## Customer Information Sheet DRAWING No.: M80-5000000MP-XX-XXX-00-000 NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm SPECIFICATIONS: M80-315/316/317 M80-335/336/337 MATERIAL: x No. OF CONTACTS x No. OF CONTACTS MOULDING: GLASS FILLED PPS, UL94V-0, BLACK COAX & POWER CONTACT: BODY, SLEEVE, INNER CONTACT, END PLUG = COPPER ALLOY LATCHING COLLAR = BERYLLIUM COPPER INSULATOR = PTFE MAX MAX BOARD MOUNT JACKSCREW, SCREW: STAINLESS STEEL FINISH: (13.4)COAX & POWER CONTACT: BODY, SLEEVE, INNER CONTACT, END PLUG = GOLD LATCHING COLLAR = NICKEL **ELECTRICAL:** WORKING VOLTAGE = 120V AC/DC VOLTAGE PROOF = 360V AC/DC ALL COAX CONTACTS ONLY ALL POWER CONTACTS ONLY INSULATION RESISTANCE = $100M\Omega$ MIN POWER CONTACT: M80-338/339 x No. OF CONTACTS CONTACT RESISTANCE $6m\Omega$ MAX CURRENT RATING = M80-335 = 20A MAX WITH I2AWG M80-336 = 15A MAX WITH 14AWG Ø1.65 -> M80-337 = IOA MAX WITH I6AWG M80-338 = 8A MAX WITH 18AWG M80-339 = 5A MAX WITH 20AWG MAX CONTACT AS SPECIFIED 5.60 SECTION Y-Y COAX CONTACT: MAX FREQUENCY RANGE = 6GHz IMPEDANCE = 50 $\Omega$ $V.S.W.R = 1.05 + (0.04 \times FREQUENCY)$ GHz MAX CONTACT RESISTANCE 6 m $\Omega$ MAX INSULATION RESISTANCE = $10^{6} \text{M}\Omega$ @250V AC OPERATING VOLTAGE = 180V AC @ 500mA ALL POWER CONTACTS ONLY MAXIMUM VOLTAGE = 1000V AC MECHANICAL: POWER SOLDER/CRIMP 2 x M2x0.4 M80-318/319 -SEE NOTE 10 DURABILITY = 500 OPERATIONS M80-338/339 RECOMMENDED PCB LAYOUT x No. OF CONTACTS COAX & POWER CONTACT: -POWER SOLDER -90° COAX CRIMP INSERTION FORCE = 5N MAX **←** 7.85 **→** M80-335/336/337 M80-318/319 WITHDRAWAL FORCE = 0.5N MIN MAX**ENVIRONMENTAL:** TEMPERATURE RANGE = -55°C TO +125°C PACKING: **∂** Ø2. BAG FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION COO5XX (LATEST ISSUE) COAX STRIPPING (3.6)COAX CRIMP DIMENSIONS M80-315/316/317 CRIMP/SOLDER NOTES: ALL HORIZ' COAX CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE. ORDER CODE: (CRIMP/SOLDER CONTACTS) 2. COAX CONTACT IS SUPPLIED AS A KIT OF PARTS: BODY, MAIN INSULATOR CONTACTS ONLY INNER CONTACT AND LATCHING COLLAR ARE PRE-ASSEMBLED AND SLEEVE M80-500000MP-XX-XXX-00-000 AND INSULATED END PLUG ASSEMBLY ARE SEPARATE. FOR EXTRA COAX CONTACTS, USE PART NUMBERS M80-315/316/317/318/319. TOTAL No. OF CONTACTS -07.12.10 -SLEEVE 02 TO 12 FOR EXTRA POWER CONTACTS USE PART NUMBERS M80-335/336/337/338/339 NAME ISS DATE C/NOTE INNER CONTACT COAX & POWER CONTACT EXTRACTION TOOL = Z80-290 SPECIAL CONTACTS APPROVED: R.ADDE POWER CONTACT WIRE, STRIP BY 5.00mm MINIUMUM. 315 = COAX CONTACT 2.00mm CRIMP M80-315 CHECKED: M.G.PLESTED 7. RECOMMENDED HAND CRIMP TOOL FOR CONTACTS 338/339 = Z80-294 DIMENSION CALCULATION AND POSITIONER Z80-295 DRAWN: 318 = COAX CONTACT 2.70mm HORIZ' CRIMP M80-318 319 = COAX CONTACT 2.70mm HORIZ' CRIMP M80-319 R.ADDE 4 x No. OF CONTACTS - 4.00 DIM 'A' RECOMMENDED HAND CRIMP TOOL FOR INNER CONTACT = Z80-292 CUSTOMER REF.: 335 = POWER CONTACT 12AWG SOLDER M80-335 336 = POWER CONTACT 14AWG SOLDER M80-336 337 = POWER CONTACT 16AWG SOLDER M80-337 338 = POWER CONTACT 18AWG SOLDER/CRIMP M80-338 WITH POSITIONER Z80-291. RECOMMENDED HAND CRIMP TOOL AND DIE DIM 'B' 4 x No. OF CONTACTS + 5.00 SET FOR SLEEVE = Z80-293. DIM 'C' 4 x No. OF CONTACTS + 10.00 9. INSTRUCTION SHEETS ARE AVAILABLE. ASSEMBLY DRG: 339 = POWER CONTACT 20AWG SOLDER/CRIMP M80-339 10. THIS ASSEMBLY CAN ONLY BE USED WITH FP FEMALE FIXINGS. EXAMPLE 1: CONNECTOR WITH 08 COAX CONTACTS. THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE COMFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR FOR ANY OTHER PURPOSE WITHOUT MATERIAL: M80-5000000M5-08-313-00-000 TOLERANCES JACKSCREW DATAMATE DIM 'A' = 28.00mm, DIM 'B' = 37.00mm, DIM 'C' = 42.00mm X. = ±1mm MIXED TECHNOLOGY SEE ABOVE $X.X = \pm 0.25 mr$ PC TAIL MALE ASSEMBLY $X.XX = \pm 0.10$ mm EXAMPLE 2: CONNECTOR WITH 10 POWER CONTACTS. HARWIN USA HARWIN Europe (UK) HARWIN Asia TEL: 603 893 5376 TEL: 023 9231 4545 TEL: +65 6 779 4909 FAX: 603 893 5396 FAX: 023 9231 4590 FAX: +65 6 779 3868

