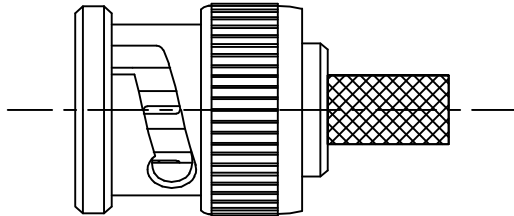
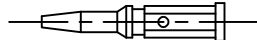
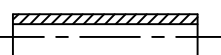
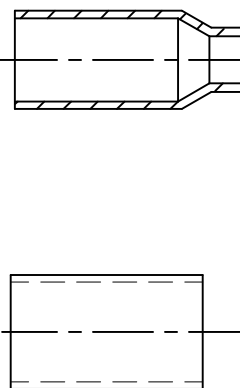
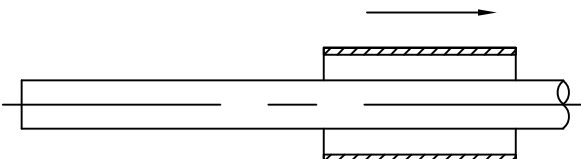
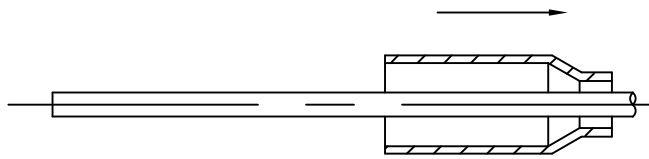
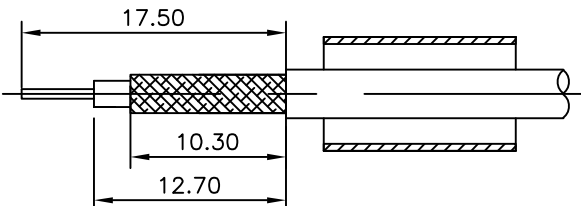
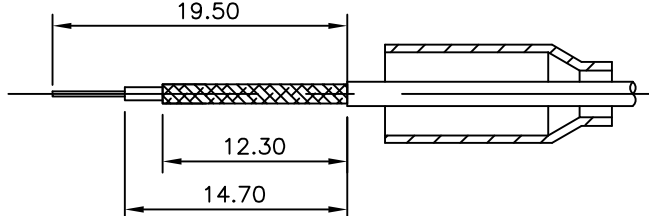
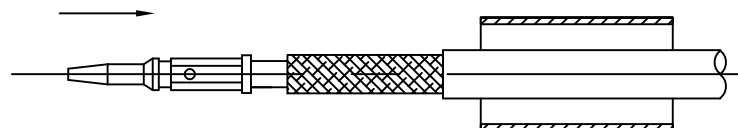
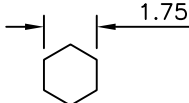
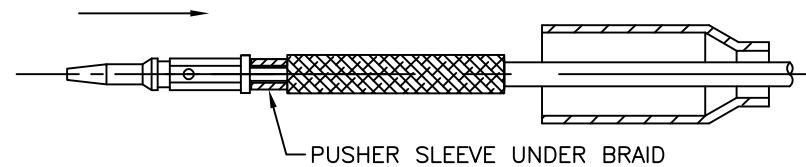
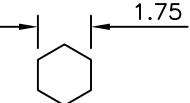
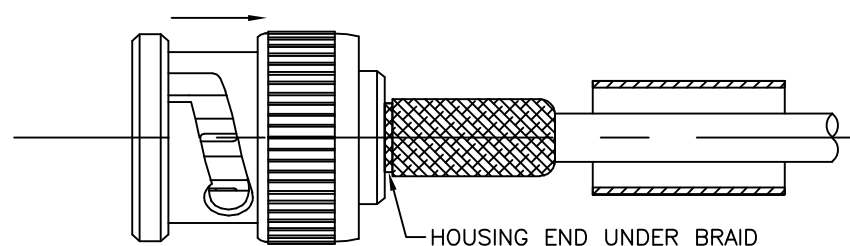
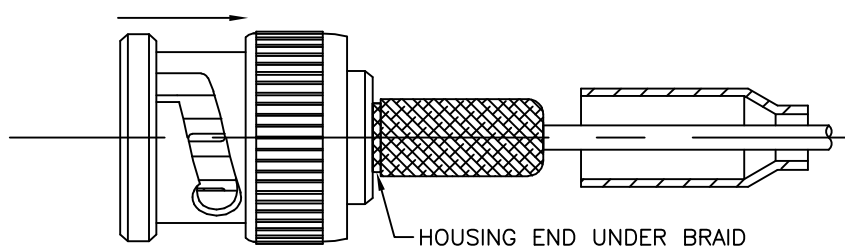
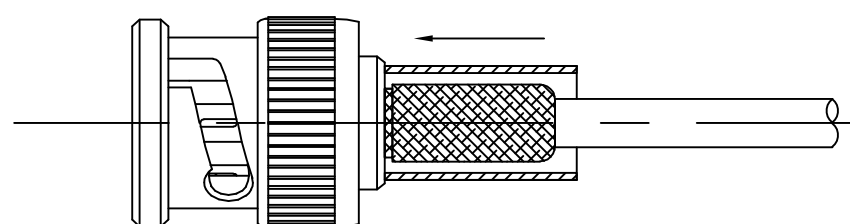
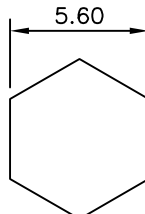
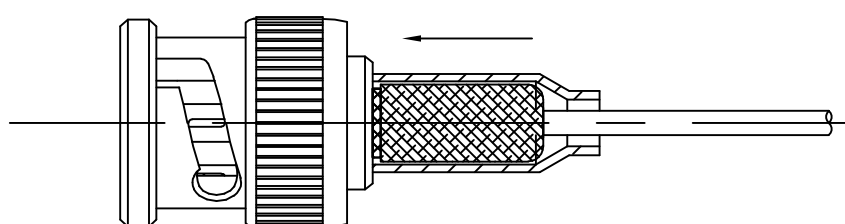
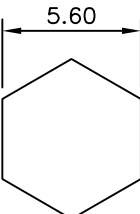
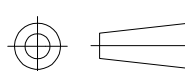




4		3		2		1	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		DEC , 2004.			
© COPYRIGHT 2004 BY TYCO ELECTRONICS CORPORATION.		ALL RIGHTS RESERVED.					
LOC	DIST	REVISIONS					
E	B	P	LTR	DESCRIPTION		DATE	DWN
			—	SEE SHEET 1		—	—
COMPONENTS							
		MAIN BODY (ITEM 1,3,4,6,7 & 8)		CENTRE CONTACT (ITEM 2)		PUSHER SLEEVE (ITEM 9)	
							
							
ASSEMBLY INSTRUCTION							
CABLES: RG58C/U, 141A/U, 303/U, URM43, 76, BELDEN 9907, KX15				CABLES: RG174A/U, 188A/U, 316/U, URM95, KX3B, KX22A, UTP CAROL CABLE #C6348A			
STEP 1 1. SLIDE METAL CRIMP FERRULE OVER CABLE 				STEP 1 1. SLIDE METAL CRIMP FERRULE OVER CABLE 			
STEP 2 1. STRIP CABLE TO DIMENSIONS AS SHOWN 				STEP 2 1. STRIP CABLE TO DIMENSIONS AS SHOWN 			
