

EHP-A21/SUR01A-P01/TR

High Power LED – 1W



Data Sheet



Features

- ◆ Feature of the device: Small package with high efficiency
- ◆ Typical wavelength: 625nm
- ◆ Typical view angle: 115°
- ◆ Typical light flux output: 38 lm @ 350mA.
- ◆ ESD protection.
- ◆ Soldering methods: SMT
- ◆ Grouping parameter: Brightness, Forward Voltage and wavelength.
- ◆ Optical efficiency: 48 lm/W.
- ◆ Moisture Sensitivity Level: 2A
- ◆ Thermal resistance (Junction to Heat sink): 25 °C /W
- ◆ The product itself will remain within RoHS compliant version.

Applications

- ◆ Interior automotive lighting (e.g. dashboard backlighting)
- ◆ Decorative and entertainment lighting (incl. fiber optic illumination)
- ◆ Reading light (aircraft, car, bus)
- ◆ Signal and symbol luminaries
- ◆ Marker lights (e.g. steps, exit ways, etc.)

Materials

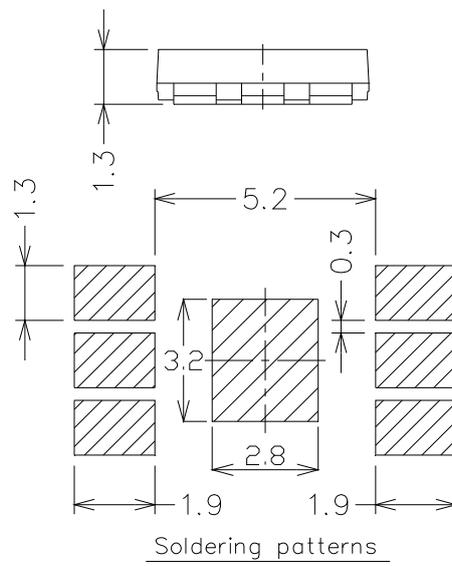
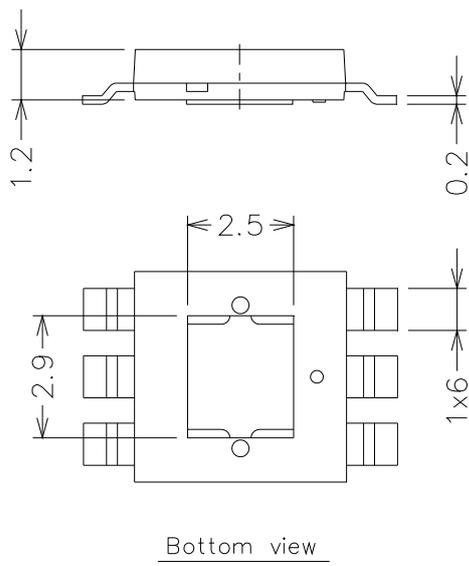
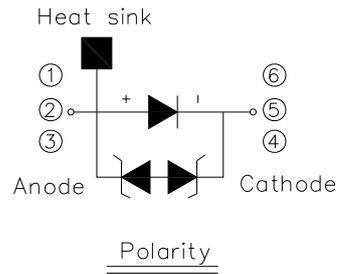
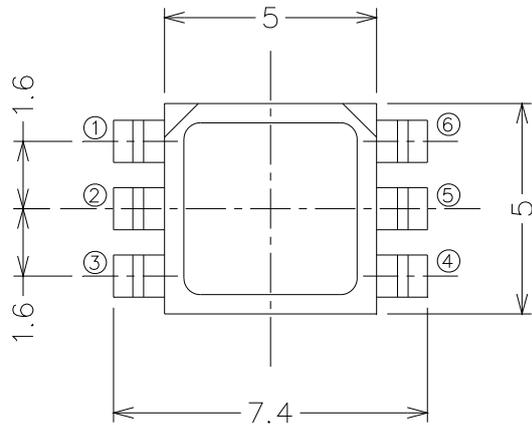
Items	Description
Encapsulating Resin	Silicone resin
Electrodes	Ag plating copper alloy
Die attach	Silver paste
Chip	AlGaInP

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Dimensions



Notes.

