

# Aluminum electrolytic capacitors

Single-ended capacitors

Series/Type: B43867

Date: December 2006



Single-ended capacitors

B43867

Up to 140 °C

# Long-life grade capacitors for professional electronic ballasts

#### **Applications**

- Energy-saving lamps
- Power supplies

#### **Features**

- Compact dimensions
- High ripple current capability
- Wide temperature range up to 140 °C

# Construction

- Radial leads
- Charge-discharge proof, polar
- Aluminum case with insulating sleeve
- Minus pole marking on the insulating sleeve
- Stand-off rubber seal
- Case with safety vent

#### **Delivery mode**

Terminal configurations and packing:

- Bulk
- Taped, Ammo pack
- Cut
- Kinked
- PAPR (protection against polarity reversal): crimped leads, J leads, bent leads

Refer to chapter "Single-ended capacitors – Taping, packing and lead configurations" for further details and ordering example.





B43867 Up to 140 °C



# Specifications and characteristics in brief

Rated voltage V <sub>R</sub>	160 3	50 V DC
Surge voltage V <sub>S</sub>	$1.1 \cdot V_R$	
Rated capacitance C <sub>R</sub>	3.3 10	00 μF
Capacitance tolerance	±20% ≙	M
Dissipation factor $\tan \delta$	$V_{\rm B} \le 250$	$0 \text{ V DC: } \tan \delta = 0.20$
(20 °C, 120 Hz)	V <sub>R</sub> ≥ 350	) V DC: $\tan \delta = 0.25$
Useful life		
140 °C, V <sub>R</sub> , I <sub>AC,R</sub>	> 1000 h	1
Requirements	ΔC/C	≤ ±35% of initial value
	tan δ	≤ 3 times initial specified limit
	I <sub>leak</sub>	≤ initial specified limit
Voltage endurance test		·
140 °C, V <sub>R</sub>	1000 h	
Post test requirements	ΔC/C	≤ ±30% of initial value
	tan δ	≤ 2 times initial specified limit
	I <sub>leak</sub>	≤ initial specified limit
Vibration resistance test		60068-2-6, test Fc:
	Displace	ment amplitude 0.75 mm, frequency range 10 2000 Hz,
	accelera	tion max. 20 $g$ , duration $3 \times 2$ h.
	Capacito	or rigidly clamped by the aluminum case.
IEC climatic category	To IEC 6	60068-1:
	$V_R \le 250$	V: 40/140/56 (-40 °C/+140 °C/56 days damp heat test)
	$V_R \ge 350$	V: 25/140/56 (-25 °C/+140 °C/56 days damp heat test)
Sectional specification	IEC 603	84-4



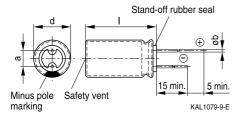


Up to 140 °C

# **Dimensional drawing**

# With stand-off rubber seal

Diameters (mm): 10, 12.5, 16



# **Dimensions and weights**

Dimensions (n	nm)			Approx. weight
d +0.5	1	a ±0.5	b	g
10	20 +2.0	5.0	0.60 ±0.05	2.6
12.5	20 +2.0	5.0	0.60 ±0.05	3.6
12.5	25 +2.0	5.0	0.60 ±0.05	4.5
16	20 +2.0	7.5	0.80 ±0.05	5.5
16	25 +2.0	7.5	0.80 ±0.05	7.5
16	31.5 +2.0	7.5	0.80 ±0.05	7.8



Up to 140 °C



# Overview of available types

V <sub>R</sub> (V DC)	160	200	250	350
	Case dimensions	d×I (mm)		
C <sub>R</sub> (μF)				
3.3				10 ×20
3.9				10 ×20
4.7				10 × 20
6.8				12.5 × 20
10		10 × 20	10 × 20	12.5 × 25
15		10 × 20	12.5 × 20	
22	10 × 20	12.5 × 20	12.5 × 25	16 × 25
33	12.5 × 20	12.5 × 25	12.5 × 25	16 ×31.5
47	12.5 × 25	12.5 × 25	16 × 31.5	
68	16 × 20	16 × 25		
100	16 × 25	16 ×31.5		

Other voltage and capacitance ratings are available upon request.





