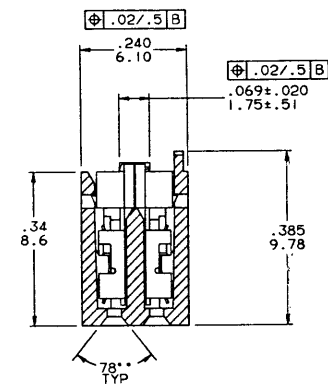
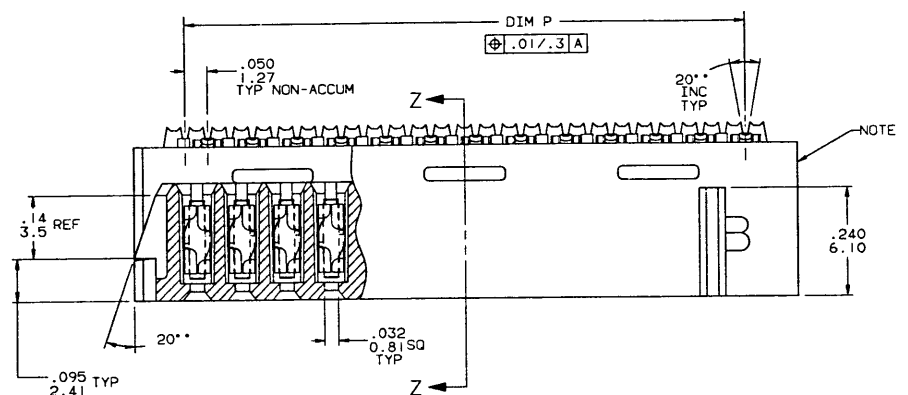
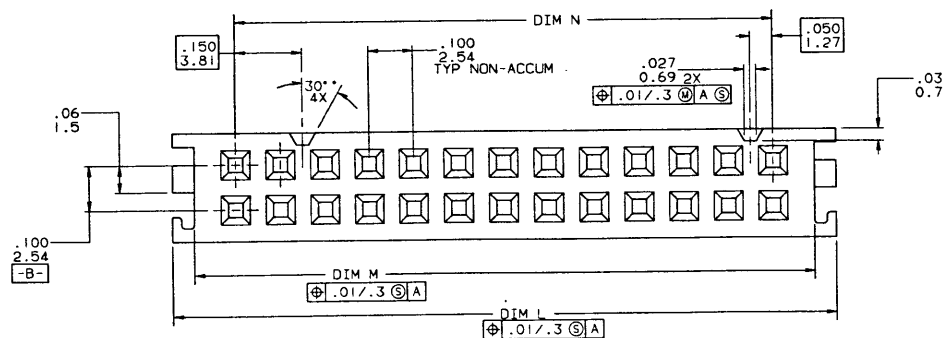


REVISIONS			
REV	DESCRIPTION	BY	DATE
M	REDRAWN ECR 14118	SR	10/13/87
N	ECR 14588	JM	3/24/88
P	ECR 15639	LP	1/13/89
R	REDRAWN	MD	6/14/90
			6-18-90



SECTION Z-Z



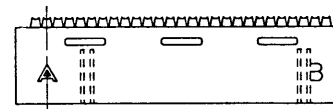
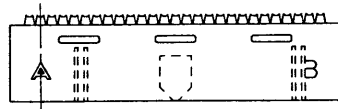
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[illegible]

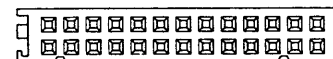
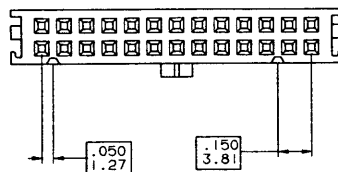
NOTE: This print is the property of and embodies proprietary designs of THE DUPONT COMPANY.  
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PRODUCT NO  
SEE TABLE

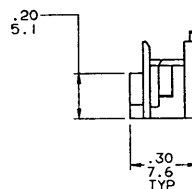
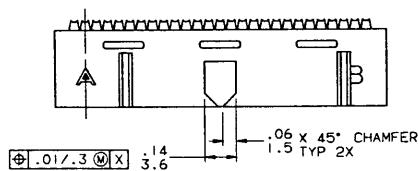
REVISIONS			
REV	DESCRIPTION	BY	DATE
R		AS	6-11-90



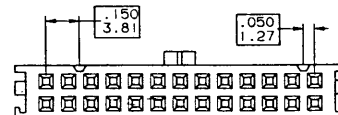
STYLE OP  
OPPOSITE POLARIZED



STYLE OPC  
OPPOSITE POLARIZED "CLICK"



