

**8M-BIT MASK-PROGRAMMABLE ROM
1M-WORD BY 8-BIT (BYTE MODE)/512K-WORD BY 16-BIT (WORD MODE)**

Description

The μ PD23C8000LX is a 8,388,608 bits mask-programmable ROM. The word organization is selectable (BYTE mode: 1,048,576 words by 8 bits, WORD mode: 524,288 words by 16 bits).

The active levels of OE (Output Enable Input) can be selected with mask-option.

The μ PD23C8000LX is packed in 42-pin plastic DIP, 44-pin plastic SOP, 48-pin plastic TSOP (I), and 44-pin plastic TSOP (II).

Features

- Word organization
 - 1,048,576 words by 8 bits (BYTE mode)
 - 524,288 words by 16 bits (WORD mode)
- Operating supply voltage: 2.7 to 3.6 V

| Operating supply voltage V _{cc} | Access time ns (MAX.) | Power supply current (Active mode) mA (MAX.) | Standby current (CMOS level input) μ A (MAX.) |
|---|--------------------------|--|---|
| 3.0 V \pm 0.3 V | 200 | 20 | 20 |
| 3.3 V \pm 0.3 V | 170 | 25 | 25 |

★ Ordering Information

| Part Number | Package |
|-----------------------------|---|
| μ PD23C8000LXCZ-xxx | 42-pin Plastic DIP (600 mil) |
| μ PD23C8000LXGX-xxx | 44-pin Plastic SOP (600 mil) |
| μ PD23C8000LXGY-xxx-MJH | 48-pin Plastic TSOP (I) (12 × 18 mm) (Normal bent) |
| μ PD23C8000LXGY-xxx-MKH | 48-pin Plastic TSOP (I) (12 × 18 mm) (Reverse bent) |
| μ PD23C8000LXG5-xxx-7JF | 44-pin Plastic TSOP (II) (400 mil) (Normal bent) |

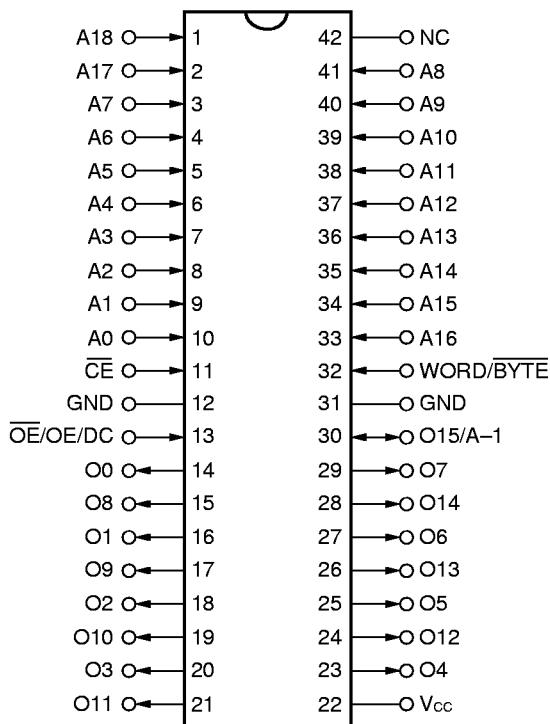
(xxx: ROM code suffix No.)

The information in this document is subject to change without notice.

★ Pin Configuration (Marking Side)

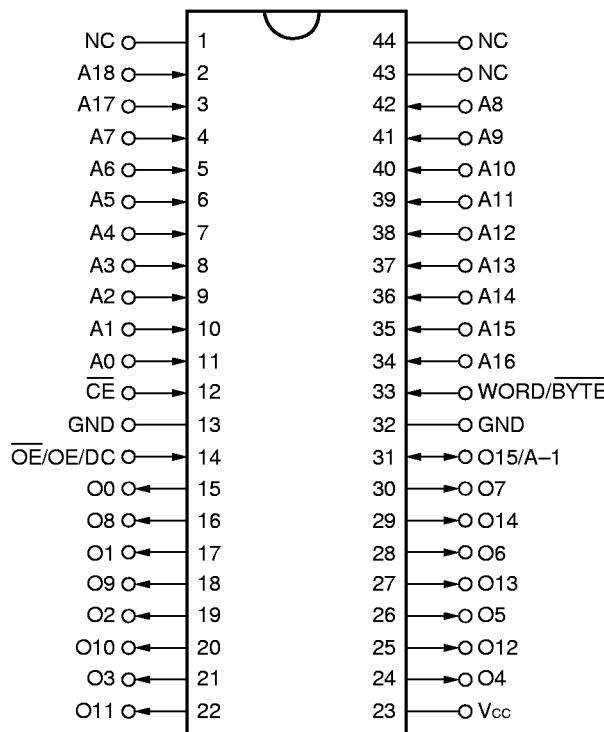
42-pin Plastic DIP (600 mil)

