PRODUCT SPECIFICATIONS

SHARP

AVC Liquid Crystal Displays Group

LK645D3LZ1U

TFT-LCD Module

Spec. Issue Date: August 11, 2006

No: LD-18857

SHARP

No.	LD-18857
DATE	Aug 11, 2006

TECHNICAL   LITERATURE

FOR

TFT - LCD module

MODEL No. **LK645D3LZ1U**

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AVC DESIGN CENTER
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SHARP CORPORATION

RECORDS OF REVISION

LK645D3LZ1U

SPEC No.	DATE	REVISED		SUMMARY	NOTE
		No.	PAGE		
LD-18857	Aug 11, 2006	-	-	-	1st. Issue

1. Application
This technical literature applies to the color 64.5" TFT-LCD module LK645D3LZ1U.

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2. Overview
This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit, power supply circuit, inverter circuit and back light system etc. Graphics and texts can be displayed on a $1080 \times RGB \times 1920$ dots panel with 16,777,216 colors by using LVDS (Low Voltage Differential Signaling) to interface, +12V of DC supply voltages.
This module also includes the DC/AC inverter to drive the CCFT. (+24V of DC supply voltage)
And in order to improve the response time of LCD, this module applies the Over Shoot driving (O/S driving) technology for the control circuit .In the O/S driving technology, signals are being applied to the Liquid Crystal according to a pre-fixed process as an image signal of the present frame when a difference is found between image signal of the previous frame and that of the current frame after comparing them.
By using the captioned process, the image signals of this LCD module are being set so that image response can be completed within one frame, as a result, image blur can be improved and clear image performance can be realized.

3. Mechanical Specifications

Parameter	Specifications	Unit
Display size	163.9　(Diagonal)	cm
	64.5　(Diagonal)	inch
Active area	803.52 (H) ×1428.48 (V)	mm
Pixel Format	1080 (H)×1920 (V) (1pixel = R + G + B dot)	pixel
Pixel pitch	0.744(H) x 0.744 (V)	mm
Pixel configuration	R, G, B horizontal stripe	
Display mode	Normally black	
Unit Outline Dimensions (*1)	(907.0 (W)×1555.3 (H)×100.0(D))	mm
Mass	(45.0) +/- 1.0	kg
Surface treatment	Anti glare, low reflection coating Hard coating: 2H	

(*1) Outline dimensions are shown in Fig.1-1,1-2.

4. Input Terminals

4-1. TFT panel driving

CN1 (Interface signals)　　(Shown in Fig.1-2)

Using connector　　　　　: FI-RE41S-HF (Japan Aviation Electronics Ind., Ltd.)

Mating connector　　　　　: FI-RE41HL, FI-R41H (Japan Aviation Electronics Ind., Ltd.)

Mating LVDS transmitter　　:THC63LVDM83R(THine) or equivalent device

Pin No.	Symbol	Function	Remark
1	GND	GND	
2	AIN0-	Aport (-)LVDS CH0 differential data input	LVDS
3	AIN0+	Aport (+)LVDS CH0 differential data input	LVDS
4	AIN1-	Aport (-)LVDS CH1 differential data input	LVDS
5	AIN1+	Aport (+)LVDS CH1 differential data input	LVDS
6	AIN2-	Aport (-)LVDS CH2 differential data input	LVDS
7	AIN2+	Aport (+)LVDS CH2 differential data input	LVDS
8	GND	GND	
9	ACK-	Aport LVDS Clock signal(-)	LVDS
10	ACK+	Aport LVDS Clock signal(+)	LVDS
11	AIN3-	Aport (-)LVDS CH3 differential data input	LVDS
12	AIN3+	Aport (+)LVDS CH3 differential data input	LVDS
13	NC	It is required to set non-connection (OPEN)	
14	NC	It is required to set non-connection (OPEN)	
15	GND	GND	
16	BIN0-	Bport (-)LVDS CH0 differential data input	LVDS
17	BIN0+	Bport (+)LVDS CH0 differential data input	LVDS
18	BIN1-	Bport (-)LVDS CH1 differential data input	LVDS
19	BIN1+	Bport (+)LVDS CH1 differential data input	LVDS
20	BIN2-	Bport (-)LVDS CH2 differential data input	LVDS
21	BIN2+	Bport (+)LVDS CH2 differential data input	LVDS
22	GND	GND	
23	BCK-	Bport LVDS Clock signal(-)	LVDS
24	BCK+	Bport LVDS Clock signal(+)	LVDS
25	BIN3-	Bport (-)LVDS CH3 differential data input	LVDS
26	BIN3+	Bport (+)LVDS CH3 differential data input	LVDS
27	NC	It is required to set non-connection (OPEN)	
28	NC	It is required to set non-connection (OPEN)	
29	GND	GND	
30	SELLVDS	Select LVDS data order [Note 1]	10kΩ Pull up :3.3V
31	U/D	Vertical shift direction[Note 2]	10kΩ Pull Down :GND
32	R/L	Horizontal shift direction [Note 2]	10kΩ Pull Down :GND
33	VBRT	Inverter Brightness Control (Analog Voltage:0-3.3V)	[Note 4]
34	Frame1	Frame frequency setting　　H:60Hz, L:50Hz	10kΩ Pull Down :GND
35	Reserved	It is required to set non-connection (OPEN)	
36	TEMP3	Data3 of panel surface temperature [Note3]	10kΩ Pull Down :GND
37	TEMP2	Data2 of panel surface temperature [Note3]	10kΩ Pull Down :GND
38	TEMP1	Data1 of panel surface temperature [Note3]	10kΩ Pull Down :GND
39	VON	Inverter ON/OFF setting H:ON, L:OFF [Note 4]	10kΩ Pull Down :GND
40	O/Sset	O/S operation setting　　H:O/S_ON, L:O/S_OFF	10kΩ Pull Down :GND
41	NC	It is required to set non-connection (OPEN)	

[note] GND of a liquid crystal panel drive part has connected with a module chassis.

[note] L,"0": Low level voltage (GND)　　H,"1": High level voltage(3.3V)

[note]In case of O/S set setting "0"(O/S_OFF), it should be set the Temp1~3 to "0".

CN2 （+12V DC power supply Shown in Fig.1-2）

   Using connector   : SM20B-SHLDS-G-TF(LF)(SN) (J.S.T. Mfg Co.,Ltd.)

   Mating connector   : SHLDP-20V-S-1 (connector) （J.S.T. Mfg Co.,Ltd.)

   : SSHL-003GA1-P0.2 (Terminal) （J.S.T. Mfg Co.,Ltd.)

Pin No.	Symbol	Function	Remark
1	VCC	+12V Power Supply	
2	VCC	+12V Power Supply	
3	VCC	+12V Power Supply	
4	VCC	+12V Power Supply	
5	VCC	+12V Power Supply	
6	GND	GND	
7	GND	GND	
8	GND	GND	
9	GND	GND	
10	GND	GND	
11	Reserved	It is required to set non-connection (OPEN)	
12	Reserved	It is required to set non-connection (OPEN)	
13	Reserved	It is required to set non-connection (OPEN)	
14	Reserved	It is required to set non-connection (OPEN)	
15	Reserved	It is required to set non-connection (OPEN)	
16	Reserved	It is required to set non-connection (OPEN)	
17	Reserved	It is required to set non-connection (OPEN)	
18	Reserved	It is required to set non-connection (OPEN)	
19	Reserved	It is required to set non-connection (OPEN)	
20	Reserved	It is required to set non-connection (OPEN)	

