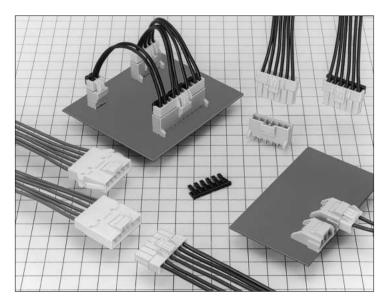
3.95mm Pitch Miniature Connector for Secondary Power Supply (Product Compliant to C-UL and TÜV)

DF7 Series



■Features

1. Full Lock Function Added

This connector employs the full lock mechanism in the inner lock system.

Prevent displacement due to unexpected external shock.

2. Prevent Crimping Contact Fixation Force Up and Half-insertion

To use the method where stress is applied to the cable, or to increase crimping contact fixation force, or to prevent crimping contact half-insertion, the double locks can be equipped.

3. Prevent False-insertion

This connector is equipped with the mechanism to prevent reverse insertion for engagement between dissimilar contacts.

4. Means to Prevent Solder Crack

The pin header employs glass enforced resin, and takes measures to prevent solder cracks due to heat shrinkage.

5. Prevent Reverse Insertion in Printed Board

A guide post is added to the pin header, and prevents reverse insertion in the printed board.

6. Corresponding to Bonding (filled with resin)

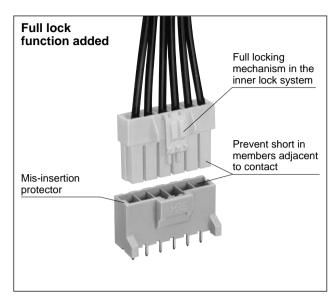
This connector is capable of potting 6mm maximum, and mounting height is a 20mm (no retainer) in the low profile.

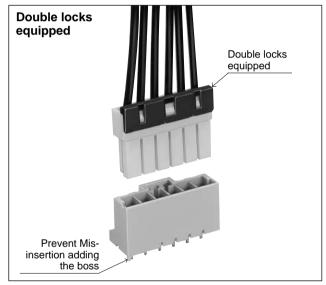
7. Reduction in Production Facility Cost

The female crimping contact and in-line male crimping contact allow harness with the same crimping tool.

8. Prevent Short in Members Adjacent to Contact

Each contact is independently enclosed in a box, in order to prevent short in members adjacent to the contact.





9. Product Compliant with C-UL and TÜV

(C-UL and TÜV file No. is listed on page 428.)

10. Correspond with 7.92mm Pitch Product

According to the pin specification for removal, 2 contact and 3 contact 7.92mm pitch products can be merchandised.

■Applications

Business machines, industrial equipment, and consumer appliances etc.

■Product Specifications

	Current rating		
	AWG#22: 4A		
Rating	20 : 5A	Operating Temperature Range:-35 to +85°C (Note1)	Storage Temperature Range :-10 to +60°C (Note2)
Raung	18: 7A	Operating Moisture Range : 40 to 80%	Storage Humidity Range : 40 to 70% (Note2)
	16 : 10A		
	Voltage rating:630V AC		

Product Compliant to C-UL, TÜV						
		AWG#22 : 4A				
	Current rating	AWG#20: 5A				
		AWG#18: 7A				
Rating		AWG#16 : 10A				
	Voltage rating	C-UL	ΤÜ	Ù∨		
		0001/ 40	7.92mm pitch	3.96mm pitch		
		600V AC	600V AC	300V AC		

■C-UL, TÜV File No. C-UL :E52653 ΤÜV :R9750437 /C-UL Countries: U.S.A, Canada

Item	Specification	Condition
1. Contact Resistance	10m ohms max.	20mV max., measured at 1mA
2. Insulation Resistance	1000M ohms min.	500V DC
3. Withstanding voltage	No flashover or insulation breakdown.	1500V AC/1 minute
4. Insertor/Extraction Force	0.3N min., 4.5N max.	Measured with 0.64±0.002mm steel pin
5. Operating Life	20m ohms max.	30 cycles
6. Vibration	No electrical discontinuity of 1 μ s or more	Frequency: 10 to 55 Hz, single amplitude of 0.75 mm, 2 hours in each of the 3 directions.
7. Shock	No electrical discontinuity of 1 μ s or more	Acceleration of 490 m/s², 11 ms duration, sine half-wave waveform, 3 cycles in each of the 3 axis
8. Humidity (Steady state)	20m ohms max.	96 hours at temperature of 40°C and humidity of 90% to 95%
9. Temperature Cycle	20m ohms max.	(-55°C: 30 minutes → 5 to 35°C: 5 minutes→
		85°C: 30 minutes → 5 to 35°C: 5minutes) 5 cycles
10. Resistance to Soldering heat	No deformation of components affecting performance.	Flow: 260°C for 10 seconds

Note 1: Includes temperature rise caused by current flow.

