

SUMICON 1600 SERIES RECTANGULAR CONNECTORS

The SUMICON 1600 series are multi-contact connectors designed by Hirose. 8, 12, 16, 20, 24, 28, 34, 45 and 60-contact models available (same as the 1300 series). The connector units are available in three types: soldering, wrapping, and crimping. Accessories

are C case, CA case, CBA case, ST stopper, STA stopper, and STB stopper. By combining the many options noted above, the SUMICON 1600 series connectors meet a wide variety of applications.

Standard Type

General

In the SUMICON 1600 series, the connector unit is completely separated from the accessories such as the cases and stoppers to diversify the specifications and

facilitate wiring connection. The SUMICON 1600 series are specified in the NTT specifications No.1931.

Electrical Characteristics

Item	Standard
Contact Resistance	7mΩ or less at DC1A
Insulation Resistance	1000M Ω or more at DC500V
Withstand Voltage	AC1000V for 1 minute
Current Rating	3A
Voltage Rating	AC300V

Material and Finish

Part	Material	Finish
Insulator	Glass filled diallyphthalate resin	Blue
Male Terminal	Brass	Type A: Silver-plated
Female Terminal	Phosphor bronze	Type B: Gold-plated
Plug Case	ABS resin (black)	NTT spec: ABS resin, 2.5PB 6.0/2.0 (color)
Stopper Bracket	Steel	Treatment with chromate over zinc plating

Wire Wrapping Specifications

Applicable wire	AWG	26	28	30
	Applicable wire (mm)	0.41	0.32	0.26
	Max.coating O.D.(mm)	0.95	0.75	0.6
Wrapping method		Ordinary wrapping	Coating one wrap	Coating one wrap
Effective number of wrappings		about 8	about 8	about 9
Number of wrappings per terminal		2 wrap		

Ordering Information

P W — 1 6 3 4 □ A — C □ ()
 (1) (2) (3) (4) (5) (6) (7) (8) (9)

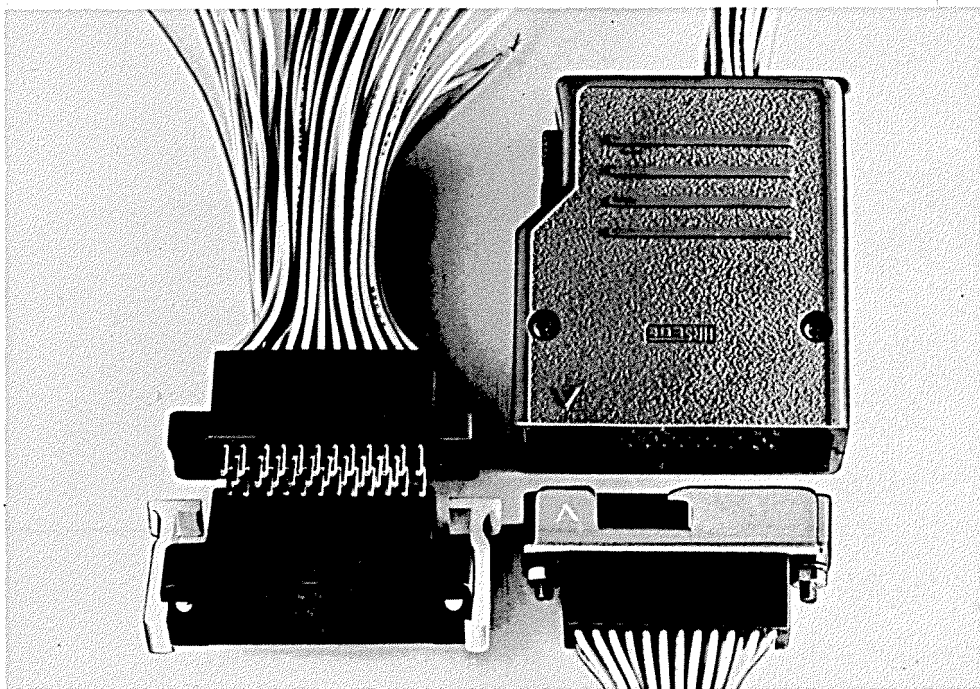
- (1) Shape of terminal opening
P: Male terminal
S: Female terminal
- (2) Terminal connection method
No sign: Soldering
W: Wrapping
- (3) Series No.
16: 1600 series
- (4) Number of contacts 34: 34 contacts
- (5) Serial sign for connector units
Provided with a sequence of upper-case alphabetic characters.
No sign or sign other than W: Soldering
Sequence: No sign, B,C,D,E ...
- (6) Plating
A: Silver-plated
B: Gold-plated
- (7) Signs for accessories
C: Plug case

- ST: Stopper bracket with horizontal cable inlet opening
J: Jack Case
H: Handle
DB: Deep bracket
- (8) Serial signs for accessories
Each accessory (C,ST,J,H,DB) is provided with sequence of upper-case alphabetic characters.
Sequence: No sign, A,B,C...
Accessories, C,ST, or J followed by "no sign": Side lock types
Accessories, C and ST followed By A: Top touch lock type
Note: The space for no sign is filled sequentially.
 - (9) Special specification number
For a special specification, () is filled with a serial number, except for the case and bracket, for which the following apply.
(01): Bracket only
(20): Case only

Cross Reference to NTT No.

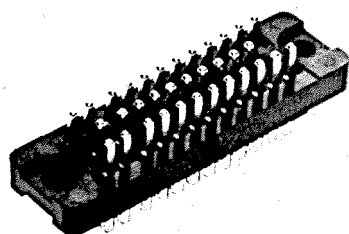
Type	NTT No.	Short Form	HRS No.	Part No.	Type	NTT No.	Short Form	HRS No.	Part No.
Plug	CN-3320GLWPMSA	20GLWPMSA	CL216-0247-5-01	P-1620BA-CA(01)	Receptacle	CN-5445GJMSA	45GJMSA	CL216-0257-9-01	P-1645BA-STA(01)
	CN-4028GLWPMSA	28GLWPMSA	CL216-0249-0-01	P-1628BA-CA(01)		CN-6760GJMSA	60GJMSA	CL216-0258-1-01	P-1660BA-STA(01)
	CN-4534GLWPMSA	34GLWPMSA	CL216-0250-0-01	P-1634BA-CA(01)		CN-3320G2JMSA	20G2JMSA	CL216-0292-0-01	PW-1620BA-STA(01)
	CN-5445GLWPMSA	45GLWPMSA	CL216-0251-2-01	P-1645BA-CA(01)		CN-3724G2JMSA	24G2JMSA	CL216-0293-2-01	PW-1624BA-STA(01)
	CN-6760GLWPMSA	60GLWPMSA	CL216-0252-5-01	P-1660BA-CA(01)		CN-4028G2JMSA	28G2JMSA	CL216-0294-5-01	PW-1628BA-STA(01)
	CN-3320GLWPFSA	20GLWPFSA	CL216-0153-3-01	S-1620A-CA(01)		CN-4534G2JMSA	34G2JMSA	CL216-0296-0-01	PW-1634A-STA(01)
	CN-3724GLWPFSA	24GLWPFSA	CL216-0154-6-01	S-1624A-CA(01)		CN-6760G2JMSA	60G2JMSA	CL216-0298-6-01	PW-1660BA-STA(01)
	CN-4028GLWPFSA	28GLWPFSA	CL216-0155-9-01	S-1628A-CA(01)		CN-3320GJFSA	20GJFSA	CL216-0151-8-01	S-1620A-STA(01)
	CN-4534GLWPFSA	34GLWPFSA	CL216-0126-0-01	S-1634A-CA(01)		CN-3724GJFSA	24GJFSA	CL216-0148-3-01	S-1624A-STA(01)
	CN-5445GLWPFSA	45GLWPFSA	CL216-0127-3-01	S-1645A-CA(01)		CN-4028GJFSA	28GJFSA	CL216-0152-0-01	S-1628A-STA(01)
Receptacle	CN-6760GLWPFSA	60GLWPFSA	CL216-0128-6-01	S-1660A-CA(01)		CN-4028G2JFSA	28G2JFSA	CL216-0313-8-01	SW-1628A-STA(01)
	CN-3724GJMSA	24GJMSA	CL216-0254-0-01	P-1624BA-STA(01)		CN-4534G2JFSA	34G2JFSA	CL216-0299-9-01	SW-1634A-STA(01)
	CN-4028GJMSA	28GJMSA	CL216-0255-3-01	P-1628BA-STA(01)		CN-5445G2JFSA	45G2JFSA	CL216-0300-6-01	SW-1645A-STA(01)
	CN-4534GJMSA	34GJMSA	CL216-0256-6-01	P-1634BA-STA(01)		CN-6760G2JFSA	60G2JFSA	CL216-0301-9-01	SW-1660A-STA(01)

