UNIPAC OPTOELECTRONICS CORPORATION

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UP025D11-2 COLOR TFT-LCD MODULE TENTATIVE SPECIFICATION

MODEL NAME: UP025D11-2

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Record of Revision

Version	Revise Date	Page	Content
1	06/Nov./2000		First draft

Contents:

Appendix:

A. Physical specifications

NO.	Item	Specification	Remark
1	Display resolution(dot)	480(W)× 234(H)	
2	Active area(mm)	49.2(W)× 38.142(H)	
3	Screen size(inch)	2.45(Diagonal)	
4	Dot pitch(mm)	0.1025(W)× 0.163(H)	
5	Color configuration	R. G. B. delta	
6	Overall dimension(mm)	58.8(W)× 49.9(H)× 5.7(D)	Note 1
7	Weight(g)	25± 5	

Note 1: Refer to Fig. 1

B. Electrical specifications

1.Pin assignment

a. TFT-LCD panel driving section

Pin no	Symbol	I/O	Description	Remark
1	STHL	I/O	Start pulse for horizontal scan line	Note 1
2	OEH	I	Output enable input for data driver	
3	Q1H	I	Analog signal rotate input	
4	CPH1	I	Sampling and shifting clock pulse for data driver	
5	CPH2	I	Sampling and shifting clock pulse for data driver	
6	CPH3	I	Sampling and shifting clock pulse for data driver	
7	GND	-	Ground	
8	VB	I	Alternated video signal input(Blue)	
9	VG	I	Alternated video signal input(Green)	
10	VR	I	Alternated video signal input(Red)	
11	NC	-	This pin should be electrical opened during operation	
12	L/R	I	Left/Right scan control input	Note 1,2
13	STHR	I/O	Start pulse for horizontal scan line	Note 1
14	AV_{DD}	I	Supply voltage for analog circuit	
15	VCOM	I	Common electrode driving signal	
16	V_{GH}	I	Positive power for scan driver	
17	V_{CC}	I	Logic power for scan & data driver	
18	STVL	I/O	Vertical start pulse	Note 1
19	OEV	I	Output enable input for scan driver	
20	CKV	I	Shit clock input for scan driver	
21	U/D	I	UP/DOWN scan control input	Note 1,2
22	STVR	I/O	Vertical start pulse	Note 1
23	NC	-	This pin should be electrical opened during operation	
24	V_{GL}	I	Negative power for scan driver	

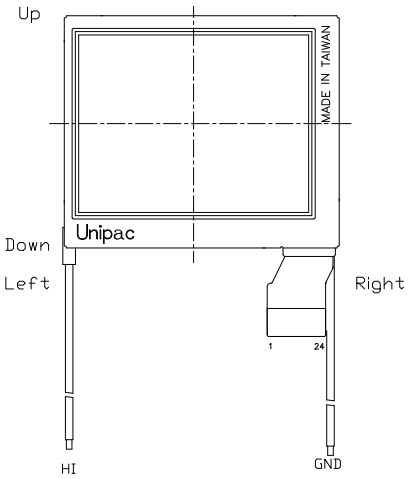
Note 1 : Selection of scanning mode

Setting of scan control input		IN/OUT state For start pulse				Scanning direction
U/D	L/R	STVR	STVL	STHR	STHL	
GND	V_{CC}	OUT	IN	OUT	IN	From up to down, and from left to right.
V_{CC}	GND	IN	OUT	IN	OUT	From down to up, and from right to left.
GND	GND	OUT	IN	IN	OUT	From up to down, and from right to left.
V_{CC}	V_{CC}	IN	OUT	OUT	IN	From down to up, and from left to right.

IN: Input; OUT: Output.

Note 2 : Definition of scanning direction.

Refer to figure as below:



b. Backlight driving section (Refer to Fig.1)

No.	Symbol	I/O	Description	Remark
1	HI	I	Power supply for backlight unit (High voltage)	
2	GND	-	Ground	

2. Absolute maximum ratings

Item	Symbol	Condition	Min.	Max.	Unit	Remark
Power voltage	V_{CC}	GND=0	-0.3	7	V	
	AV_{DD}	AV_{SS}=0	-0.3	7	V	
	V_{GH}	GND=0	-0.3	18	V	
	V_{GL}		-18	0.3	V	
	$V_{GH}-V_{GL}$		-	36	V	
Input signal voltage	V_i		-0.3	AV_{DD}+0.3	V	Note 1
	V_I		-0.3	V_{CC}+0.3	V	Note 2
	VCOM		-2.9	5.2	V	
Operating temperature	Topa		0	60	℃	Ambient temperature
Storage temperature	Tstg		-25	80	℃	Ambient temperature

Note 1: VR, VG, VB

Note 2: STHL, STHR, Q1H,OEH,L/R,CPH1~CPH3, STVR, STVL,OEV,CKV,U/D.

3. Electrical characteristics

a. Typical operating conditions (GND=AVss=0V)

Item		Symbol	Min.	Typ.	Max.	Unit	Remark
Power supply		V_{CC}	3	5	5.2	V	
		AV_{DD}	4.8	5	5.2	V	
		V_{GH}	14.3	15	15.7	V	
		V_{GLAC}	3.5	5	7.5	Vp-p	AC component of V_{GL}. Note 1
		V_{GL_H}	-10.5	-10	-9.5	V	High level of V_{GL}.
Video signal Amplitude (VR,VG,VB)		V_{iA}	AV_{SS}+0.4	-	AV_{DD}-0.4	V	Note 2
		V_{iAC}	-	3	-	V	AC component
		V_{iDC}	-	AV_{DD}/2	-	V	DC component
VCOM		V_{CAC}	3.5	5	7.5	Vp-p	AC component,Note 3
		V_{CDC}	-	1.1	-	V	DC component
Input Signal voltage	H Level	V_{IH}	0.8 V_{CC}	-	V_{CC}	V	Note 4
	L Level	V_{IL}	0	-	0.2 V_{CC}	V	

Note 1: The same phase and amplitude with common electrode driving signal(VCOM).
Note 2: Refer to Fig.4-(a)
Note 3: The brightness of LCD panel could be adjusted by the adjustment of the AC component of VCOM.
Note 4: STHL,STHR,Q1H,OEH,L/R,CPH1~CPH3,STVR,STVL,OEV,CKV,U/D.
Note 5: Be sure to apply GND, V_{CC}, V_{GL} to the LCD first, and then apply V_{GH}.

