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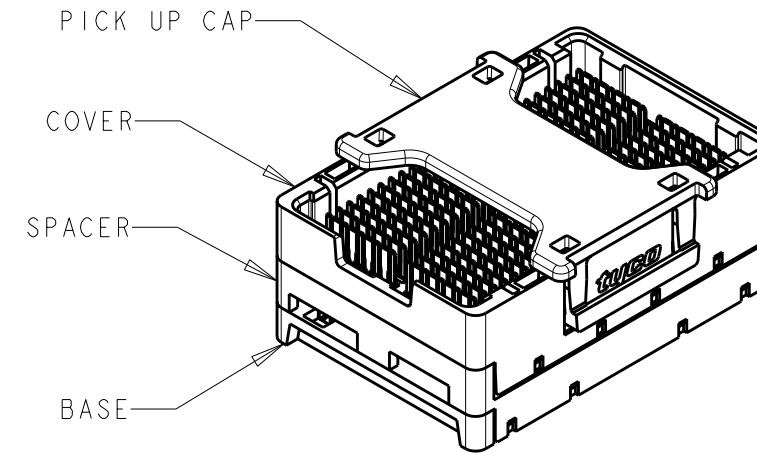
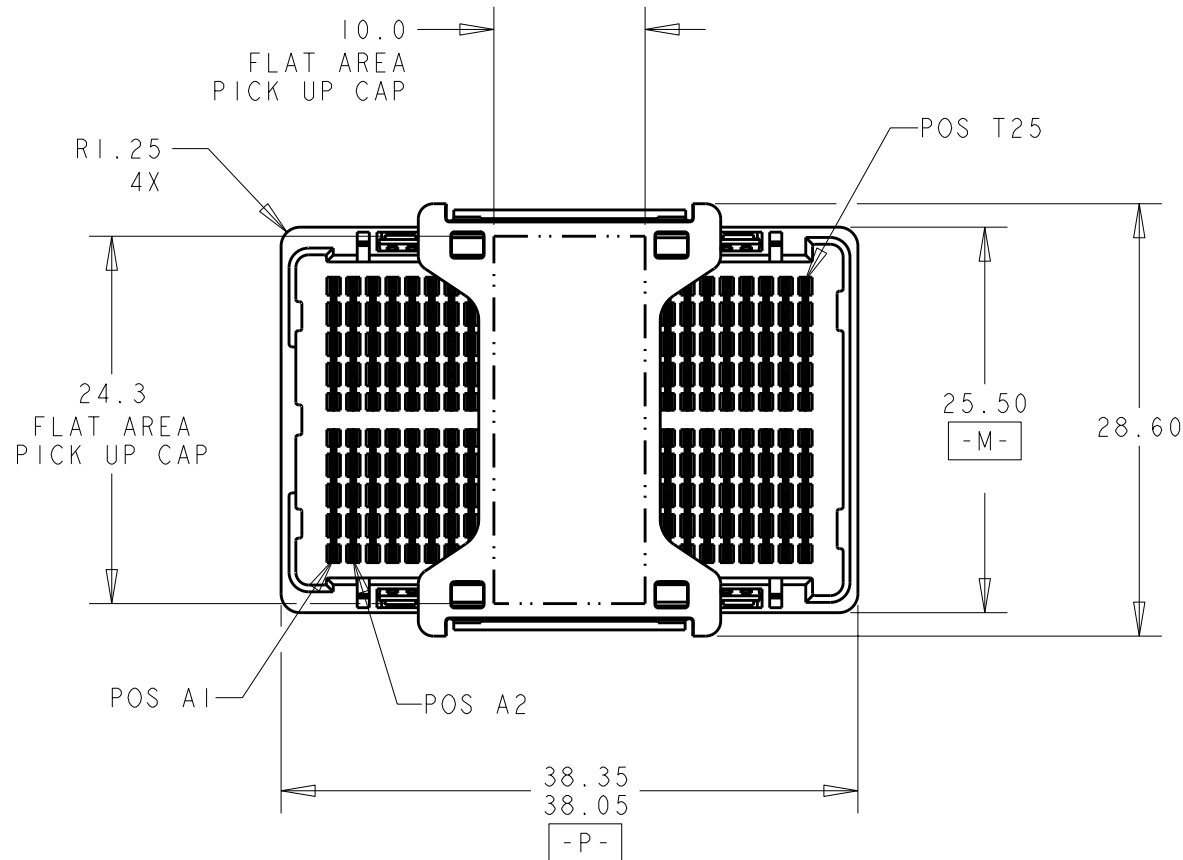
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LOC
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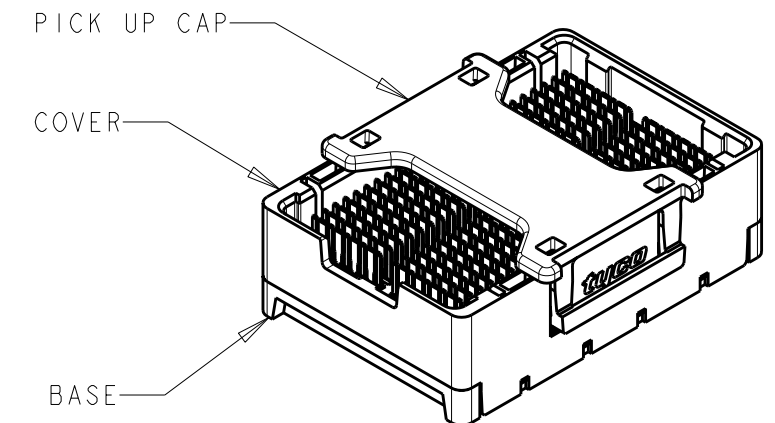