Up to 140 °C

#### Technical data and ordering codes

$C_R$	Case	I <sub>leak</sub>	ESR <sub>max</sub>	I <sub>AC,R</sub>	I <sub>AC,R</sub>	Ordering code
120 Hz	dimensions	5 min	120 Hz	120 Hz	100 kHz	(composition see below)
20 °C	$d \times I$	20 °C	20 °C	140 °C	140 °C	
μF	mm	μΑ	Ω	mA	mA	
V <sub>R</sub> = 160 V	/ DC					
22	10 × 20	95	15.1	145	217	B43867A1226M***
33	$12.5 \times 20$	130	10.0	200	300	B43867A1336M***
47	$12.5 \times 25$	175	7.1	270	405	B43867A1476M***
68	16 × 20	242	4.9	345	517	B43867A1686M***
100	16 × 25	345	3.3	450	675	B43867A1107M***
$V_{R} = 200 \text{ V}$	/ DC					
10	10 × 20	65	33.2	90	135	B43867A2106M***
15	10 × 20	85	22.1	120	180	B43867A2156M***
22	$12.5 \times 20$	113	15.1	170	255	B43867A2226M***
33	$12.5 \times 25$	157	10.0	225	337	B43867A2336M***
47	$12.5 \times 25$	213	7.1	270	405	B43867A2476M***
68	16 × 25	297	4.9	370	555	B43867A2686M***
100	16 × 31.5	425	3.3	495	742	B43867A2107M***
$V_{R} = 250 \text{ V}$	/ DC					
10	10 × 20	75	33.2	95	142	B43867F2106M***
15	$12.5 \times 20$	100	22.1	120	180	B43867F2156M***
22	$12.5 \times 25$	135	15.1	185	277	B43867F2226M***
33	$12.5 \times 25$	190	10.0	225	337	B43867F2336M***
47	16 × 31.5	260	7.1	330	495	B43867F2476M***
$V_{R} = 350 \text{ V}$	/ DC					
3.3	10 × 20	48	125.6	55	82	B43867A4335M***
3.9	10 × 20	52	106.3	65	97	B43867A4395M***
4.7	10 × 20	57	88.2	75	112	B43867A4475M***
6.8	$12.5 \times 20$	72	61.0	90	135	B43867A4685M***
10	$12.5 \times 25$	95	41.4	122	183	B43867A4106M***
22	16 × 25	179	18.8	210	315	B43867A4226M***
33	16 ×31.5	256	12.6	280	420	B43867A4336M***

#### Composition of ordering code

\*\*\* = Version

000 = for standard leads, bulk

 $001 = \text{ for kinked leads, bulk (for } \emptyset \ge 10 \text{ mm)}$ 

002 = for cut leads, bulk (for  $\emptyset \ge 10$  mm)

003 = for crimped leads, blister (for  $\emptyset \ge 16$  mm)

004 = for J leads, blister (from  $d \times I = 10 \times 20$  mm to  $16 \times 31.5$  mm)

008 = for taped leads, Ammo pack, lead spacing F = 5.0 mm (from  $d \times I = 10 \times 20$  mm to  $12.5 \times 25$  mm)

009 = for taped leads, Ammo pack, lead spacing F = 7.5 mm (from d  $\times$  I = 16  $\times$  20 mm to 16  $\times$  31.5 mm)

 $012 = \text{ for bent } 90^{\circ} \text{ leads, blister (for } \emptyset \text{ 16 mm)}$ 

