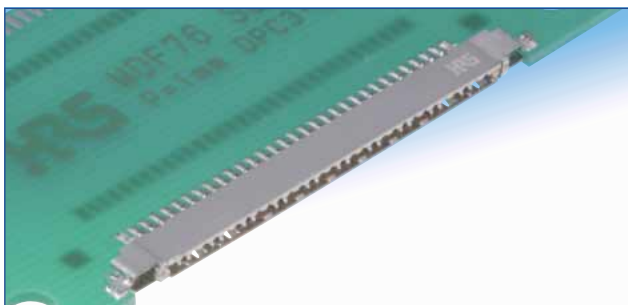
● Tools

Type	Part Number	CL No.
Applicator	AP105-MDF76-2836P	901-4613-1
Press	CM-105	901-0005-4
Extraction tool	DF-C-PO(B)	550-0179-2

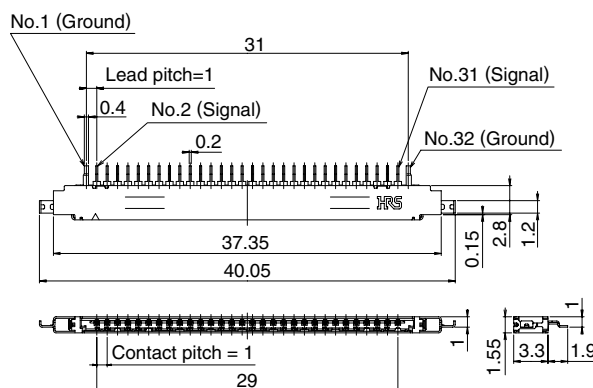
All dimensions: mm

■Receptacles (Low profile)

●Right angle, Standard, mid-mount, SMT



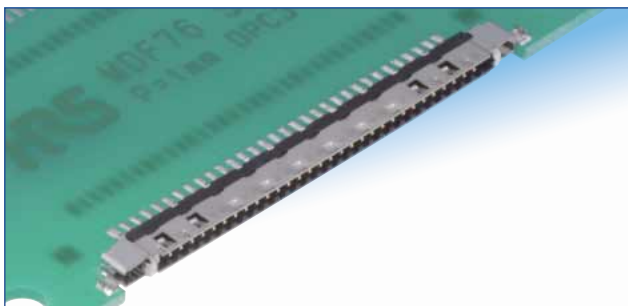
Gold plated



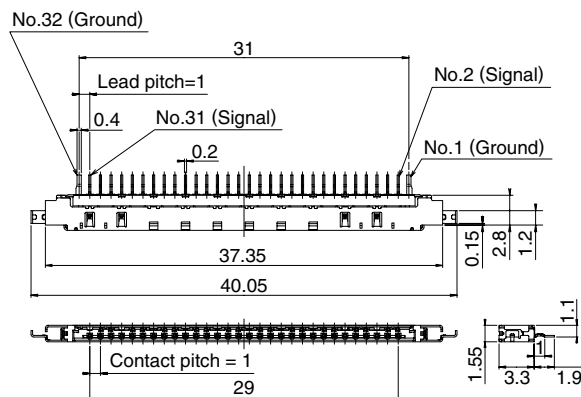
All dimensions: mm

Part Number	CL No.	Number of contacts	Insulator Color	Packaging	Above the mounting surface	RoHS
MDF76KBW-30S-1H(55)	547-0606-9-55	30	Beige	3,000 pcs. / reel	1.0 mm	YES

●Right angle, Reverse, mid-mount, SMT



Gold plated



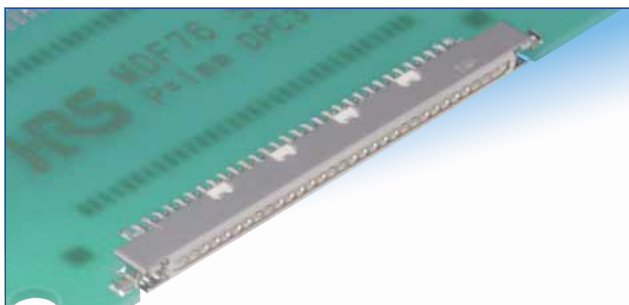
All dimensions: mm

Part Number	CL No.	Number of contacts	Insulator Color	Packaging	Above the mounting surface	RoHS
MDF76LBRW-30S-1H(55)	547-0607-1-55	30	Black	3,000 pcs. / reel	1.1 mm	YES