[μ PD23C8000LXCZ]



44-pin Plastic SOP (600 mil)

[μ PD23C8000LXGX]



A0 - A18 : Address inputs

O0 - O7, O8 - O14 : Data outputs

O15/A - 1 : Data 15 output (WORD mode)/LSB address input (BYTE mode)

WORD/BYTE : Mode select

CE : Chip enable

OE/OE : Output enable

Vcc : Supply voltage

GND : Ground

NC^{Note 1} : No connection

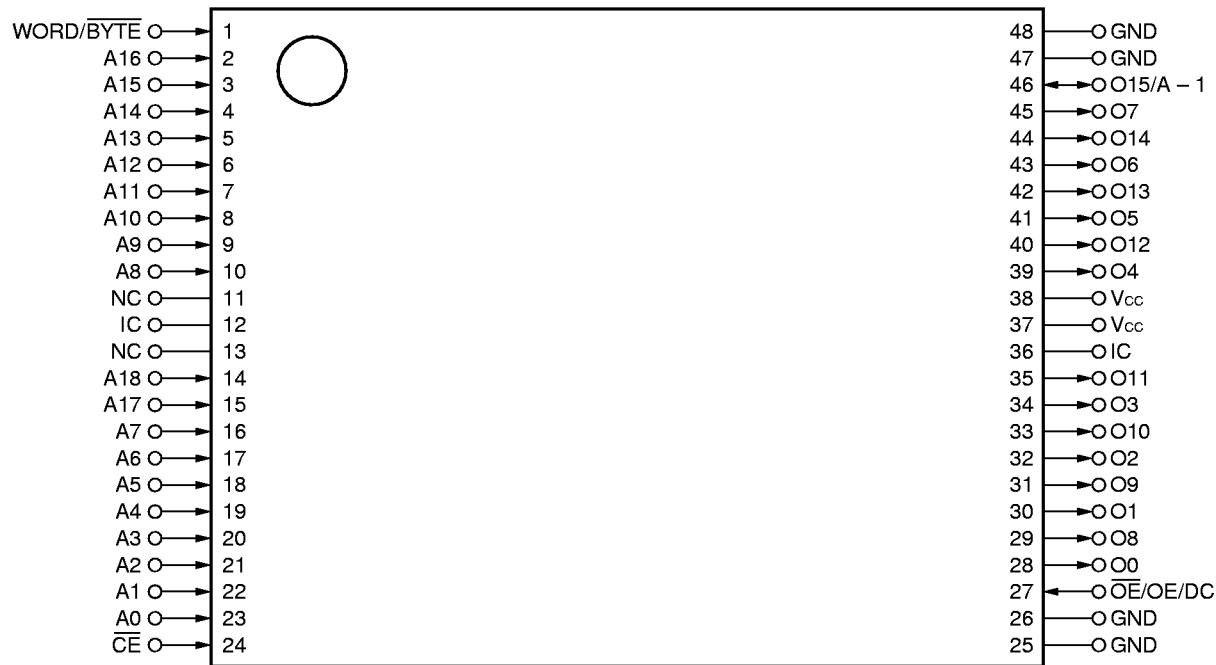
IC^{Note 2} : Internal connection

DC : Don't care

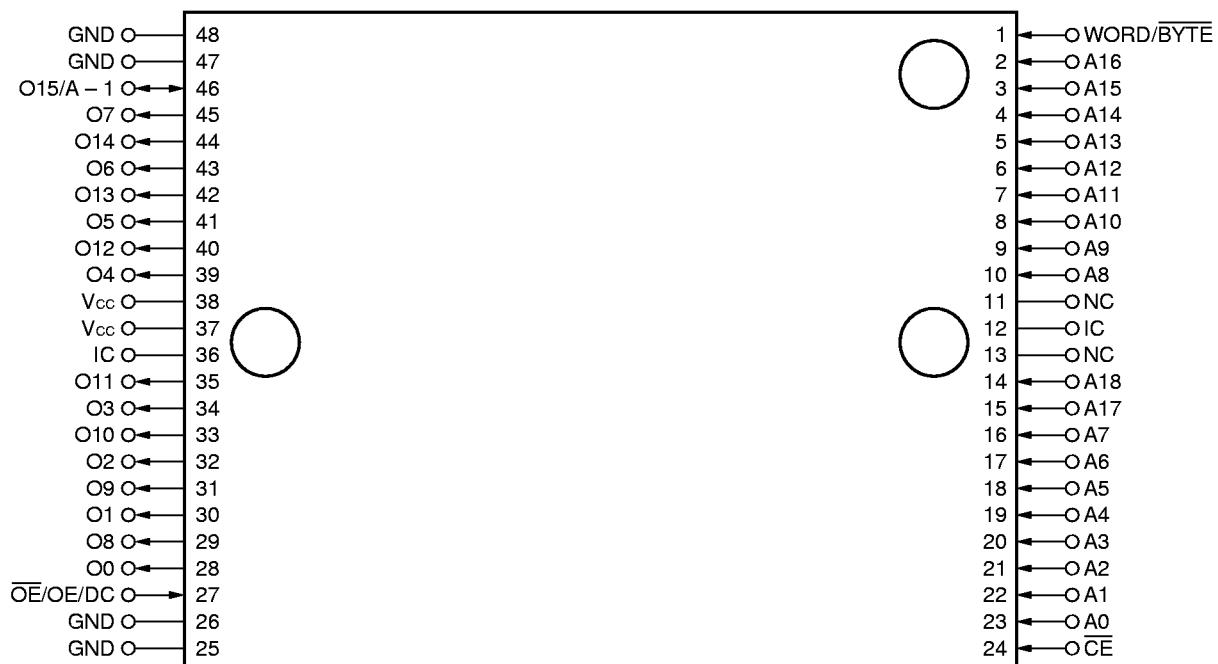
Notes 1. Some signal can be applied because this pin is not connected to the inside of the chip.