1. Dimensions are in millimeters.
2. Tolerances for fixed dimensions are $\pm 0.25\text{mm}$.

Maximum Ratings ($T_{\text{Soldering}}=25^{\circ}\text{C}$)

Parameter	Symbol	Rating	Unit
DC Operating Current	I_F	400	mA
Pulsed Forward Current ⁽¹⁾	I_{PF}	500	mA
ESD Sensitivity	ESD	2000	V
Junction Temperature	T_j	125	$^{\circ}\text{C}$
Operating Temperature	$T_{op.}$	-40 ~ +85	$^{\circ}\text{C}$
Storage Temperature	$T_{stge.}$	-40 ~ +100	$^{\circ}\text{C}$
Power Dissipation	P_d	1	W
Junction To Heat-Sink Thermal Resistance	R_{th}	25	$^{\circ}\text{C/W}$

Electro-Optical Characteristics ($T_{\text{Soldering}}=25^{\circ}\text{C}$)

Parameter	Symbol	Min	Typ.	Max	Unit	Condition
Brightness ⁽²⁾	Φ_v	----	38	----	lm	$I_F=350\text{mA}$
Forward Voltage ⁽³⁾	V_F	----	2.35	----	V	
Wavelength ⁽⁴⁾	λ_d	----	625	----	nm	

Note.

- $t_p \leq 100 \mu\text{s}$, Duty cycle = 0.25
- Luminous Flux measurement tolerance: $\pm 10\%$.
- Forward Voltage measurement tolerance: $\pm 0.1\text{V}$.
- Wavelength measurement tolerance: $\pm 1\text{nm}$

Brightness Bin Table

Group	Bin	Min	Typ.	Max
E	1	1.5	----	3
	2	3	----	4
	3	4	----	5
	4	5	----	6
	5	6	----	8
F	1	8	----	10
	2	10	----	13
	3	13	----	17
	4	17	----	20
	5	20	----	23
J	1	23	----	27
	2	27	----	33
	3	33	----	39
	4	39	----	45
	5	45	----	52
K	1	52	----	60
	2	60	----	70
	31	70	----	75
	32	75	----	80
	33	80	----	85
	41	85	----	90
	42	90	----	95
	43	95	----	100
	51	100	----	110
	52	110	----	120
	53	120	----	130

Group	Bin	Min	Typ.	Max
N	11	130	----	140
	12	140	----	150
	13	150	----	160
	21	160	----	180
	22	180	----	200
	31	200	----	225
	32	225	----	250
	41	250	----	275
	42	275	----	300
	51	300	----	350
	52	350	----	400
	R	1	400	----
2		500	----	600
3		600	----	750
4		750	----	1000
5		1000	----	1300

Forward Voltage Bin Table

Group	Bin	Min	Typ.	Max
U1	1	1.75	----	1.85
	2	1.85	----	1.95
	3	1.95	----	2.05
U2	1	2.05	----	2.15
	2	2.15	----	2.25
	3	2.25	----	2.35
U3	1	2.35	----	2.45
	2	2.45	----	2.55
	3	2.55	----	2.65
U4	1	2.65	----	2.75
	2	2.75	----	2.85
	3	2.85	----	2.95

Group	Bin	Min	Typ.	Max
V1	1	2.95	----	3.05
	2	3.05	----	3.15
	3	3.15	----	3.25
V2	1	3.25	----	3.35
	2	3.35	----	3.45
	3	3.45	----	3.55
V3	1	3.55	----	3.65
	2	3.65	----	3.75
	3	3.75	----	3.85
V4	1	3.85	----	3.95
	2	3.95	----	4.05
	3	4.05	----	4.15
V5	1	4.15	----	4.25
	2	4.25	----	4.35
	3	4.35	----	4.45

Group	Bin	Min	Typ.	Max
O	1	4.5	----	5.0
	2	5.0	----	5.5
	3	5.5	----	6.0
	4	6.0	----	6.5
	5	6.5	----	7.0
	6	7.0	----	7.5
	7	7.5	----	8.0
R	1	8.0	----	9.0
	2	9.0	----	10.0
	3	10.0	----	11.0
	4	11.0	----	12.0

