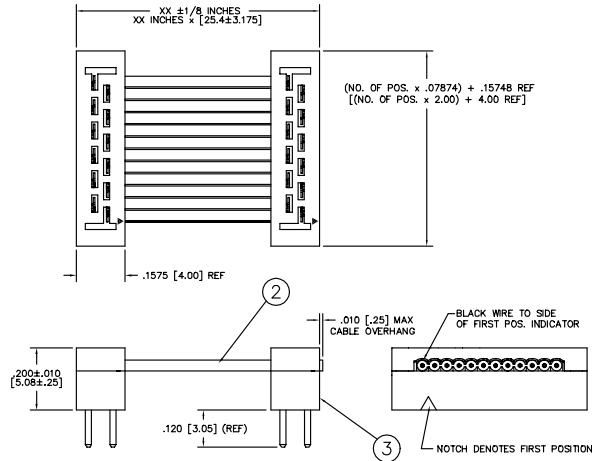


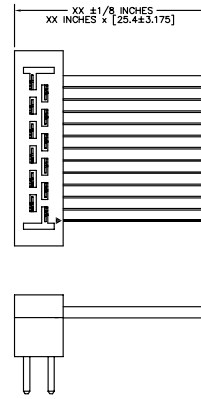
REV. K

-D (DOUBLE END)



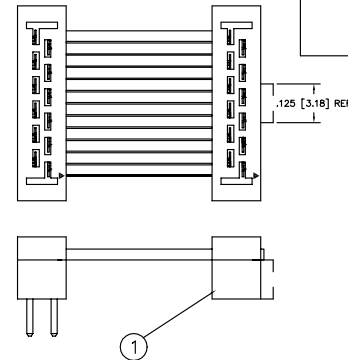
-S (SINGLE END)

SAME AS -D (DOUBLE)
UNLESS OTHERWISE NOTED



-T (TRANSFER)

SAME AS -D (DOUBLE)
UNLESS OTHERWISE NOTED



DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED TOLERANCES ARE: ONE PLACE DECIMALS: ± .1 THREE PLACE DECIMALS: ± .005 TWO PLACE DECIMALS: ± .01 FOUR PLACE DECIMALS: ± .0020 ANGLES ± 1°

TITLE: 2mm DOUBLE ROW MALE IDC CABLE ASSEMBLY

DWG NO: TCMD-XX-X-XXX-01-X-XXX-XXX SHEET 1 OF 1

TCMD-XX-X-XX,XX-01-X-XXX-XXX

NO. OF POSITIONS
03, 04, 05, 08,
10, 12, 13, 15,
17, 20, 22, 25

END ASSEMBLY
-D: DOUBLE END
-S: SINGLE END
-T: TRANSFER END

ASSEMBLED LENGTH
(2 INCH MINIMUM)

OPTION #2
SEE OPTIONS BELOW

OPTIONS #1
SEE OPTIONS BELOW

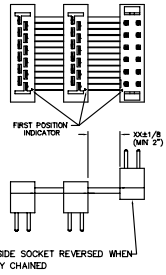
OPTIONS
LEAVE BLANK FOR STANDARD
-F: FLASH GOLD PLATING
TRANSFER END ONLY
(USE TCSD-XX-01-F)

LEAD STYLE

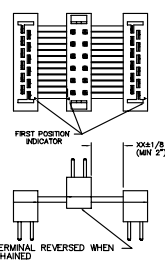
TABLE 1		
1	2	3
TCSD-XX-01-X	TCB-50	TCMD-XX-01

- SPECIFY NO. OF POS. IN PART CALLOUT -XX
- NOTES:
- HIDDEN LINES ARE USED TO SHOW POLARIZATION WHEN USING -N OPTION.
 - ⊙ REPRESENTS CRITICAL DIMS FOR STATISTICAL PROCESS CONTROL.
 - TABLE 1: PART #1 TO BE USED FOR TRANSFER END ONLY.
 - AS OF REV C ON TCB-50 CABLE, ASSEMBLIES WILL BE LEAD FREE.
 - ALL ASSEMBLIES TO BE 100% ELECTRICALLY TESTED FOR SHORTS AND OPENS.
 - ALL ASSEMBLIES TO BE 100% HI-POT TESTED AT 800V.

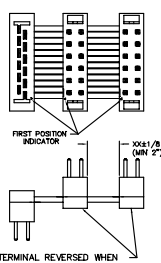
-O OUTSIDE REVERSED



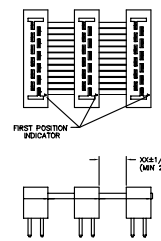
-M MIDDLE REVERSED



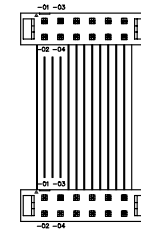
-R REVERSE CONNECTOR



-D"XX" DAISY CHAIN-DOUBLE

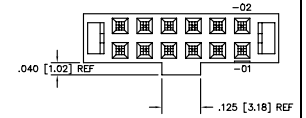


-P"XX" POLARIZED MATING

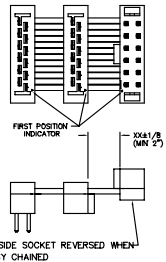


- NOTES:
- USE PK-07 POLARIZING KEY.
 - THE SAME POSITION WILL BE POLARIZED ON BOTH ENDS.

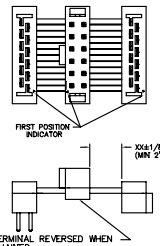
-N NOTCH POLARIZATION (FOR -T ONLY)



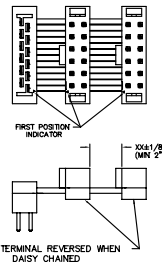
-O OUTSIDE REVERSED (TRANSFER)



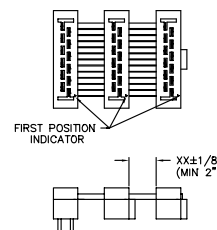
-M MIDDLE REVERSED (TRANSFER)



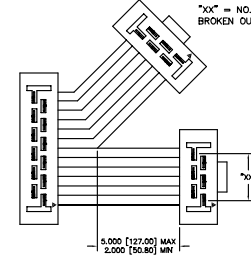
-R REVERSE CONNECTOR (TRANSFER)



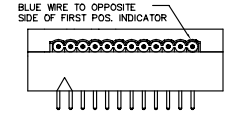
-D"XX" DAISY CHAIN-DOUBLE (TRANSFER)



-BXX BREAKOUT OPTION



-RW REVERSE WIRING



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CODE 55322

MADE BY: REDINGER 7-6-92

TCMD-XX-X-XXX-01-X-XXX-XXX SHEET 1 OF 1