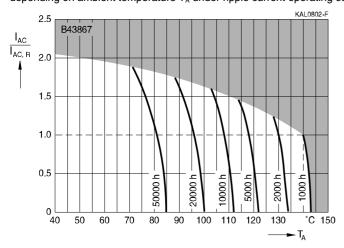


Up to 140  $^{\circ}\text{C}$ 

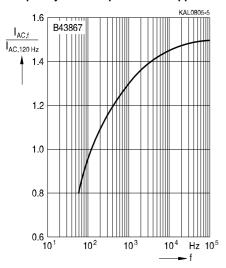


# Useful life

depending on ambient temperature T<sub>A</sub> under ripple current operating conditions<sup>1)</sup>



# Frequency factor of permissible ripple current $\mathbf{I}_{\mathrm{AC}}$ versus frequency $\mathbf{f}$



<sup>1)</sup> Refer to chapter "General technical information, 5.3 Calculation of useful life" for an explanation on how to interpret the useful life





Up to 140 °C

#### Taping, packing and lead configurations

#### Taping

Single-ended capacitors are available taped in Ammo pack from diameter 5 to 18 mm as follows:

Lead spacing  $F = 2.5 \text{ mm} (\emptyset \text{ d} = 5 \dots 6.3 \text{ mm})$ 

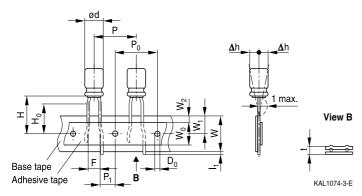
Lead spacing  $F = 3.5 \text{ mm} (\emptyset \text{ d} = 8 \text{ mm})$ 

Lead spacing F = 5.0 mm ( $\varnothing$  d = 5 ... 12.5 mm)

Lead spacing F = 7.5 mm ( $\emptyset \text{ d} = 16 \dots 18 \text{ mm}$ ).

#### Lead spacing 2.5 mm ( $\emptyset$ d = 5 ... 6.3 mm)

Last 3 digits of ordering code: 007



Ø d	F	Н	W	$W_0$	$W_1$	$W_2$	H <sub>0</sub>	Р	P <sub>0</sub>	P <sub>1</sub>	I <sub>1</sub>	t	Δh	D <sub>0</sub>
5 6.3	2.5	18.5	18.0	5.5	9.0	1.5	16.0	12.7	12.7	5.1	1.0	0.7	1.0	4.0
Toler- ance	+0.8 -02	±0.75	±0.5	min.	±0.5	max.	±0.5	±1.0	±0.2	±0.5	max.	±0.2	max.	±0.2

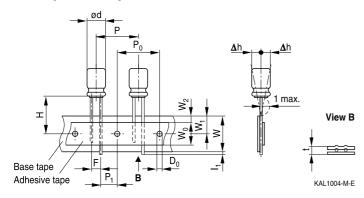


Up to 140 °C



# Lead spacing 3.5 mm ( $\emptyset$ d = 8 mm)

Last 3 digits of ordering code: 006



Ø d I	F	Ι	W	$W_0$	$W_1$	$W_2$	Р	$P_0$	P <sub>1</sub>	I <sub>1</sub>	t	Δh	$D_0$
8	3.5	18.5	18.0	12.5	9.0	1.5	12.7	12.7	4.6	1.0	0.7	1.0	4.0
Toler	+0.8 -02	1.0	±0.5	min.	±0.5	max.	±1.0	±0.2	±0.5	max.	±0.2	max.	±0.2

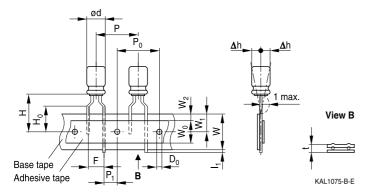




Up to 140 °C

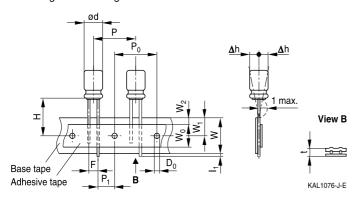
# Lead spacing 5.0 mm ( $\varnothing$ d = 5 ... 8 mm)