Note: NTT Types are all assembled with connector inserts and plug shells or stopper brackets.

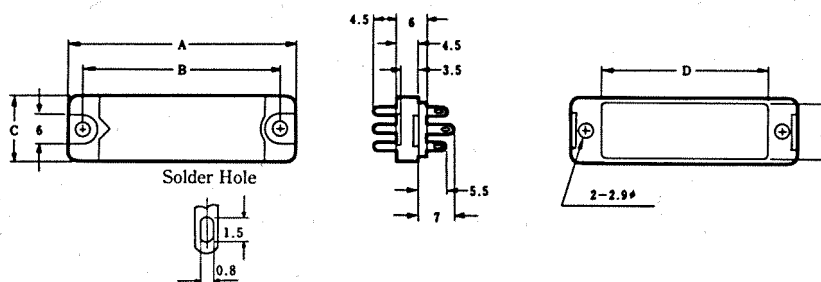


Soldering Eyelet Pin Connector

Male Connector



CL216-0177-1
P-1634BA

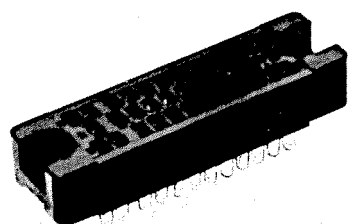


Unit: mm

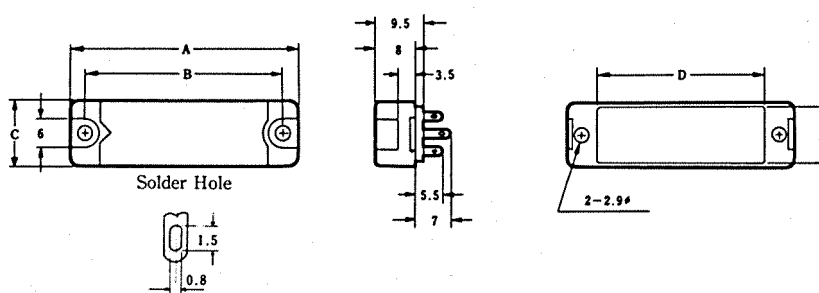
No. of Pins	A Type		G Type		A	B	C	D	E
	HRS No.	Part No.	HRS No.	Part No.					
8	* CL216-0171-5-09	P-1608BA(09)	* CL216-0180-6-09	P-1608BG(09)	25	19	10	13	8
12	* CL216-0172-8-09	P-1612BA(09)	* CL216-0181-9-09	P-1612BG(09)	30	24	10	18	8
16	* CL216-0173-0-09	P-1616BA(09)	* CL216-0182-1-09	P-1616BG(09)	35	29	10	23	8
20	* CL216-0174-3-09	P-1620BA(09)	* CL216-0183-4-09	P-1620BG(09)	33	27	13	21	11
24	* CL216-0175-6-09	P-1624BA(09)	* CL216-0184-7-09	P-1624BG(09)	37	31	13	25	11
28	* CL216-0176-9-09	P-1628BA(09)	* CL216-0185-0-09	P-1628BG(09)	40	34	13	28	11
34	* CL216-0177-1-09	P-1634BA(09)	* CL216-0186-2-09	P-1634BG(09)	45	39	13	33	11
45	* CL216-0178-4-09	P-1645BA(09)	* CL216-0187-5-09	P-1645BG(09)	54	48	13	42	11
60	* CL216-0179-7-09	P-1660BA(09)	* CL216-0188-8-09	P-1660BG(09)	67	61	13	55	11

*: Standard

Female Connector



CL216-0007-1
S-1634A



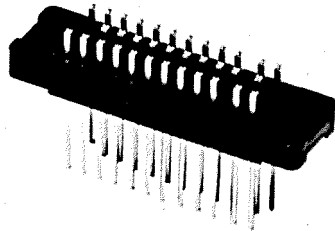
Unit: mm

No. of Pin	A Type		G Type		A	B	C	D	E
	HRS No.	Part No.	HRS No.	Part No.					
8	* CL216-0001-5-09	S-1608A(09)	* CL216-0055-4-09	S-1608G(09)	25	19	10	13	8
12	* CL216-0002-8-09	S-1612A(09)	* CL216-0056-7-09	S-1612G(09)	30	24	10	18	8
16	* CL216-0003-0-09	S-1616A(09)	* CL216-0057-0-09	S-1616G(09)	35	29	10	23	8
20	* CL216-0004-3-09	S-1620A(09)	* CL216-0058-2-09	S-1620G(09)	33	27	13	21	11
24	* CL216-0005-6-09	S-1624A(09)	* CL216-0059-5-09	S-1624G(09)	37	31	13	25	11
28	* CL216-0006-9-09	S-1628A(09)	* CL216-0060-4-09	S-1628G(09)	40	34	13	28	11
34	* CL216-0007-1-09	S-1634A(09)	* CL216-0061-7-09	S-1634G(09)	45	39	13	33	11
45	* CL216-0008-4-09	S-1645A(09)	* CL216-0062-0-09	S-1645G(09)	54	48	13	42	11
60	* CL216-0009-7-09	S-1660A(09)	* CL216-0063-2-09	S-1660G(09)	67	61	13	55	11