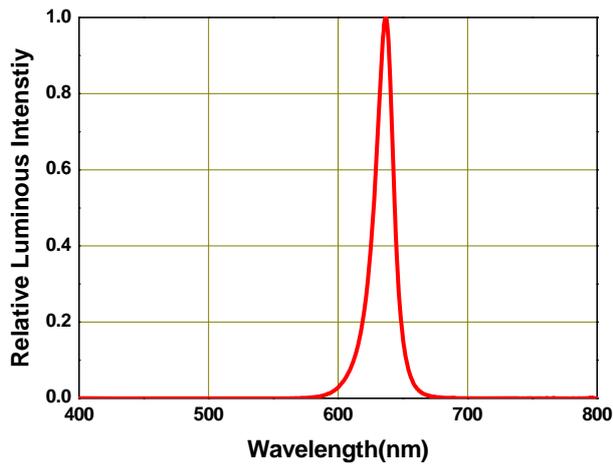
Wavelength Bin Table

Group	Bin	Min	Typ.	Max
B	3	440	----	445
	4	445	----	450
	5	450	----	455
	6	455	----	460
	7	460	----	465
	8	465	----	490
C	1	490	----	495
	2	495	----	500
	3	500	----	505
	4	505	----	510
	5	510	----	515
	6	515	----	520
G	1	520	----	525
	2	525	----	530
	3	530	----	535
	4	535	----	540
	5	540	----	545
	6	545	----	550

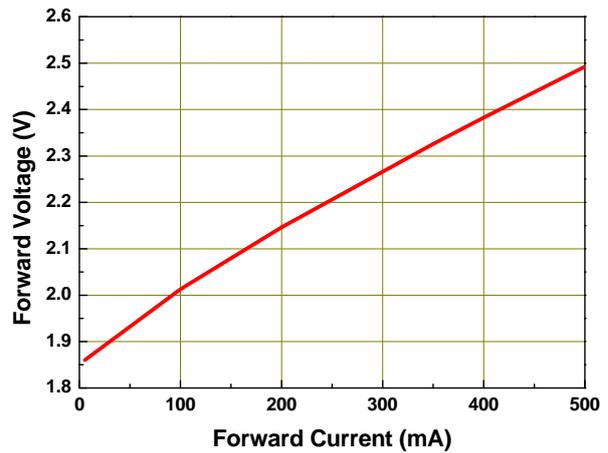
Group	Bin	Min	Typ.	Max
A	1	580	----	582. 5
	2	582. 5	----	585
	3	585	----	587. 5
	4	587. 5	----	590
	5	590	----	592. 5
	6	592. 5	----	610
R	3	610	----	615
	4	615	----	620
	5	620	----	625
	6	625	----	630
	7	630	----	635
	8	635	----	640

Typical Electro-Optical Characteristics Curves

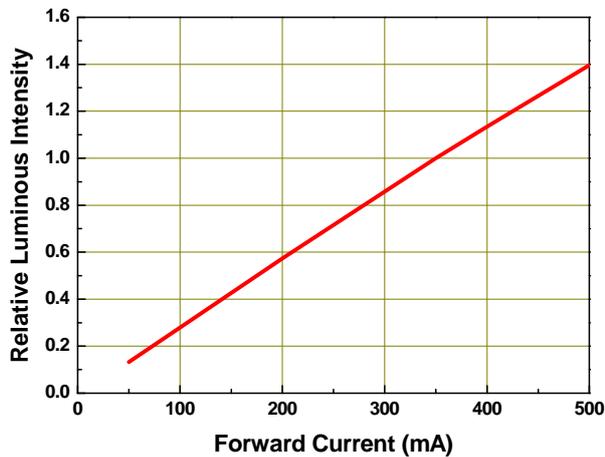
Relative Spectral Distribution,
 $I_F=350\text{mA}$, $T_{\text{soldering}}=25^\circ\text{C}$