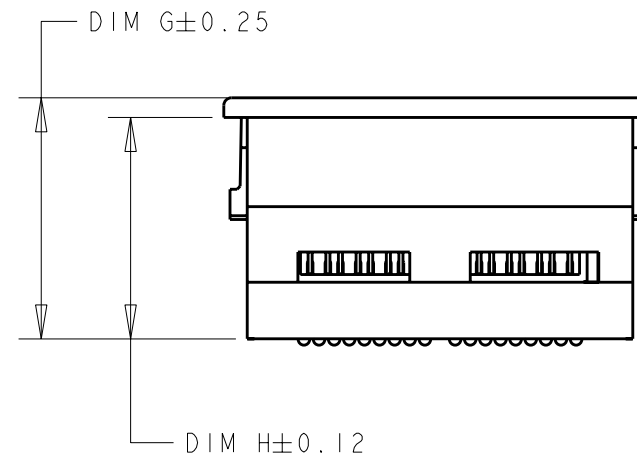
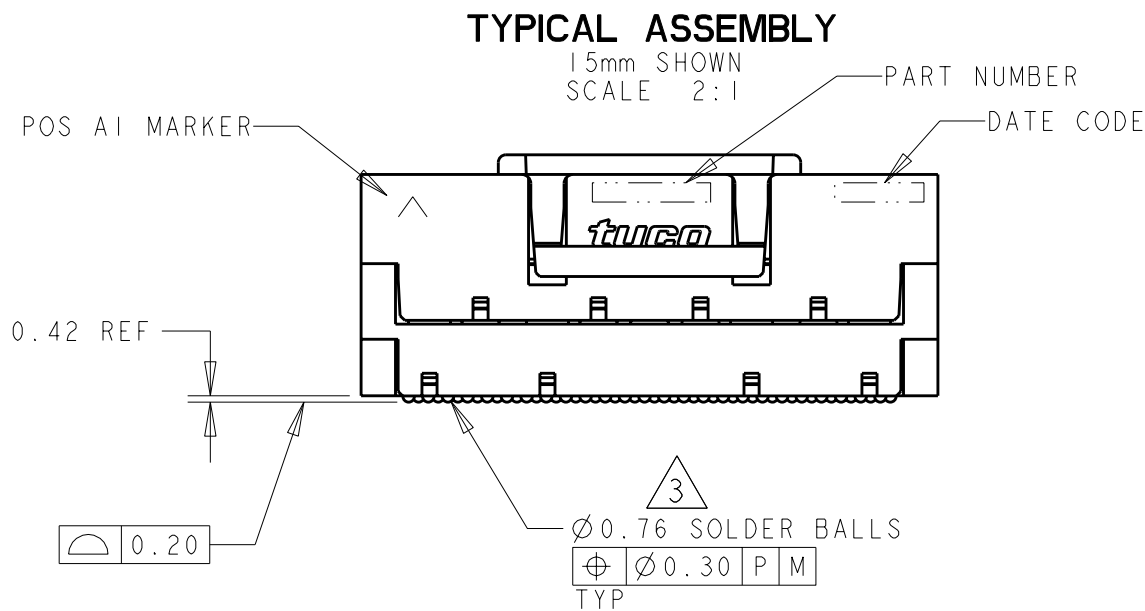
DIST
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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A4	REV PER ECO-06-017839	27JUL2006	BC	DD
	A5	REV PER ECO-07-026914	14NOV2007	BC	DD