b. Current consumption (GND=AVss=0V)

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Current for driver	I_{GH}	V_{GH}=15V	-	50	100	μA	
	I_{GL}	V_{GL}=-10V	-	-0.3	-0.6	mA	
	I_{CC}	V_{CC}=5V	-	1.5	4	mA	
	I_{DD}	AV_{DD}=5V	-	5	10	mA	

c. Backlight driving conditions

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
Lamp voltage	V_L	210	230	250	Vrms	
Lamp current	I_L	2.4	2.7	3.0	mArms	
Frequency	F_L	55	60	65	KHz	Note 3
Lamp starting voltage	V_S	-	-	460	Vrms	Note 1,4
		-	-	690	Vrms	Note 2,4

Note 1: Ta = 25℃
Note 2: Ta = 0℃
Note 3: The lamp frequency should be selected as different as possible from display horizontal synchronous signal to avoid interference.
Note 4: For starting the backlight unit, the output voltage of DC/AC's transformer should be larger than the maximum lamp starting voltage.

4. AC Timing

a. Timing conditions

Parameter	Symbol	Min.	Typ.	Max.	Unit.	Remark
Rising time	t_r	-	-	10	ns	Note 1
Falling time	t_f	-	-	10	ns	Note 1
High and low level pulse width	t_{CPH}	299	308	319	ns	CPH1~CPH3
CPH pulse duty	t_{CWH}	40	50	60	%	CPH1~CPH3
CPH pulse delay	t_{C12} t_{C23} t_{C31}	70	$t_{CPH}/3$	$t_{CPH}/2$	ns	CPH1~CPH3
STH setup time	t_{SUH}	35	-	-	ns	STHR,STHL
STH hold time	t_{HDH}	35	-	-	ns	STHR,STHL
STH pulse width	t_{STH}	-	1	-	t_{CPH}	STHR,STHL
STH period	t_H	61.5	63.5	65.5	μs	STHR,STHL
OEH pulse width	t_{OEH}	-	3	-	t_{CPH}	OEH
Sample and hold disable time	t_{DIS1}	-	28	-	t_{CPH}	
OEV pulse width	t_{OEV}	-	12	-	t_{CPH}	OEV
CKV pulse width	t_{CKV}	16	28	40	t_{CPH}	CKV
Clean enable time	t_{DIS2}	-	10	-	t_{CPH}	
Horizontal display start	t_{SH}	-	0	-	$t_{CPH}/3$	
Horizontal display timing range	t_{DH}	-	480	-	$t_{CPH}/3$	
STV setup time	t_{SUV}	400	-	-	ns	STVL,STVR
STV hold time	t_{HDV}	400	-	-	ns	STVL,STVR
STV pulse width	t_{STV}	-	-	1	t_H	STVL,STVR
Horizontal lines per field	t_V	256	262	268	t_H	Note 2
Vertical display start	t_{SV}	-	3	-	t_H	
Vertical display timing range	t_{DV}	-	234	-	t_H	
VCOM rising time	t_{rCOM}	-	-	3	μs	
VCOM falling time	t_{fCOM}	-	-	3	μs	
VCOM delay time	t_{DCOM}	-	-	3	μs	
RGB delay time	t_{DRGB}	-	-	1	μs	

Note 1: For all of the logic signals.

Note 2: Please don't use odd horizontal lines to drive LCD panel for both odd and even fields simultaneously.

b. Timing diagram

Please refer to the attached drawings, from Fig.2 to Fig.6.

C. Optical specification (Note 1,Note 2, Note 3)

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Response time	Rise	Tr	θ =0°	-	20	30	ms	Note 4, 6
	Fall	Tf		-	30	40	ms	
Contrast ratio		CR	At optimized viewing angle	100	150	-		Note 5, 6
Viewing angle	Top		CR≧10	10	-	-	deg.	Note 6, 7
	Bottom			30	-	-		
	Left			45	-	-		
	Right			45	-	-		
Brightness		Y_L	θ =0°	200	250	-	nit	Note 8
White chromaticity		X	θ =0°	0.25	0.3	0.35		Note 8
		y		0.3	0.35	0.4		

Note 1. Ambient temperature =25℃. and lamp current I_L = 2.7mArms.

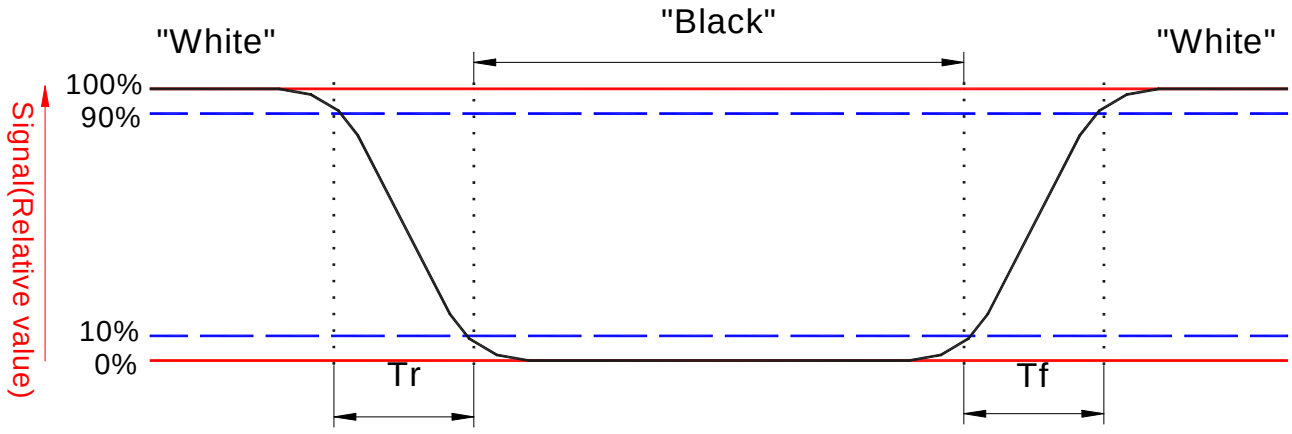
Note 2. To be measured in the dark room.

Note 3.To be measured at the center area of panel with a viewing cone of 1° by Topcon luminance meter BM-7, after 10 minutes operation.