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・ Interface block diagram
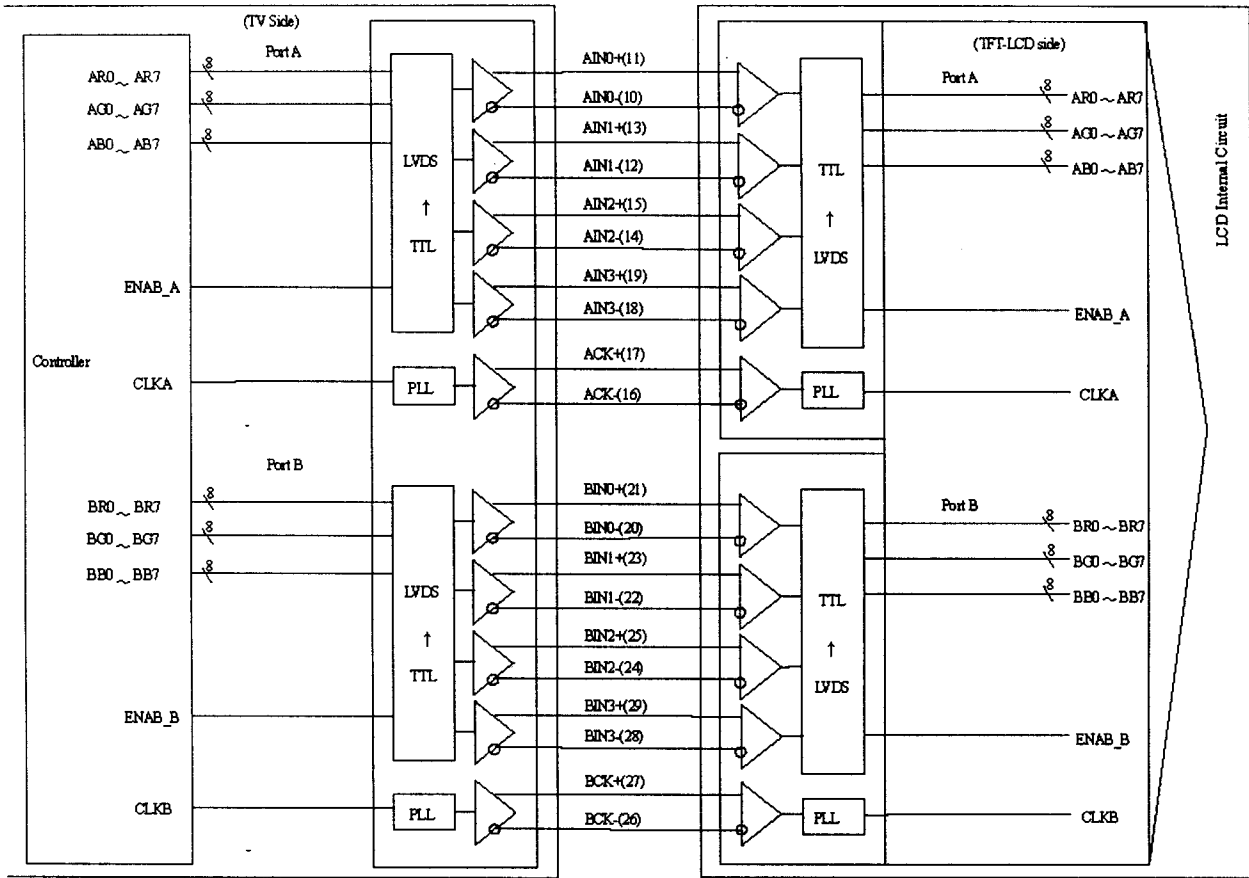
Corresponding Transmitter: THC63LVDM83R (THine) or equivalent device

・ <u>Block Diagram (LCD Module)</u>
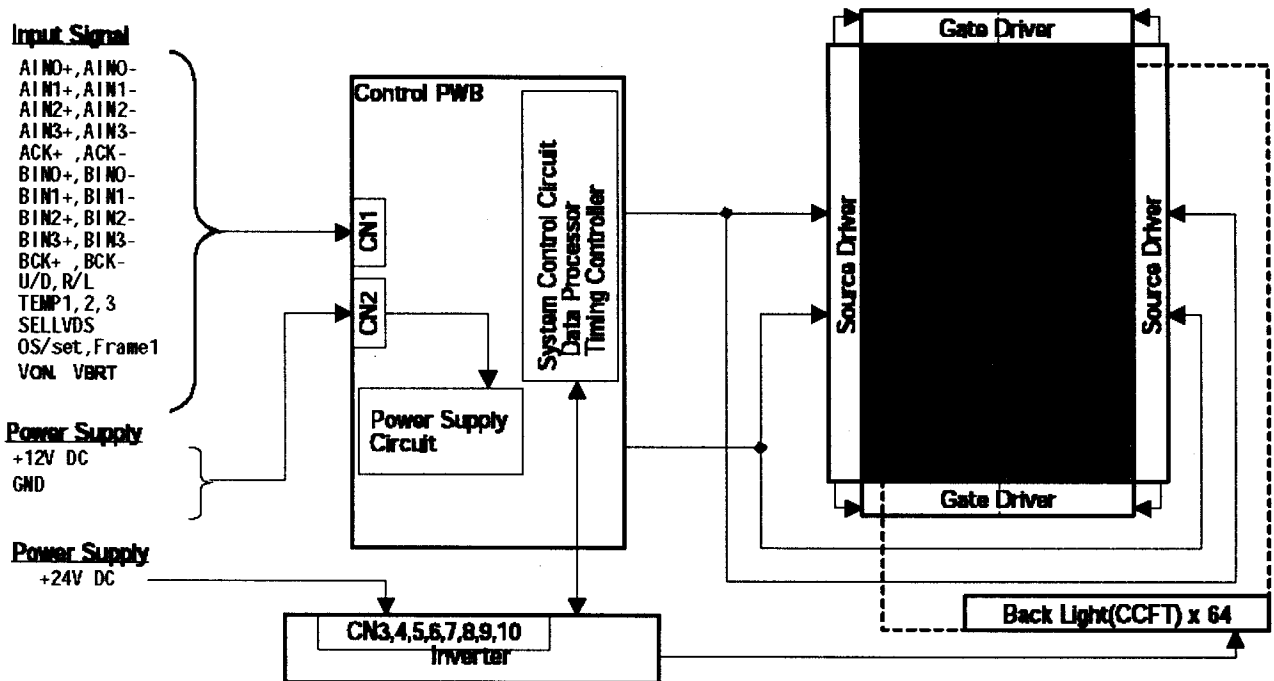
[Note 1]SELLVDS

Transmitter		SELLVDS	
Pin No	Data	=L(GND)	=H(3.3V) or Open
51	TA0	R0(LSB)	R2
52	TA1	R1	R3
54	TA2	R2	R4
55	TA3	R3	R5
56	TA4	R4	R6
3	TA5	R5	R7(MSB)
4	TA6	G0(LSB)	G2
6	TB0	G1	G3
7	TB1	G2	G4
11	TB2	G3	G5
12	TB3	G4	G6
14	TB4	G5	G7(MSB)
15	TB5	B0(LSB)	B2
19	TB6	B1	B3
20	TC0	B2	B4
22	TC1	B3	B5
23	TC2	B4	B6
24	TC3	B5	B7(MSB)
27	TC4	NA	NA
28	TC5	NA	NA
30	TC6	DE(*)	DE(*)
50	TD0	R6	R0(LSB)
2	TD1	R7(MSB)	R1
8	TD2	G6	G0(LSB)
10	TD3	G7(MSB)	G1
16	TD4	B6	B0(LSB)
18	TD5	B7(MSB)	B1
25	TD6	NA	NA

NA: Not Available
DE: Display Enable

(*) Since the display position is prescribed by the rise of DE (Display Enable) signal, please do not fix
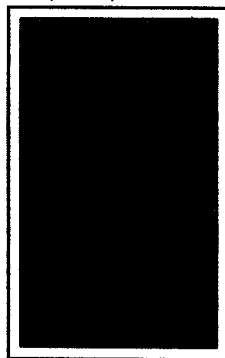DE signal during operation at "High".