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M80-500000M5-10-333-00-000

DIM 'A' = 36.00mm, DIM 'B' = 45.00mm, DIM 'C' = 50.00mm

 $XXX = \pm 0.01$ mm

ANGLES = ±5°

UNLESS STATED

OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION

FINISH

S/AREA:

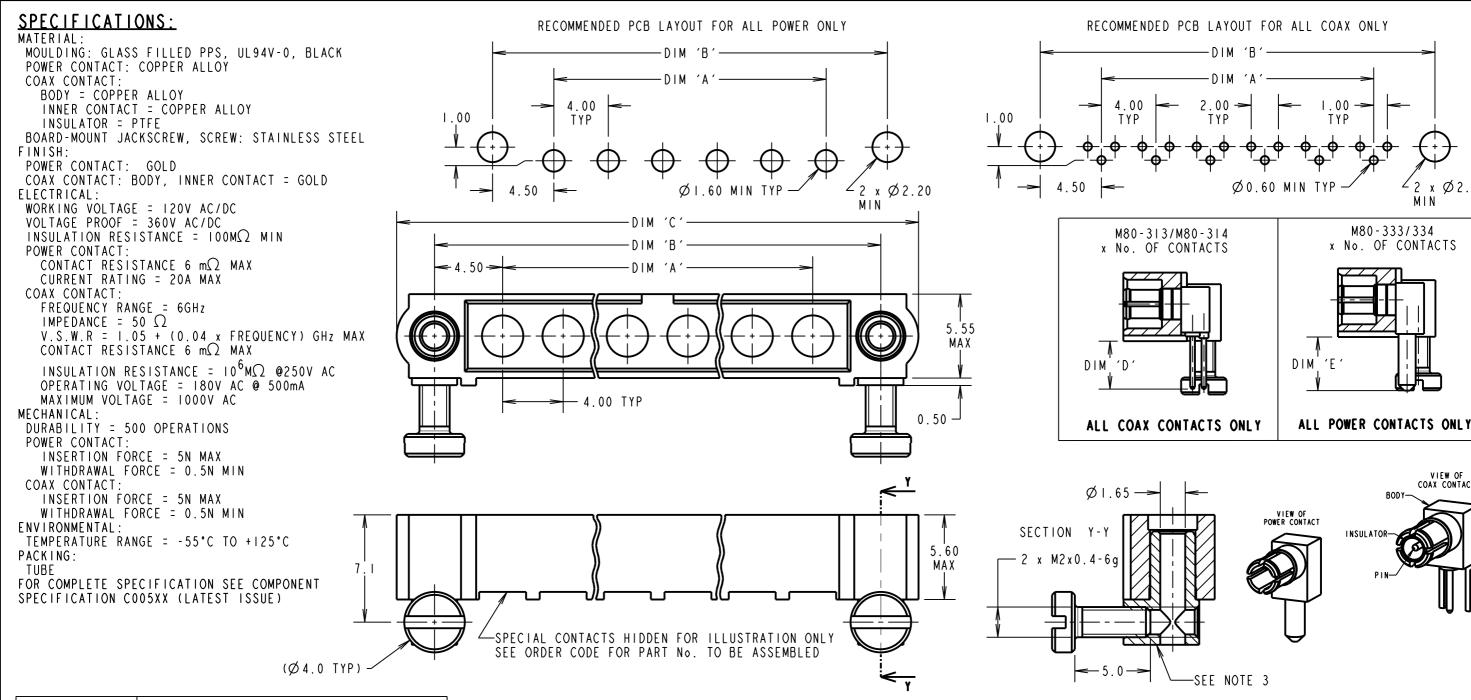
SEE ABOVE

DRAWING NUMBER:

M80-500000MP-XX-XXX-00-000

## Customer Information

DRAWING No.: M80-5000000MP-XX-XXX-00-000 NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm



DIMENSION	CALCULATION
DIM 'A'	4 x No. OF CONTACTS - 4.00
DIM 'B'	4 x No. OF CONTACTS + 5.00
DIM 'C'	4 x No. OF CONTACTS + 10.00
DIM 'D'	M80-313 = 3.0mm, M80-314 = 4.5mm
DIM 'E'	M80-333 = 3.5mm, M80-334 = 5.0mm

EXAMPLE I: CONNECTOR WITH 08 COAX CONTACTS. M80-500000MP-08-313-00-000

DIM 'A' = 28.00mm, DIM 'B' = 37.00mm, DIM 'C' = 42.00mm DIM'D' = 3.0mm

EXAMPLE 2: CONNECTOR WITH 10 POWER CONTACTS,

M80-5000000MP-10-333-00-000 DIM 'A' = 36.00mm, DIM 'B' = 45.00mm, DIM 'C' = 50.00mm DIM 'E' = 3.5 mm

HARWIN USA

313 = COAX CONTACT 3.0mm PC TAIL M80-313 314 = COAX CONTACT 4.5mm PC TAIL M80-314

333 = POWER CONTACT 3.5mm PC TAIL M80-333

334 = POWER CONTACT 5.0mm PC TAIL M80-334

