



Ceramics Filter

1. SCOPE

(范围)

This specification is applied to the ceramics filter used for AM receiver

(本规格书适用于 AM 收音机用陶瓷滤波器。)

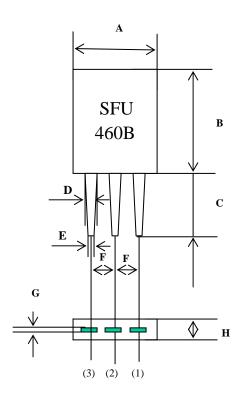
2. MODEL NAME

(产品名称)

Part Name (型号)	Customer's Part Number (客户型号)	Drawing No. (图号)
SFU460B		GG-076

3. DIMENSIONS

(尺寸)



UNIT : MM

A	7.0 ± 0.3
В	9.0 ± 0.3
С	5.5 ± 1.0
D	1.0 ± 0.1
Е	0.8 ± 0.1
F	2.5 ± 0.2
G	0.15 ± 0.03
Н	3.3 ± 0.3

- (1). **INPUT**
- (2). GROUND
- (3). OUTPUT





Ceramics Filter

5. ELECTRICAL CHARACTERISTICS

(电气性能)

	Item (项目)		Requirements (要求)
5-1	Center Frequency (fo) (中心频率)		460±2.0KHZ
5-2	3 dB Bandwidth (3dB 带宽)		10±3кнz
5-3	Slecetivity	f0-9KHZ	6 dB min
	(选择性)	f0+9KHZ	4 dB min
5-4	Insertion Loss		5.0 dB max
	(插入损耗	毛)	(at minimum loss point)
5-5	Passband Ripple (带内波动)		0 dB
5-6	Stop band attenuation (阻带)		9 dB min
5-7	Withstanding Voltage (耐电压)		DC 50V
5-8	Temperature Coefficient		
	Of Center Frequency (-20~+80℃)		±1.5khz max
5-9	input/output Impedance (输入输出阻抗)		3.0 kΩ

Note:

- 1. Center frequency shall be define as the center value of the band at 3 dB. $\,$
- 2. temperature coefficient of center frequency is based on the center frequency at $25\,^{\circ}\!\!\!\mathrm{C}\,.$



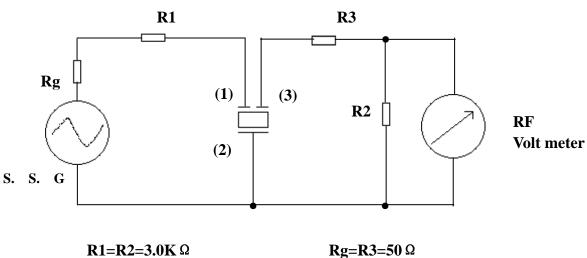
4. TEST CIRCUIT

(测试电路)

Parts shall be measured under a condition (Temp.:3~35℃. Hum.:45~85%) unless

any necessity to measure under a standard condition (Temp.:20 \pm 2°C. Humi.:65 \pm 5%) is occurred.

(测量条件为温度 3-35℃, 相对湿度 45~85%, 必要时标准测量条件为温度 20 + 2℃, 相对湿度 65 + 5%)



(1). Input (2). Ground (3). Output



SFU455

Ceramics Filter

6. PHYSICAL AND ENVIRONMENTAL CHARACTERISTICS

(物理及环境特性)