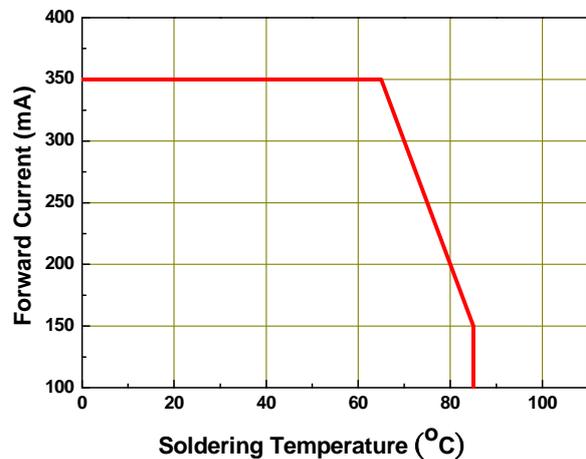
Forward Voltage vs Forward Current,
 $T_{\text{soldering}}=25^\circ\text{C}$



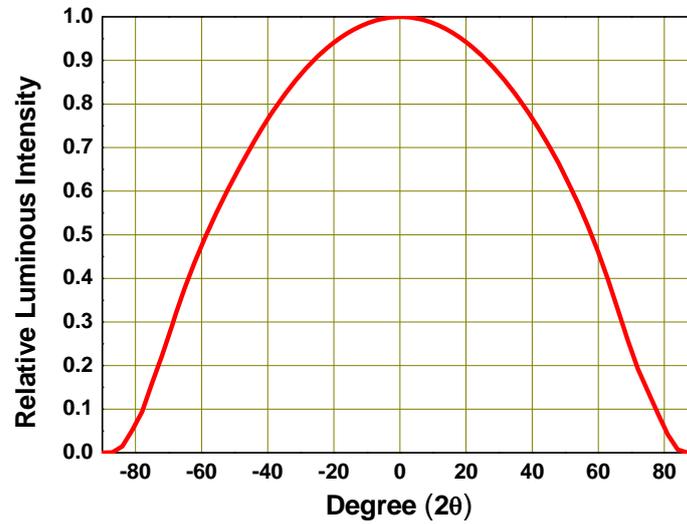
Relative Luminous Intensity vs Forward Current, $T_{\text{soldering}}=25^\circ\text{C}$



Forward Current Derating Curve,
Derating based on $T_{\text{JMAX}}=125^\circ\text{C}$



Typical Representative Spatial Radiation Pattern



Note.

1. $2\theta_{1/2}$ is the off axis angle from lamp centerline where the luminous intensity is 1/2 of the peak value.
2. View angle tolerance is $\pm 5^\circ$.