SELLVDS= High (3.3V) or Open

1 cycle

ACK+,BCK+

ACK-,BCK-

AIN0+,BIN0+
AIN0-,BIN0-

| R3 | R2 | G2 | R7 | R6 | R5 | R4 | R3 | R2 | G2 |

AIN1+,BIN1-
AIN1-,BIN1-

| G4 | G3 | B3 | B2 | G7 | G6 | G5 | G4 | G3 | B3 |

AIN2+,BIN2+
AIN2-,BIN2-

| B5 | B4 | DE | NA | NA | B7 | B6 | B5 | B4 | DE |

AIN3+,BIN3+
AIN3-,BIN3-

| R1 | R0 | NA | B1 | B0 | G1 | G0 | R1 | R0 | NA |

SELLVDS= Low(GND)

1 cycle

ACK+,BCK+

ACK-,BCK-

AIN0+,BIN0+
AIN0-,BIN0-

| R1 | R0 | G0 | R5 | R4 | R3 | R2 | R1 | R0 | G0 |

AIN1+,BIN1+
AIN1-,BIN1-

| G2 | G1 | B1 | B0 | G5 | G4 | G3 | G2 | G1 | B1 |

AIN2+,BIN2+
AIN2-,BIN2-

| B3 | B2 | DE | NA | NA | B5 | B4 | B3 | B2 | DE |

AIN3+,BIN3+
AIN3-,BIN3-

| R7 | R6 | NA | B7 | B6 | G7 | G6 | R7 | R6 | NA |

DE: Display Enable

NA: Not Available (Fixed Low)

[Note 2]Display reversal function

<table>
<tr><td align="center">Normal (Default)
R/L : L (GND)　U/D: L (GND)</td><td align="center">Horizontal reverse image
R/L : H (3.3V)　U/D: L (GND)</td></tr>
</table>
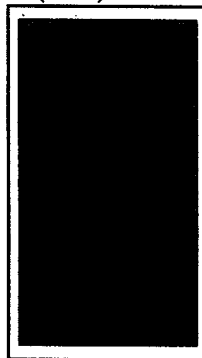
<table>
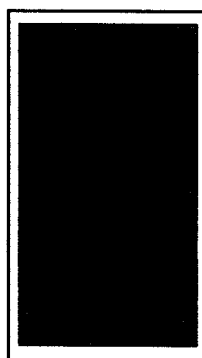<tr><td align="center">Vertical reverse image
R/L : L (GND)　U/D: H (3.3V)</td><td align="center">Horizontal and vertical reverse image
R/L : H(3.3V)　U/D: H (3.3V)</td></tr>
</table>

[Note 3] O/S Setting

According as the surface temperature of the panel, enter the optimum 3 bit signal into pin No.36,37,38. Measuring the correlation between detected temperature by the sensor on PWB in users side and actual surface temperature of panel at center, convert the temperature detected by the sensor to the surface temperature of panel to enter the 3 bit temperature data.

Pin no.	Surface temperature of panel							
	0-5℃	5-10℃	10-15℃	15-20℃	20-25℃	25-30℃	30-35℃	35℃ and above
36	0	0	0	0	1	1	1	1
37	0	0	1	1	0	0	1	1
38	0	1	0	1	0	1	0	1

*0: Low level voltage (GND)　1: High level voltage(3.3V)

*For overlapping temperatures (such as 5℃,10℃,15℃,20℃,25℃, 30℃,35℃) select the optimum parameter, judging from the actual picture image.

[Note 4]

Pin No.	Symbol	Function	Remark
39	V_{ON}	Inverter ON／OFF	[Note A]
33	V_{BRT}	Brightness Control	[Note B]

*GND of an inverter board is connected to GND of a module chassis and a liquid crystal panel drive part.

[Note A] Inverter ON/OFF

Input voltage	Function
3.3V	Inverter: ON
0V	Inverter: OFF

[Note B] Brightness Control

PWM Brightness Control is regulated by analog input voltage (0V to 3.3V).

Input voltage	Function
0V	Brightness Control : Dark : (30%)
3.3V	Brightness Control : Bright: (100%)

4-2. Backlight driving

CN3, CN4, CN5,CN6,CN7,CN8 (Inverter Power input Pin layout)

Using connector: B10B-PH-K-S(LF)(J.S.T. Mfg Co.,Ltd.)

Mating connector: PHR-10(J.S.T. Mfg Co.,Ltd.)

Pin No.	Symbol	Function
1	V_{INV}	24V
2	V_{INV}	24V
3	V_{INV}	24V
4	V_{INV}	24V
5	V_{INV}	24V
6	GND	GND
7	GND	GND
8	GND	GND
9	GND	GND
10	GND	GND

*GND of an inverter board is connected to GND of a module chassis and a liquid crystal panel drive part.

4-3. The back light system characteristics

The back light system is direct type with 64 CCFTs (Cold Cathode Fluorescent Tube).

The characteristics of the lamp are shown in the following table.

The value mentioned below is at the case of one CCFT.

Item	Symbol	Min.	Typ.	Max.	Unit	Remarks
Life time	TL	-	(60000)	-	Hour	[Note]

[Note] · Lamp life time is defined as the time when brightness becomes 50% of the original value

in the continuous operation under the condition of Ta=25 ℃ and brightness control(V_{BRT}=3.3V).

· Above value is applicable when the short side of LCD module is placed horizontally

(Portrait position).

(Lamp lifetime may vary if LCD module is in portrait position due to the change of

mercury density inside the lamp.)

5. Absolute Maximum Ratings

Parameter	Symbol	Condition	Ratings	Unit	Remark
Input voltage (for Control)	V_I	Ta=25 ℃	-0.3 ~ 3.6	V	[Note 1]
12V supply voltage (for Control)	VCC	Ta=25 ℃	0 ~ +14	V	
Input voltage (for Inverter)	V_{BRT} V_{ON}	Ta=25 ℃	0 ~ +6	V	
24V supply voltage (for Inverter)	V_{INV}	Ta=25 ℃	0 ~ +27	V	
Storage temperature	Tstg	-	-25 ~ +60	℃	[Note 2]
Operation temperature (Ambient)	Topa	-	0 ~ +50	℃	

[Note 1]SELLVDS, R/L,U/D, Frame1,O/S set, Temp1, Temp2, Temp3

[Note 2]Humidity 95%RH Max.(Ta≦40℃)

Maximum wet-bulb temperature at 39 ℃ or less.(Ta>40 ℃) / No condensation.

6. Electrical Characteristics

6-1. Control circuit driving

Ta=25 ℃

Parameter		Symbol	Min.	Typ.	Max.	Uniit	Remark
+12V supply voltage	Supply voltage	Vcc	11.4	12.0	12.6	V	[Note 1]
	Current	Icc	-	(1.75)	(2.10)	A	[Note 2]
		Iccs	0.3			A	[Note 7]
Permissible input ripple voltage		VRP	-	-	100	mVP-P	Vcc = +12.0V
Differential input threshold voltage	High	VTH	-	-	100	mV	VCM = +1.2V
	Low	VTL	-100	-	-	mV	[Note 6]
Input Low voltage		VIL	-	-	0.8	V	[Note 3]
Input High voltage		VIH	2.0	-	3.3	V	
Input leak current (Low)		IIL	-	-	400	μA	VI = 0V [Note 4]
Input leak current (High)		IIH	-	-	400	μA	VI = 3.3V [Note 5]
Terminal resistor		RT	-	100	-	Ω	Differential input

[Note]VCM: Common mode voltage of LVDS driver.