Note 4. Definition of response time:

The output signals of photodetector are measured when the input signals are changed from “black” to “white”(falling time)and from “white” to “black”(rising time),respectively.

The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as below.



Note 5. Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

$$\text{Contrast ratio (CR)} = \frac{\text{Photodetector output when LCD is at “White” state}}{\text{Photodetector output when LCD is at “Black” state}}$$

Note 6. White $Vi=V_{i50} \mp 1.5V$

Black $Vi=V_{i50} \pm 2.0V$

“$\pm$ ” means that the analog input signal swings in phase with COM signal.

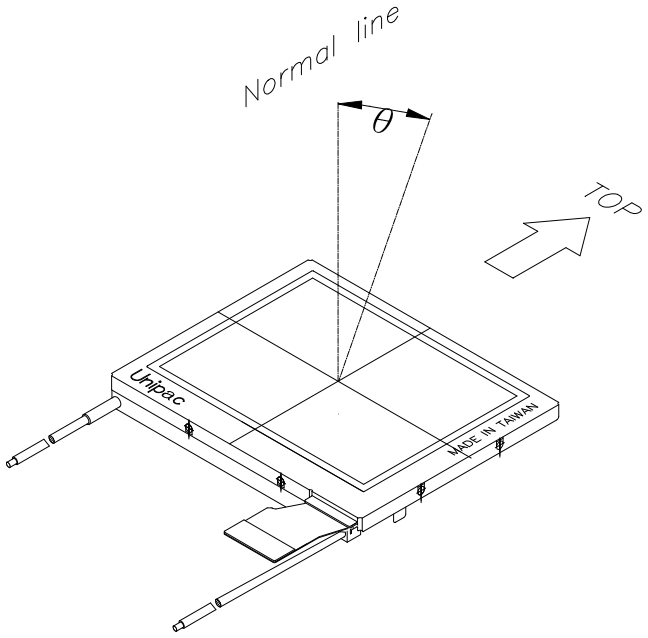
“$\mp$” means that the analog input signal swings out of phase with COM signal.

V_{i50} : The analog input voltage when transmission is 50%

The 100% transmission is defined as the transmission of LCD panel when all the input terminals of module are electrically opened.

Note 7. Definition of viewing angle:

Refer to figure as below.



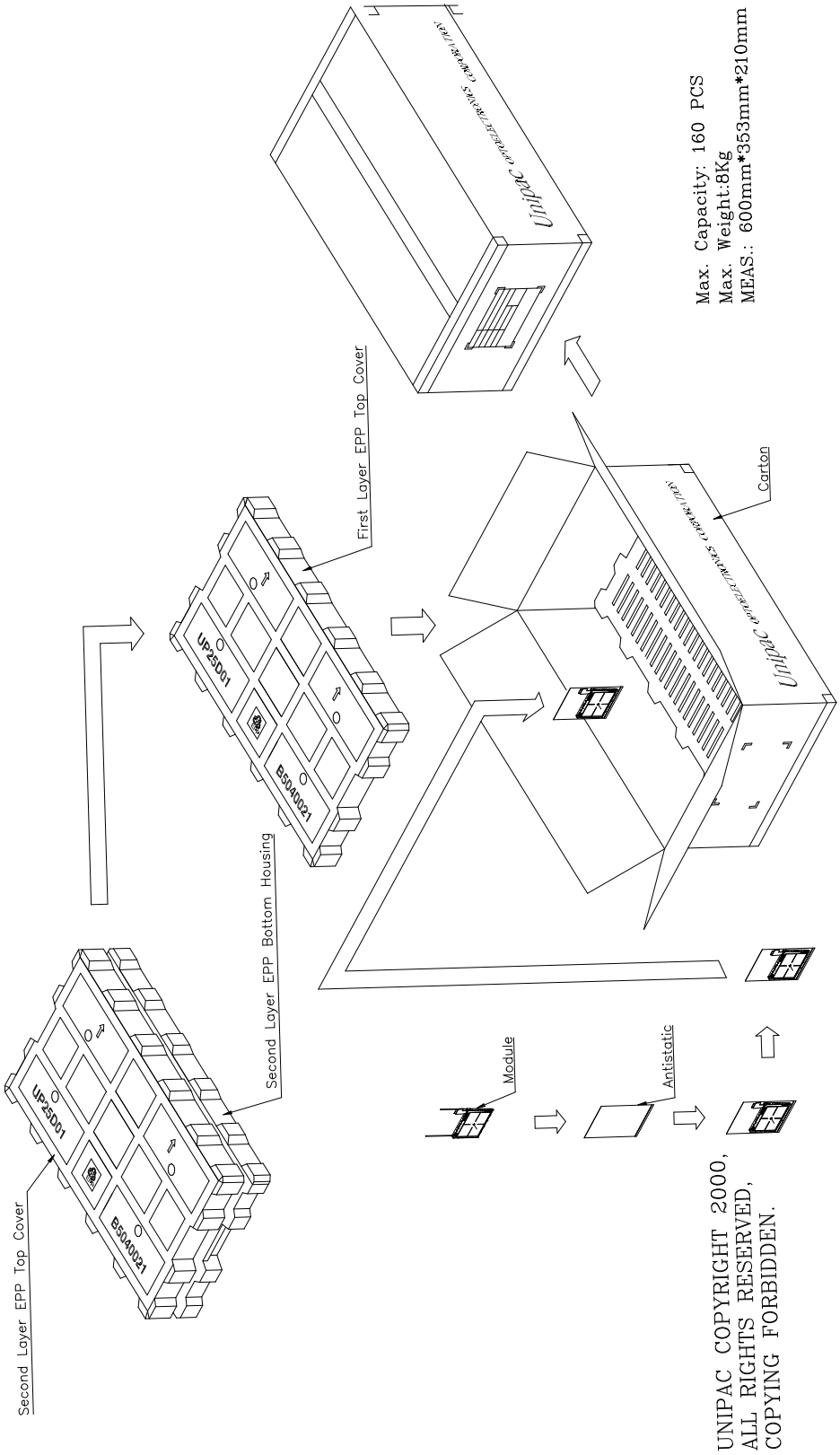
Note 8. Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