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Label explanation

CPN: Customer's Production Number

P/N : Production Number

QTY: Packing Quantity

CAT: Rank of Luminous Flux

HUE: Color Rank

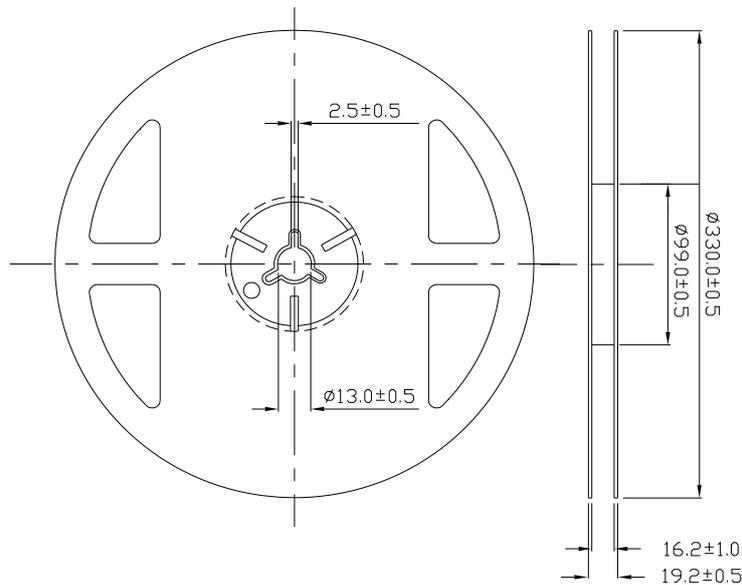
REF: Rank of Forward Voltage

LOT No: Lot Number

MADE IN TAIWAN: Production Place



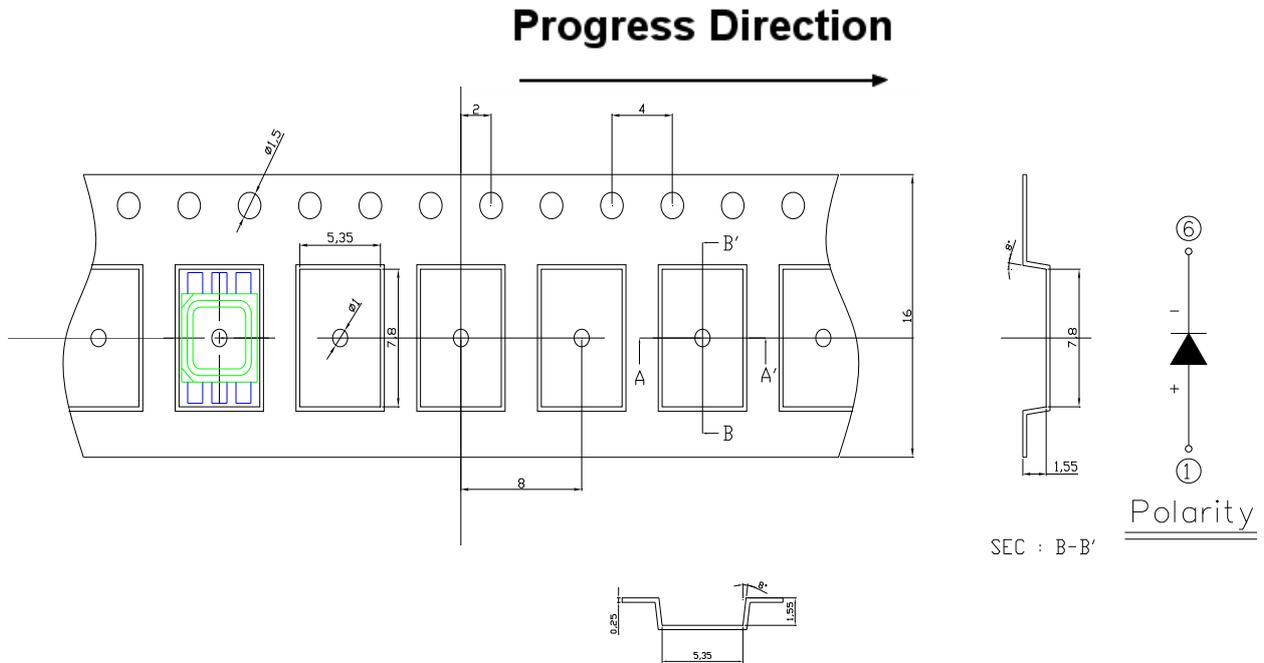
Reel Dimensions



Note.

1. Dimensions are in millimeters.
2. Tolerances for fixed dimensions are $\pm 0.1\text{mm}$.

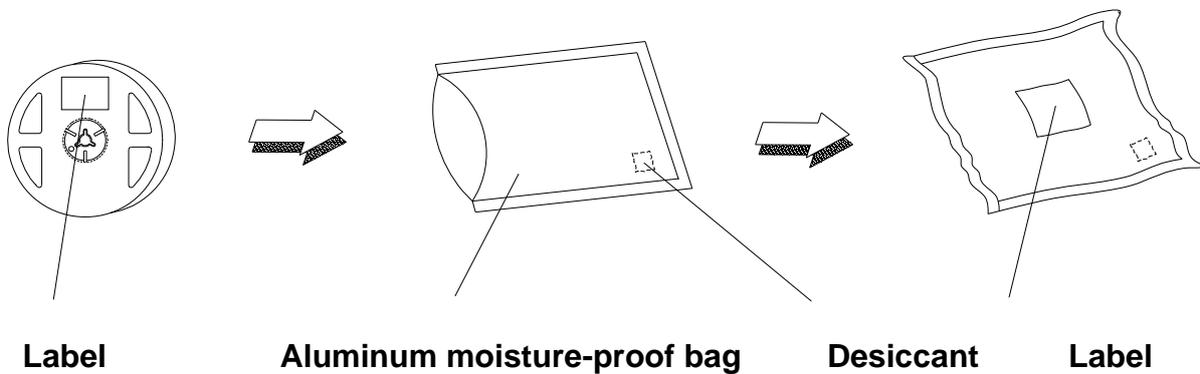
Carrier Tape Dimensions: Loaded quantity 2000 PCS per reel



Note.