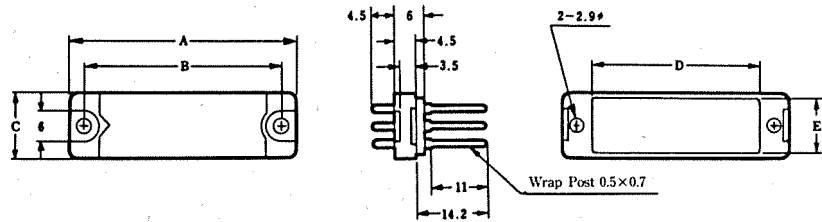
*: Standard

Wire Wrapping Pin Connector

Male connector



CL216-0204-2
PW-1634BA

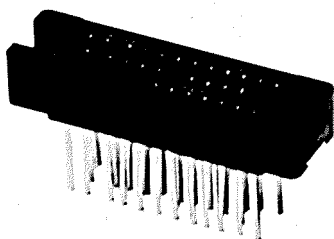


Unit: mm

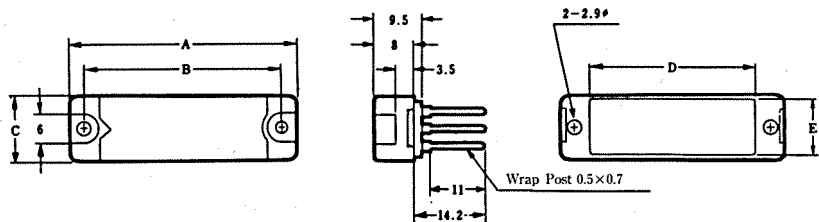
No. of Pin	Type A		Type G		A	B	C	D	E
	HRS No.	Part No.	HRS No.	Part No.					
8	*CL216-0198-1-09	PW-1608BA(09)	CL216-0216-1-09	PW-1608BG(09)	25	19	10	13	8
12	*CL216-0199-4-09	PW-1612BA(09)	CL216-0217-4-09	PW-1612BG(09)	30	24	10	18	8
16	*CL216-0200-1-09	PW-1616BA(09)	CL216-0218-7-09	PW-1616BG(09)	35	29	10	23	8
20	*CL216-0201-4-09	PW-1620BA(09)	CL216-0219-0-09	PW-1620BG(09)	33	27	13	21	11
24	*CL216-0202-7-09	PW-1624BA(09)	CL216-0220-9-09	PW-1624BG(09)	37	31	13	25	11
28	*CL216-0203-0-09	PW-1628BA(09)	CL216-0221-1-09	PW-1628BG(09)	40	34	13	28	11
34	*CL216-0204-2-09	PW-1634BA(09)	CL216-0222-4-09	PW-1634BG(09)	45	39	13	33	11
45	*CL216-0205-5-09	PW-1645BA(09)	CL216-0223-7-09	PW-1645BG(09)	54	48	13	42	11
60	*CL216-0206-8-09	PW-1660BA(09)	CL216-0224-0-09	PW-1660BG(09)	67	61	13	55	11

*: Standard

Female connector



CL216-0195-3
SW-1634A

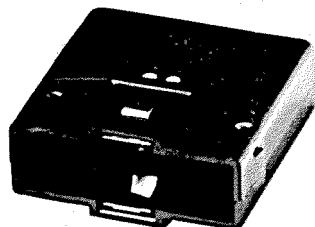


Unit: mm

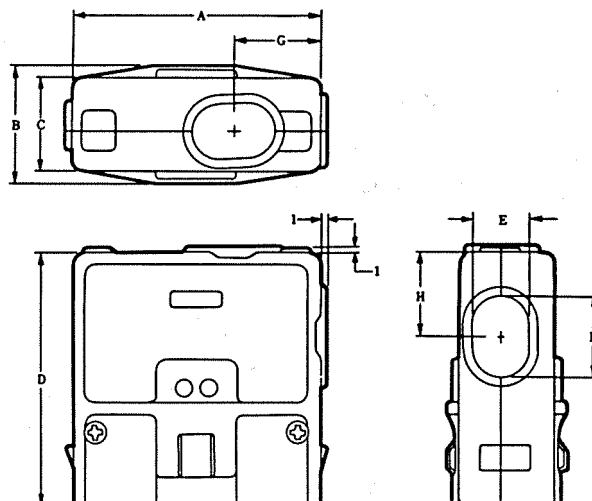
No. of Pin	Type A		Type G		A	B	C	D	E
	HRS No.	Part No.	HRS No.	Part No.					
8	*CL216-0189-0-09	SW-1608A(09)	CL216-0207-0-09	SW-1608G(09)	25	19	10	13	8
12	*CL216-0190-0-09	SW-1612A(09)	CL216-0208-3-09	SW-1612G(09)	30	24	10	18	8
16	*CL216-0191-2-09	SW-1616A(09)	CL216-0209-6-09	SW-1616G(09)	35	29	10	23	8
20	*CL216-0192-5-09	SW-1620A(09)	CL216-0210-5-09	SW-1620G(09)	33	27	13	21	11
24	*CL216-0193-8-09	SW-1624A(09)	CL216-0211-8-09	SW-1624G(09)	37	31	13	25	11
28	*CL216-0194-0-09	SW-1628A(09)	CL216-0212-0-09	SW-1628G(09)	40	34	13	28	11
34	*CL216-0195-3-09	SW-1634A(09)	CL216-0213-3-09	SW-1634G(09)	45	39	13	33	11
45	*CL216-0196-6-09	SW-1645A(09)	CL216-0214-6-09	SW-1645G(09)	54	48	13	42	11
60	*CL216-0197-9-09	SW-1660A(09)	CL216-0215-9-09	SW-1660G(09)	67	61	13	55	11

*: Standard

Side Touch Lock Type Plug Shell



CL216-0034-4-20
P-1634A-C(20)

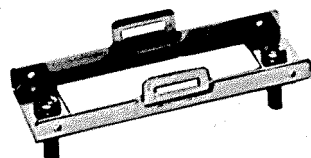


Unit: mm

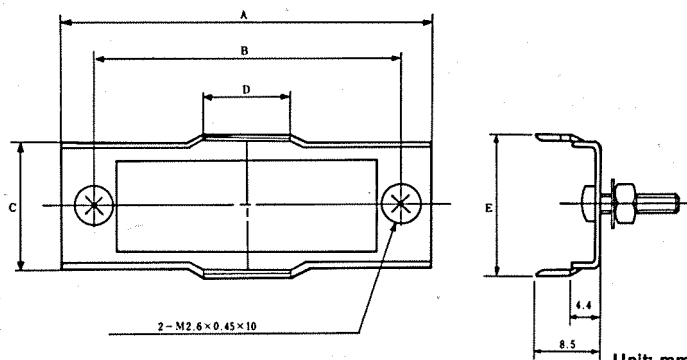
No. of Pin	HRS No.	Part No.	A	B	C	D	E	F	G	H
8	* CL216-0028-1-20	P-1608A-C(20)	29	20	14.5	42	7.5	7.5	12.5	12.5
12	* CL216-0029-4-20	P-1612A-C(20)	34	20	14.5	43.5	7.5	9	13.5	13.5
16	* CL216-0030-3-20	P-1616A-C(20)	39	20	14.5	46	7.5	11.5	14.5	14.5
20	* CL216-0031-6-20	P-1620A-C(20)	37	23	17.5	45.5	11	11	14.5	14.5
24	* CL216-0032-9-20	P-1624A-C(20)	41	23	17.5	46.5	11	12	15	15
28	* CL216-0033-1-20	P-1628A-C(20)	44	23	17.5	47.5	11	13	15.5	15.5
34	* CL216-0034-4-20	P-1634A-C(20)	49	23	17.5	50.5	11	16	17	17
45	* CL216-0035-7-20	P-1645A-C(20)	58	23	18.5	54.5	11	19	18.5	19.5
60	* CL216-0036-0-20	P-1660A-C(20)	71	23	18.5	59.5	11	24	21	22