Last 3 digits of ordering code: 008



# Lead spacing 5.0 mm ( $\varnothing$ d = 10 ... 12.5 mm)

Last 3 digits of ordering code: 008



Ød	F	Н	W	$W_0$	$W_1$	$W_2$	H₀	Р	$P_0$	P <sub>1</sub>	I <sub>1</sub>	t	Δh	$D_0$
5	E 0	10 E	10.0	EE	0.0	1.5	16.0	12.7	10.7	3.85	1.0	0.7	1.0	4.0
6.3	5.0	18.5	18.0	5.5	9.0	1.5	16.0	12.7	12.7	3.65	1.0	0.7	1.0	4.0
8		20.0					16.0	12.7	12.7	3.85				
10	5.0	19.0	18.0	12.5	9.0	1.5	_	12.7	12.7	3.85	1.0	0.7	1.0	4.0
12.5		19.0					_	15.0	15.0	5.0				
Toler-	+0.8	10.75	10.5	min	- O E	m 0 1/	10.5	14.0	100	10.5	m 01/	10.0	m 01/	±0.2
ance	-02	±0.75	±0.5	min.	±0.5	max.	±0.5	±1.0	±0.2	±0.5	max.	±0.2	max.	±0.2

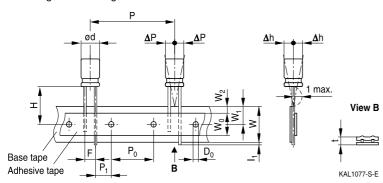


Up to 140 °C



# Lead spacing 7.5 mm (∅ d = 16 ...18 mm)

Last 3 digits of ordering code: 009



$\emptyset$ d	F	Η	W	$W_0$	$W_1$	$W_2$	Р	$P_0$	P <sub>1</sub>	I <sub>1</sub>	t	ΔΡ	Δh	D <sub>0</sub>
16	7.5	10 E	10.0	10 5	0.0	1 5	20.0	15.0	3.75	1.0	0.7	0	>	4.0
18 *)											_	U	U	_
Toler-	±0.8	-0.5	+0.5	min	+0.5	may	+1.0	+0.2	±0.5	may	+0.2	+1 0	+1 O	+0.2
ance	±0.6	+0.75	±0.5	1111111.	±0.5	max.	±1.0	±0.∠	±0.5	max.	±0.∠	±1.0	±1.0	±0.∠

<sup>\*)</sup> Available only for case dimensions 18  $\times$  20, 18  $\times$  25 and 18  $\times$  31.5 mm

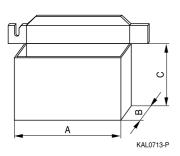




Up to 140 °C

# Packing units and box dimensions

# Ammo pack



Case size	Dimens	sions (mr	n)	Packing
$d \times I$		_	_	units
mm	$A_{\text{max}}$	B <sub>max</sub>	C <sub>max</sub>	pcs.
5 × 11	345	55	240	2000
6.3×11	345	55	290	2000
8 × 11.5	345	55	240	1000
10 × 12.5	345	55	280	750
10×16	345	60	200	500
10×20	345	60	200	500
12.5 × 20	345	65	280	500
12.5 × 25	345	65	280	500
12.5 × 25	345	65	280	500
12.5 × 30	345	65	275	500
16×20	315	65	275	300
16 × 25	315	65	275	300
16 × 31.5	315	65	275	300
18×20	315	65	275	250
18 × 25	315	65	275	250
18 × 31.5	315	65	275	250



Up to 140 °C



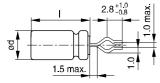
#### Kinked or cut leads

Single-ended capacitors are available with kinked or cut leads. Other lead configurations also available upon request.