1. Dimensions are in millimeters.
2. Tolerances for fixed dimensions are $\pm 0.1\text{mm}$.

Moisture Resistant Packaging



Reliability Data

Stress Test	Stress Condition	Stress Duration
Solderability	Tsol=260°C, 10sec	1 times
Reflow	Tsol=260°C, 5sec, 6min	3 times
Thermal Shock	H : + 100°C 20min. ↓ 20sec. 'L : - 10°C 20min.	200 Cycles
Temperature Cycle	H : + 100°C 15min. ↓ 5min. 'L : - 40°C 15min.	200 Cycles
High Temperature/Humidity Reverse Bias	Ta=85°C , RH=85%	1000hours
High Temperature/Humidity Operation	Ta=85°C , RH=85%, IF=200mA	1000hours
High Temperature Storage	Ta=85°C	1000hours
Low Temperature Storage	Ta=-40°C	1000hours
High Temperature Operation Life #1	Ta=25°C, IF=350mA	1000hours
High Temperature Operation Life #2	Ta=55°C, IF=350mA	1000hours
High Temperature Operation Life #3	Ta=85°C, IF=200mA	1000hours
Low Temperature Operation Life	Ta=-40°C, IF=350mA	1000hours
Power Temperature Cycle	H : + 100°C 15min. ↓ 5min. 'L : - 40°C 15min. IF=200mA, 2min on/off	200cycles

*Im: BRIGHTNESS ATTENUATE DIFFERENCE(1000hrs) < 50%

*VF: FORWARD VOLTAGE DIFFERENCE < 20%

Precautions For Use

1. Over-current-proof

Although the EHP-A21 series has a conductive ESD protection mechanism, customer must not use the device in reverse and should apply resistors for extra protection. Otherwise, slight voltage shifts may cause significant current change resulting in burn out failure.

2. Storage

- i. Do not open the moisture proof bag before the devices are ready to use.
- ii. Before the package is opened, LEDs should be stored at temperatures less than 30°C and humidity less than 90%.
- iii. LEDs should be used within a year.
- iv. After the package is opened, LEDs should be stored at temperatures less than 30°C and humidity less than 60%.
- v. LEDs should be used within 168 hours (7 days) after the package is opened.
- vi. If the moisture absorbent material (silicone gel) has faded away or LEDs have exceeded the storage time, baking treatment should be implemented based on the following conditions: pre-curing at 60±5°C for 24 hours.

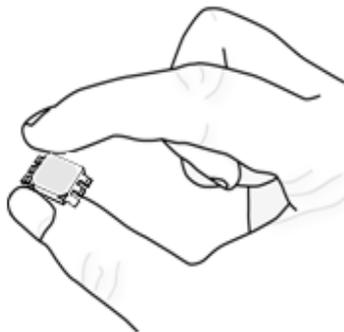
3. Thermal Management

- i. For maintaining the high flux output and achieving reliability, EHP-A21 series LEDs should be mounted on a metal core printed circuit board (MCPCB) or other kinds of heat sink with proper thermal connection to dissipate approximately 1W of thermal energy at 350mA operation.
- ii. Heat dissipation or thermal conduction design is strongly recommended on PCB or MCPCB for reflow soldering purposes. Please refer to soldering patterns on Page 2.
- iii. Sufficient thermal management must be implemented. Otherwise, the junction temperature of die may exceed over the limit at high current driving conditions and the LEDs' lifetime may be decrease dramatically.
- iv. For further thermal management suggestions, please consult the Everlight Design Guide or local representatives for assistance.
- v. Special thermal designs are also recommended to take in outer heat sink design, such as FR4 PCB on Aluminum with thermal vias or FPC on Aluminum with thermal conductive adhesive, etc.
- vi. Sufficient thermal management must be conducted, or the die junction temperature will be over the limit under large electronic driving and LED lifetime will decrease critically.