2. Leave this pin unconnected or connect to GND.

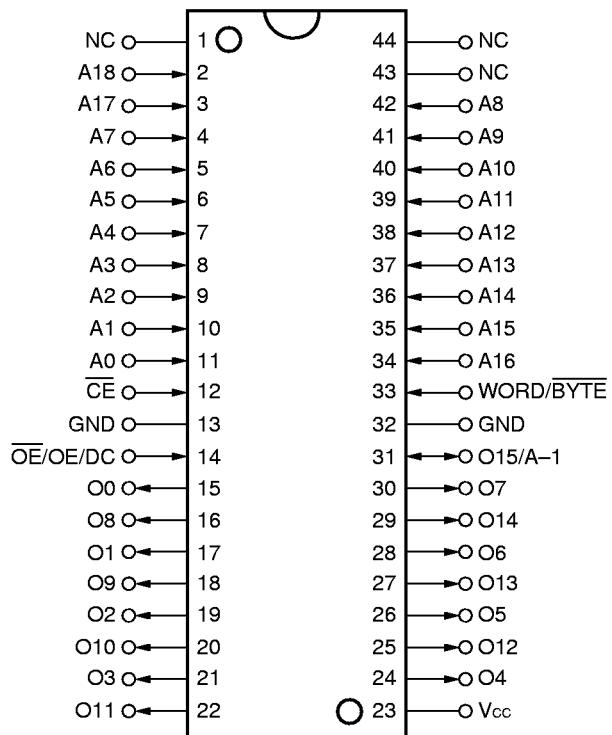
48-pin Plastic TSOP (I) (12 × 18 mm) (Normal bent)
[μ PD23C8000LXGY-MJH]



48-pin Plastic TSOP (I) (12 × 18 mm) (Reverse bent)
[μ PD23C8000LXGY-MKH]