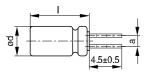
#### Kinked leads

Last 3 digits of ordering code: 001

# With stand-off rubber seal

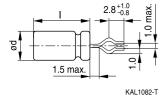


KAL1081-K



KAL1083-2

# With flat rubber seal



4.5±0.5

KAL1084-A

Case size	Dimensions (mm)
$d \times I (mm)$	a ±0.5
10 × 20	5.0
12.5 × 20	5.0
12.5 × 25	5.0
12.5 × 30	5.0
12.5 × 35	5.0
12.5 × 40	5.0
16 × 20	7.5
16 × 25	7.5
16 × 31.5	7.5
18 × 20	7.5
18 × 25	7.5
18 × 31.5	7.5
18 × 35	7.5
18 × 40	7.5
20 × 20	10.0
20 × 25	10.0
20 × 40	10.0
22 × 30	10.0
22 × 35	10.0
22 × 40	10.0



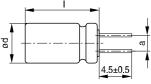


# Up to 140 °C

# **Cut leads**

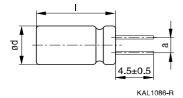
Last 3 digits of ordering code: 002

# With stand-off rubber seal



KAL1085-I

# With flat rubber seal



Case size	Dimensions (mm)
$d \times I (mm)$	a ±0.5
10 × 12.5	5.0
10 × 16	5.0
10 × 20	5.0
12.5 × 20	5.0
12.5 × 25	5.0
12.5 × 30	5.0
12.5 × 35	5.0
12.5 × 40	5.0
16 × 20	7.5
16 × 25	7.5
16 × 31.5	7.5
18 × 20	7.5
18 × 25	7.5
18 × 31.5	7.5
18 × 35	7.5
18 × 40	7.5
20 × 20	10.0
20 × 25	10.0
20 × 40	10.0



Up to 140 °C



#### PAPR leads (Protection Against Polarity Reversal)

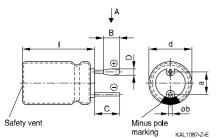
These lead configurations ensure correct placement of the capacitor on the PCB with regard to polarity. PAPR leads are available for diameters from 10 mm up to 20 mm.

There are three configurations available: Crimped leads, J leads, bent  $90^{\circ}$  leads

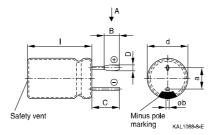
#### **Crimped leads**

Last 3 digits of ordering code: 003

#### With stand-off rubber seal



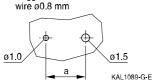
#### With flat rubber seal



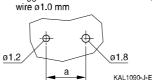
# Suggestion for PCB hole diameter



Suggestion for PCB hole diameter, wire ø0.8 mm



Suggestion for PCB hole diameter, wire ø1.0 mm



Case size	Dimension	ons (mm)				
$d \times I (mm)$	B ±0.2	C ±0.5	D ±0.1	E ±0.1	a ±0.5	∅b
16 × 20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16 × 25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16 × 31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
18 × 20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 35	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 40	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
20 × 20	1.5	3.0	1.6	0.3	10.0	1.0 ±0.1
20 × 25	1.5	3.0	1.6	0.3	10.0	1.0 ±0.1
20 × 40	1.5	3.0	1.6	0.3	10.0	1.0 ±0.1