[Note 1]

Input voltage sequences

$0 < t1 \leqq 20ms$

$0 < t2 \leqq 20ms$

$0 < t3 \leqq 1s$

$0 < t4 \leqq 1s$

$t5 \geqq 1s$

$t6 \geqq 0$

$t7 \geqq 1s$

Dip conditions for supply voltage

a) $6.5V \leqq Vcc < 10.8V$

$td \leqq 10ms$

b) $Vcc < 6.5V$

Dip conditions for supply voltage is based on input voltage sequence.
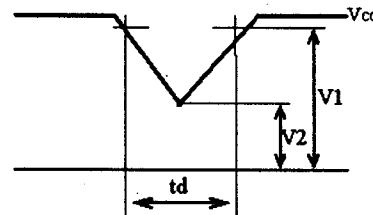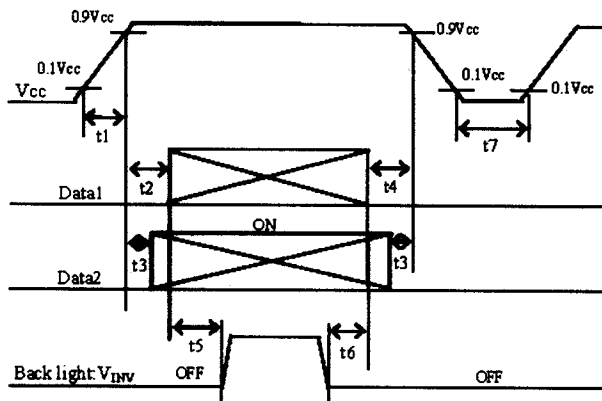
V1:10.8V
V2:6.5V

※ Data1:ACK±,AIN0±,AIN1±,AIN2±,AIN3±,BCK±,BIN0±,BIN1±,BIN2±,BIN3±

※ Data2:U/D,R/L,SELLVDS,Frame1,O/Sset,Temp1,2,3

About the relation between data input and back light lighting, please base on the above-mentioned input sequence.

When back light is switched on before panel operation or after a panel operation stop, it may not display normally. But this phenomenon is not based on change of an incoming signal, and does not give damage to a liquid crystal display.

[Note 2] Maximum current situation: white (RGB GS255)

Typical current situation: 256 gray-bar pattern   (Vcc = +12.0V)

The explanation of RGB gray scale is seen in section 8.

←— RGB GS255
←— RGB GS254

←— RGB GS2
←— RGB GS1
←— RGB GS0
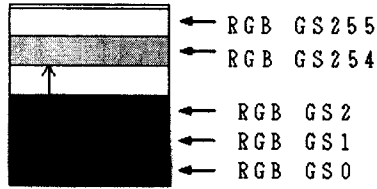
Vcc＝12.0V

CK＝74.25MHz

TT＝14.8μs

[Note 3] U/D,R/L, SELLVDS, Frame1,O/S set, Temp1, Temp2, Temp3

[Note 4] SELLVDS

[Note 5] U/D,R/L, Frame1,O/S set, Temp1, Temp2, Temp3

[Note 6] ACK±,AIN0±,AIN1±, AIN2±, AIN3±, BCK±,BIN0±,BIN1±, BIN2±, BIN3±

[Note 7] The minimum current value is a value when inputting only voltage (Vcc＝+12V)

and cutting an incoming signal (CK,ENAB,DATA).

6-2. Inverter driving for back light

The back light system is direct type with 36 CCFTs (Cold Cathode Fluorescent Tube).   Ta=25℃

Parameter		Symbol	Min.	Typ.	Max.	Unit	Remark
+ 24V	Current dissipation	I$_{INV1}$	-	(25)	(TBD)	A	V$_{INV}$ = 24V
		I$_{INV2}$	-	(20)	(TBD)	A	V$_{BRT}$ = 3.3V,
	Supply voltage	V$_{INV}$	23.0	24.0	25.0	V	V$_{ON}$=3.3V [Note 1,3]
Permissible input ripple voltage		V$_{RF}$	-	-	200	mV$_{p-p}$	V$_{INV}$ = +24V
Input voltage (Low)		V$_{ONL}$	0	-	1.0	V	Von [Note 1]
Input voltage (High)		V$_{ONH}$	3.0	-	5.0	V	impedance=(3.5kΩ)
Brightness control voltage vs	-		0	→	3.3	V	impedance=(45kΩ) [Note 2]
Brightness level (Reference value)			(TBD)	→	100	%	

[Note 1] 1)V$_{INV}$-turn-on condition

T1＞100μs
T2≧1ms
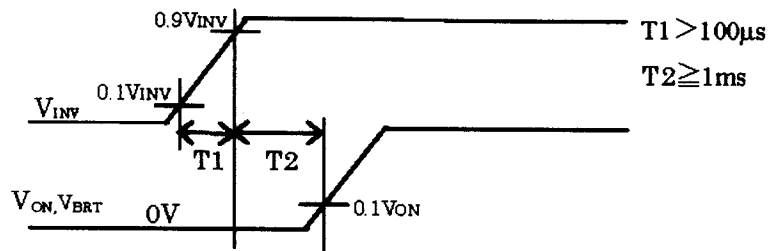
2) V$_{INV}$-turn-off condition

t1≧1ms
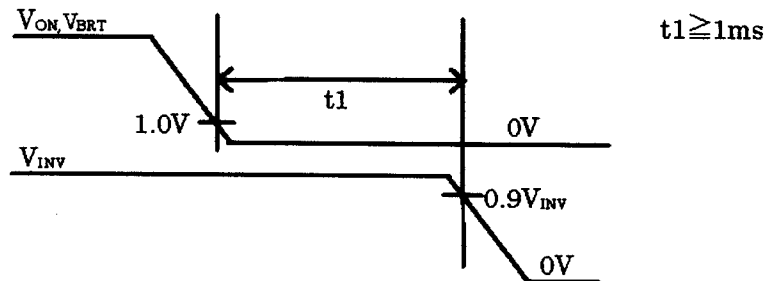
[Note 2] V$_{BRT}$

[Note 3] Current dissipation 1 : The regulation value within 120 minutes after the turning on.

(*It doesn't include Rush current.)

Current dissipation 2 : The regulation value since then of 120 minutes after the turning on.

[Note]   The inverter unit is driving at the following drive frequency.

*The lamp drive frequency: TBDkHz +/- TBDkHz

*The burst Brightness control drive frequency: TBDHz +/-TBD Hz

The above drive frequency and the module drive frequency are cause and there is possibility that the backlight display problem occurs. When setting the drive frequency of the module, the interference with the above frequency make not occur.

7. Timing characteristics of input signals

7-1. Timing characteristics

This LCD module is designed to be used in portrait position other than input signal.

The definition of Input signal is based on landscape position. Therefore, please ensure to take it into account in designing your set.

Timing diagrams of input signal are shown in Fig.2.

60Hz-mode

Parameter		Symbol	Min.	Typ.	Max.	Unit	Remark
Clock	Frequency	1/Tc	55	74.25	80	MHz	
Data enable signal	Horizontal period	TT	984	1100	1650	clock	
			14.8	14.8	-	μs	
	Horizontal period (High)	TTd	960	960	960	clock	
	Horizontal period(Low)	TT-TTd	1.80	1.87	-	μs	
	Vertical period	TY	1086	1125	1350	line	
	Vertical period (High)	TYd	1080	1080	1080	line	

〔Note〕 When vertical period is very long, flicker and etc. may occur.

Please turn off the module after it shows the black screen.