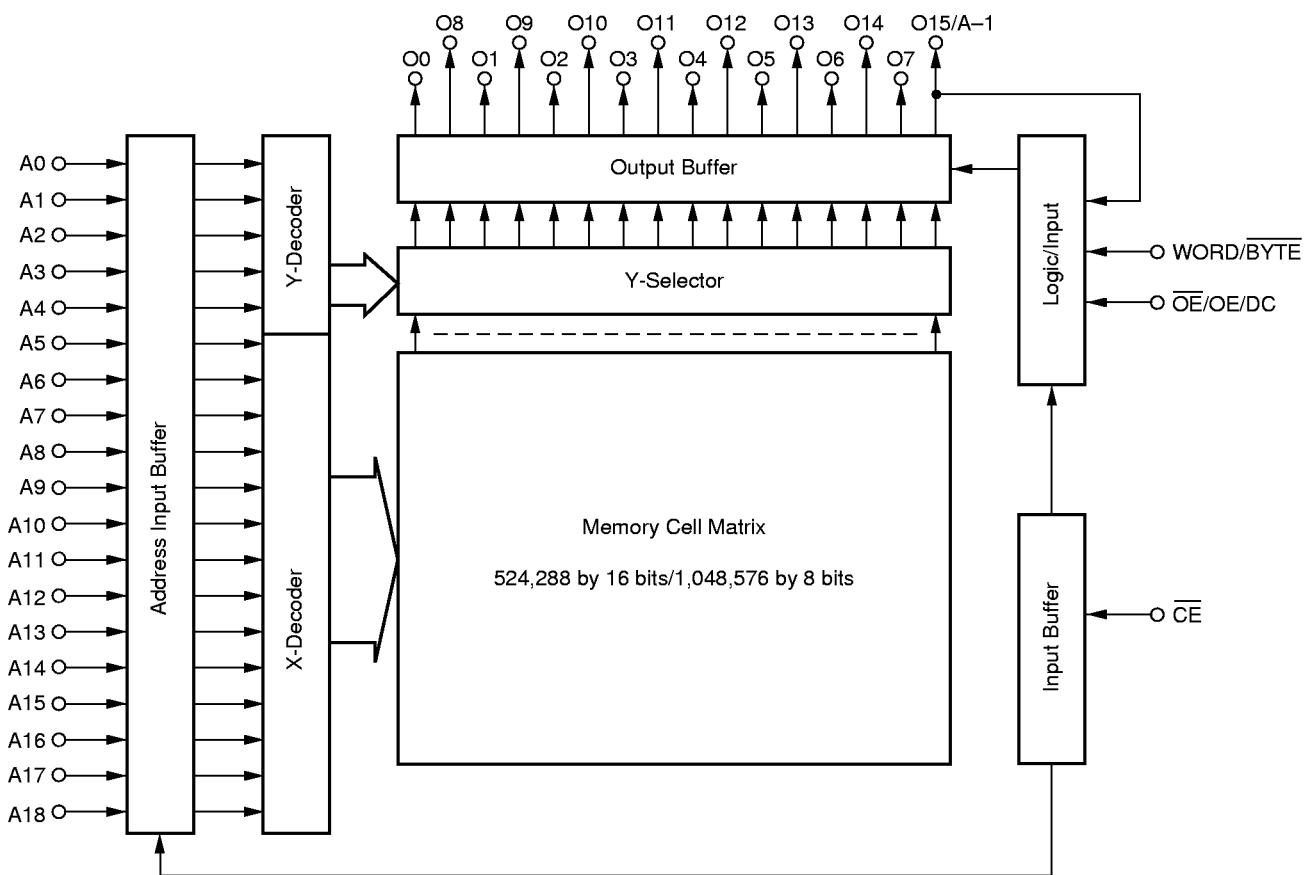
44-pin Plastic TSOP (II) (400 mil) (Normal bent)
[μ PD23C8000LXG5-7JF]



Input/Output Pin Functions

| Pin name | Input/ Output | Function |
|---|-------------------|--|
| WORD/BYTE | Input | <p>The pin for switching word mode and byte mode.</p> <p>High level Word mode (512K-word by 16 bits)</p> <p>Low level Byte mode (1M-word by 8 bits)</p> |
| A0 to A18 (Address input) | | <p>Address bus. A0 to A18 are used differently in the word mode (512K-word by 16 bits) and the byte mode (1M-word by 8 bits).</p> <p>Word mode A0 to A18 are used as 19 bits address signals.</p> <p>Byte mode A0 to A18 are used as the upper 19 bits of total 20 bits of address signal. (The least significant bit (A-1) is combined to O15.)</p> |
| O0 to O7, O8 to O14 (Data output) | Output | <p>Output data bus. O0 to O7, O8 to O14 are used differently in the word (512K-word by 16 bits) and the byte mode (1M-word by 8 bits).</p> <p>Word mode The lower 15 bits of 16 bits data outputs to O0 to O14. (The most significant bit (O15) combined to A-1.)</p> <p>Byte mode 8 bits data outputs to O0 to O7 and also O8 to O14 is high impedance.</p> |
| O15/A-1 (Data output 15)/ (LSB Address input) | Output / Input | <p>O15/A-1 are used differently in the word (512K-word by 16 bits) and the byte mode (1M-word by 8 bits).</p> <p>Word mode The most significant output data bus (O15).</p> <p>Byte mode The least significant address bus (A-1).</p> |
| \overline{CE} (Chip Enable) | Input | <p>Chip activating signal.</p> <p>When the OE is active, output states are followings.</p> <p>High level High impedance</p> <p>Low level Data out</p> |
| $\overline{OE}/OE/DC$ (Output Enable/Don't care) | | <p>Output enable signal. The active level of OE is mask option. The active level of OE can be selected from high active, low active and Don't care at order.</p> |
| Vcc | — | Supply voltage |
| GND | — | Ground |
| NC | — | Not internally connected. (The signal can be connected.) |
| IC | — | Internally connected. (Leave this pin unconnected or connect to GND.) |

Block Diagram



Mask Option

The active levels of output enable pin (\overline{OE} /OE/DC) are mask programmable and optional, and can be selected from among "0" "1" "X" shown in the table below.

| Option | \overline{OE} /OE/DC | OE active level |
|--------|------------------------|-----------------|
| 0 | \overline{OE} | L |
| 1 | OE | H |
| X | DC | Don't care |

Operation modes for each option are shown in the tables below.