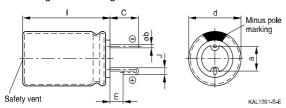




# Up to 140 °C

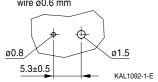
#### J leads

Last 3 digits of ordering code: 004

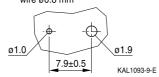


# Suggestion for PCB hole diameter

Suggestion for PCB hole diameter, wire ø0.6 mm



Suggestion for PCB hole diameter, wire ø0.8 mm



Case size	Dimensions (mm)						
$d \times I (mm)$	C ±0.5	E ±0.5	J ±0.2	a ±0.5	Øb		
10 × 12.5	3.2	0.7	1.2	5.0	0.6 ±0.05		
10×16	3.2	0.7	1.2	5.0	0.6 ±0.05		
10 × 20	3.2	0.7	1.2	5.0	0.6 ±0.05		
12.5 × 20	3.2	0.7	1.2	5.0	0.6 ±0.05		
12.5 × 25	3.2	0.7	1.2	5.0	0.6 ±0.05		
16 × 20	3.5	0.7	1.6	7.5	0.8 ±0.05		
16 × 25	3.5	0.7	1.6	7.5	0.8 ±0.05		
16 × 31.5	3.5	0.7	1.6	7.5	0.8 ±0.05		
18 × 20	3.5	0.7	1.6	7.5	0.8 ±0.1		
18 × 25	3.5	0.7	1.6	7.5	0.8 ±0.1		
18 × 31.5	3.5	0.7	1.6	7.5	0.8 ±0.1		
18 × 35	3.5	0.7	1.6	7.5	0.8 ±0.1		

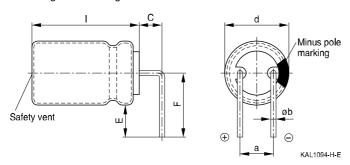


Up to 140 °C



# Bent 90° leads for horizontal mounting pinning

Last 3 digits of ordering code: 012



Case size	Dimension	Dimensions (mm)							
$d \times I (mm)$	C ±0.5	E ±0.5	F ±0.5	a ±0.5	∅b				
16×20	4.0	4.0	12.0	7.5	0.8 ±0.05				
16 × 25	4.0	4.0	12.0	7.5	0.8 ±0.05				
16 × 31.5	4.0	4.0	12.0	7.5	0.8 ±0.05				
18 × 20	4.0	4.0	13.0	7.5	0.8 ±0.1				
18 × 25	4.0	4.0	13.0	7.5	0.8 ±0.1				
18 × 31.5	4.0	4.0	13.0	7.5	0.8 ±0.1				
18 × 35	4.0	4.0	13.0	7.5	0.8 ±0.1				
18 × 40	4.0	4.0	13.0	7.5	0.8 ±0.1				

Bent leads for diameter 12.5 mm available upon request.





Up to 140 °C

# Overview of packing units and code numbers for case sizes $5\times11$ ... $16\times31.5$

					PAPR				
Case size	Stan-	Tapeo	l,		Kinked	Cut	Crimped	J leads	Bent 90°
$d \times I$	dard,	Ammo	pack		leads,	leads,	leads		leads,
	bulk				bulk	bulk			blister
mm	pcs.	pcs.			pcs.	pcs.	pcs.	pcs.	pcs.
5 × 11	2000	2000			_	_	_	_	
6.3 × 11	2500	2000			_	_	_	_	
8 × 11.5	1000	1000			_	_	_	_	
10 × 12.5	1000	750	750			1000	_	675	
10×16	100	500	500			1000	_	675	
10×20	500	500	500			500	_	500	
12.5 × 20	350	500	500			350	_	300	1)
12.5 × 25	250	500	500			500	_	225	1)
12.5 × 30	200	500		175	175	_	180	1)	
12.5 × 35	175	-		175	175	_	150	1)	
12.5 × 40	175	-	-		175	175	_	150	1)
16 × 20	250	300	300		200	200	200	200	120
16 × 25	250	300	300		200	200	200	200	120
16 × 31.5	200	300		250	250	344	344	120	
The last three	000	Code	F (mm)	d (mm)	001	002	003	004	012
digits of the		006	3.5	8	1				
complete		007	2.5	56.3					
ordering code		800	5	512.5					
state the lead configuration		009	7.5	1618					
oomiguration								1	