Please make sure that length of vertical period should become of an integral

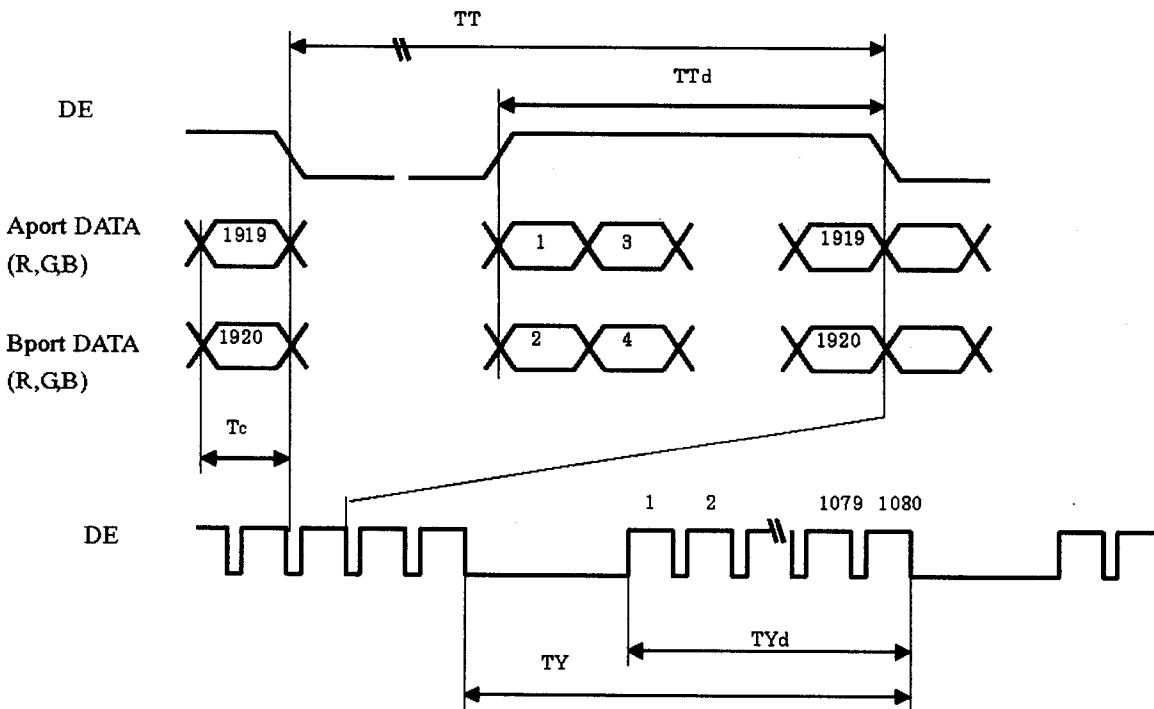multiple of horizontal length of period. Otherwise, the screen may not display properly.
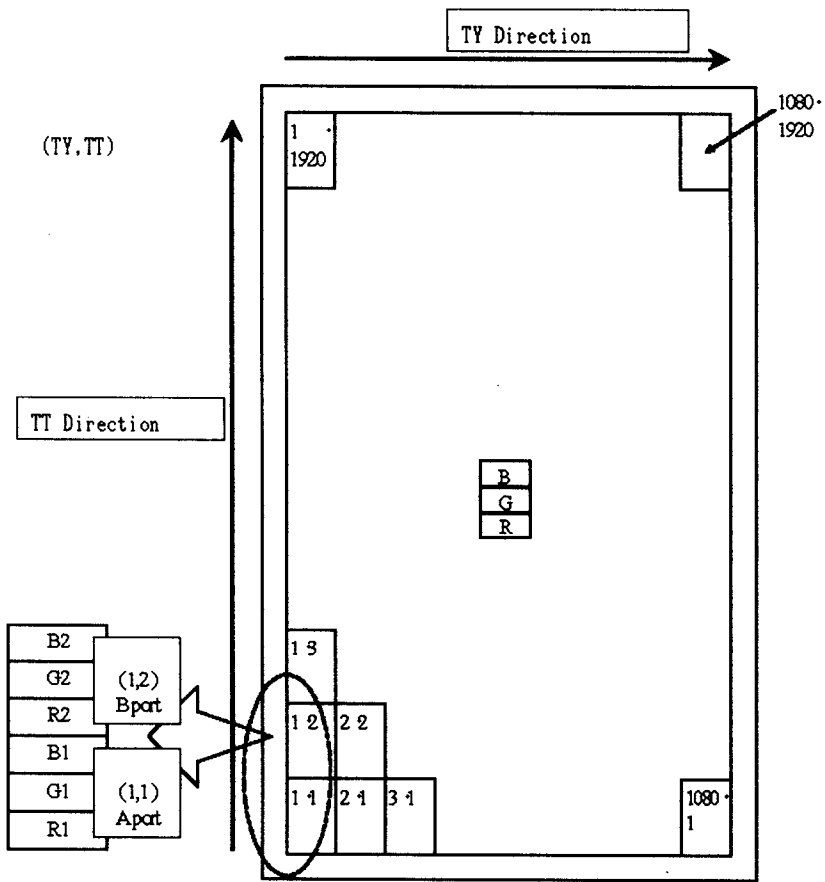

Fig.2 Timing characteristics of input signals

7-2. Input data signal and display position on the screen

Display Position on the screen v.s. Input data signal position on the screen.

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8. Input Signal, Basic Display Colors and Gray Scale of Each Color

	Colors & Gray scale	Gray Scale	R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	B0	B1	B2	B3	B4	B5	B6	B7
Basic Color	Black	—	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	—	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Green	—	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Cyan	—	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red	—	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	—	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	—	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	—	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale of Red	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	↓				↓								↓								↓				
	⇩	↓				↓								↓								↓				
	Brighter	GS253	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇩	GS254	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS255	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Green	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	GS1	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	↓				↓								↓								↓				
	⇩	↓				↓								↓								↓				
	Brighter	GS253	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	⇩	GS254	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Green	GS255	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Gray Scale of Blue	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	GS1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	⇧	↓				↓								↓								↓				
	⇩	↓				↓								↓								↓				
	Brighter	GS253	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1
	⇩	GS254	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1
	Blue	GS255	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

0 : Low level voltage, 1 : High level voltage.

Each basic color can be displayed in 256 gray scales from 8 bit data signals. According to the combination of total 24 bit data signals, the 16-million-color display can be achieved on the screen.

9. Optical characteristics

Ta=25℃, Vcc = 12.0V, V$_{INV}$ = 24.0V, 60Hz-mode

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Viewing angle range	Horizontal	θ 21 θ 22	CR≧10	80	85	-	Deg.	[Note1,4]
	Vertical	θ 11 θ 12		80	85	-	Deg.	
Contrast ratio		CRn		450	(700)	-		[Note2,4] V$_{BRT}$=3.3V
Response time		τ r1 τ d1			(6)		ms	[Note3,4,5] V$_{BRT}$=3.3V
Luminance of white		x	θ =0 deg.	(0.261)	(0.291)	(0.321)	-	[Note 4] V$_{BRT}$=3.3V
		y		(0.270)	(0.300)	(0.330)	-	
Luminance of red		x		(0.627)	(0.657)	(0.687)	-	
		y		(0.294)	(0.324)	(0.354)	-	
Luminance of green		x		(0.243)	(0.273)	(0.303)	-	
		y		(0.583)	(0.613)	(0.643)	-	
Luminance of blue		x		(0.111)	(0.141)	(0.171)	-	
		y		(0.049)	(0.079)	(0.109)	-	
Luminance of white		Y$_{L1}$		(320)	(400)		cd/m^2	V$_{BRT}$=3.3V [Note 4]
Luminance uniformity		δ w		-	-	1.25		[Note 6]

Measurement condition : Set the value of V$_{BRT}$ to maximum luminance of white.

*The measurement shall be executed 120 minutes after lighting at rating.