D. Reliability test items:

No.	Test items	Conditions	Remark
1	High temperature storage	Ta= 80℃ 240H	
2	Low temperature storage	Ta= -25℃ 240H	
3	High temperature operation	Ta= 60℃ 240H	
4	Low temperature operation	Ta= 0℃ 240H	
5	High temperature and high humidity	Ta= 60℃. 95% RH 240H	Operation
6	Heat shock	-25℃~80℃/50 cycle 2H/cycle	Non-operation
7	Electrostatic discharge	± 200V,200pF(0Ω), once for each terminal	Non-operation
8	Vibration	Frequency range : 10~55Hz Stoke : 1.5mm Sweep : 10~55Hz~10Hz 2 hours for each direction of X,Y,Z (6 hours for total)	JIS C7021, A-10 condition A
9	Mechanical shock	100G . 6ms, ± X,± Y,± Z 3 times for each direction	JIS C7021, A-7 condition C
10	Vibration (with carton)	Random vibration: $0.015G^2$/Hz from 5~200Hz –6dB/Octave from 200~500Hz	IEC 68-34
11	Drop (with carton)	Height: 80cm 1 corner, 3 edges, 6 surfaces	

Note: Ta: Ambient temperature.

E.Packing form



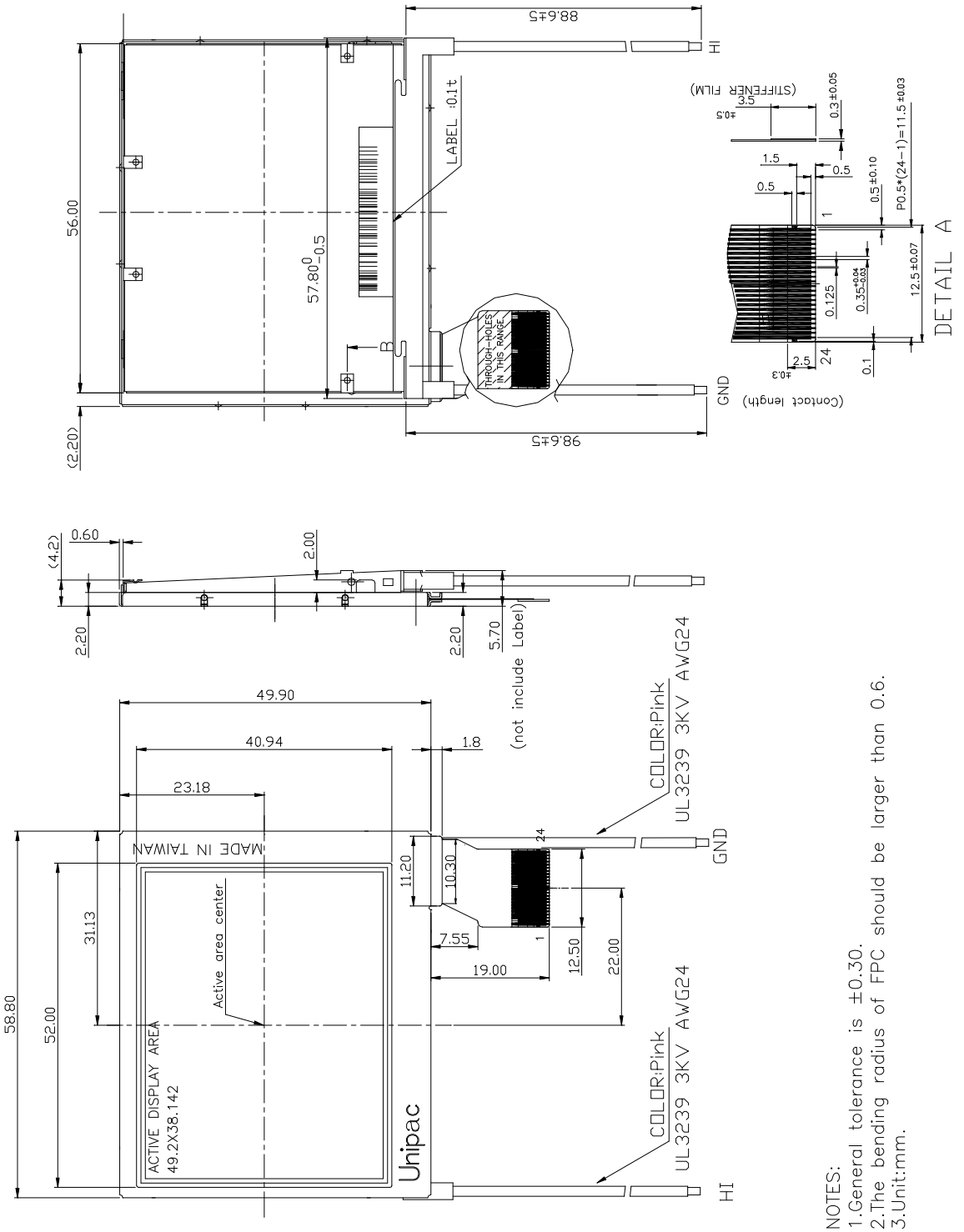


Fig.1 Outline dimension of TFT-LCD module

NOTES:
1.General tolerance is ±0.30.
2.The bending radius of FPC should be larger than 0.6.
3.Unit:mm.