Note 2: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating Temperature Range and Humidity range covers non conducting condition of installed connectors in storage, shipment or during transportation.

■Material

Product	Part	Material	Finish	Remarks
Socket	Insulator	Polyamide	white	UL94V-0
Header	Insulator	Polyamide	beige	UL94V-0
rieadei	Contact	Brass	plating	
In-line Plug	Insulator	Polyamide	white	UL94V-0
Retainer	Insulator	Polyamide	Black	UL94V-0
Crimping Contact	Contact	Copper alloy	Tin plating	

■Ordering Information

●Connector

 $\frac{DF}{0} \frac{7}{2} - \frac{*}{6} \frac{S}{0} - \frac{3.96}{6} \frac{C}{6}$

Crimping Contact

DF 7 - * * - SCF

Series Name : DF
Series No. : 7, 7A
Number of Contacts : 2 to 10
Connector Type
S : Socket
Applicable cable size
UL1007, UL1015
1618 : AWG#16 to 18
2022 : AWG#20 to 22
3 packaging type

P : Pin header
EP : In-line plug
RS/P: Retainer

5 Contact Pitch: 3.96mm (7.92mm)

Contact typeC: Crimping socketDSA: Straight pin headerDS: Right angle pin header

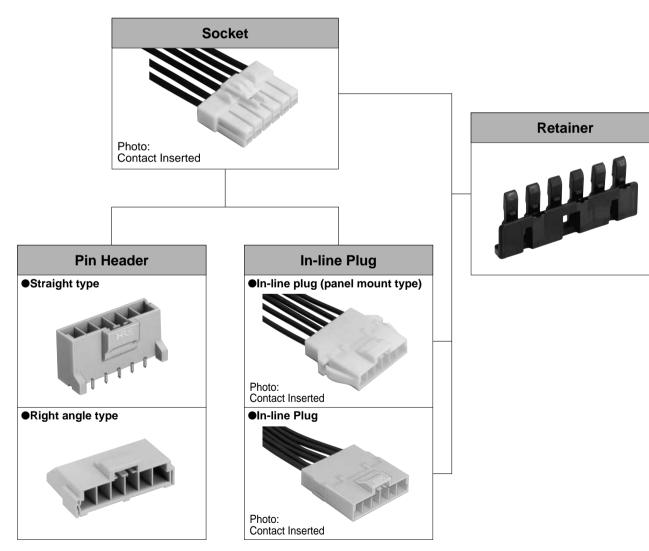
None: Retainer

to 10

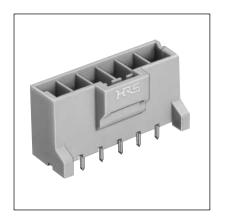
1618: AWG#16 to 18
2022: AWG#20 to 22

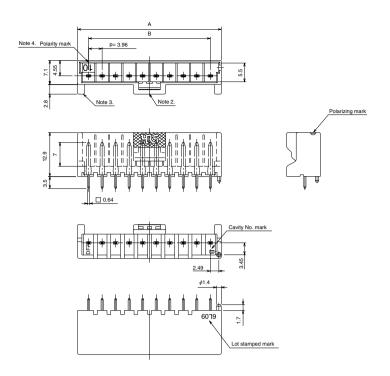
3 packaging type
SCF: Female contact, reel
SF: Female contact, bag
PCF: Male contact, reel
PC: Male contact, bag

