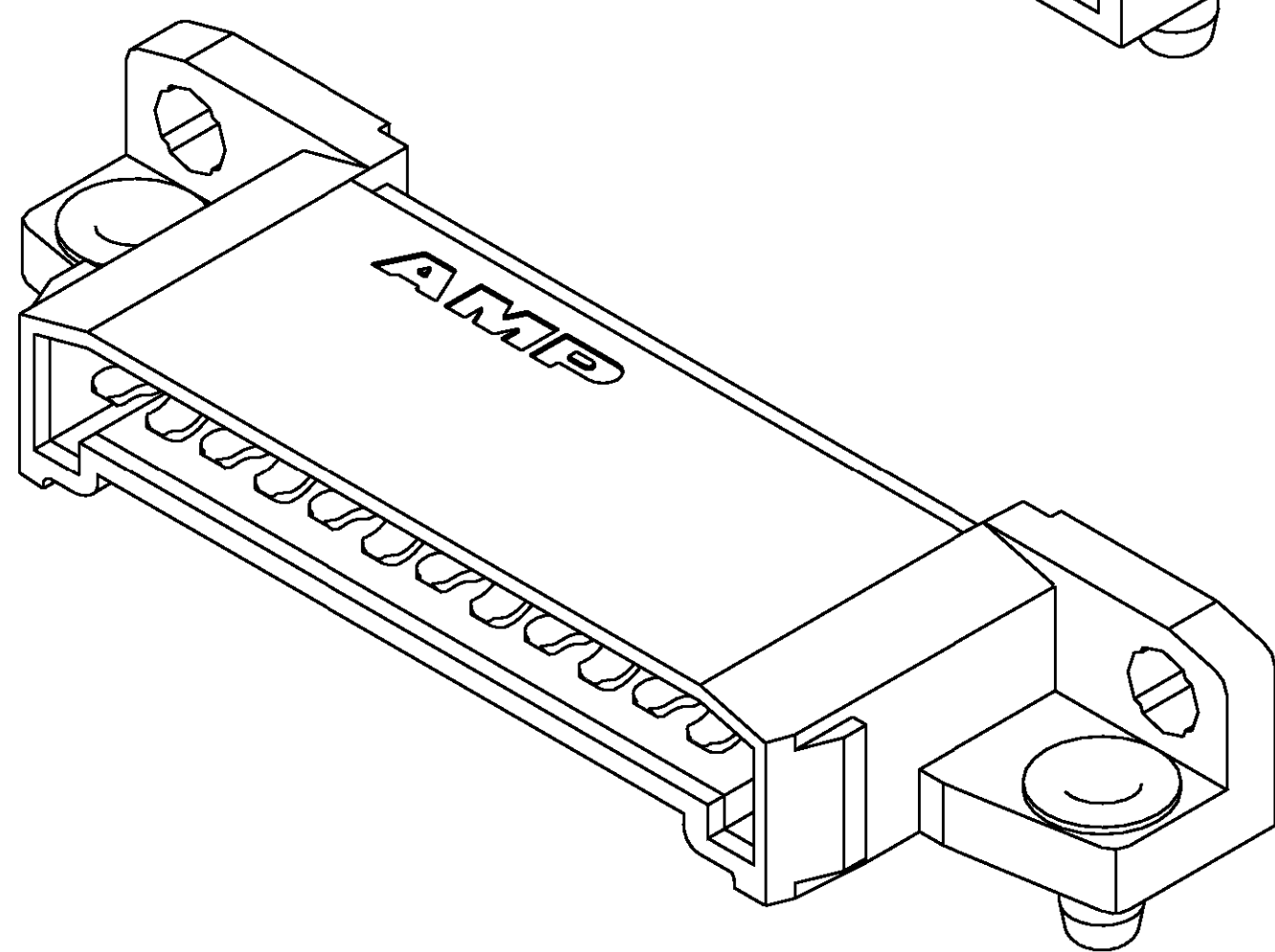


△₃ HOLE DIAMETER AFTER PLATING.



RECOMMENDED PC BOARD LAYOUT
2.54 [.100] CENTERLINES

THIS DRAWING IS A CONTROLLED DOCUMENT FOR
AMP INCORPORATED. IT IS SUBJECT TO CHANGE
AND THE CONTROLLING ENGINEERING ORGANIZATION
SHOULD BE CONTACTED FOR THE LATEST REVISION.

OBSOLETE	WITH EYELETS		5.72 [.225]	4.75 [.187]	1-765204-6	
			7.49 [.295]	6.35 [.250]	1-765204-5	
			4.19 [.165]	3.17 [.125]	1-765204-4	
			3.15 [.124]	1.57 [.062] TO 2.36 [.093]	1-765204-3	
OBSOLETE			5.72 [.225]	4.75 [.187]	1-765204-2	
			7.49 [.295]	6.35 [.250]	1-765204-1	
			4.19 [.165]	3.17 [.125]	1-765204-0	
			3.15 [.124]	1.57 [.062] TO 2.36 [.093]	765204-9	
OBSOLETE	W/O EYELETS		5.72 [.225]	4.75 [.187]	765204-8	
			7.49 [.295]	6.35 [.250]	765204-7	
			4.19 [.165]	3.17 [.125]	765204-6	
			3.15 [.124]	1.57 [.062] TO 2.36 [.093]	765204-5	
OBSOLETE			5.72 [.225]	4.75 [.187]	765204-4	
			7.49 [.295]	6.35 [.250]	765204-3	
			4.19 [.165]	3.17 [.125]	765204-2	
			3.15 [.124]	1.57 [.062] TO 2.36 [.093]	765204-1	
	MATERIAL	U	BOARD THICKNESS		PART NO	
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 1 PLC DEC ± 0.25 [.01] 2 PLC DEC ± 0.13 [.005] ANGLES ± °			DR 12-07-89 J.K. DALY	 AMP INCORPORATED Harrisburg, Pa. 17105		
			CHK 12-14-89 CMS			
			APPD 12-14-89 GEB			
			APPD 12-14-89 JEL			
MATERIAL			PRODUCT SPEC	NAME AMPOWER Wave Crimp System HORIZONTAL HEADER ASSEMBLY 2.54 [.100"] CENTERLINES		
HOUSING: POLYESTER  			108-1308			
POLYESTER - HIGH TEMP						
CONTACT: COPPER ALLOY			APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
FINISH SILVER ON MATING END, TIN-LEAD ON SOLDER TAILS, ALL OVER NICKEL.			114-49005		00779	765204
FOR CHANGE DIVISION.			WEIGHT -	SCALE 4:1	SHEET 1 OF 1	