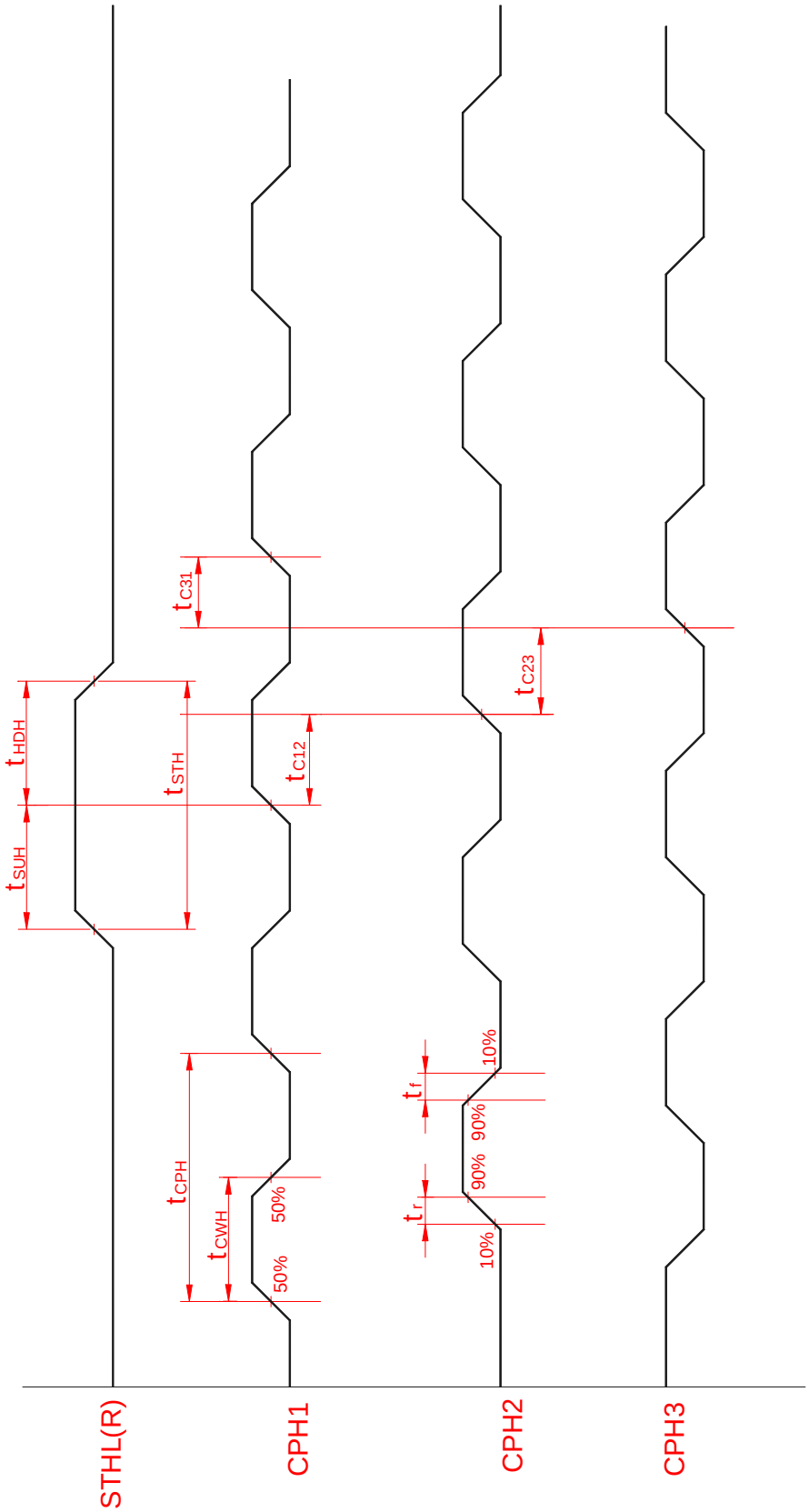


Fig.2 Sampling clock timing

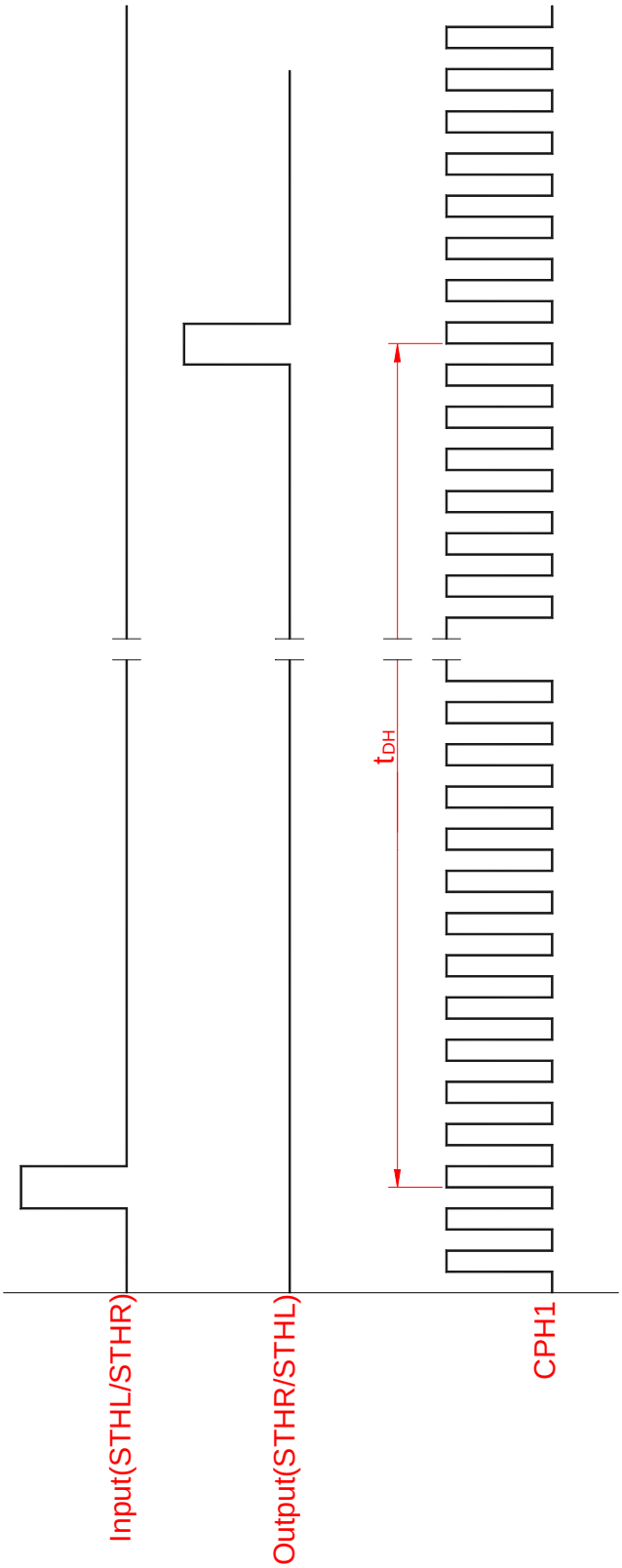


Fig.3 Horizontal display timing range

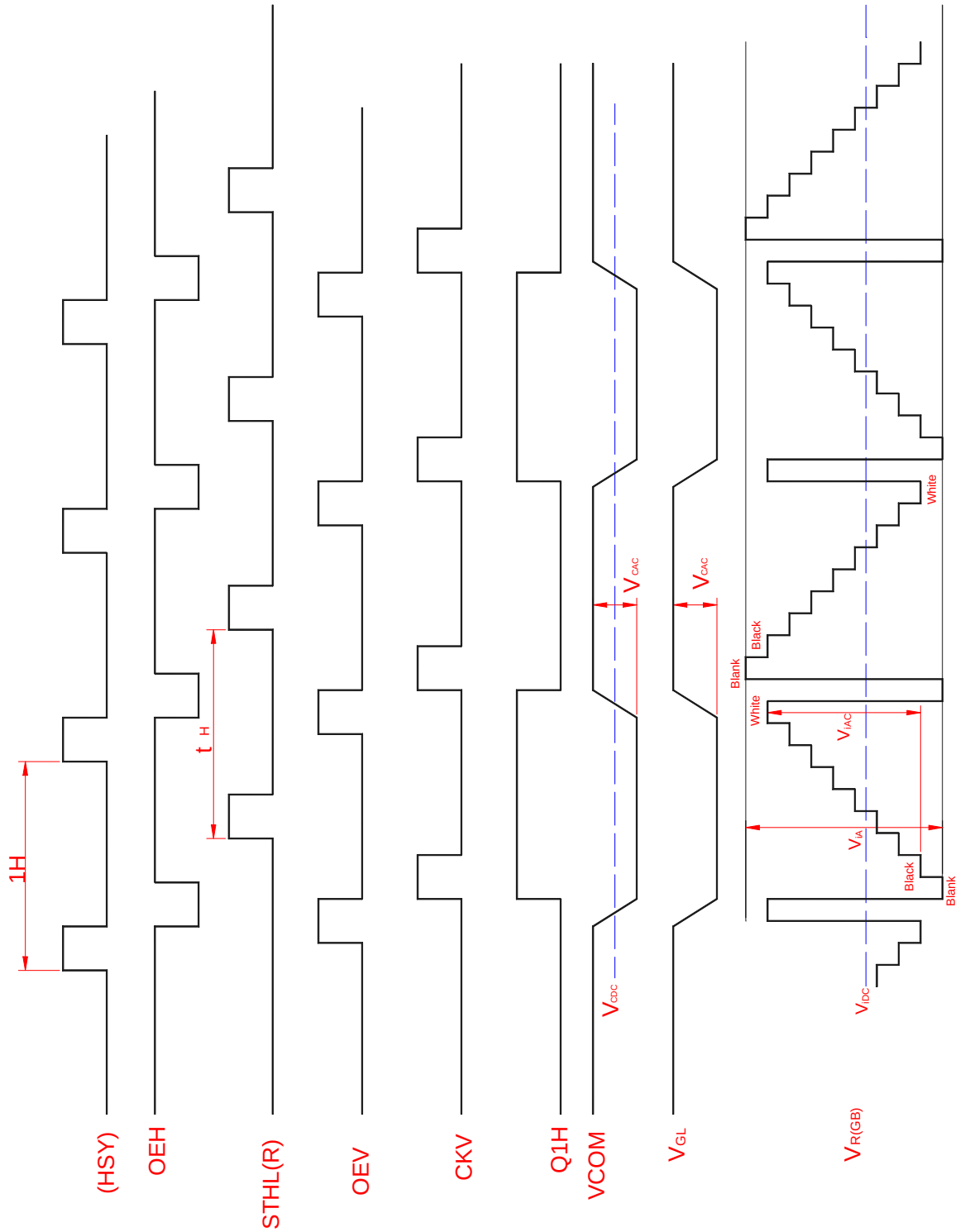


Fig.4(a) Horizontal timing

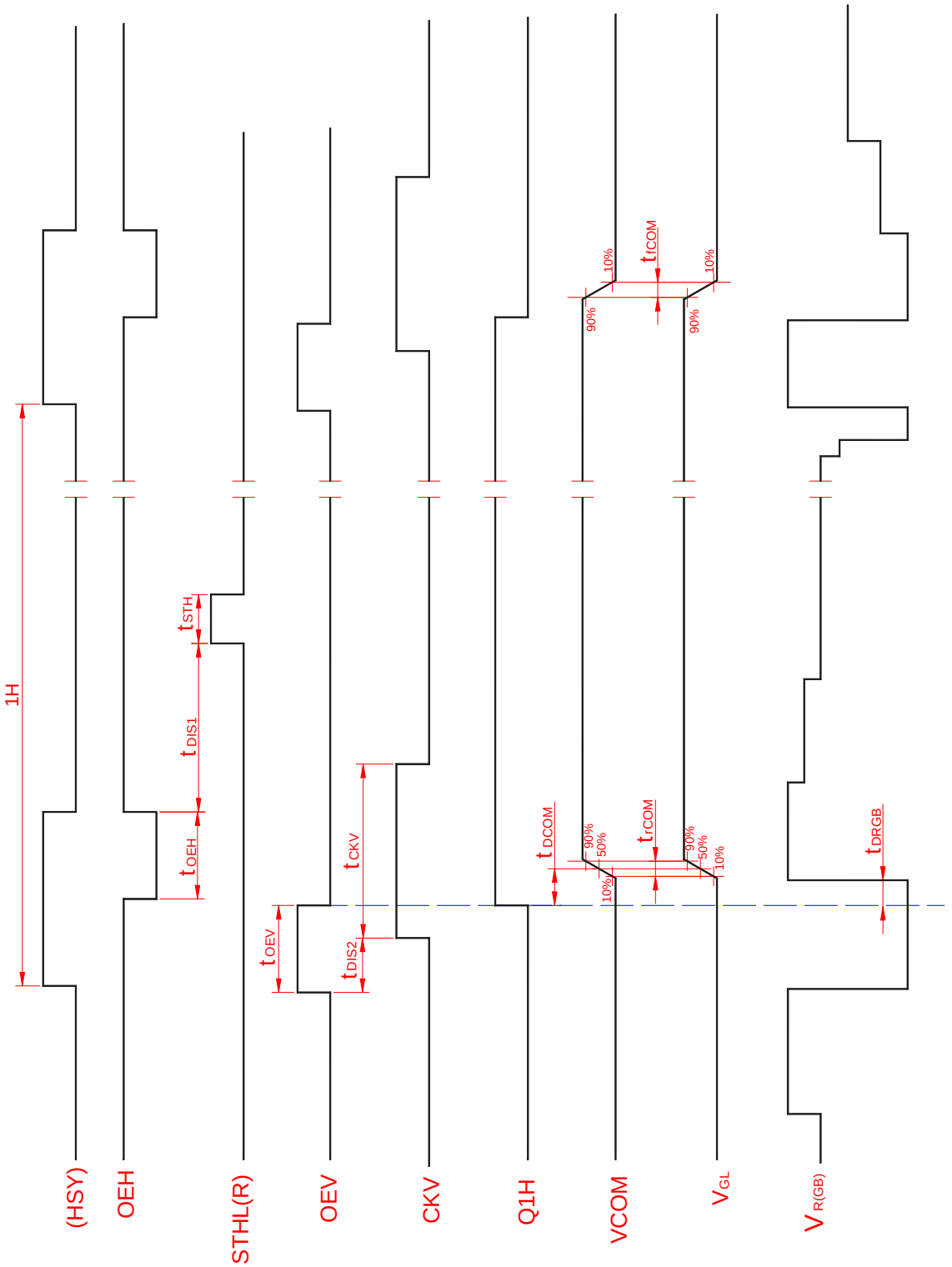


Fig.4-(b) Detail horizontal timing

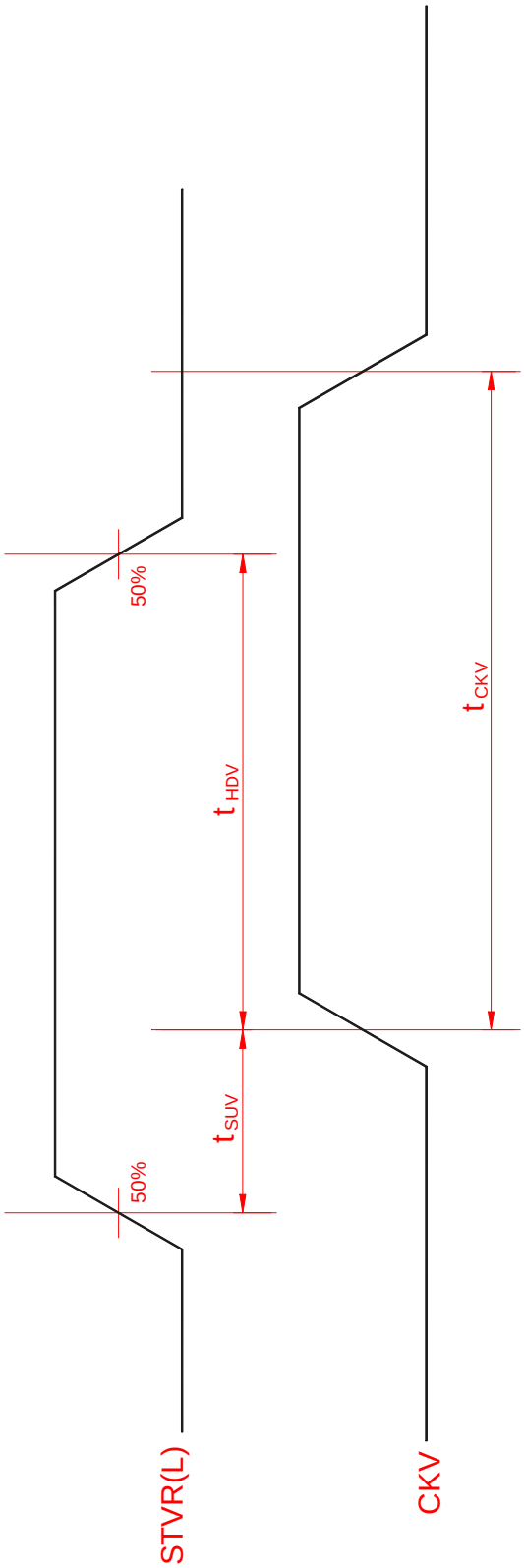


Fig.5 Vertical shift clock timing

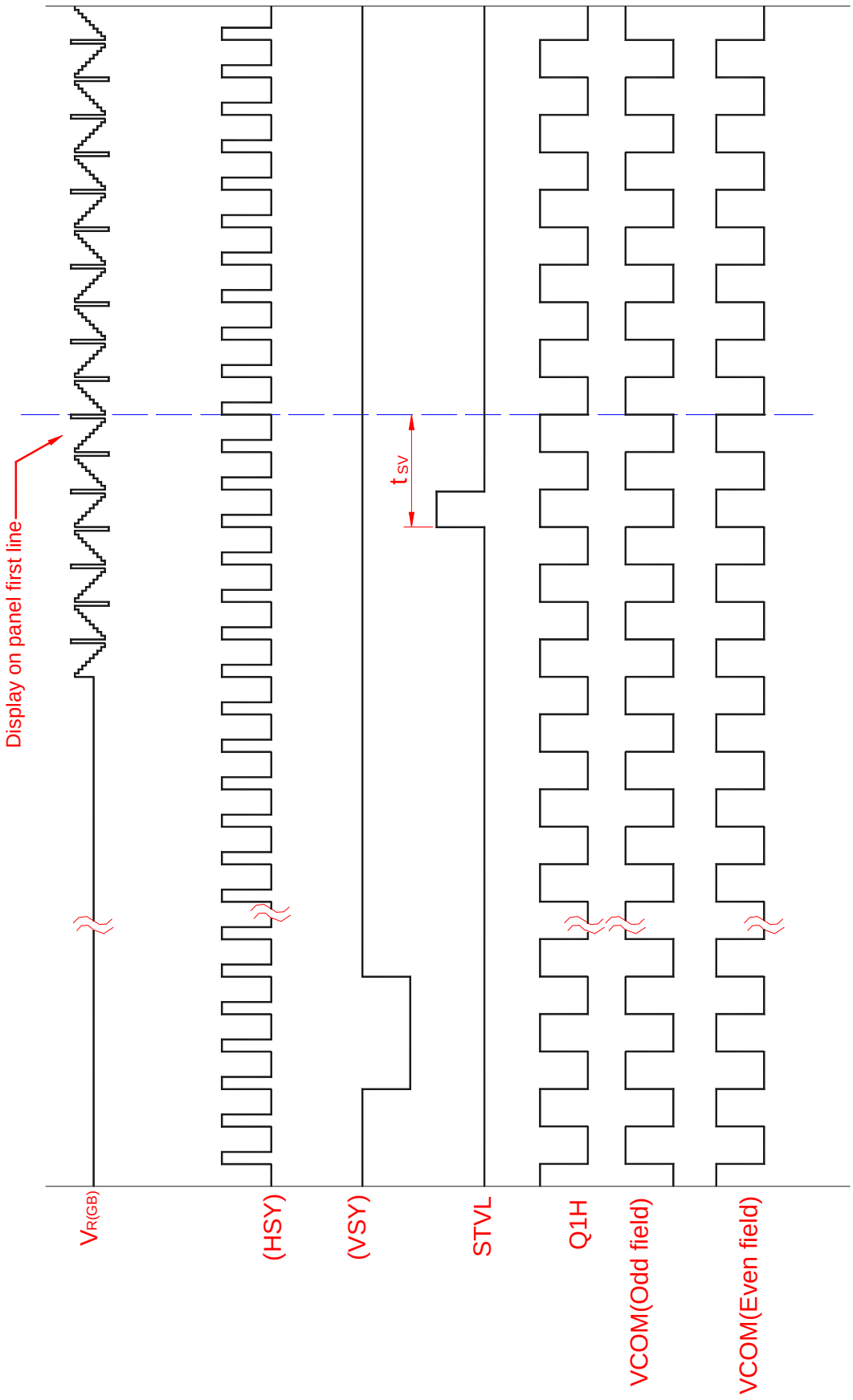