■Application Pattern



■Straight Pin Header





Unit: mm

Part Number	CL No.	Number of Contacts	А	В
DF7- 2P-3.96DSA	680-0036-5	2	10.40	3.96
DF7- 3P-3.96DSA	680-0037-8	3	14.36	7.92
DF7- 4P-3.96DSA	680-0038-0	4	18.32	11.88
DF7- 5P-3.96DSA	680-0039-3	5	22.28	15.84
DF7- 6P-3.96DSA	680-0040-2	6	26.24	19.80
DF7- 7P-3.96DSA	680-0041-5	7	30.20	23.76
DF7- 8P-3.96DSA	680-0042-8	8	34.16	27.72
DF7- 9P-3.96DSA	680-0043-0	9	38.12	31.68
DF7-10P-3.96DSA	680-0044-3	10	42.08	35.64
DF7- 2P-7.92DSA	680-0108-4	2	14.36	7.92
DF7- 3P-7.92DSA	680-0109-7	3	22.28	15.84

Note1: A packaging quantity is delivered by the bag unit (100 pcs.). If needed, order the product per bag.

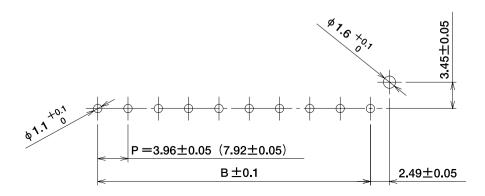
Note2: The odd number contact may partially differ in the locking form.

Note3: The 2-contact connector contains no wall on both sides.

Note4: DF7-2P-7.92DS excludes pin No. 2 in DF7-3P-3.96DS, and the number of contacts indicates 2.

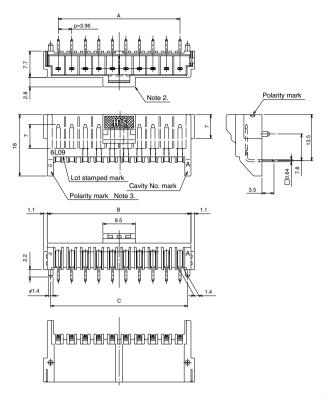
DF7-2P-7.92DS excludes No. 2 and No. 4 in DF7-3P-3.96DS, and the number of contacts indicates 3.

PCB mounting pattern (Board thickness $t = 1.6\pm0.1$)



■Right Angle Pin Header





Unit: mm

Part Number	CL No.	Number of Contacts	Α	В	С
DF7- 2P-3.96DS(24)	680-0081-0-24	2	3.96	10.40	8.40
DF7- 3P-3.96DS(24)	680-0082-2-24	3	7.92	14.36	12.36
DF7- 4P-3.96DS(24)	680-0083-5-24	4	11.88	18.32	16.32
DF7- 5P-3.96DS(24)	680-0084-8-24	5	15.84	22.28	20.28
DF7- 6P-3.96DS(24)	680-0085-0-24	6	19.80	26.24	24.24
DF7- 7P-3.96DS(24)	680-0086-3-24	7	23.76	30.20	28.20
DF7- 8P-3.96DS(24)	680-0087-6-24	8	27.72	34.16	32.16
DF7- 9P-3.96DS(24)	680-0088-9-24	9	31.68	38.12	36.12
DF7-10P-3.96DS(24)	680-0089-1-24	10	35.64	42.08	40.08
DF7- 2P-7.92DS(24)	680-0124-0-24	2	7.92	14.36	12.36
DF7- 3P-7.92DS(24)	680-0125-3-24	3	15.84	22.28	20.28

Note1: A packaging quantity is delivered by the bag unit (100 pcs.).

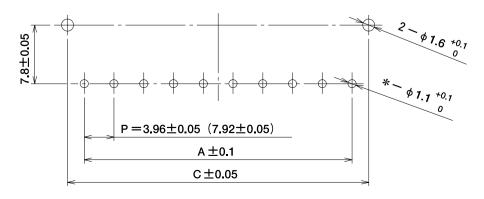
If needed, order the products per bag.

Note2: The 2 contact connector has no walls on both sides.

Note3: DF7-2P-7.92DS excludes pin No. 2 in DF7-3P-3.96DS, and the number of contacts indicates 2.