[Note] The optical characteristics are measured using the following equipment.
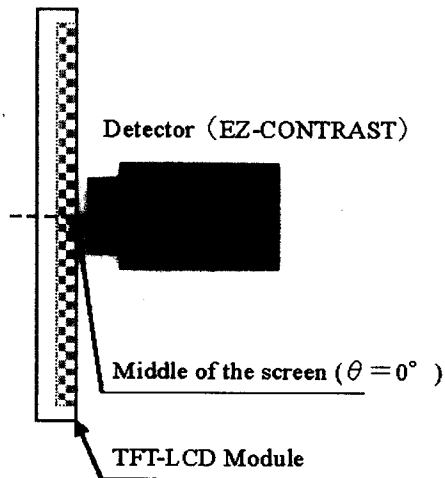

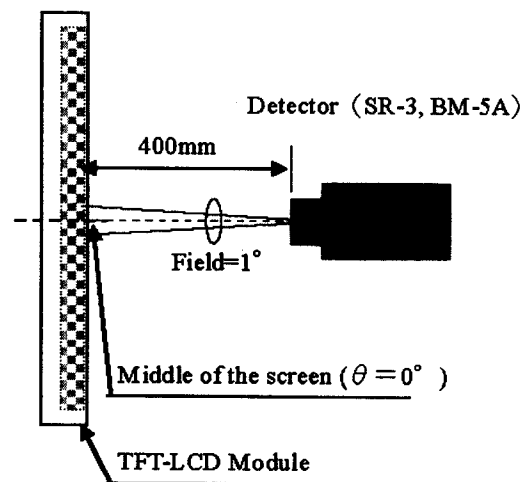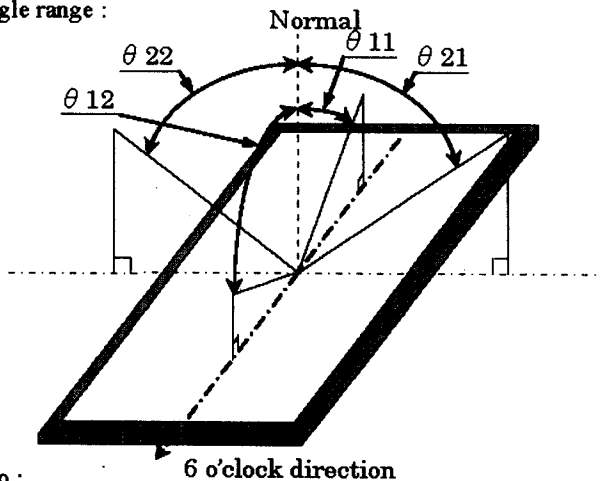Fig.4-1 Measurement of viewing angle range.

Fig.4-2 Measurement of Contrast, Luminance,
Chromaticity and Response time.
(Contrast, Luminance and Chromaticity: SR-3,
Response time: BM-5A).

[Note 1]Definitions of viewing angle range :

[Note 2]Definition of contrast ratio :

The contrast ratio is defined as the following.

$$\text{Contrast Ratio} = \frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$$

[Note 3]Definition of response time

3-1. Response time

The response time ($\tau d1$ and $\tau r1$) is defined as the following figure and shall be measured by switching the input signal for "five luminance ratio(0%, 25%, 50%, 75%, 100%)" and "five luminance ratio(0%, 25%, 50%, 75%, 100%)".

	0%	25%	50%	75%	100%
0%		tr:0%-25%	tr:0%-50%	tr:0%-75%	tr:0%-100%
25%	td:25%-0%		tr:25%-50%	tr:25%-75%	tr:25%-100%
50%	td:50%-0%	td:50%-25%		tr:50%-75%	tr:50%-100%
75%	td:75%-0%	td:75%-25%	td:75%-50%		tr:75%-100%
100%	td:100%-0%	td:100%-25%	td:100%-50%	td:100%-75%	

t*:x-y...response time from level of gray(x) to level of gray(y)

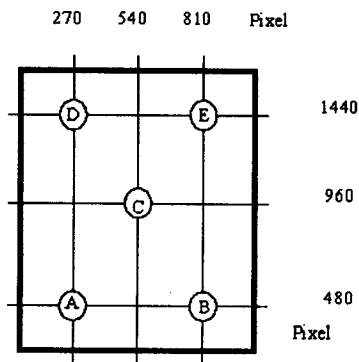$\tau r1 = \Sigma(tr:x\text{-}y)/10$, $\tau d1 = \Sigma(td:x\text{-}y)/10$

[Note 4]This shall be measured at center of the screen.

[Note 5] Response time is the value when O/S driving is used at typical input time value .

[Note 6]Definition of white uniformity ;

White uniformity is defined as the following with five measurements. (A〜E)

$$\delta w = \frac{\text{Maximum luminance of five points (brightness)}}{\text{Minimum luminance of five points (brightness)}}$$

10. Handling Precautions of the module

a) Be sure to turn off the power supply when inserting or disconnecting the cable.

b) This product is using the parts (inverter, CCFT etc), which generate the high voltage.
   Therefore, during operating, please don't touch these parts.

c) Brightness control voltage is switched for "ON" and "OFF", as shown in Fig.4. Voltage difference generated by this switching, $\triangle V_{INV}$ may affect a sound output, etc. when the power supply is shared between the inverter and its surrounding circuit. So, separate the power supply of the inverter circuit with the one of its surrounding circuit.
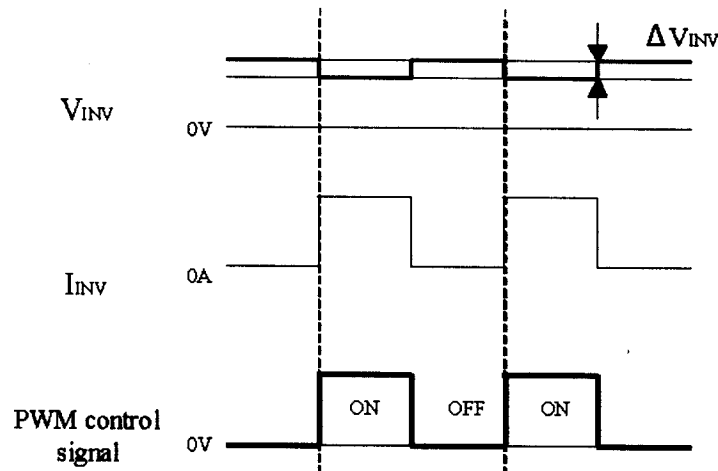
Fig.4   Brightness control voltage.

*Since inverter board's GND is not connected to the frame of the LCD module, please connect it with the Customer's GND of inverter power supply.

d) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.

e) Since the front polarizer is easily damaged, pay attention not to scratch it.

f) Since long contact with water may cause discoloration or spots, wipe off water drop immediately.

g) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.

h) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.

i) Since CMOS LSI is used in this module, take care of static electricity and take the human earth into consideration when handling.

j) The module has some printed circuit boards (PCBs) on the back side, take care to keep them form any stress or pressure when handling or installing the module; otherwise some of electronic parts on the PCBs may be damaged.

k) Observe all other precautionary requirements in handling components.

l) When some pressure is added onto the module from rear side constantly, it causes display non-uniformity issue, functional defect, etc.. So, please avoid such design.

m) When giving a touch to the panel at power on supply, it may cause some kinds of degradation. In that case, once turn off the power supply, and turn on after several seconds again, and that is disappear.

n) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.

o) Lamps of the backlight are placed horizontally to the short side of LCD module. So make sure that the LCD module are placed horizontally (Portrait position), as lifetime of backlight becomes shorter if placed at atilt.

p) Make sure that the LCD module is operated within specified temperature and humidity.Measures against dust, water, vibration, and heat radiation, etc. are required at the cabinet or equipment side.And image retention may occur if same fixed pattern is displayed for a long time. In some cases, it may notdisappear.