STYLE SP  
STANDARD POLARIZED



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SHEET INDEX	ISSUE SH NO	DO NOT SCALE DRAWING		TOLERANCE UNLESS OTHERWISE NOTED	INCH/MM	HATL	DR	CUSTOMER COPY	DATE	<b>DuPont Electronics</b> 
				LINEAR	.001/.017/.01/.13		M. PETROW	22526	6/14/90	
TOLERANCE UNLESS OTHERWISE NOTED		THIRD ANGLE PROJECTION		FINISH	.0001/.0025/.001/.051		CHK	TITLE		TLC TERM. SHELL SCALE SIZE DWG NO CAD SHEET 8/1 D 65892 2
TOLERANCE UNLESS OTHERWISE NOTED		THIRD ANGLE PROJECTION		FINISH	.0001/.0025/.001/.051		ENGR	TITLE		
TOLERANCE UNLESS OTHERWISE NOTED		THIRD ANGLE PROJECTION		FINISH	.0001/.0025/.001/.051		APPRO	TITLE		
TOLERANCE UNLESS OTHERWISE NOTED		THIRD ANGLE PROJECTION		FINISH	.0001/.0025/.001/.051			TITLE		

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								REVISIONS			
PRODUCT NO	NO. OF POS. NOTE 1	STYLE	DIM L	DIM M	DIM N	DIM P	REMARKS	REV	DESCRIPTION		DATE
								R		AG	6-11-90
65892-001	2 X 13	NP	1.480/37.59	1.380/35.15	1.200/30.48	1.250/31.75	40μ"/1.02μ Au				
65892-002	2 X 13	SP	1.480/37.59	1.380/35.15	1.200/30.48	1.250/31.75					
65892-003	2 X 20	NP	2.180/55.37	2.080/52.93	1.900/48.26	1.950/50.03					
65892-004	2 X 20	SP	2.180/55.37	2.080/52.93	1.900/48.26	1.950/50.03					
65892-005	2 X 10	NP	1.180/29.97	1.080/27.53	.900/22.86	.950/24.13					
65892-006	2 X 10	SP	1.180/29.97	1.080/27.53	.900/22.86	.950/24.13					
65892-007	2 X 25	NP	2.680/68.07	2.580/65.63	2.400/60.96	2.450/62.23					
65892-008	2 X 25	SP	2.680/68.07	2.580/65.63	2.400/60.96	2.450/62.23					
65892-009	2 X 4	NP	.580/14.73	.480/12.29	.300/7.62	.350/8.89					
65892-010	2 X 4	SP	.580/14.73	.480/12.29	.300/7.62	.350/8.89					
65892-011	2 X 17	NP	1.880/47.75	1.780/45.31	1.600/40.64	1.650/41.91					
65892-012	2 X 17	SP	1.880/47.75	1.780/45.31	1.600/40.64	1.650/41.91					
65892-013	2 X 22	NP	2.380/60.45	2.280/57.91	2.100/53.34	2.150/54.61					
65892-014	2 X 22	SP	2.380/60.45	2.280/57.91	2.100/53.34	2.150/54.61					
65892-015	2 X 5	NP	.680/17.27	.580/14.73	.400/10.16	.450/11.43					
65892-016	2 X 5	SP	.680/17.27	.580/14.73	.400/10.16	.450/11.43					
65892-017	2 X 15	NP	1.680/42.67	1.580/40.13	1.400/35.56	1.450/36.83					
65892-018	2 X 15	SP	1.680/42.67	1.580/40.13	1.400/35.56	1.450/36.83					
65892-019	2 X 30	NP	3.180/80.77	3.080/78.23	2.900/73.66	2.950/74.93					
65892-020	2 X 30	SP	3.180/80.77	3.080/78.23	2.900/73.66	2.950/74.93					
65892-021	2 X 32	NP	3.380/85.85	3.280/83.31	3.100/78.74	3.150/80.01					
65892-022	2 X 32	SP	3.380/85.85	3.280/83.31	3.100/78.74	3.150/80.01					