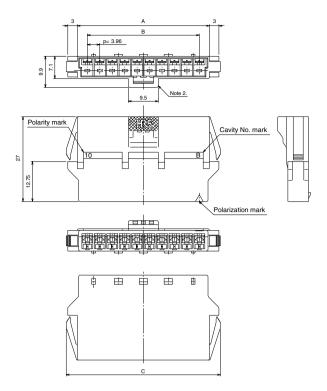
DF7-2P-7.92DS excludes No. 2 and No. 4 in DF7-3P-3.96DS, and the number of contacts indicates 3.

PCB mounting pattern (Board Thickness $t = 1.6\pm0.1$)



■In-line Plug (Panel Mount Type)





Unit: mm

Part Number	CL No.	Number of Contacts	Α	В	С
DF7- 2EP-3.96C	680-0018-3	2	10.40	3.96	17.40
DF7- 3EP-3.96C	680-0019-6	3	14.36	7.92	21.36
DF7- 4EP-3.96C	680-0020-5	4	18.32	11.88	25.32
DF7- 5EP-3.96C	680-0021-8	5	22.28	15.84	29.28
DF7- 6EP-3.96C	680-0022-0	6	26.24	19.80	33.24
DF7- 7EP-3.96C	680-0023-3	7	30.20	23.76	37.20
DF7- 8EP-3.96C	680-0024-6	8	34.16	27.72	41.16
DF7- 9EP-3.96C	680-0025-9	9	38.12	31.68	45.12
DF7-10EP-3.96C	680-0026-1	10	42.08	35.64	49.08

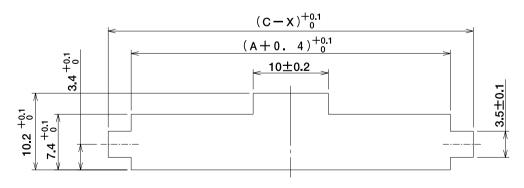
Note1: A packaging quantity is delivered by the bag unit (100 pcs.).

If needed, order the products per bag.

Note2: The odd number contact partially differs in the locking form.

*Refer to page B103 for the retainer.

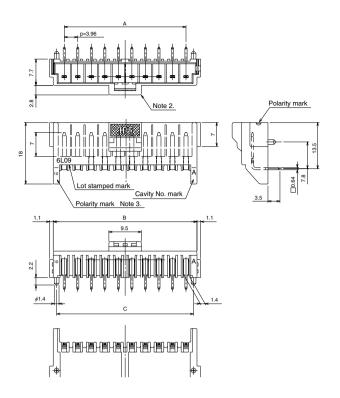
●Panel Cutouts



Panel Thickness	Х
2.0	0.48
1.6	0.96
1.2	1.44
0.8	1.92

■In-line Plug





Unit: mm

Part Number	CL No.	Number of Contacts	Α	В
DF7A- 2EP-3.96C	680-0072-9	2	10.40	3.96
DF7A- 3EP-3.96C	680-0073-1	3	14.36	7.92
DF7A- 4EP-3.96C	680-0074-4	4	18.32	11.88
DF7A- 5EP-3.96C	680-0075-7	5	22.28	15.84
DF7A- 6EP-3.96C	680-0076-0	6	26.24	19.80
DF7A- 7EP-3.96C	680-0077-2	7	30.20	23.76
DF7A- 8EP-3.96C	680-0078-5	8	34.16	27.72
DF7A- 9EP-3.96C	680-0079-8	9	38.12	31.68
DF7A-10EP-3.96C	680-0080-7	10	42.08	35.64

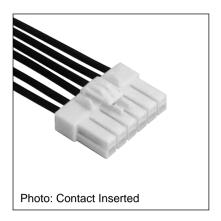
Note1: A packaging quantity is delivered by the bag unit (100 pcs.).

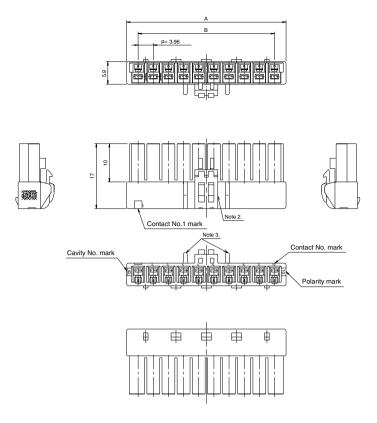
If needed, order the products per bag.

Note2: The odd number contact partially differs in the locking form.

*Refer to page B103 for the retainer.