	(物理及环境特性	王)	
	Test Item (试验项目)	Condition of Test (试验条件)	Requirements (要求)
6-1	(引脚强度) Lead Pulling (引脚拉力) Lead Bending:	Applied to vertical weight 1Kg along with the direction of lead without any shock for 5-10sec. (沿引线方向加 10 牛顿静载荷 5-10 秒.) Filter lead shall be subjected to withstand against 90° bending its stem. This opration shall be done toward both diretion. (引脚折弯 90°,反方向同样。)	
6-2	(可焊性)	Dip the terminals of the filter no closer than 1.5mm into a soldering bath(230±5℃) for 5±1 sec . (refer to MIL-STD-202E-208C) 端子至少 1.5mm 应浸没在(230±5℃)锡池内 5±1 秒。)(be for coat at least 95% of the terminal surface
6-3	Vibration (振动)	Filter shall be measured after being applied vibration as below (在下面条件下振动后测试) Vibration Freq: 10-55HZ (振动频率) Amplitude : 1.5 mm (幅度) Directions : 3 axial directions (方向) (3 轴向) Time : 1 hour/each direction (时间) (1 小时/各方向)	No visible damage and the measured value shall meet table 1 (无可见损伤且测量值满足表1)
6-4	_	Filter shall be measured after 3 times random dropping from the height of 30 cm. concrete floor. (3次30cm高度跌落到水泥地板后测试)	
6-5		Filter immersing the terminals up to 1.5 mm to filter's body in soldering bath (350 ±10℃) for 3 sec., filter shall be measure after being placed in natural condition for 1 hour. (端子在(350±10℃)锡池内浸没到器件根部1.5mm,,时间3秒,自然条件放置1小时后测试。)	The measured value shall meet table 1. (测量值满足表 1)



SFU455

Ceramics Filter

6. PHYSICAL AND ENVIRONMENTAL CHARACTERISTICS (续上页)

(物理及环境特性)

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	Test Item (试验项目)	Condition of Test (试验条件)	Requirements (要求)
6-7	Humidity (湿度)	After being placed in a chamber (Humi, :90-95% RH Temp.:40 ± 2℃) for 100 hours filter shall be measured after placed in natural condition for 1 hour (相对湿度 90-95% 温度 40 ± 2℃容器中放置 100 小时, 自然条件放置 1 小时后测试。)	
6-8	Life Test (High temperature) (寿命试验) (高温)	After being placed in a chamber 85 ± 2 °C for 100 hours ,filter shall be measured after being placed in natural condition for 1 hour. (温度 85± 2°C容器中放置 100 小时,自然条件放置 1 小时后测试。)	
6-9	Life Test (Low temperature) (寿命试验) (低温)	Placed in a chamber (Temp:-55± 2℃) for 100 hours, filter shall be measured placed in natural condition for 1 hour . (温度-55±2℃容器中放置 100 小时,自然条件放置 1 小时后测试。)	The measured value shall meet Table 1. (测量值应满足表 1)
56-10	Thermal Shock (温度冲击)	After temperature cycling of -55℃(30 minutes) to +85℃(30 minutes) was performed 5 times with a transfer time15 min filter shall be measured after being placed in natural condition for 1 hour. (温度-55℃(30分钟)至+85℃(30分钟)循环5次, 15分钟1次,自然条件放置1小时后测试。)	



SFU455

Ceramics Filter

6. PHYSICAL AND ENVIRONMENTAL CHARACTERISTICS(续上页) (物理及环境特性)

Table 1

(表 1)

Item	Limit Value
(项目)	(极限值)
X Center Frequency	<u>+</u> 1.0 kHz max
(中心频率)	
% 3 dB Bandwidth	<u>+</u> 1.0 kHz max
(3dB 带宽)	
% Insertion Loss	<u>+</u> 5.0 dB max
(插入损耗)	

※ Note: The limits in the above table are referenced to the initial Measurements. (表中的限值参照初始测量值)

7. NOTICE

(注意)

- 7.1 Ceremic filter should be stored in storeroom .And the surrouding atmosphere is acidless, alkali-free and no other harmful impurity. (器件应贮藏在贮藏室,周围环境无酸、碱性腐蚀或其它有害气体.)
- 7.2 The package for ceramic filter should be avoid the hit by rain and Snow, also the mechanical damage.

(包装应避免风雪、雨水的侵袭以及机械伤害。)

7.3 This specification limits the quality of the component as a single unit .Please make sure that the component is evaluated and confirmed the drawing When it is mounted to your product.

(本规格书只规定了部件本身的质量。应用于您的产品时。请确认图纸该部件是否等效.)