ISOMETRIC VIEW
TYPICAL CONFIGURATION FOR
15mm, 20mm & 25mm ASSEMBLY
SCALE 3:2



ISOMETRIC VIEW
TYPICAL CONFIGURATION FOR
10mm, 12mm, & 13mm ASSEMBLY
SCALE 3:2

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN P BRANDBERG 17DEC04	Tyco Electronics Harrisburg, PA 17105-3608		
		CHK D WERTZ 05JAN05			
		APVD D WERTZ 05JAN05	NAME STEP-Z, PLUG ASSEMBLY, 200 SIGNAL POSITION -		
		PRODUCT SPEC 108-2143			
		APPLICATION SPEC 114-13101	SIZE A3		
		WEIGHT -			
CUSTOMER DRAWING		SCALE -		SHEET 1	OF 5
				REV A5	

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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

1

MATERIAL:
BASE, SPACER, COVER: THERMOPLASTIC
PICK UP CAP: THERMOPLASTIC
CONTACT: COPPER ALLOY
SOLDER BALL: Sn/Pb FOR P/N 1761614-1 THRU 5-1761614-0
Sn/Ag FOR P/N 5-1761614-1 THRU 9-1761614-9

2

FINISH:
CONTACT: 0.00076 MIN GOLD OVER 0.00127 MIN NICKEL.
(30µ" MIN GOLD OVER 50µ" MIN NICKEL)

3

SOLDER BALLS WILL NOT BE PERFECT
SPHERICAL SHAPE DUE TO REFLOW ATTACHMENT.

4

CONTACTS IN ROWS A,C,E,G,J,K,M,P,R, AND T
ARE SINGLE BEAM CONTACTS,
TYPICALLY USED AS GROUND PINS.
(NOTE: CONTACTS IN ROW J & K ARE TIED
TOGETHER [COMMONED]).

5

CONTACTS IN ROWS B,D,F,H,L,N,Q, AND S
ARE DUAL BEAM CONTACTS,
TYPICALLY USED AS SIGNAL PINS.

6

SPECIFIED POSITIONAL TOLERANCE DEFINES PAD TO PAD
LOCATION WITHIN LAND PATTERN. POSITIONAL TOLERANCE
OF LAND PATTERN TO FUDICIAL MARKS OR PCB DATUMS
SHALL BE DEFINED BY CUSTOMER. FOR RECOMMENDED
PRODUCT APPLICATION AND PCB DESIGN DETAILS, SEE
APPLICATION SPEC 114-13101.

7

SOLDER PADS UNUSED, MAY BE OMITTED.

8

REFERENCE BOARD PATTERN FOR DIMENSIONS
AND DETAILS NOT SHOWN.