ORDER CODE:

SPECIAL CONTACTS -

02 TO 12

TOTAL No. OF CONTACTS

HARWIN Asia HARWIN Europe (UK) TEL: 603 893 5376 TEL: 023 9231 4545 TEL: +65 6 779 4909 FAX: 603 893 5396 FAX: 023 9231 4590 FAX: +65 6 779 3868 mis@harwin.com.sg mis@harwin.co.uk

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INFORMATION OR DESCRIPTIVE
MATTER SET OUT HEREON ARE
CONFIDENTIAL AND COPYRIGHT
PROPERTY OF THE HARWIN
GROUP AND MUST NOT BE

TOLERANCES X. = ±1mm  $X.X = \pm 0.25 mr$  $X.XX = \pm 0.10$ mm

MATERIAL:

S/AREA:

3. THIS ASSEMBLY CAN ONLY BE USED WITH FP FEMALE FIXINGS.

I. FOR EXAMPLE OF ALL POWER SPECIAL CONTACTS ORDER CODE

2. FOR EXAMPLE OF ALL COAX SPECIAL CONTACTS ORDER CODE

SEE ABOVE

CHECKED: M.G.PLESTED R ADDE CUSTOMER REF.: ASSEMBLY DRG:

DATE

R. ADDE

C/NOT

JACKSCREW DATAMATE MIXED TECHNOLOGY

M80-500000MP-XX-XXX-00-000

M80-500000MP-XX-XXX-00-000

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.XXX = ±0.01mm ANGLES = ±5° UNLESS STATED

SEE EXAMPLE I IN TABLE.

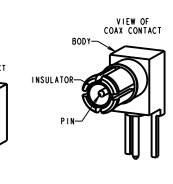
SEE EXAMPLE 2 IN TABLE

FINISH SEE ABOVE

DRAWING NUMBER:

PC TAIL MALE ASSEMBLY

APPROVED:



∠2 x Ø2.20

M80-333/334