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SHEET INDEX		ISSUE		SH NO		I		CUSTOMER COPY		CODE IDENT		DATE		TITLE	
										22526		6/14/90		TLC HSG SUB-ASS'Y	
MODEL		DO NOT SCALE DRAWING		TOLERANCE UNLESS OTHERWISE NOTED		INCH/MM		MATL		DR		M. FETROW			
						.00x.01/.01.3				CHK		A. HASIRCIOGLU		6/14/90	
						.0001.005/.001.13				ENGR		A. HASIRCIOGLU		6/14/90	
						.00001.0020/.0001.051				APPRO		A. HASIRCIOGLU		6/14/90	
TABULATION SHEETS REQUIRED		YES		NO		INCH		MM		ANGLES		0° ±2°			
										SCALE		SIZE		DWG NO	
										//		D		65892	
										SHEET		3			

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								REVISIONS			
PRODUCT NO	NO. OF POS. NOTE	STYLE	DIM L	DIM M	DIM N	DIM P	REMARKS	REV	DESCRIPTION	BY	DATE
65892-101	2 X 13	NP	1.480/37.59	1.380/35.15	1.200/30.48	1.250/31.75	.0038/.097 THK SPRING 75u"/1.91u Au	R			6-15-90
65892-102	2 X 13	SP	1.480/37.59	1.380/35.15	1.200/30.48	1.250/31.75					
65892-103	2 X 20	NP	2.180/55.37	2.080/52.93	1.900/48.26	1.950/50.03					
65892-104	2 X 20	SP	2.180/55.37	2.080/52.93	1.900/48.26	1.950/50.03					
65892-105	2 X 10	NP	1.180/29.97	1.080/27.53	.900/22.86	.950/24.13					
65892-106	2 X 10	SP	1.180/29.97	1.080/27.53	.900/22.86	.950/24.13					
65892-107	2 X 25	NP	2.680/68.07	2.580/65.63	2.400/60.96	2.450/62.23					
65892-108	2 X 25	SP	2.680/68.07	2.580/65.63	2.400/60.96	2.450/62.23					
65892-109	2 X 4	NP	.580/14.73	.480/12.29	.300/7.62	.350/8.89					
65892-110	2 X 4	SP	.580/14.73	.480/12.29	.300/7.62	.350/8.89					
65892-111	2 X 17	NP	1.880/47.75	1.780/45.31	1.600/40.64	1.650/41.91					
65892-112	2 X 17	SP	1.880/47.75	1.780/45.31	1.600/40.64	1.650/41.91					
65892-113	2 X 22	NP	2.380/60.45	2.280/57.91	2.100/53.34	2.150/54.61					
65892-114	2 X 22	SP	2.380/60.45	2.280/57.91	2.100/53.34	2.150/54.61					
65892-115	2 X 5	NP	.680/17.27	.580/14.73	.400/10.16	.450/11.43					
65892-116	2 X 5	SP	.680/17.27	.580/14.73	.400/10.16	.450/11.43					
65892-117	2 X 15	NP	1.680/42.67	1.580/40.13	1.400/35.56	1.450/36.83					
65892-118	2 X 15	SP	1.680/42.67	1.580/40.13	1.400/35.56	1.450/36.83					
65892-119	2 X 30	NP	3.180/80.77	3.080/78.23	2.900/73.66	2.950/74.93					
65892-120	2 X 30	SP	3.180/80.77	3.080/78.23	2.900/73.66	2.950/74.93					
65892-121	2 X 32	NP	3.380/85.85	3.280/83.31	3.100/78.74	3.150/80.01					
65892-122	2 X 32	SP	3.380/85.85	3.280/83.31	3.100/78.74	3.150/80.01					

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SHEET INDEX		ISSUE	SH NO		1		CUSTOMER COPY		CODE IDENT	22526	DATE		6/14/90
MODEL		DO NOT SCALE DRAWING		TOLERANCE UNLESS OTHERWISE NOTED		INCH/MM		MATERIAL		OR		M. FETROW	
										CHK		A. HASIRCIOGLU	
										ENGR		A. HASIRCIOGLU	
										APPRO		A. HASIRCIOGLU	
TABULATION SHEETS REQUIRED		YES		NO		THIRD ANGLE PROJECTION		L INCH		MM		SCALE	
												SIZE	
												DWG NO	
												65892	
												SHEET	
												4	