Note: All these products are plug cases only. Order connector units separately. The cases can be used for both male and female connector units. The cases marked with an asterisk are of standard specifications. *: Standard

Side Touch Lock Type Receptacle Bracket



CL216-0052-6-01
P-1634A-ST(01)

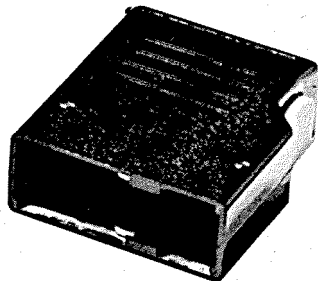


Unit: mm

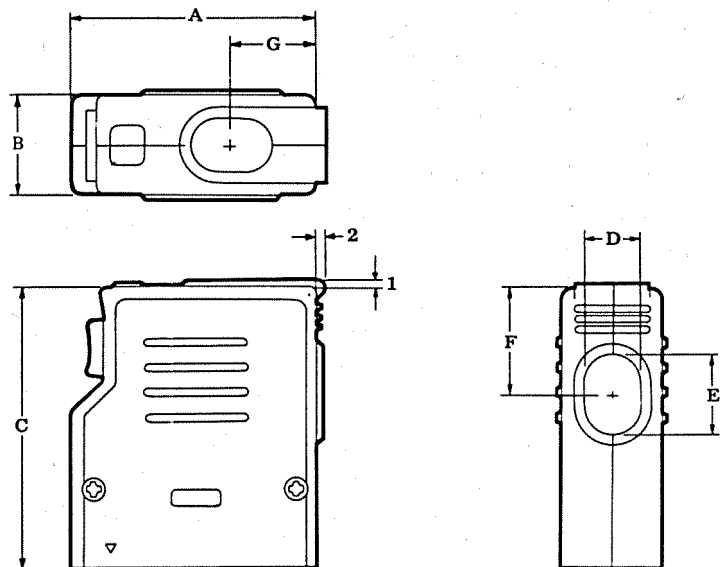
No. of Pin	HRS No.	Part No.	A	B	C	D	E
8	* CL216-0046-3-01	P-1608A-ST(01)	27	19	13.6	9.2	15.5
12	* CL216-0047-6-01	P-1612A-ST(01)	32	24	13.6	9.2	15.5
16	* CL216-0048-9-01	P-1616A-ST(01)	37	29	13.6	11	15.5
20	* CL216-0049-1-01	P-1620A-ST(01)	35	27	16.6	11	18.5
24	* CL216-0050-0-01	P-1624A-ST(01)	39	31	16.6	11	18.5
28	* CL216-0051-3-01	P-1628A-ST(01)	42	34	16.6	11	18.5
34	* CL216-0052-6-01	P-1634A-ST(01)	47	39	16.6	11	18.5
45	* CL216-0053-9-01	P-1645A-ST(01)	56	48	16.6	15	18.5
60	* CL216-0054-1-01	P-1660A-ST(01)	69	61	16.6	15	18.5

Note: All these products are stopper brackets only. Order connector units separately. The cases can be used for both male and female connector units. The brackets marked with an asterisk are of standard specifications. *: Standard

Top Touch Lock Type Plug Shell



CL216-0111-3-20
P-1634A-CA(20)

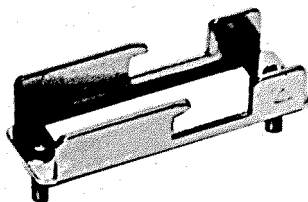


Unit: mm

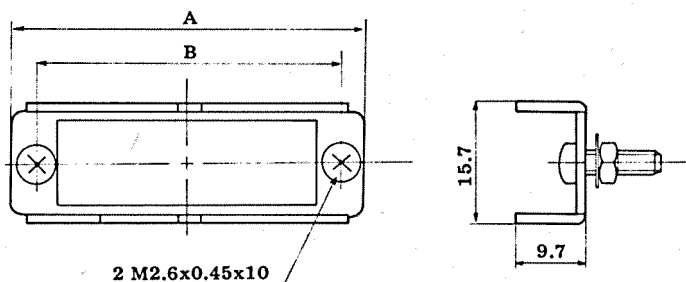
No. of Pin	HRS No.	Part No.	A	B	C	D	E	F	G
20	*CL216-0149-6-20	P-1620A-CA(20)	37	20	51	11	11	18	14.5
24	*CL216-0147-0-20	P-1624A-CA(20)	41	20	51	11	12	18.5	15
28	*CL216-0150-5-20	P-1628A-CA(20)	44	20	53	11	13	20	15.5
34	*CL216-0111-3-20	P-1634A-CA(20)	49	20	56	11	16	21.5	17
45	*CL216-0112-6-20	P-1645A-CA(20)	58	20	60	11	19	24	18.5
60	*CL216-0113-9-20	P-1660A-CA(20)	71	20	65	11	24	26.5	21

Note: All these products are Plug cases only. Order connector units separately.
The cases can be used for both male and female connector units. The cases marked with an asterisk are of standard specifications. *:Standard

Top Touch Lock Type Stopper Bracket



CL216-0123-2-01
P-1634A-STA(01)

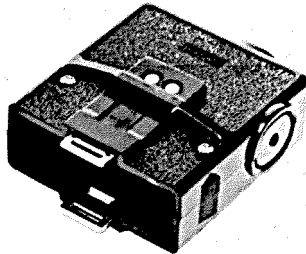


Unit: mm

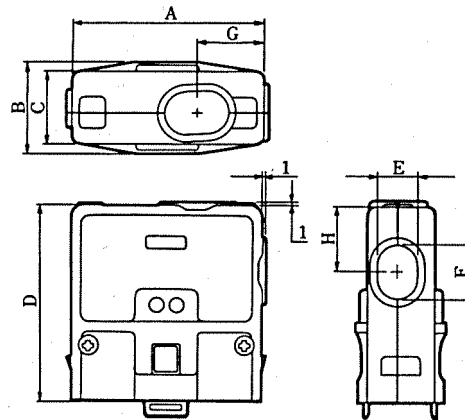
No. of Pin	HRS No.	Part No.	A	B
20	*CL216-0156-1-01	P-1620A-STA(01)	33	27
24	*CL216-0157-4-01	P-1624A-STA(01)	37	31
28	*CL216-0158-7-01	P-1628A-STA(01)	40	34
34	*CL216-0123-2-01	P-1634A-STA(01)	45	39
45	*CL216-0124-5-01	P-1645A-STA(01)	54	48
60	*CL216-0125-8-01	P-1660A-STA(01)	67	61

Note: All these products are stopper brackets only. Order connector units separately. The cases can be used for both male and female connector units. The brackets marked with an asterisk are of standard specifications. *: Standard

Side Touch Lock Type Jack Shell (For Extension Cable)



CL216-0142-7-20
S-1634A-J(20)