■Socket





Unit: mm

Part Number	CL No.	Number of Contacts	Α	В
DF7- 2S-3.96C	680-0009-2	2	10.00	3.96
DF7- 3S-3.96C	680-0010-1	3	13.96	7.92
DF7- 4S-3.96C	680-0011-4	4	17.92	11.88
DF7- 5S-3.96C	680-0012-7	5	21.88	15.84
DF7- 6S-3.96C	680-0013-0	6	25.84	19.80
DF7- 7S-3.96C	680-0014-2	7	29.80	23.76
DF7- 8S-3.96C	680-0015-5	8	33.76	27.72
DF7- 9S-3.96C	680-0016-8	9	37.72	31.68
DF7-10S-3.96C	680-0017-0	10	41.68	35.64

Note1: A packaging quantity is delivered by the bag unit (100 pcs.).

If needed, order the products per bag.

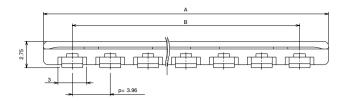
Note2: The odd number contact partially differs in the locking form.

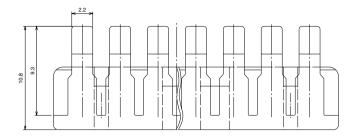
Note3: The 2 contact connector contains no wall on both sides.

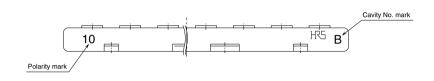
*Refer to page B103 for the retainer.

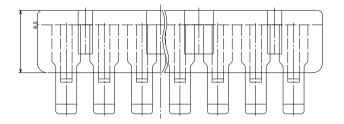
■Retainer











Unit: mm

Part Number	CL No.	Number of Contacts	Α	В
DF7- 2RS/P-3.96	680-0027-4	2	10.00	3.96
DF7- 3RS/P-3.96	680-0028-7	3	13.96	7.92
DF7- 4RS/P-3.96	680-0029-0	4	17.92	11.88
DF7- 5RS/P-3.96	680-0030-9	5	21.88	15.84
DF7- 6RS/P-3.96	680-0031-1	6	25.84	19.80
DF7- 7RS/P-3.96	680-0032-4	7	29.80	23.76
DF7- 8RS/P-3.96	680-0033-7	8	33.76	27.72
DF7- 9RS/P-3.96	680-0034-0	9	37.72	31.68
DF7-10RS/P-3.96	680-0035-2	10	41.68	35.64

Note1: A packaging quantity is delivered by the bag unit (100 pcs.).

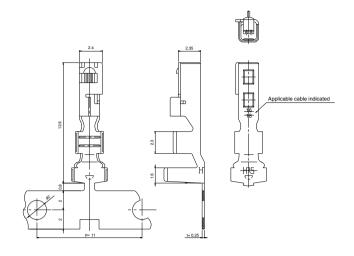
If needed, order the products per bag.

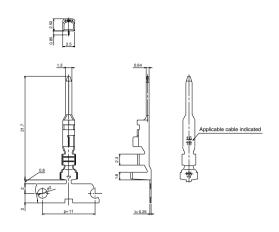
*This retainer is commonly used for socket and in-line plug.

■Crimping Contact

●Female Contact

●Male Contact





Part Number	CL No.	Packaging	Quantity	Finish
DF7-1618SCF	680-0001-0	Reel	3000	
DF7-1618SC	680-0002-3	Bag	100	
DF7-2022SCF	680-0003-6	Reel	3000	
DF7-2022SC	680-0004-9	Bag	100	The state of the
DF7-1618PCF	680-0005-1	Reel	3000	Tin plating
DF7-1618PC	680-0006-4	Bag	100	
DF7-2022PCF	680-0007-7	Reel	3000	
DF7-2022PC	680-0008-0	Bag	100	

● Applicable Cable (Tin plating annealed conductor)

Conductor Size (Wire Construction)	Recommended Cable	Jacket Diameter
AWG16 (26 cores/0.254mm)		φ2.1 to 2.5mm
AWG18 (34 cores/0.18mm)	UL1007	
AWG20 (21 cores/0.18mm)	UL1007	φ1.6 to 1.9mm
AWG22 (17 cores/0.16mm)		
AWG16 (26 cores/0.254mm)		φ2.9 to 3.2mm
AWG18 (34 cores/0.18mm)	UL1015	
AWG20 (21 cores/0.18mm)	UL1015	φ2.4 to 2.7mm
AWG22 (17 cores/0.16mm)		

Note: If other cables are used instead of the applicable cable, contact Hirose sales department.