Operation mode (Option : 0)

| \overline{CE} | \overline{OE} | Mode | Output state |
|-----------------|-----------------|---------|----------------|
| L | L | Active | Data out |
| | H | | High impedance |
| H | H or L | Standby | High impedance |

Operation mode (Option : 1)

| \overline{CE} | OE | Mode | Output state |
|-----------------|--------|---------|----------------|
| L | L | Active | High impedance |
| | H | | Data out |
| H | H or L | Standby | High impedance |

Operation mode (Option : X)

| \overline{CE} | DC | Mode | Output state |
|-----------------|--------|---------|----------------|
| L | H or L | Active | Data out |
| H | H or L | Standby | High impedance |

Remark L : Low level input

H : High level input

Electrical Specifications

Absolute Maximum Ratings

| Parameter | Symbol | Conditions | Ratings | Unit |
|-------------------------------|------------------|------------|------------------------------|------|
| Supply voltage | V _{CC} | | −0.3 to +7.0 | V |
| Input voltage | V _I | | −0.3 to V _{CC} +0.3 | V |
| Output voltage | V _O | | −0.3 to V _{CC} +0.3 | V |
| Operating ambient temperature | T _A | | −10 to +70 | °C |
| Storage temperature | T _{STG} | | −65 to +150 | °C |

Caution Exposing the device to stress above those listed in Absolute Maximum Ratings could cause permanent damage. The device is not meant to be operated under conditions outside the limits described in the operational sections of this specification. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

Capacitance (T_A = 25 °C)

| Parameter | Symbol | Test conditions | MIN. | TYP. | MAX. | Unit |
|--------------------|----------------|-----------------|------|------|------|------|
| Input capacitance | C _I | f = 1 MHz | | | 10 | pF |
| Output capacitance | C _O | | | | 12 | pF |

DC Characteristics (T_A = −10 to +70 °C, V_{CC} = 2.7 to 3.6 V)

| Parameter | Symbol | Test conditions | MIN. | TYP. | MAX. | Unit |
|---------------------------|------------------|--|--------------------------------|------|----------------------|------|
| High level input voltage | V _{IH} | | 0.7 V _{CC} | | V _{CC} +0.3 | V |
| Low level input voltage | V _{IL} | | −0.3 | | 0.2 V _{CC} | V |
| High level output voltage | V _{OH} | I _{OH} = −100 μA | 0.8 V _{CC} | | | V |
| Low level output voltage | V _{OL} | I _{OL} = 1.0 mA | | | 0.4 | V |
| Input leakage current | I _{LI} | V _I = 0 to V _{CC} | −10 | | +10 | μA |
| Output leakage current | I _{LO} | V _O = 0 to V _{CC} , Chip deselected | −10 | | +10 | μA |
| Power supply current | I _{CC1} | CĒ = V _{IL} (Active mode), I _O = 0 mA | V _{CC} = 3.0 V ±0.3 V | | 20 | mA |
| | | | V _{CC} = 3.3 V ±0.3 V | | 25 | |
| Standby current | I _{CC3} | CĒ = V _{CC} − 0.2 V, (Standby mode) | V _{CC} = 3.0 V ±0.3 V | | 20 | μA |
| | | | V _{CC} = 3.3 V ±0.3 V | | 25 | |

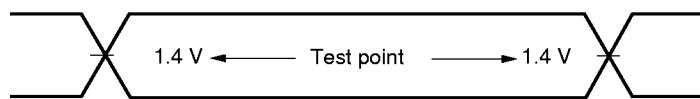
AC Characteristics ($T_A = -10$ to $+70$ °C, $V_{CC} = 2.7$ to 3.6 V)

| Parameter | Symbol | Test conditions | $V_{CC} = 3.0\text{ V} \pm 0.3\text{ V}$ | | $V_{CC} = 3.3\text{ V} \pm 0.3\text{ V}$ | | Unit |
|---------------------------|-----------|-----------------|--|------|--|------|------|
| | | | MIN. | MAX. | MIN. | MAX. | |
| Address access time | t_{ACC} | | | 200 | | 170 | ns |
| Chip enable access time | t_{CE} | | | 200 | | 170 | ns |
| Output enable access time | t_{OE} | | | 100 | | 80 | ns |
| Output hold time | t_{OH} | | 0 | | 0 | | ns |
| Output disable time | t_{DF} | | 0 | 70 | 0 | 70 | ns |
| WORD/BYTE access time | t_{WB} | | | 200 | | 170 | ns |

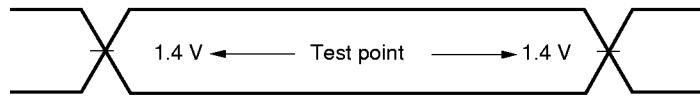
Remark t_{DF} is the time from inactivation of \overline{CE} or \overline{OE}/OE to high-impedance state output.