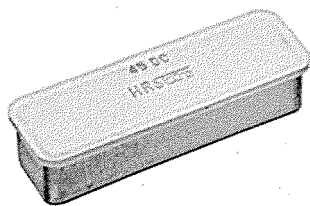


Unit: mm

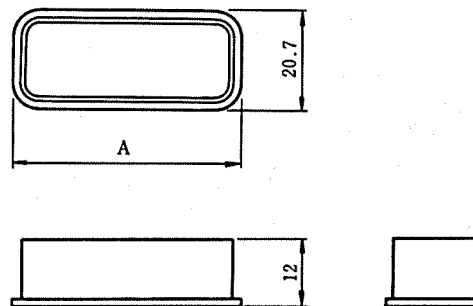
No. of Pin	HRS No.	Part No.	A	B	C	D	E	F	G	H
20	CL216-0139-2-20	S-1620A-J(20)	37	23	17.5	45.5	11	11	14.5	14.5
24	CL216-0140-1-20	S-1624A-J(20)	41	23	17.5	46.5	11	12	15	15
28	CL216-0141-4-20	S-1628A-J(20)	44	23	17.5	47.5	11	13	15.5	15.5
34	CL216-0142-7-20	S-1634A-J(20)	49	23	17.5	50.5	11	16	17	17
45	CL216-0225-2-20	S-1645A-J(20)	58	23	18.5	54.5	11	19	18.5	19.5
60	CL216-0226-5-20	S-1660A-J(20)	71	23	18.5	59.5	11	24	21	22

Note: All these products are jack cases only. Order connector units separately. The cases can be used for female connector units only.

Top Touch Lock Type Stopper Bracket



CL216-0325-7
1645STA-DC



Unit: mm

No. of Pin	HRS No.	Part No.	A
20	CL216-0321-6	1620STA-DC	38.3
24	CL216-0322-9	1624STA-DC	42.3
28	CL216-0323-1	1628STA-DC	45.3
34	CL216-0324-4	1634STA-DC	50.3
45	CL216-0325-7	1645STA-DC	59.3
60	CL216-0326-0	1660STA-DC	72.3

SHOULDER-TOUCH LOCK TYPE

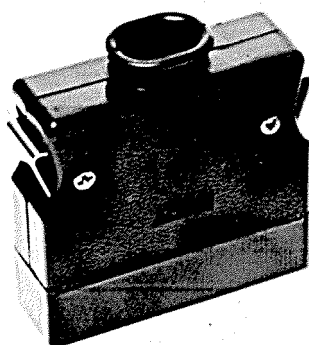
General

The shoulder-touch lock type plug cases are highly reliable, lightweight, sturdy, and operable. 8, 12, and 16-contact models are available. Hirose high-density packaging plug cases, including the top-touch lock type, are available in 8 to 60-contact models.

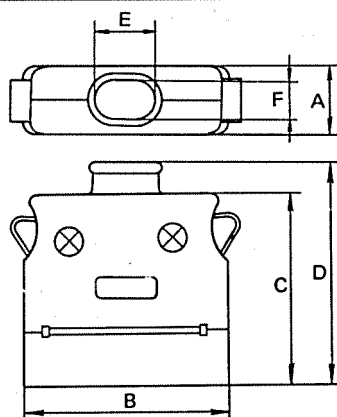
Material and Finish

Description	Material	Finish
Plug case	Polypropylene resin	Black
Stopper	Steel	Treated with chromate over zinc plating

Plug Shell



CL216-0418-6
1616-CBA



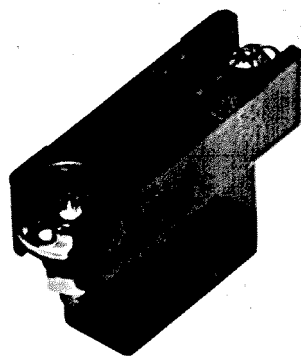
Unit: mm

No. of pin	HRS No.	Part No.	A	B	C	D	E	F
8	*CL216-0416-0	1608-CBA	14	35	40	45	7.5 ϕ	
12	*CL216-0417-3-01	1612-CBA(01)	14	40	41	46	9	7.5
16	*CL216-0418-6	1616-CBA	14	45	42	47	11.5	7.5

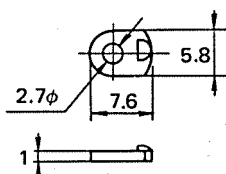
*: Standard

Note: Order connector units separately. The cases can be used for both male and female connector units. The cases marked with an asterisk are of standard specifications.

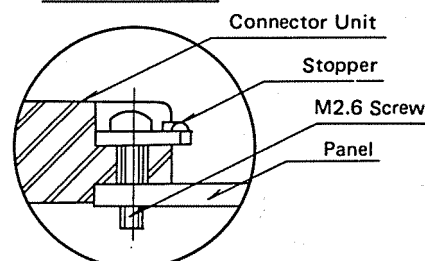
Stopper



CL216-0302-1
1600-STB



How to Mount



HRS No.	Part No.	Remark
*CL216-0302-1	1600-STB	Common for any size

*: Standard

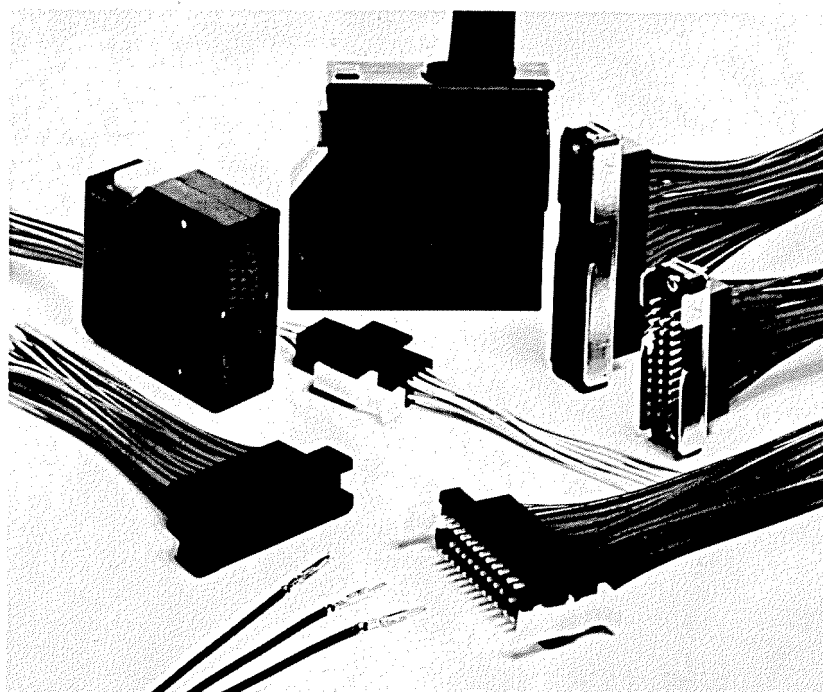
Note: Order connector units separately. The cases marked with an asterisk are of standard specifications.

Note: Mounted on a connector unit
(Each package contains two stoppers)

1600 SUMICON CRIMP TYPE CONNECTORS

General

The SUMICON 1600 series are high-performance compact crimp type connectors developed for labor saving in connection work. 8, 12, 16, 20, 24, 34, 45 and 60-contact models are available. All models are compatible with our previous top-lock type plug cases. For using the connectors separately, easy-to-mount plastic locks are available to expand their functions.