Please consider the design and operating environment

12. Packing form

a) Piling number of cartons: (TBD) maximum

b) Packing quantity in one carton: (TBD) pcs.

c) Carton size: (TBD) (W) × (TBD) (D) × (TBD) (H)

d) Total mass of one carton filled with full modules: (TBD)kg(Max)

e) Packing Form are shown in Fig x. (TBD)

13. Reliability test item

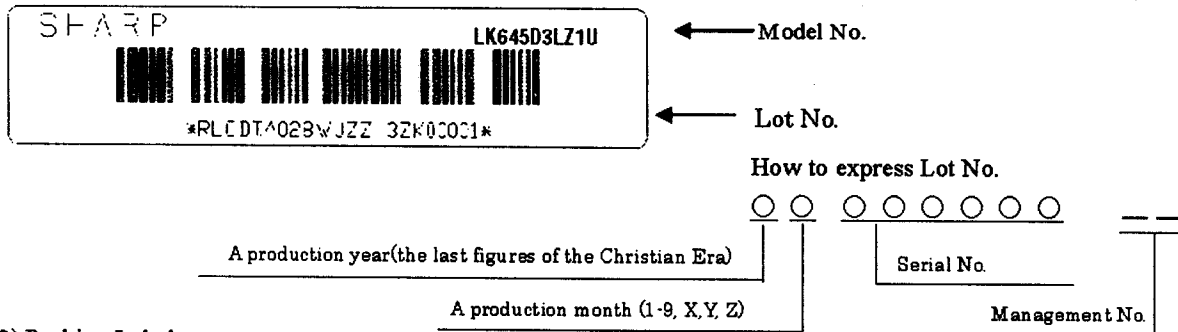| No.	Test item	Condition
1	High temperature storage test	Ta=60℃ 240h
2	Low temperature storage test	Ta=-25℃ 240h
3	High temperature and high humidity operation test	Ta=40℃ ; 95%RH 240h (No condensation)
4	High temperature operation test	Ta=50℃ 240h
5	Low temperature operation test	Ta=0℃ 240h
6	Vibration test (non-operation)	Frequency: 10~57Hz/Vibration width (one side): 0.075mm : 58~500Hz/Acceleration: 9.8 m/s^2 Sweep time: 11 minutes Test period: 3 hours (1h for each direction of X, Y, Z)
7	Shock test (non-operation)	Maximum acceleration: 490m/s^2 Pulse width: 11ms, sinusoidal half wave Direction: +/-X, +/-Y, +/-Z, once for each direction.
8	ESD	At the following conditions, it is a thing without incorrect operation and destruction. (1)Non-operation: Contact electric discharge +/-10kV Non-contact electric discharge+/-20kV (2)Operation Contact electric discharge +/-8kV Non-contact electric discharge +/-15kV Conditions: 150pF、330ohm

[Result evaluation criteria]

Under the display quality test condition with normal operation state, there shall be no change, which may affect practical display function.
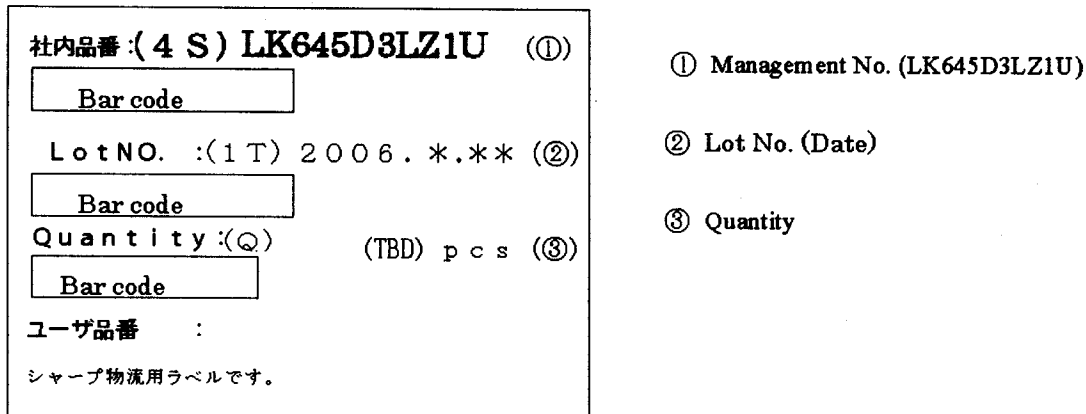
14. Others

1) Lot No. Label ;

The label that displays SHARP, product model (LK645D3LZ1U), a product number is stuck on the back of the module.

SHARP   LK645D3LZ1U   ←——Model No.

←—— Lot No.

RLCDT^023WJZZ 3ZK0C0C1

How to express Lot No.

○○ ○○○○○○ __ __

A production year(the last figures of the Christian Era)

A production month (1-9, X, Y, Z)

Serial No.

Management No.

2) Packing Label

社内品番 :(4 S) LK645D3LZ1U   (①)

| Bar code |

LotNO. :(1 T) 2 0 0 6 . ＊.＊＊ (②)

| Bar code |

Quantity :(Q)   (TBD) p c s (③)

| Bar code |

ユーザ品番   :

シャープ物流用ラベルです。

① Management No. (LK645D3LZ1U)

② Lot No. (Date)

③ Quantity

3) Adjusting volume have been set optimally before shipment, so do not change any adjusted value.
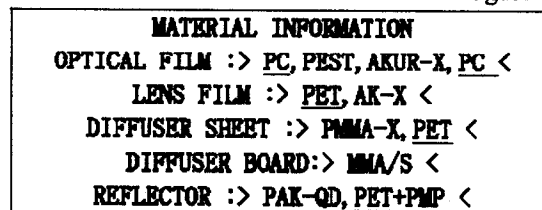   If adjusted value is changed, the specification may not be satisfied.

4) Disassembling the module can cause permanent damage and should be strictly avoided.

5) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.

6) The chemical compound, which causes the destruction of ozone layer, is not being used.

7) Label of material information

   The optical part material has been described to the module as shown in the figure below.