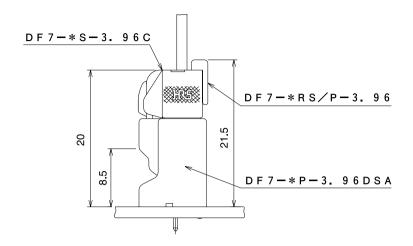
●Strip Length: 3.0 to 3.8mm

■Applicable Tool

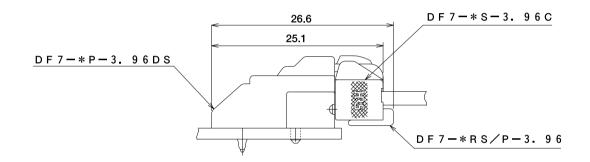
Type		Part Number	CL No.	Applicable contact
Automatic	Main press unit	CM-105	901-0005-4	
	Applicator	AP105-DF7-1618	901-4554-4	DF7-1618SCF/PCF
		AP105-DF7-2022	901-4553-1	DF7-2022SCF/PCF
Manual	Manual crimping tool	HT104/DF7-1618	550-0268-0	DF7-1618SC/PC
		HT104/DF7-2022	550-0269-3	DF7-2022SC/PC

◆Mating Dimensions

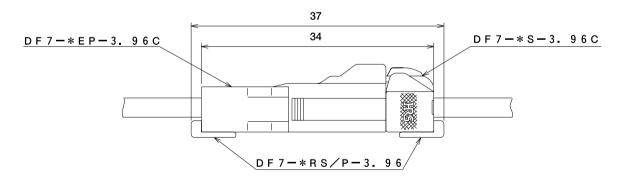
● Cable to Board (Straight Pin Header) Connection



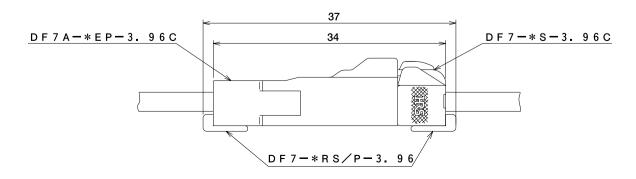
● Cable to Board (Right Angle Pin Header) Connection



● Cable to Cable Connection (Panel Lock Type)



● Cable to Cable Connection



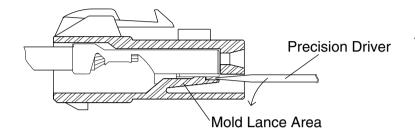
♦ How to Remove Contacts

- Tool Name for Contact Removal: Precision Driver (Minus driver, blade width: 1.4mm)
- Objective Crimping Contact: DF7-1618SC(F), DF7-2022SC(F)

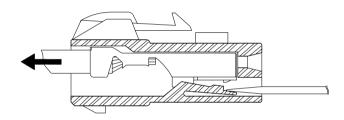
DF7-1618PC(F), DF7-2022PC(F)

■ Removal Method(Example) DF7-*S-3.96C, DF7-1618SCF

Housing Cross-sectional View



1. As shown in the illustration, press the mold lance unit with a driver etc., not including the mating area, and press the lance down.

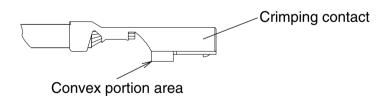


2. Check that the lance unit has removed in place, draw out the cable, and remove the crimping contact.



Cautions

Take particular care in removing the contact, thus not being subject to injury at convex portion edge of the crimping contact.



◆Precautions for Use

- •When the connector is removed, the forced removal could result in connector breakage. If the connector is hardly removed, slightly push it once and remove the connector, thus activating the lock.
- •If cables are laid within equipment in wrong condition, tension will applied to the cables, so that the contact could be removed. In such a case, it is recommended to use the retainer.
- •If the potting process is implemented, it is desired to fill the connector with resin, considering the resin surface tensile force.