Electrical and Environmental Characteristics

Material and Finish

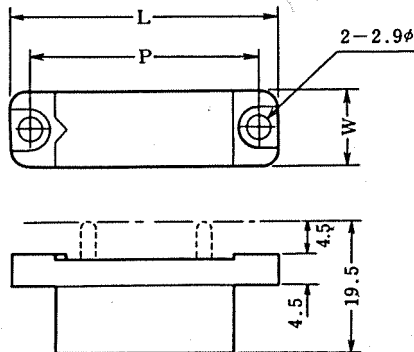
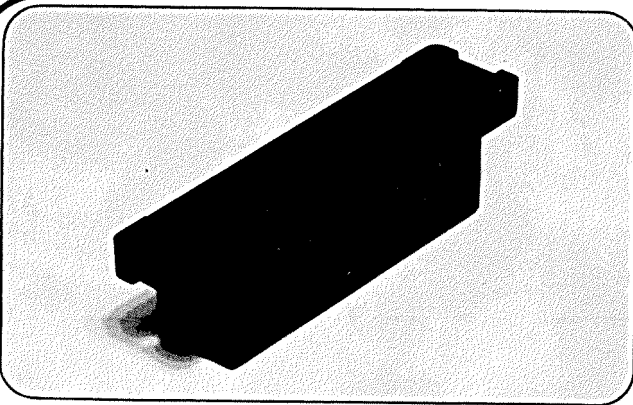
Item	Standard			
Contact Resistance	7m Ω or less at DC 1A (contact only)			
Insulation Resistance	5,000M Ω or more at DC 500V			
Withstand Voltage	AC 1,000V for 1minute			
Rating Current	3A			
Applicable Cable	AWG #24-28 (Coating O.D. 1.6 ϕ -0.9 ϕ)			
Crimping strength (Unit: kg or more)	Cable	AWG #24	AWG #26	AWG #28
	Crimping force	3.6	2.4	1.6

Part	Material	Finish
Insulator	Glass-containing polycarbonate resin UL94V-0	Blue
Male Terminal	Brass	Gold-plated Silver-plated
Female Terminal	Phosphor bronze	Gold-plated Silver-plated

Features

- (1) Since this is a press-fit type connector, anyone can perform wiring securely with high reliability.
- (2) For contact, a two-point contact system is employed for outstanding reliability. It also offers superior mechanical strength.
- (3) The Sumicon 1600 Series Press-Fit Type Connectors are interchangeable with the conventional solder, DIP and lapping type connectors. They are applicable, therefore, to a wider range of applications.
- (4) To use the connector unit separately, jointly employing an easily installable plastic lock will prevent vibrations and/or cable dead weight from unplugging the connector. The plastic lock, moreover, can be used with either center-suspension or panel-mount system.
- (5) All wiring spliced with the connector is hidden completely inside the housing, allowing for perfect insulation.

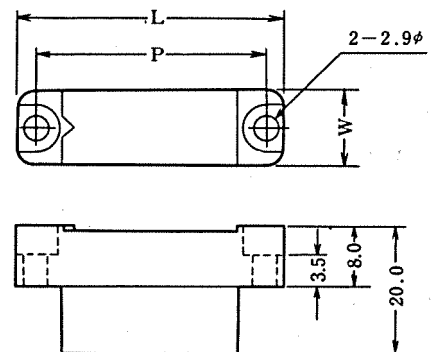
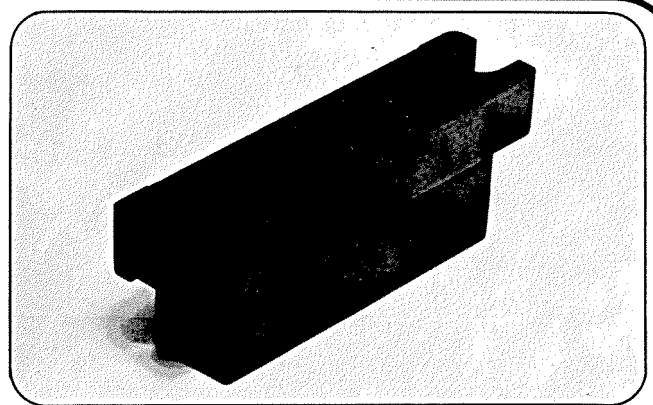
Housing



Unit: mm

	HRS No.	No. of Pin	Part No.	L	P	W
*	CL216-0335-0	8	PC-1608	25	19	10
*	CL216-0336-3	12	PC-1612	30	24	10
*	CL216-0337-6	16	PC-1616	35	29	10
*	CL216-0338-9	20	PC-1620	33	27	13
*	CL216-0339-1	24	PC-1624	37	31	13
*	CL216-0340-0	28	PC-1628	40	34	13
*	CL216-0341-3	34	PC-1634	45	39	13
*	CL216-0342-6	45	PC-1645	54	48	13
*	CL216-0343-9	60	PC-1660	67	61	13

*: Standard



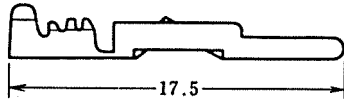
Unit: mm

	HRS No.	No. of Pin	Part No.	L	P	W
*	CL216-0344-1	8	SC-1608	25	19	10
*	CL216-0345-4	12	SC-1612	30	24	10
*	CL216-0346-7	16	SC-1616	35	29	10
*	CL216-0347-0	20	SC-1620	33	27	13
*	CL216-0348-2	24	SC-1624	37	31	13
*	CL216-0349-5	28	SC-1628	40	34	13
*	CL216-0350-4	34	SC-1634	45	39	13
*	CL216-0351-7	45	SC-1645	54	48	13
*	CL216-0352-0	60	SC-1660	67	61	13

*: Standard

Contact

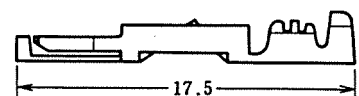
Pin Connector



Type	HRS No.	Part No.	Plating
Loose	*CL216-0331-0	PC-1600-111	Gold
	*CL216-0332-2	PC-1600-112	Silver
Chain	CL216-0363-6	PC-1600-211	Gold
	*CL216-0364-9	PC-1600-212	Silver

*: Standard

Socket Connector



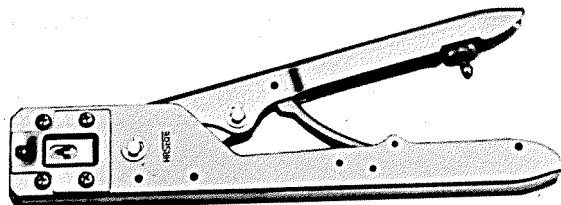
Type	HRS No.	Part No.	Plating
Loose	*CL216-0333-5	SC-1600-111	Gold
	*CL216-0334-8	SC-1600-112	Silver
Chain	*CL216-0365-1	SC-1600-211	Gold
	*CL216-0366-4	SC-1600-212	Silver

*: Standard

Note: Loose-piece terminals are available in packs. Each pack contains 100 terminals. Strip terminals are available in reels. Each reel contains 10,000 terminals.