AC Test Conditions

Input waveform (Rise/Fall time ≤ 5 ns)



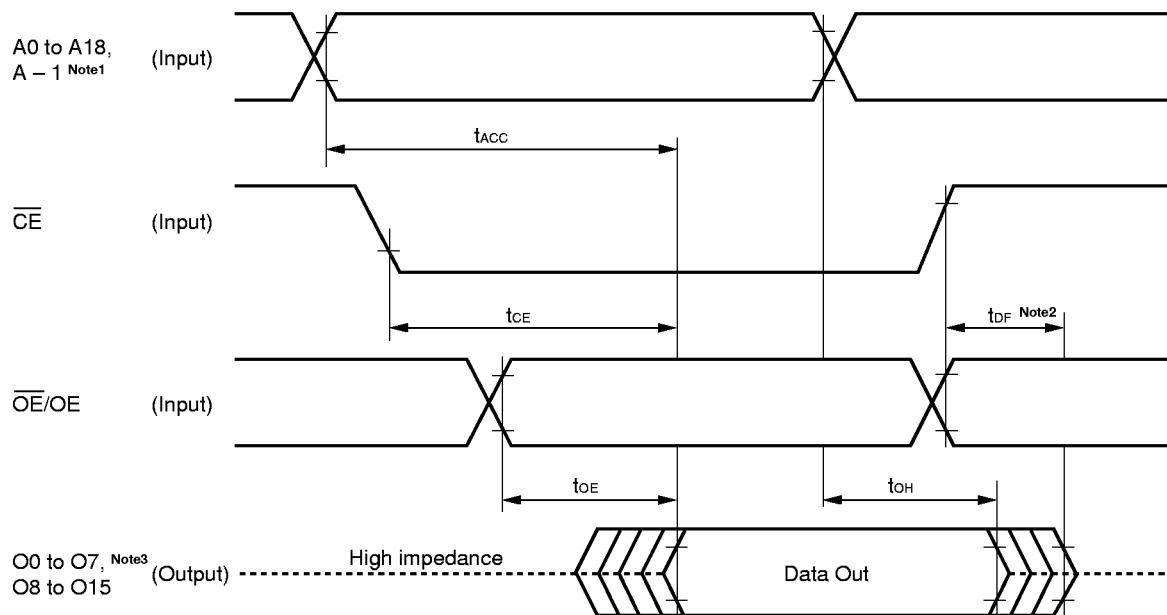
Output waveform



Output load

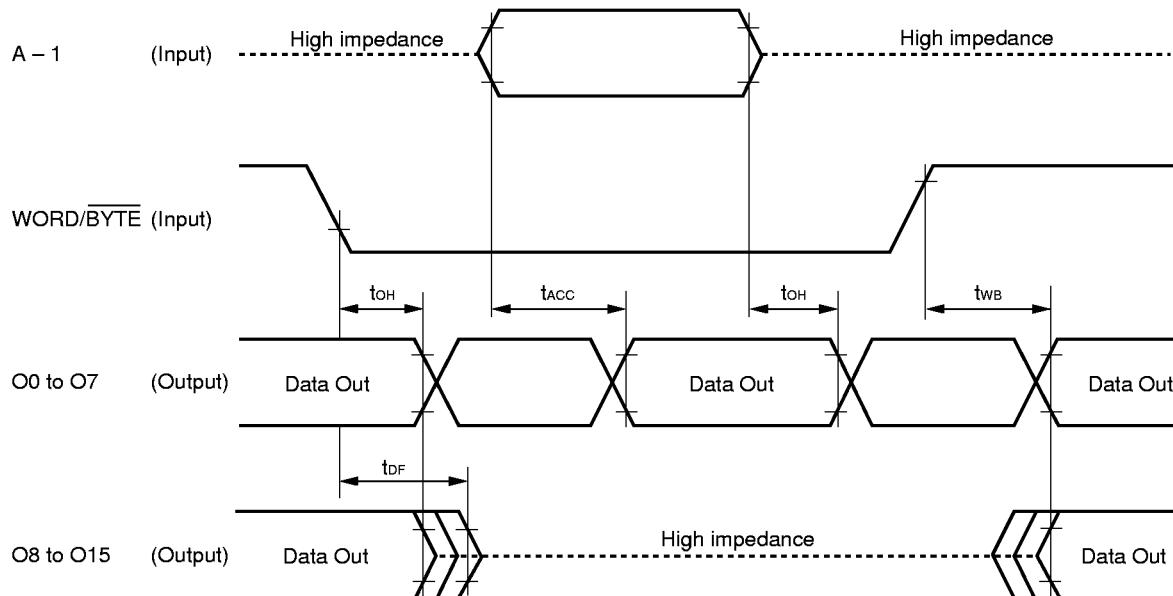
1 TTL+100pF

Read Cycle Timing Chart



- Notes**
1. During word mode, A-1 is O15.
 2. t_{DF} is specified when the one of \overline{CE} , \overline{OE}/OE is inactivated.
 3. During byte mode, O8 to O14 are high impedance and O15 is A-1.