4. Proper Handling

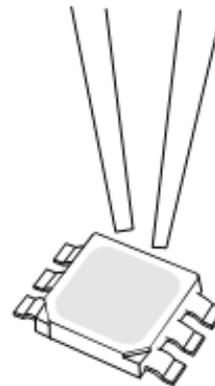
To avoid contamination of materials, damage of internal components, and shortening of LED lifetime, do not subject LEDs to conditions as those listed below.

Bare Hand



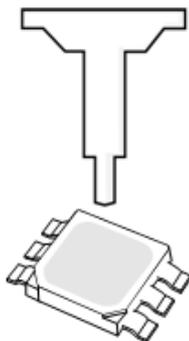
When handling the product, do not apply direct pressure on the resin.

Tweezers



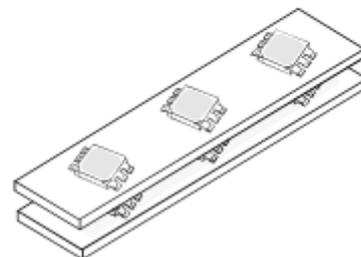
Do not touch the resin to avoid scratching or other damage.

Pick and Place Nozzle for Surface Mount Assembly.



Avoid directly contacting with nozzle.

During Module Assembly

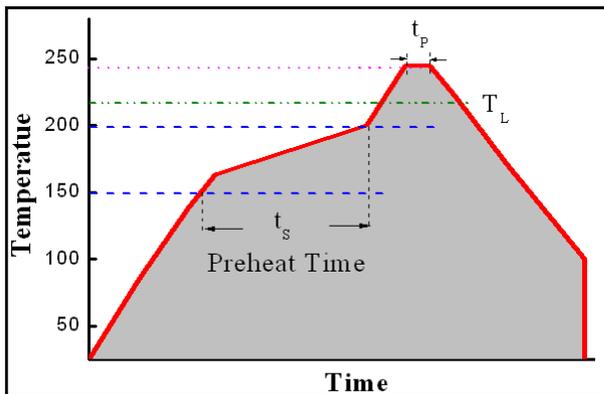


Do not stack the modules together, it could damage the resin or scratch the lens.

5. Soldering Iron

i. For Reflow Process

- a. EHP-A21 series are suitable for SMT process.
- b. Curing of glue in oven according to standard operation flow processes.



Profile Feature	Lead Free Assembly
Ramp-Up Rate	2-3 °C/S
Preheat Temperature	150-200 °C
Preheat Time (t _s)	60-120 S
Liquid Temperature (T _L)	217 °C
Time maintained above T _L	60-90 S
Peak Temperature (T _p)	240±5 °C
Peak Time (t _p)	Max 20 S
Ramp-Down Rate	3-5 °C/S

- c. Reflow soldering should not be done more than twice.
- d. In soldering process, stress on the LEDs during heating should be avoided.
- e. After soldering, do not warp the circuit board.

ii. For Manual Soldering Process

- a. For prototype builds or small series production runs it is possible to place and solder the LED by hand.
- b. Dispense thermal conductive glue or grease on the substrates and follow its curing specifications. Gently press LED housing to closely connect LED and substrate.
- c. It is recommended to hand solder the leads with a solder tip temperature of 280°C for less than 3 second, at a time with a soldering iron of less than 25W. Solder at intervals of two seconds or more.
- d. Take caution and be aware that damaged products are often a result of improper hand soldering technique.



Revision History

Page	Subjects(major change in previous version)	Date of change
	Format upgrade	20-May-2009
3,4,7	1. Revise DC Operating Current and add Increases the specification 2. Change binning information 3. Revise T _{Ambient} to T _{Soldering}	20-Jul-2009

■ Prepared date:	20-Jul-2009	■ Device No.:	DHE-0000455
■ Created by:	Jessie Chueh	■ Rev.:	3

For product information and a complete list of distributors, please go to our web site : www.everlight.com

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