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8		7		6		5		4		3		2		1	
PRODUCT NO	NO. OF POS. NOTE 1	STYLE	DIM L	DIM M	DIM N	DIM P	REMARKS	REVISIONS							
								REV	DESCRIPTION	BY	DATE				
65892-201	2 X 13	OPC	1.480/37.59	1.380/35.15	1.200/30.48	1.250/31.75	40μ"/1.02μ Au	R		20	6-15-96				
65892-202	2 X 13	OP	1.480/37.59	1.380/35.15	1.200/30.48	1.250/31.75									
65892-203	2 X 20	OPC	2.180/55.37	2.080/52.93	1.900/48.26	1.950/50.03									
65892-204	2 X 20	OP	2.180/55.37	2.080/52.93	1.900/48.26	1.950/50.03									
65892-205	2 X 10	OPC	1.180/29.97	1.080/27.53	.900/22.86	.950/24.13									
65892-206	2 X 10	OP	1.180/29.97	1.080/27.53	.900/22.86	.950/24.13									
65892-207	2 X 25	OPC	2.680/68.07	2.580/65.63	2.400/60.96	2.450/62.23									
65892-208	2 X 25	OP	2.680/68.07	2.580/65.63	2.400/60.96	2.450/62.23									
65892-209	2 X 4	OPC	.580/14.73	.480/12.29	.300/7.62	.350/8.89									
65892-210	2 X 4	OP	.580/14.73	.480/12.29	.300/7.62	.350/8.89									
65892-211	2 X 17	OPC	1.880/47.75	1.780/45.31	1.600/40.64	1.650/41.91									
65892-212	2 X 17	OP	1.880/47.75	1.780/45.31	1.600/40.64	1.650/41.91									
65892-213	2 X 22	OPC	2.380/60.45	2.280/57.91	2.100/53.34	2.150/54.61									
65892-214	2 X 22	OP	2.380/60.45	2.280/57.91	2.100/53.34	2.150/54.61									
65892-215	2 X 5	OPC	.680/17.27	.580/14.73	.400/10.16	.450/11.43									
65892-216	2 X 5	OP	.680/17.27	.580/14.73	.400/10.16	.450/11.43									
65892-217	2 X 15	OPC	1.680/42.67	1.580/40.13	1.400/35.56	1.450/36.83									
65892-218	2 X 15	OP	1.680/42.67	1.580/40.13	1.400/35.56	1.450/36.83									
65892-219	2 X 30	OPC	3.180/80.77	3.080/78.23	2.900/73.66	2.950/74.93									
65892-220	2 X 30	OP	3.180/80.77	3.080/78.23	2.900/73.66	2.950/74.93									
65892-221	2 X 32	OPC	3.380/85.85	3.280/83.31	3.100/78.74	3.150/80.01									
65892-222	2 X 32	OP	3.380/85.85	3.280/83.31	3.100/78.74	3.150/80.01									

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SHEET INDEX		ISSUE	SH NO	1											CUSTOMER COPY	CODE IDENT	22526	<b>DuPont Electronics</b> 						
MODEL		DO NOT SCALE DRAWING			TOLERANCE UNLESS OTHERWISE NOTED INCH/MM										MATL	DR	M. FETROW		DATE	6/14/90				
		THIRD ANGLE PROJECTION			LINEAR										FINISH	CHK	A. HASIRCGLU	6/14/90	TITLE	TLC HSG SUB-ASS'Y				
TABULATION SHEETS REQUIRED		YES	INCH			ANGLES 0° ±2'										ENGR	A. HASIRCGLU	6/14/90	SCALE	SIZE	DWG NO	65892	CAD	
		NO	MM													APPR	A. HASIRCGLU	6/14/90	//	D	SHEET	5		