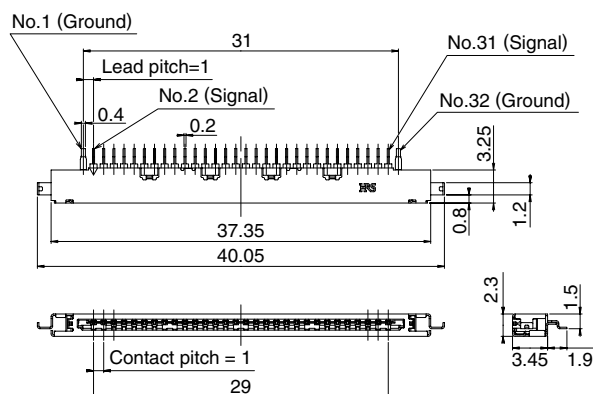
MDF76 Series 1.0 mm Pitch, Board-to-Wire LCD Interface Connectors

■Receptacles (High profile)

●Right angle, Standard, mid-mount, SMT



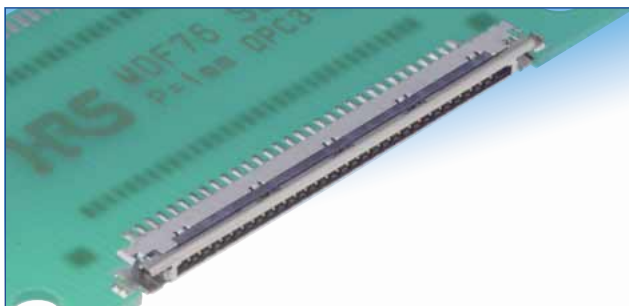
Gold plated



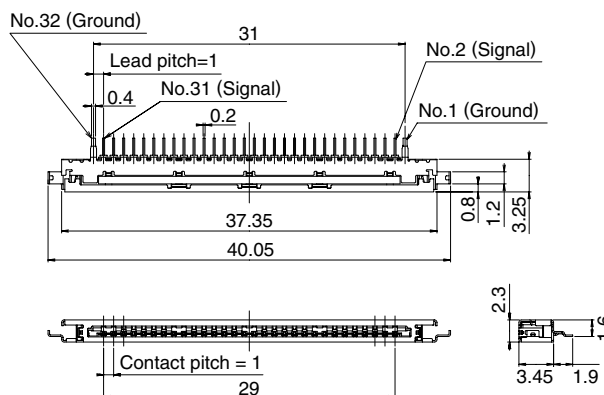
All dimensions: mm

Part Number	CL No.	Number of contacts	Insulator Color	Packaging	Above the mounting surface	RoHS
MDF76TW-30S-1H(55)	547-0912-5-55	30	Beige	2,500 pcs. / reel	1.5 mm	YES

●Right angle, Reverse, mid-mount, SMT



Gold plated

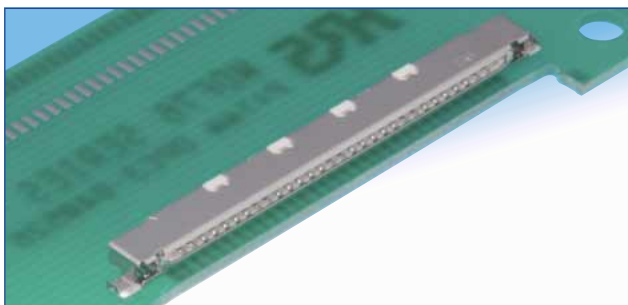


All dimensions: mm

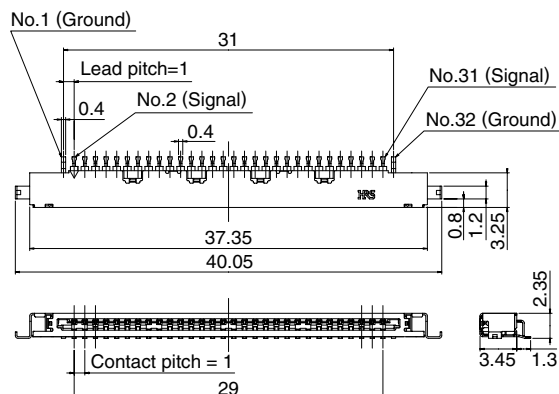
Part Number	CL No.	Number of contacts	Insulator Color	Packaging	Above the mounting surface	RoHS
MDF76URW-30S-1H(55)	547-0913-8-55	30	Black	2,500 pcs. / reel	1.6 mm	YES