STEP 3 1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC. 2. CRIMP USING TOOL AS NOTES ON PAGE 1. 		RECOMMENDED CENTRE CONTACT A/F HEX 		STEP 3 1. SLIDE ITEM 9 PUSHER SLEEVE OVER DIELECTRIC BEFORE FITTING THE CONTACT. NO PUSHER SLEEVE IS NEEDED FOR 5-1634500-4 & 5-1634500-5. 2. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC. 3. CRIMP USING TOOL AS NOTES ON PAGE 1. 		RECOMMENDED CENTRE CONTACT A/F HEX 	
STEP 4 1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK. 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID. 				STEP 4 1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK. 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE PUSHER SLEEVE AND CABLE BRAID. 			
STEP 5 1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE HOUSING BODY. 2. CRIMP USING TOOL AS NOTED ON PAGE 1. 3. CRIMP DIMENSION AS SHOWN. 		RECOMMENDED CRIMP SLEEVE A/F HEX 		STEP 5 1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE BODY HOUSING. 2. CRIMP USING TOOL AS NOTED ON PAGE 1. 3. CRIMP DIMENSION AS SHOWN. 		RECOMMENDED CRIMP SLEEVE A/F HEX 	
THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN RITA ZUO 19 Feb 09 CHK ANSON MA 19 Feb 09 APVD BOB ZHAO 19 Feb 09 PRODUCT SPEC 108-112000 APPLICATION SPEC SHEET 2 WEIGHT - CUSTOMER DRAWING		Tyco Electronics Corporation Kunshan,Jiangsu,PRC 215312 DRAWING NO C=1634500 SHEET 2 OF 2 SCALE NTS	
DIMENSIONS: MM 		TOLERANCES UNLESS OTHERWISE SPECIFIED 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH SEE TABLE		NAME BNC STRAIGHT PLUG HEX CRIMP 50 OHM - RESTRICTED TO -		REV E	