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8		7		6		5		4		3		2		1	
PRODUCT NO	NO. OF POS. NOTE 1	STYLE	DIM L	DIM M	DIM N	DIM P	REMARKS	REVISIONS							
								REV	DESCRIPTION	BY	DATE				
65892-301	2 X 13	OPC	1.480/37.59	1.380/35.15	1.200/30.48	1.250/31.75	.0038/.097 THK SPRING  75μ"/1.91μ Au	R		AD	6-19-99				
65892-302	2 X 13	OP	1.480/37.59	1.380/35.15	1.200/30.48	1.250/31.75									
65892-303	2 X 20	OPC	2.180/55.37	2.080/52.93	1.900/48.26	1.950/50.03									
65892-304	2 X 20	OP	2.180/55.37	2.080/52.93	1.900/48.26	1.950/50.03									
65892-305	2 X 10	OPC	1.180/29.97	1.080/27.53	.900/22.86	.950/24.13									
65892-306	2 X 10	OP	1.180/29.97	1.080/27.53	.900/22.86	.950/24.13									
65892-307	2 X 25	OPC	2.680/68.07	2.580/65.63	2.400/60.96	2.450/62.23									
65892-308	2 X 25	OP	2.680/68.07	2.580/65.63	2.400/60.96	2.450/62.23									
65892-309	2 X 4	OPC	.580/14.73	.480/12.29	.300/7.62	.350/8.89									
65892-310	2 X 4	OP	.580/14.73	.480/12.29	.300/7.62	.350/8.89									
65892-311	2 X 17	OPC	1.880/47.75	1.780/45.31	1.600/40.64	1.650/41.91									
65892-312	2 X 17	OP	1.880/47.75	1.780/45.31	1.600/40.64	1.650/41.91									
65892-313	2 X 22	OPC	2.380/60.45	2.280/57.91	2.100/53.34	2.150/54.61									
65892-314	2 X 22	OP	2.380/60.45	2.280/57.91	2.100/53.34	2.150/54.61									
65892-315	2 X 5	OPC	.680/17.27	.580/14.73	.400/10.16	.450/11.43									
65892-316	2 X 5	OP	.680/17.27	.580/14.73	.400/10.16	.450/11.43									
65892-317	2 X 15	OPC	1.680/42.67	1.580/40.13	1.400/35.56	1.450/36.83									
65892-318	2 X 15	OP	1.680/42.67	1.580/40.13	1.400/35.56	1.450/36.83									
65892-319	2 X 30	OPC	3.180/80.77	3.080/78.23	2.900/73.66	2.950/74.93									
65892-320	2 X 30	OP	3.180/80.77	3.080/78.23	2.900/73.66	2.950/74.93									
65892-321	2 X 32	OPC	3.380/85.85	3.280/83.31	3.100/78.74	3.150/80.01									
65892-322	2 X 32	OP	3.380/85.85	3.280/83.31	3.100/78.74	3.150/80.01									

NOTES:

1. TERMINAL IS DESIGNED TO ACCEPT A .025/.64±.001/.03 SQUARE OR ROUND PINS.
2. TERMINAL BODY IS 1/4 INCH THICK HARD BRASS AND SPRING IS HEAT TREATED BERYLLIUM COPPER.
3. MINIMUM WITHDRAWAL FORCE IS 60 GRAMS AND NOMINAL NORMAL FORCE IS 260 GRAMS FOR .0038/.097 SPRING WITH 75μ Au PLATED CONTACT BUMP OVER 50μ NICKEL 10μ Au FLASH ON REST.  
MINIMUM WITHDRAWAL FORCE IS 40 GRAMS AND NOMINAL NORMAL FORCE IS 180 GRAMS FOR .0032/.097 SPRING WITH 40μ Au PLATED CONTACT BUMP OVER 50μ NICKEL 10μ Au FLASH ON REST.
4. PLASTIC HOUSING; BLACK NYLON 22% GLASS FILLED 94V-0 RATED.

# NOTES:

1. TERMINAL IS DESIGNED TO ACCEPT A .025/.64±.001/.03 SQUARE OR ROUND PINS.
2. TERMINAL BODY IS 1/4 INCH THICK HARD BRASS AND SPRING IS HEAT TREATED BERYLLIUM COPPER.
3. MINIMUM WITHDRAWAL FORCE IS 60 GRAMS AND NOMINAL NORMAL FORCE IS 260 GRAMS FOR .0038/.097 SPRING WITH 75μ Au PLATED CONTACT BUMP OVER 50μ NICKEL 10μ Au FLASH ON REST.
4. MINIMUM WITHDRAWAL FORCE IS 40 GRAMS AND NOMINAL NORMAL FORCE IS 180 GRAMS FOR .0032/.097 SPRING WITH 40μ Au PLATED CONTACT BUMP OVER 50μ NICKEL 10μ Au FLASH ON REST.
5. PLASTIC HOUSING; BLACK NYLON 22% GLASS FILLED 94V-0 RATED.
6. TERMINAL BAR MATERIAL IS HIGH TEMPERATURE VICTRIX, 94 V-0 RATED.

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SHEET INDEX		ISSUE SH NO 1		DO NOT SCALE DRAWING		TOLERANCE UNLESS OTHERWISE NOTED		INCH/MM		MATERIAL		OR M. FETROW		DATE 6/14/99	
						LINEAR		.004/.01/.01.3				CHK A. HASIRCOGLU		6/14/99	
								.0001/.005/.001.13				ENGR A. HASIRCOGLU		6/14/99	
								.0001/.0020/.001.051				APPR A. HASIRCOGLU		6/14/99	
TABULATION SHEETS REQUIRED		YES NO		THIRD ANGLE PROJECTION		INCH MM		ANGLES 0° ±2°		FINISH		SCALE SIZE DWG NO		CAD 1	
												// D 65892		SHEET 6	

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