Up to 140 °C



# Overview of packing units and code numbers for case sizes 18 $\times$ 20 ... 25 $\times$ 40

							PAPR		
Case size	Stan-	Tapeo	l,		Kinked	Cut	Crimped	J leads	Bent 90°
$d \times I$	dard,	Ammo	pack		leads,	leads,	leads		leads,
	bulk				bulk	bulk			blister
mm	pcs.	pcs.			pcs.	pcs.	pcs.	pcs.	pcs.
18 × 20	175	250			175	175	200	200	120
18 × 25	150	250			150	150	200	200	120
18 × 31.5	100	250			100	100	150	150	120
18 × 35	100	_	_			100	150	150	150
18 × 40	125	_	_			100	120	_	72
20 × 20	125	_	_			125	200	_	_
20 × 25	125	_	_			125	200	_	_
20 × 30	100	_	_			100	120	_	_
20 × 35	100	_			100	100	120	_	_
20 × 40	100	_			100	100	120	_	_
22 × 30	80	_			100	100	_	_	_
22 × 35	80	_			100	100	_	_	_
22 × 40	80	-			100	100	_	_	_
25 × 40	40	_			100	_	_	_	_
The last three	000	Code	F (mm)	d (mm)	001	002	003	004	012
digits of the		007	2.5	46.3					
complete		800	5	6.312.5					
ordering code		009	7.5	1618					
state the lead									
configuration									





Up to 140 °C

#### **Cautions and warnings**

#### Personal safety

The electrolytes used by EPCOS have not only been optimized with a view to the intended application, but also with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, part of the high-voltage electrolytes used by EPCOS are self-extinguishing. They contain flame-retarding substances which will quickly extinguish any flame that may have been ignited.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no safe substitute materials are currently known. However, the amount of dangerous materials used in our products has been limited to an absolute minimum. Nevertheless, the following rules should be observed when handling Al electrolytic capacitors:

- Any escaping electrolyte should not come into contact with eyes or skin.
- If electrolyte does come into contact with the skin, wash the affected parts immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment.
- Avoid breathing in electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.



Up to 140 °C



# **Product safety**

The table below summarize the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

Topic	Safety information	Reference Chapter "General technical information"	
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"	
Reverse voltage	Voltages polarity classes should be prevented by connecting a diode.	3.1.6 "Reverse voltage"	
Upper category temperature	Do not exceed the upper category temperatur.	7.2 "Maximum permissible operating temperature"	
Maintenance	Make periodic inspections of the capacitors. Before the inspection, make sure that the power supply is turned off and carefully discharge the electricity of the capacitors. Do not apply any mechanical stress to the capacitor terminals.	10 "Maintenance"	
Mounting position of screw terminal capacitors	Do not mount the capacitor with the terminals (safety vent) upside down.	11.1. "Mounting positions of capacitors with screw terminals"	
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires.  Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board.  Do not pick up the PC board by the soldered capacitor.  Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"	
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2 Nm M6: 2.5 Nm	11.3 "Mounting torques"	
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"	





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Topic	Safety information	Reference Chapter "General technical information"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Passive flammability	Avoid external energy, such as fire or electricity.	8.1 "Passive flammability"
Active flammability	Avoid overload of the capacitors.	8.2 "Active flammability"
		Reference Chapter "Capacitors with screw terminals"
Breakdown strength of insulating sleeves	Do not damage the insulating sleeve, especially when ring clips are used for mounting.	"Screw terminals - accessories"



#### Important notes

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of passive electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of a passive electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of a passive electronic component.
- The warnings, cautions and product-specific notes must be observed.
- 4. In order to satisfy certain technical requirements, some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as "hazardous"). Useful information on this will be found in our Material Data Sheets on the Internet (www.epcos.com/material). Should you have any more detailed questions, please contact our sales offices.
- 5. We constantly strive to improve our products. Consequently, the products described in this publication may change from time to time. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order. We also reserve the right to discontinue production and delivery of products. Consequently, we cannot guarantee that all products named in this publication will always be available.
- Unless otherwise agreed in individual contracts, all orders are subject to the current version of the "General Terms of Delivery for Products and Services in the Electrical Industry" published by the German Electrical and Electronics Industry Association (ZVEI).
- 7. The trade names EPCOS, EPCOS-JONES, BAOKE, Alu-X, CeraDiode, CSSP, MLSC, PhaseCap, PhaseMod, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMID, SIOV, SIP5D, SIP5K, UltraCap, WindCap are trademarks registered or pending in Europe and in other countries. Further information will be found on the Internet at www.epcos.com/trademarks.