MATERIAL INFORMATION

OPTICAL FILM :> PC, PEST, AKUR-X, PC <

LENS FILM :> PET, AK-X <

DIFFUSER SHEET :> PMMA-X, PET <

DIFFUSER BOARD:> MMA/S <
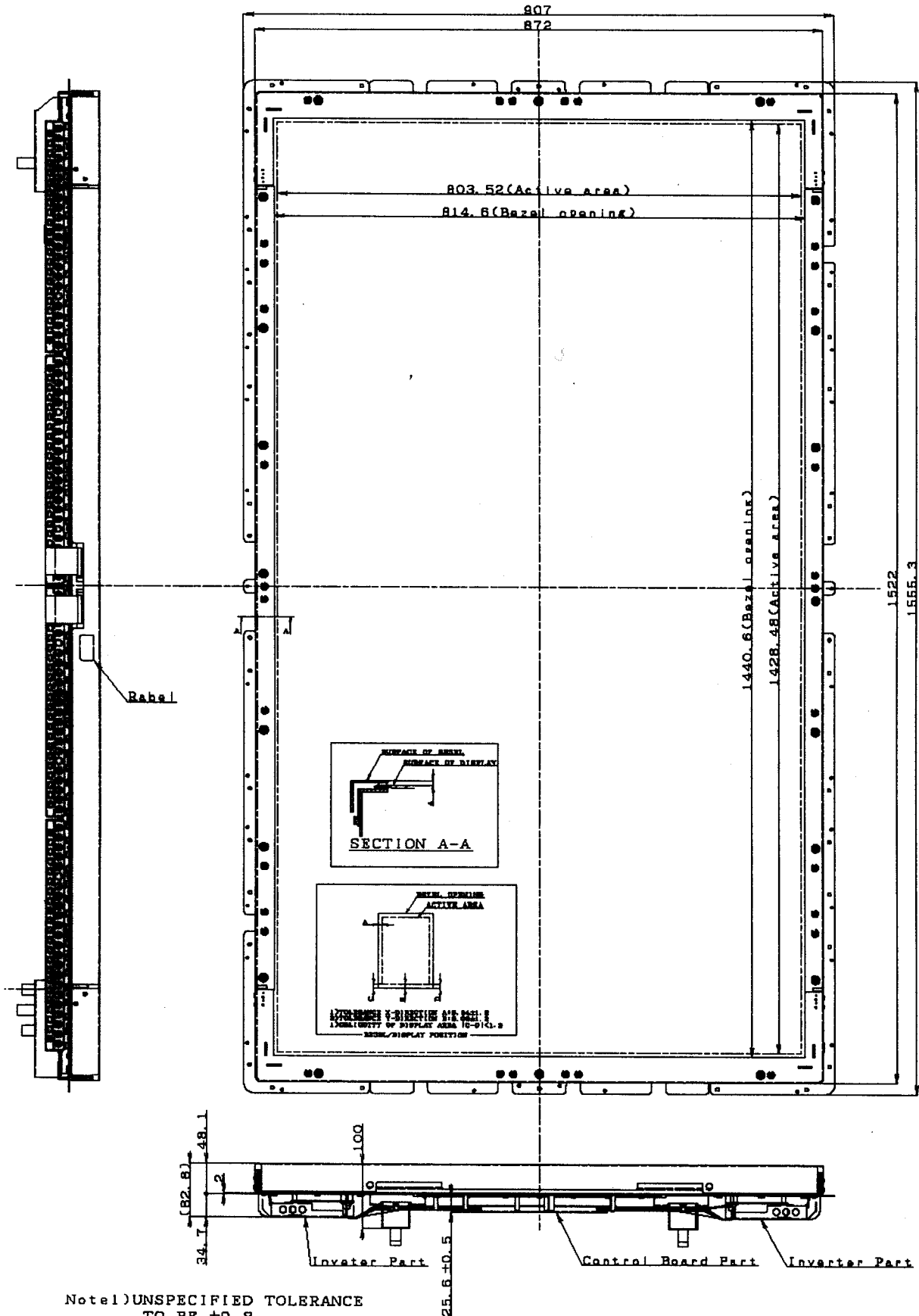
REFLECTOR :> PAK-QD, PET+PMP <

8) Cold cathode fluorescent lamp in LCD PANEL contains a small amount of mercury. Please follow local ordinances or regulations for disposal. The below figure shows the label.

HIGH VOLTAGE
CAUTION
RISK OF ELECTRIC SHOCK.
DISCONNECT THE ELECTRIC
POWER BEFORE SERVICING.
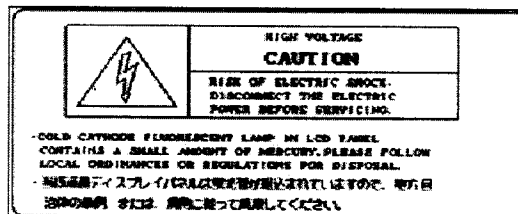
9) When any question or issue occurs, it shall be solved by mutual discussion.

15. Carton storage condition

Temperature   0℃ to 40℃

Humidity   95%RH or less

Reference condition   :   20℃ to 35℃ , 85%RH or less   (summer)

                           :   5℃ to 15℃ , 85%RH or less   (winter)

                          • the total storage time (40℃,95%RH) : 240h or less

Sunlight   Be sure to shelter a product from the direct sunlight.

Atmosphere   Harmful gas, such as acid and alkali which bites electronic components and/or

                          wires must not be detected.

Notes   Be sure to put cartons on palette or base, don't put it on floor, and store them with

                          removing from wall

                          Please take care of ventilation in storehouse and around cartons, and control

                          changing temperature is within limits of natural environment

Storage life   1 year

907
872

803.52(Active area)
814.6(Bezel opening)

1440.6(Bezel opening)
1428.48(Active area)

1522
1555.3

Label

SECTION A-A

Note1)UNSPECIFIED TOLERANCE
TO BE ±0.8.

Inverter Part   Control Board Part   Inverter Part

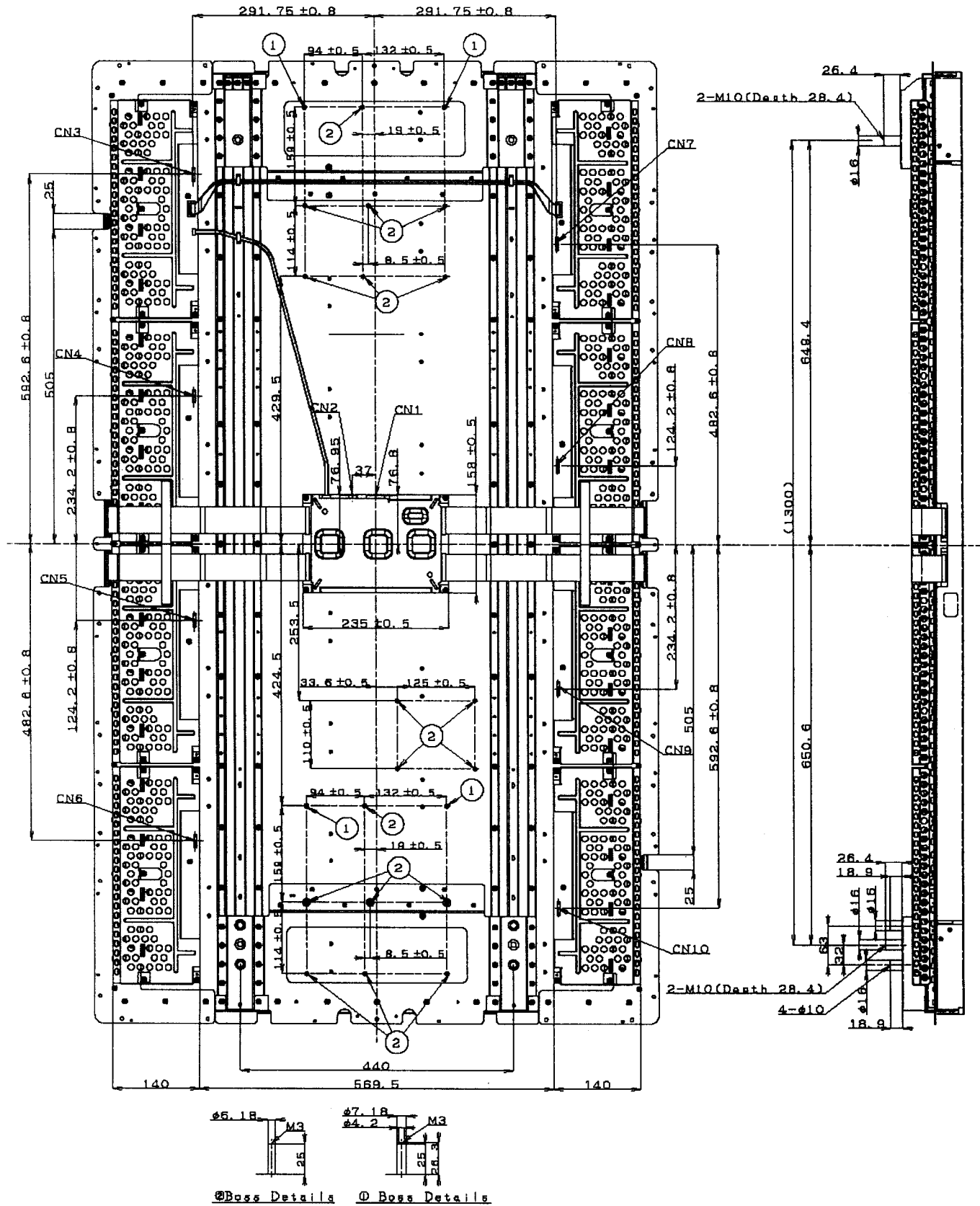Fig.1-1 Outline Dimensions (1/2)

LD-18857-22

Fig. 1-2 Outline Dimensions (2/2)

SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

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