Tools

Type	HRS No.	Part No.
Manual crimping tool	CL250-0003-1	TC-1600-111
Contact extractor	CL250-0004-4	TC-1600-21



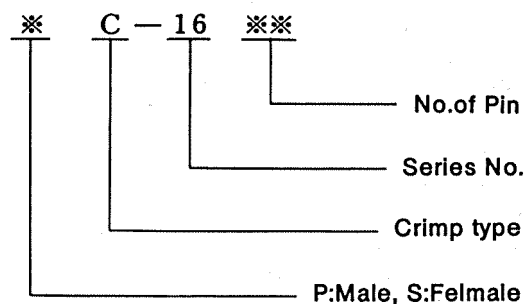
Hand Crimp Tool TC-1600-1111



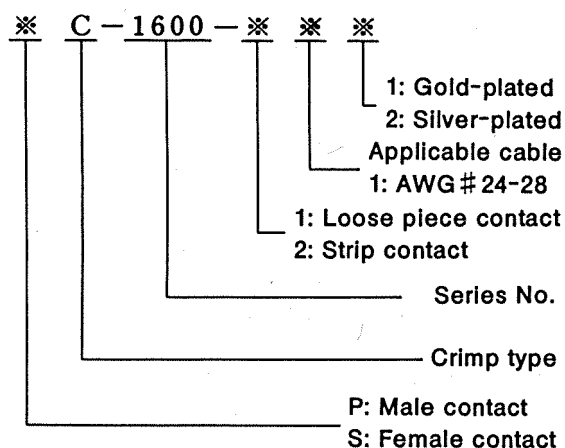
Contact Extractor TC-1600-21

Ordering Information

● Housing



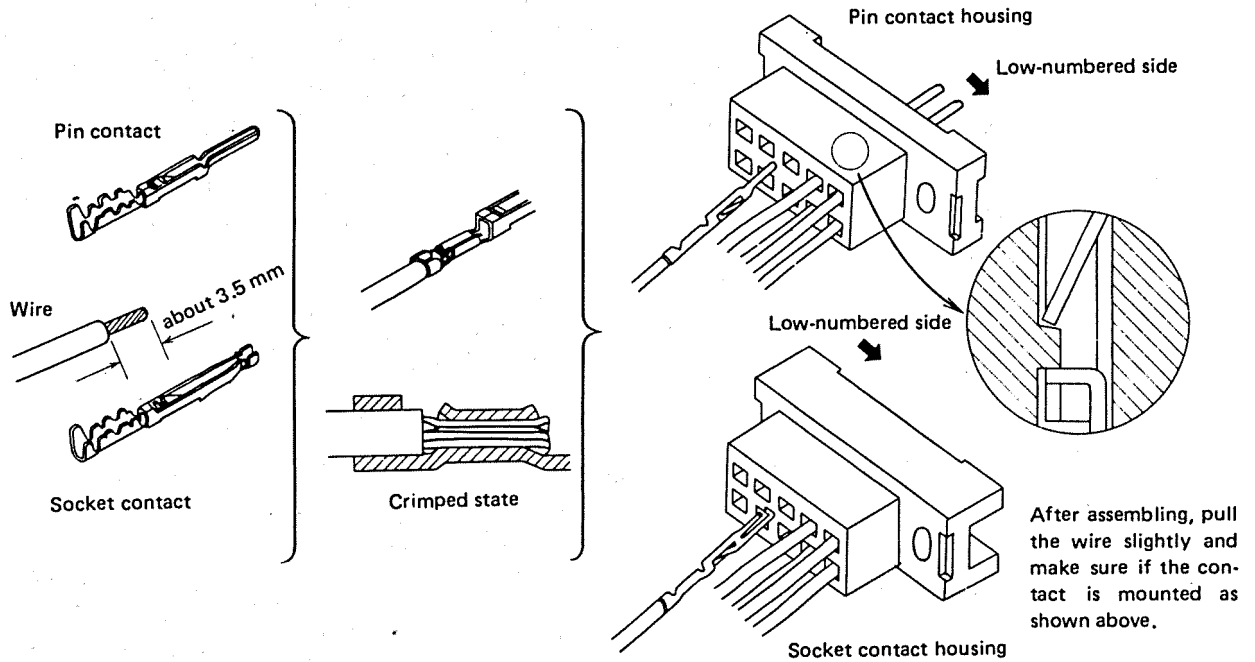
● Contact



Using the Connectors

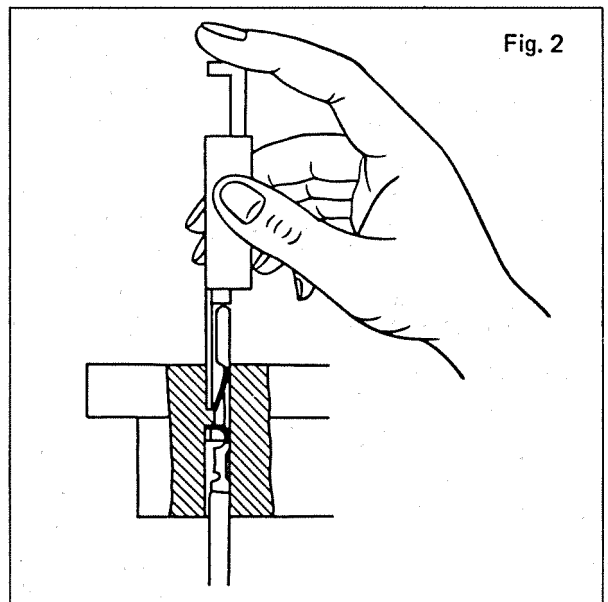
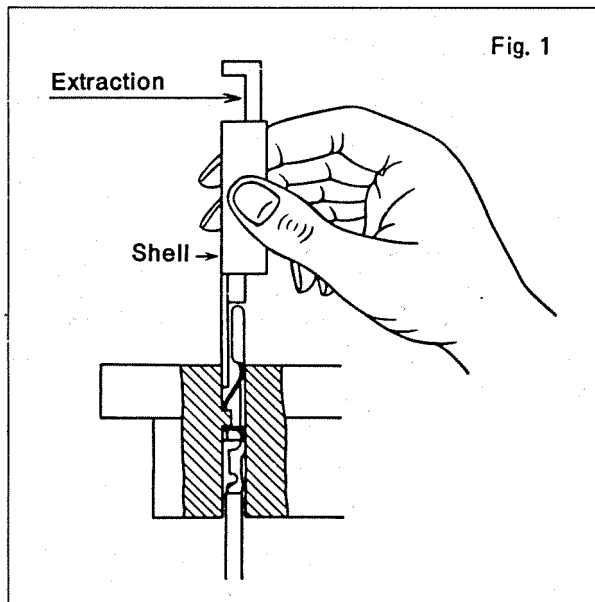
- (1) Take care when removing the connectors to pull out by the housing and not tug on the wires.
- (2) The male terminals of the connectors will be bent if the connectors are twisted when being removed. Take care to pull the characters out straight.
- (3) The plastic locks are sufficiently strong to ensure that the connector engagement will not be loosened by vibration or the weight of the wires. Their strength is not sufficient for other loads. When strength for some other load is required, use the top-touch lock type plug case (common for both solder and wrapping types).
- (4) Both gold-plated and silver-plated terminals are available. Use the gold-plated type in adverse environments. In other environments, we recommend the economical silver-plated type.
- (5) For crimping, use a manual crimping device for low-volume crimping and maintenance. For high-volume crimping, we recommend the automatic crimping machine shown on page 124.
- (6) For plug-in uses, we recommend Sumicon 1600 series solder or wrapping types for improved functionality.