Word Mode, Byte Mode Switch Timing Chart



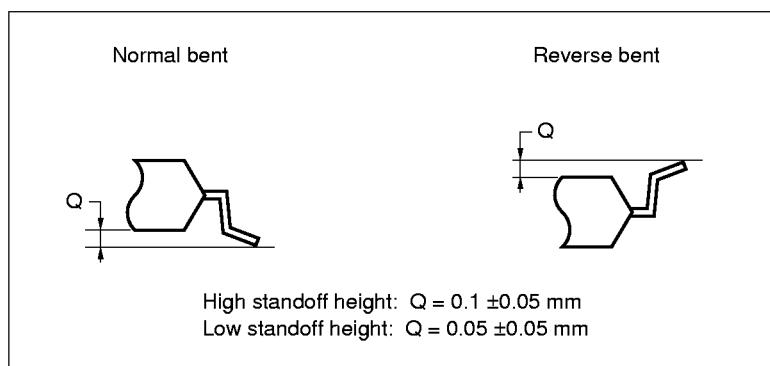
Remark \overline{OE}/OE , \overline{CE} : Active.

★ **Notice of change in 48-pin TSOP (I) standoff height**

We are changing the 48-pin TSOP (I) standoff height 0.05 ± 0.05 mm (low standoff height) to 0.1 ± 0.05 mm (high standoff height). Each lot version is identified by the fifth character of the lot number.

Difference between high standoff height and low standoff height

Detail of lead end

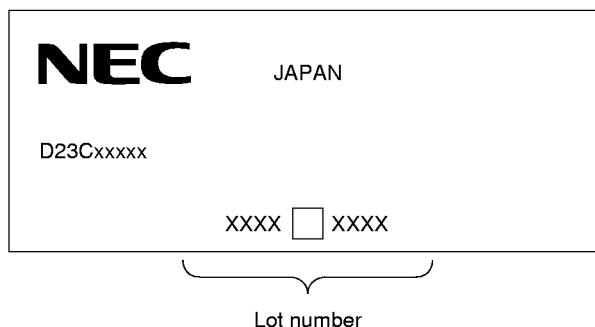


Identification of each lot version

Each lot version is identified by the fifth character of the lot number.

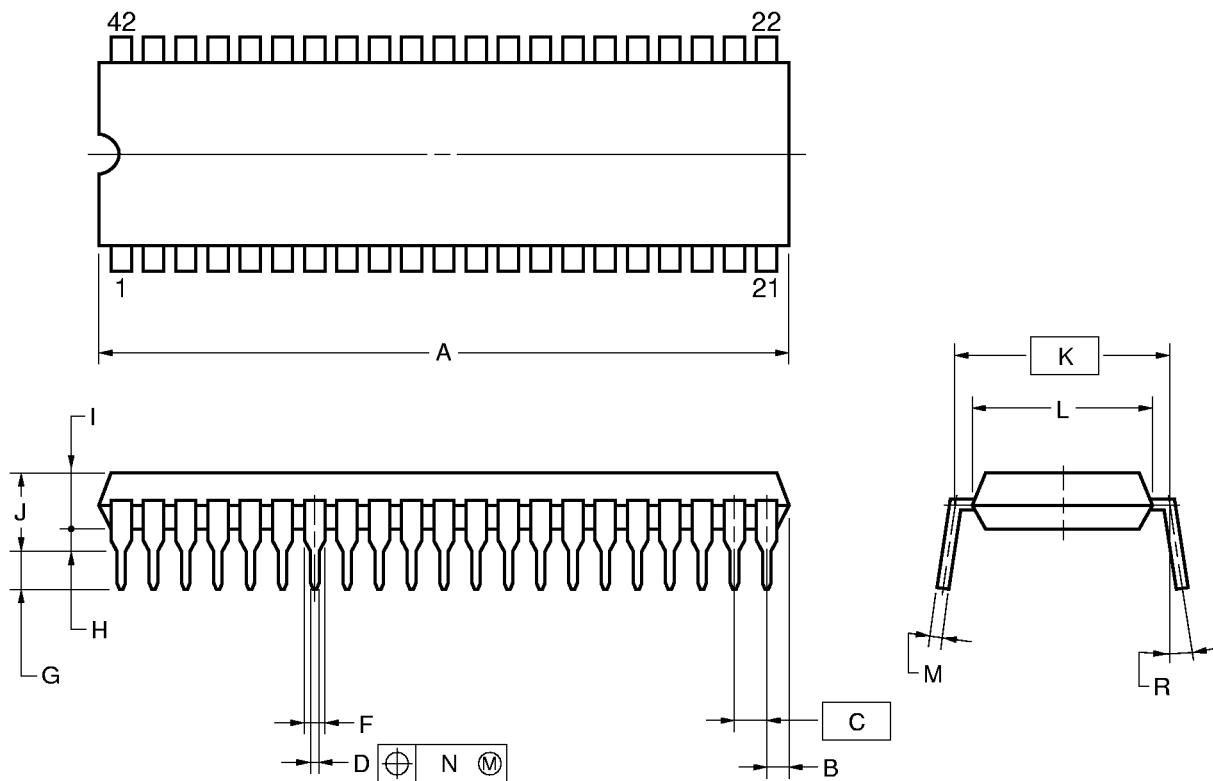
| Fifth character of the lot number | Lot version | Standoff height |
|-----------------------------------|-------------|--|
| L | L version | 0.1 ± 0.05 mm (High standoff height) |
| K | K version | 0.05 ± 0.05 mm (Low standoff height) |