■Receptacles (High profile)

●Right angle, Standard, top board, SMT



Gold plated



All dimensions: mm

Part Number	CL No.	Number of contacts	Insulator Color	Packaging	Above the mounting surface	RoHS
MDF76GW-30S-1H(55)	547-0916-6-55	30	Beige	2,500 pcs. / reel	2.35 mm	YES

■Recommended PCB mounting pattern

●Mid-mount

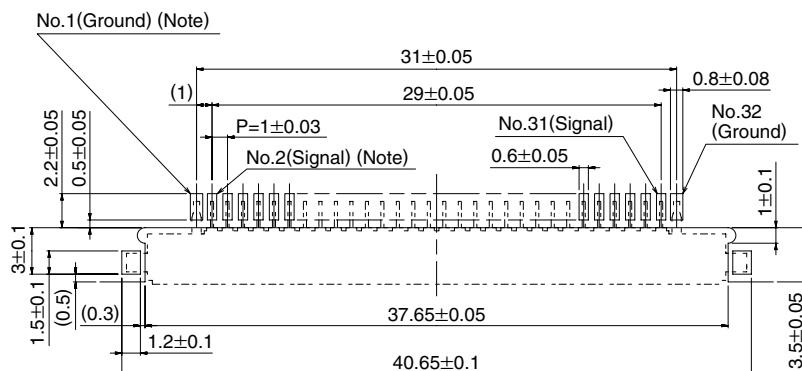
For receptacles:

MDF76KBW-30S-1H(**)

MDF76LBRW-30S-1H(**)

MDF76TW-30S-1H(**)

MDF76URW-30S-1H(**)

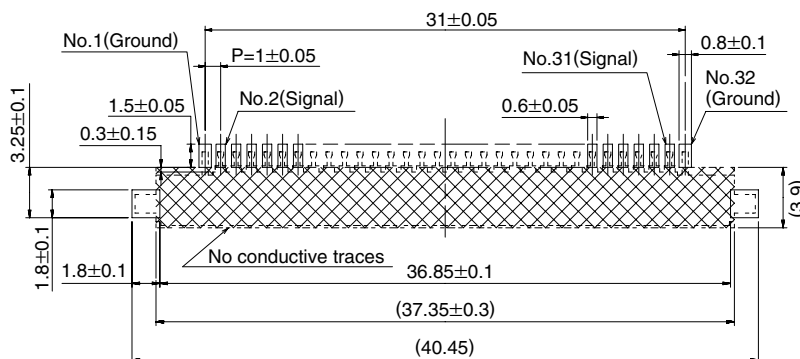


Note: For MDF76LBRW, MDF76URW, No.32 (Ground and No. 31 (Signal) are on left side.

●Top board

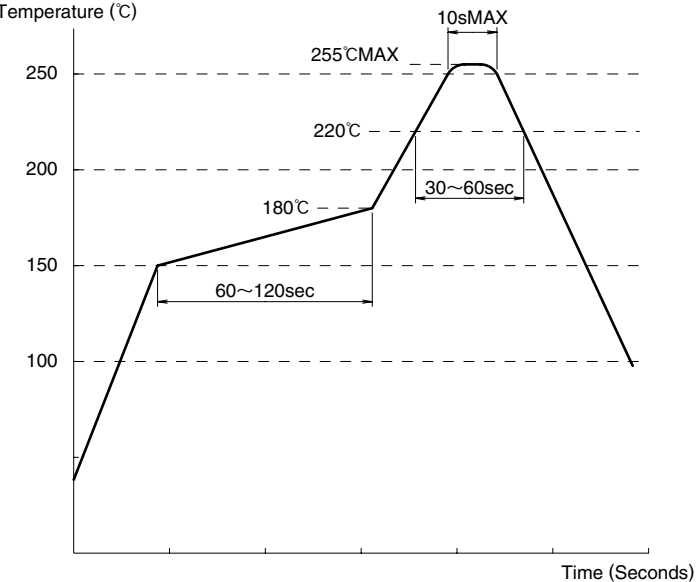
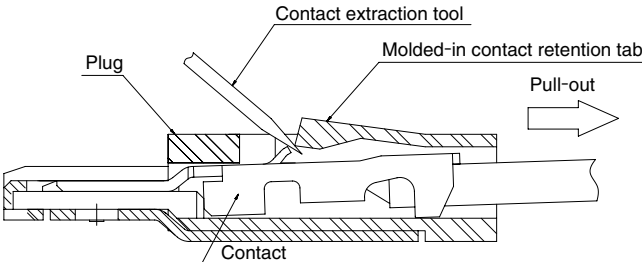
For receptacles:

MDF76GW-30S-1H(**)

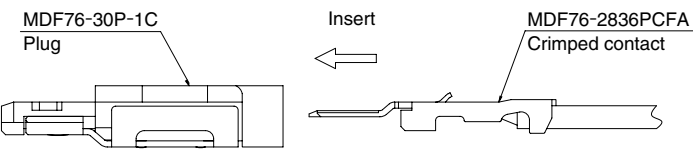
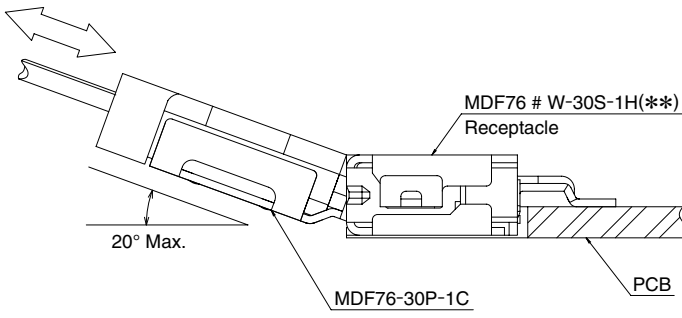


All dimensions: mm

◆ Usage Recommendations

1.Recommended temperature profile	 <p>Note 1: Up to 2 cycles of Reflow soldering is possible under the same conditions, provided that there is a return to normal temperature between the first and second cycle.</p> <p>Note 2: The temperature profile indicates the board surface temperature at the point of contacts with the connector terminals.</p>
2.Recommended manual soldering	300±10°C for 3 seconds
3.Recommended screen thickness and open area ratio	Thickness: 0.15 mm Open area ratio: 100%
4.Board warpage	Maximum of 0.03 mm at the connector center, with both ends of the connector as reference points.
5.Cleaning conditions	Refer to "Nylon Connector Use Handbook".
6.Wire preparation and contact crimping	Refer to "Nylon Connector Use Handbook". The crimp contact termination must be performed using specified tools. All dimensions and crimp conditions are listed in applicable Crimp Condition Table and Crimping Quality Standards Manual.
7.Crimped contact extraction	<p>■ Insert the contact retention tool in the insulator body and carefully lift the molded-in retention tab while pulling on the wire at the same time (Fig. 1). Do not deflect the molded-in retention tab more than is needed to release the contact. The tab should return to its initial position after the contact is removed.</p> <p>Note: If the tab is not returning to it's initial position carefully push it back before inserting the crimped contact. Permanent breakage of the molded-in retention tab will require replacement of the entire plug.</p>  <p>Figure 1. Contact Extraction</p>

MDF76 Series 1.0 mm Pitch, Board-to-Wire LCD Interface Connectors

<p>8.Crimped contact insertion</p>	<p>Contact must be inserted horizontally oriented as shown on Fig. 2 Do NOT attempt to insert crimped contact in any other direction.</p> <div data-bbox="776 272 1469 489"> <div>Horizontal insertion !</div>  </div> <p>Figure 2. Crimped Contact Insertion</p>
<p>9.Connector mating / unmating</p>	<p>Mating / unmating of the connectors should be done in the direction parallel to the receptacle's mounting surface. Do not attempt to mate/unmate in any other direction. Note: The connectors will self-guide themselves within the 20° angle, as shown in Fig. 3.</p> <div data-bbox="779 904 1461 1223">  </div> <p>Figure 3. Angular mating / unmating</p>
<p>10.Precautions</p>	<p>Do not mate / unmate the connectors when the receptacle is NOT mounted on the PC board. Differences in color shade of molded components will not affect form, fit or function. Contact HRS if additional information is required.</p>