Fig.6-(a) Vertical timing (From up to down)

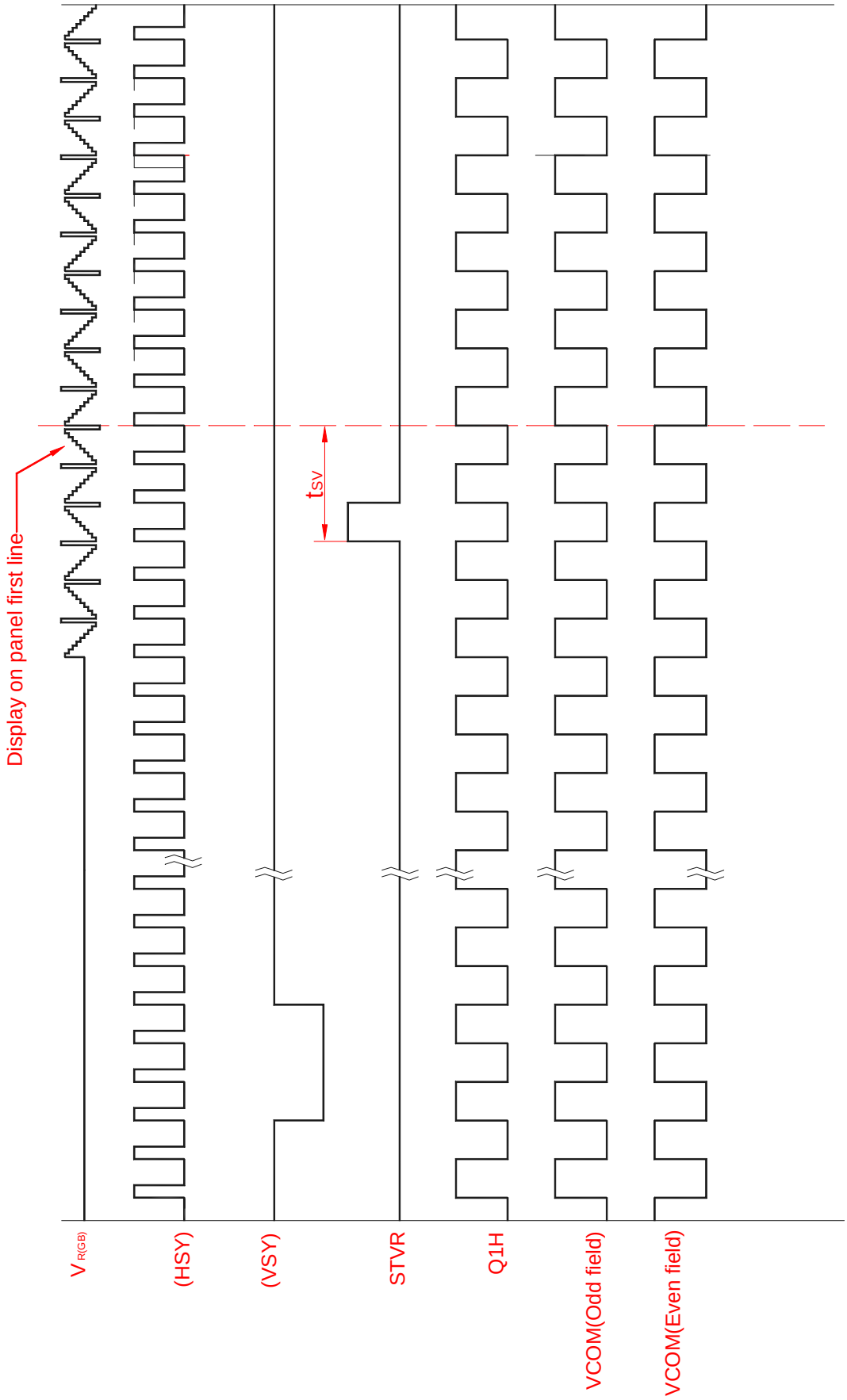


Fig.6-(b) Vertical timing (From down to up)

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12.1 Buyer and Unipac shall cooperate and attempt in good faith to resolve any and all disputes arising out of and/or relating to this Agreement and/or goods furnished pursuant to this Agreement.

12.2 Any disputes relating to and/or arising out of any Agreement and/or goods furnished pursuant to this Agreement that cannot be so resolved will be decided exclusively by binding arbitration. Such arbitration shall take place in Taipei, Taiwan pursuant to the Rules for International Arbitrations under the American Arbitration Association.

12.3 Notwithstanding anything to the contrary, any party may apply to any court of competent jurisdiction for interim injunctive relief with respect to irreparable harm which cannot be avoided and/or compensated by such arbitration proceedings, without breach of this Article 12 and without any abridgment of the powers of the arbitrators.

13 ATTORNEYS' FEES

Reasonable attorneys' fees and costs will be awarded to the prevailing party in the event of litigation involving the enforcement or interpretation of this Agreement.

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