11.65	12.95	SELECT LOAD-112 POSN-SEE VIEW 35	12mm Sn/Ag	8-1761614-5
12.65	13.95	SELECT LOAD-104 POSN-SEE VIEW 31	13mm Sn/Ag	8-1761614-3
19.65	20.95	SELECT LOAD-104 POSN-SEE VIEW 31	20mm Sn/Ag	8-1761614-2
9.65	10.95	SELECT LOAD-104 POSN-SEE VIEW 31	10mm Sn/Ag	8-1761614-1
24.65	25.95	FULL LOAD-200 POSN	25mm Sn/Ag	7-1761614-5
19.65	20.95	FULL LOAD-200 POSN	20mm Sn/Ag	7-1761614-0
14.65	15.95	FULL LOAD-200 POSN	15mm Sn/Ag	6-1761614-5
12.65	13.95	FULL LOAD-200 POSN	13mm Sn/Ag	6-1761614-3
11.65	12.95	FULL LOAD-200 POSN	12mm Sn/Ag	6-1761614-2
9.65	10.95	FULL LOAD-200 POSN	10mm Sn/Ag	6-1761614-0
9.65	10.95	SELECT LOAD-120 POSN-SEE VIEW 34	10mm Sn/Pb	3-1761614-4
12.65	13.95	SELECT LOAD-104 POSN-SEE VIEW 31	13mm Sn/Pb	3-1761614-3
19.65	20.95	SELECT LOAD-104 POSN-SEE VIEW 31	20mm Sn/Pb	3-1761614-2
9.65	10.95	SELECT LOAD-104 POSN-SEE VIEW 31	10mm Sn/Pb	3-1761614-1
24.65	25.95	FULL LOAD-200 POSN	25mm Sn/Pb	2-1761614-5
19.65	20.95	FULL LOAD-200 POSN	20mm Sn/Pb	2-1761614-0
14.65	15.95	FULL LOAD-200 POSN	15mm Sn/Pb	1-1761614-5
12.65	13.95	FULL LOAD-200 POSN	13mm Sn/Pb	1-1761614-3
11.65	12.95	FULL LOAD-200 POSN	12mm Sn/Pb	1-1761614-2
9.65	10.95	FULL LOAD-200 POSN	10mm Sn/Pb	1-1761614-0
DIM H	DIM G	LOAD STYLE	DESCRIPTION	PART NUMBER