Assembling Procedure



Procedure for Contact Extraction

In case of extracting a contact from the housing due to insertion error or circuit change, follow the steps as shown below.



1. Hold the Contact Extractor as shown in Fig.1, placing the tip of the Extractor on the tip of a contact, then insert it between the contact and the housing.
2. When the tip of the Extractor comes into contact with a stepped part in the housing, the spring will come off from the stepped part with a snap which can be felt. Then, extract the contact by pulling the wire.

3. Above Fig.1 and Fig.2 show how to extract a contact from socket housing. The same procedure can be employed to extract a contact from pin housing.

Hints on Use of Connectors with Respect to Polarity (to prevent mis-insertion of connectors)

Polarization of SUMICON 1600 series can be achieved by contact arrangement. The crimp type contacts are designed to float a little, so that the use of a Polarizing

Key is recommended in order to ensure positive polarization.

In Case of 8,12 and 16 pin

1. When crimp types are used in both the male and female, do not fill all cavities with contacts. Use Polarizing Key at minimum 2 cavities of Socket housing as shown below and do not fill pin contacts at the corresponding cavities of male housing.
2. When male crimp type is used in combination with solder or wire wrap female type, the connector coupling shall be done carefully not to couple in reverse position. Coupling shall be made by matching of triangle marks on connector inserts.

In Case of Multi Pin Type more than 20 pin

1. SUMICON 1600 series are naturally polarized in all cavities filled with contacts. When all cavities are not filled, Polarizing Keys shall be inserted in vacant cavities to the minimum for preventing reverse coupling. But when Top Touch Lock Plug Shell is used, Polarizing Keys are not necessary
2. When male crimp type is used with some vacant cavities in combination with solder or wire wrap female type, Top Touch Lock Plug Shell is recommended.

Auto Crimping Machine

CM-103

Compact sized and heavy duty semi-automatic standard machine with improved the operability, such as set up adjustment or applicator mounting for beginners. Reliable crimp operation and Roller Clutch mechanism for higher precision and reliability with lower noise.

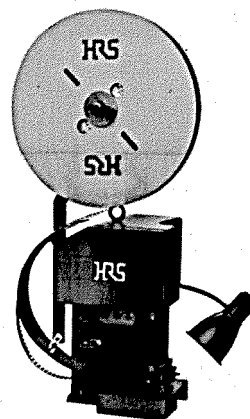
CM-104

In spite of the small size, Wire Stripper mechanism is installed additionally.

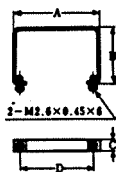
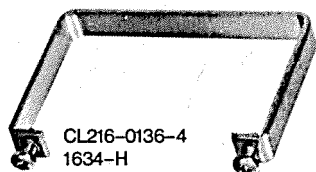
Built in the side of the machine as a unit, the wire stripper mechanism is easy to handle and especially effective when crimping multi-conductor cables.

Main Spec.

Item	CM-103	CM-104
Power Source	AC 100V	AC 100V
Weight	98.5kg	100kg
Capacity	2000~4000 pin/hour	1300~3000 pin/hour



Handle

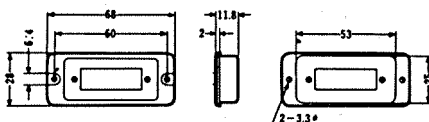


Unit: mm						
No. of Pin	HRS No.	Part No.	A	B	C	D
16	CL216-0135-1	1616-H	36	25	6	29
34	CL216-0136-4	1634-H	46	30	6	39
60	CL216-0137-7	1660-H	68	30	8	61

Deep Bracket



CL216-0138-0
1634-DB

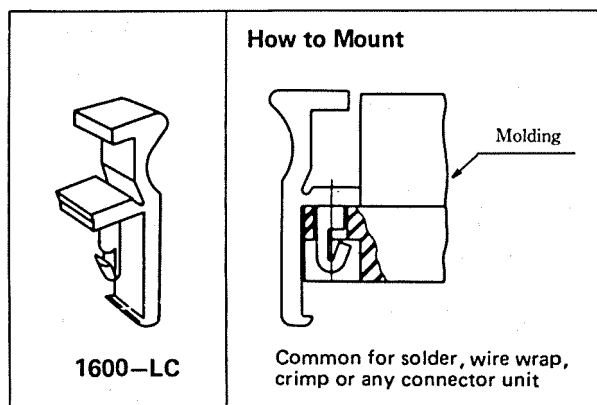


Unit: mm		
No. of Pin	HRS No.	Part No.
34	CL216-0138-0	1634-DB

Crimp or any Connector Unit

HRS No.	Part No.
* CL216-0354-5	1600-LC

*: Standard



Polarizing Key

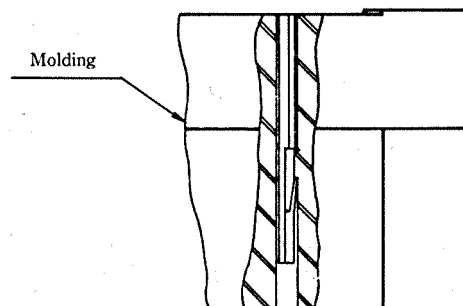
HRS No.	Part No.
* CL216-0487-9	Polarizing Key

*: Standard



Polarizing Key

How to Mount



The polarizing key (material: SC-16 " ") can be used for any type of female housing. For handling, see "Notes on connector polarity (prevention of misinsertion)" on 124 page of this manual.

Terminal Arrangement and Numbers

The figure shows a male connector as viewed from the termination side

8 pin

10	05
20	06
30	07
40	08

12 pin

10	07
20	08
30	09
40	10
50	11
60	12

16 pin

10	09
20	10
30	11
40	12
50	13
60	14
70	15
80	16

20 pin

10	08	014
20	09	015
30	10	016
40	11	017
50	12	018
60	13	019
70	14	020

24 pin

10	016
20	017
30	018
40	019
50	020
60	021
70	022
80	023
90	024

28 pin

10	019
20	020
30	021
40	022
50	023
60	024
70	025
80	026
90	027
100	028

34 pin

10	023
20	024
30	025
40	026
50	027
60	028
70	029
80	030
90	031
100	032
110	033
120	034

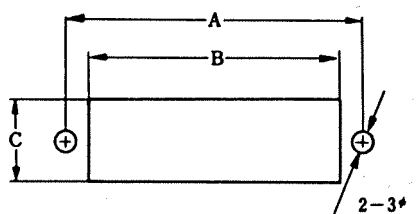
45 pin

10	030
20	031
30	032
40	033
50	034
60	035
70	036
80	037
90	038
100	039
110	040
120	041
130	042
140	043
150	044
160	045

60 pin

10	040
20	041
30	042
40	043
50	044
60	045
70	046
80	047
90	048
100	049
110	050
120	051
130	052
140	053
150	054
160	055
170	056
180	057
190	058
200	059
210	060

Connector Mounting Hole Dimensions



Unit: mm

No. of Pin	A	B	C	screw
8	19	13.5	8.5	M2.6
12	24	18.5	8.5	
16	29	23.5	8.5	
20	27	21.5	11.5	
24	31	25.5	11.5	
28	34	28.5	11.5	
34	39	33.5	11.5	
45	48	42.5	11.5	
60	61	55.5	11.5	