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DIMENSIONS:
mm

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

0 PLC ±-

1 PLC ±0.3

2 PLC ±0.10

3 PLC ±0.050

4 PLC ±-

ANGLES ±2°

MATERIAL -

FINISH -

DWN P BRANDBERG 17DEC04

CHK D WERTZ 05JAN05

APVD D WERTZ 05JAN05

PRODUCT SPEC 108-2143

APPLICATION SPEC 114-13101

WEIGHT -

CUSTOMER DRAWING

Tyco Electronics
Harrisburg, PA 17105-3608

NAME STEP-Z, PLUG ASSEMBLY,
200 SIGNAL POSITION
-

SIZE A3

CAGE CODE 00779

DRAWING NO C-1761614

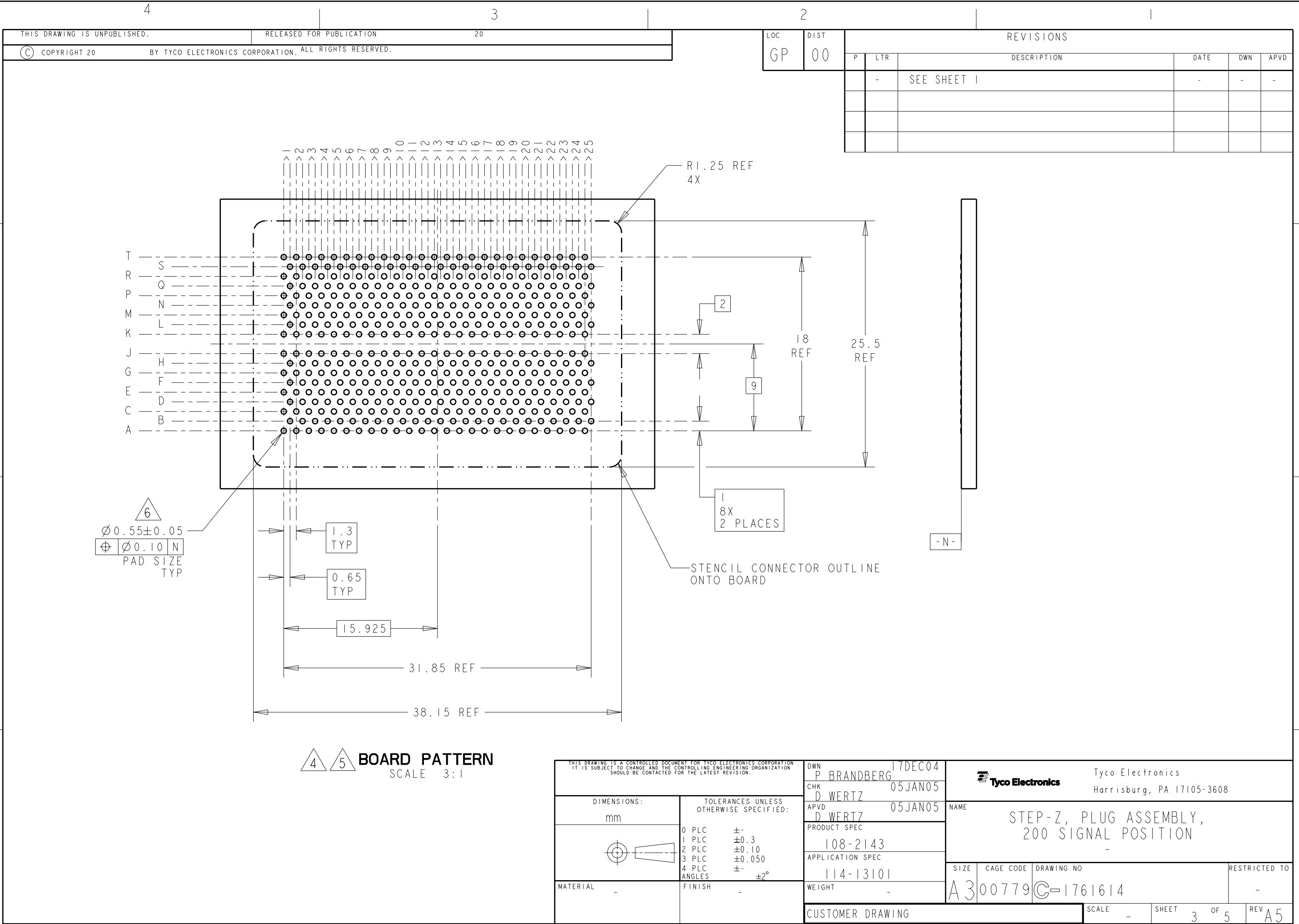
RESTRICTED TO -

SCALE -

SHEET 2 OF 5

REV A5

AMP 1470-19 REV 31MAR2000



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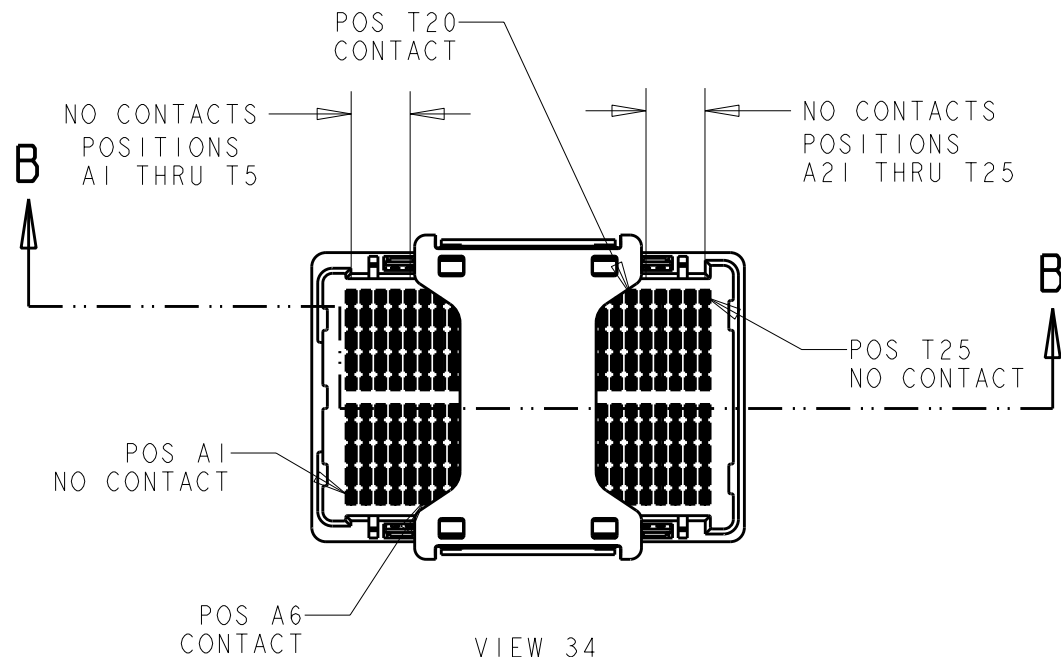
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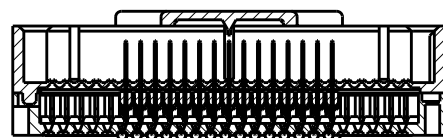
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REVISIONS

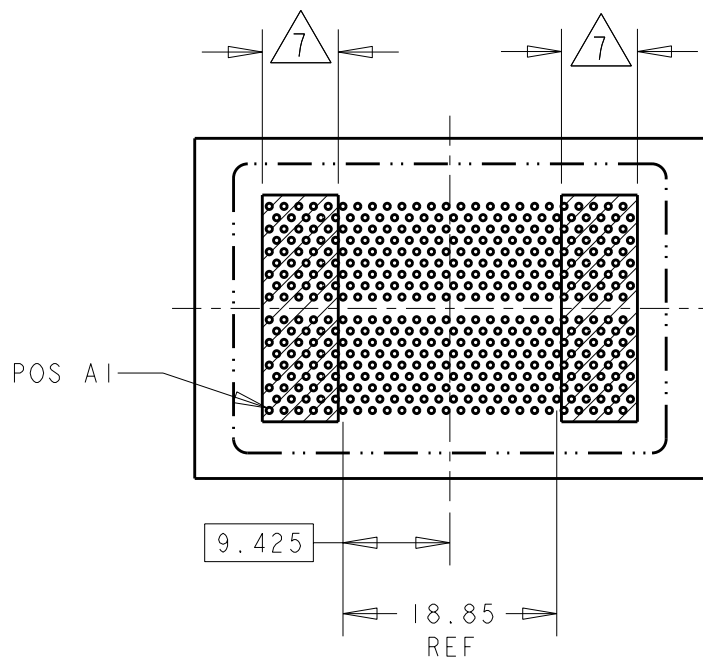
P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



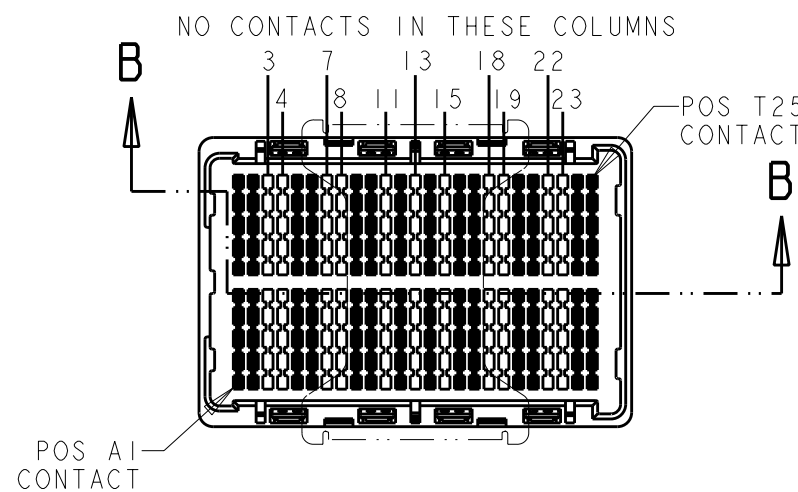
VIEW 34
SELECT LOAD 120 POSITION
SCALE 3:2



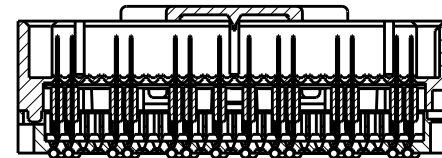
SECTION B-B



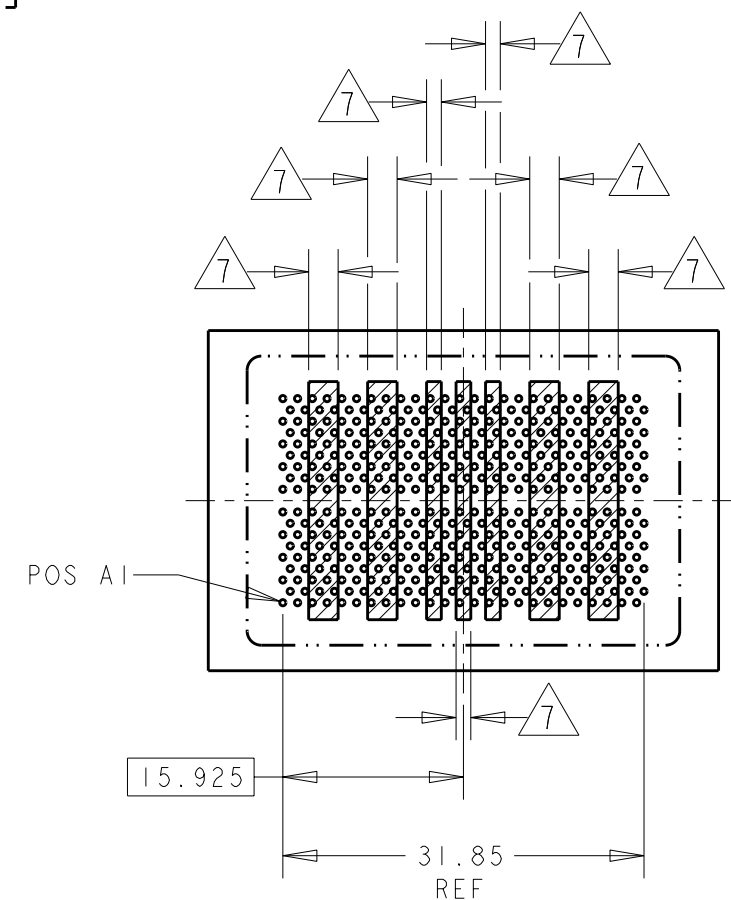
VIEW 34
SELECT LOAD 120 POSITION
BOARD PATTERN
SCALE 3:2



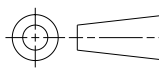
VIEW 35
SELECT LOAD 112 POSITION
SCALE 3:2



SECTION B-B



VIEW 35
SELECT LOAD 112 POSITION
BOARD PATTERN
SCALE 3:2

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DIMENSIONS: mm		CHK D WERTZ 05JAN05			
		APVD D WERTZ 05JAN05	NAME STEP-Z, PLUG ASSEMBLY, 200 SIGNAL POSITION		
		PRODUCT SPEC 108-2143			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC 114-13101	SIZE A3		
0 PLC ± 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±0.050 4 PLC ± ANGLES ±2°		WEIGHT -			
MATERIAL -		FINISH -	CAGE CODE 00779		
		CUSTOMER DRAWING	DRAWING NO C-1761614		
			RESTRICTED TO -		
			SCALE -		
			SHEET 5 OF 5		
			REV A5		