Marking Example



★ Package Drawings

42PIN PLASTIC DIP (600 mil)



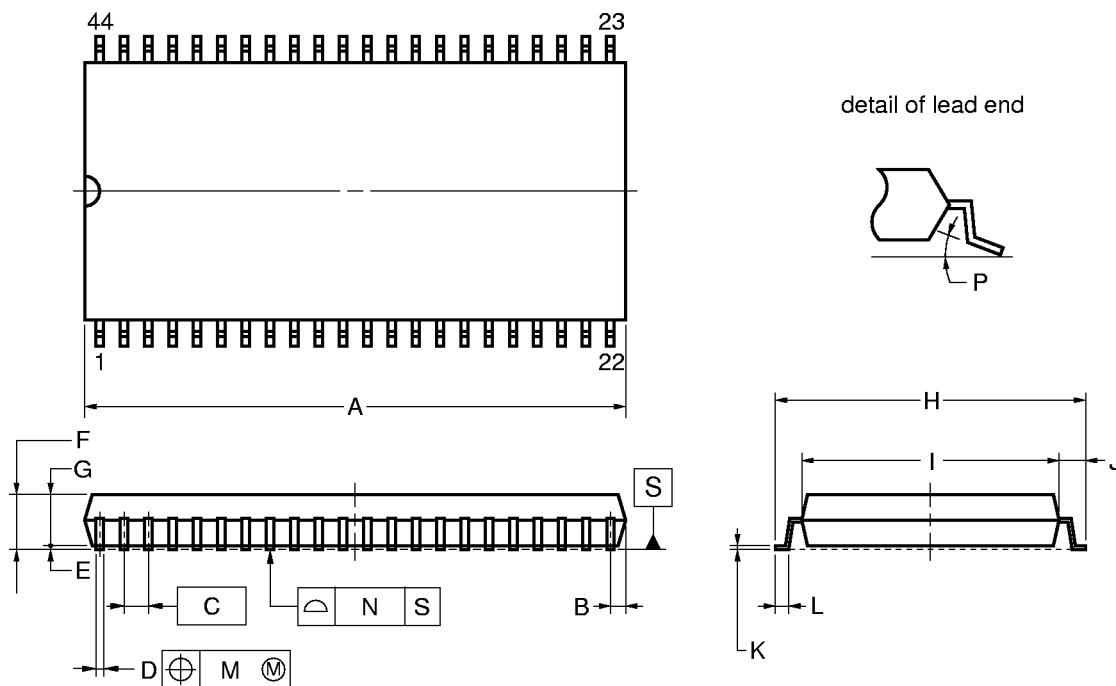
NOTES

- 1) Each lead centerline is located within 0.25 mm (0.01 inch) of its true position (T.P.) at maximum material condition.
- 2) Item "K" to center of leads when formed parallel.

| ITEM | MILLIMETERS | INCHES |
|------|------------------------|---------------------------|
| A | 55.88 MAX. | 2.200 MAX. |
| B | 2.54 MAX. | 0.100 MAX. |
| C | 2.54 (T.P.) | 0.100 (T.P.) |
| D | 0.50 ± 0.10 | $0.020^{+0.004}_{-0.005}$ |
| F | 1.2 MIN. | 0.047 MIN. |
| G | 3.6 ± 0.3 | 0.142 ± 0.012 |
| H | 0.51 MIN. | 0.020 MIN. |
| I | 4.31 MAX. | 0.170 MAX. |
| J | 5.72 MAX. | 0.226 MAX. |
| K | 15.24 (T.P.) | 0.600 (T.P.) |
| L | 13.2 | 0.520 |
| M | $0.25^{+0.10}_{-0.05}$ | $0.010^{+0.004}_{-0.003}$ |
| N | 0.25 | 0.01 |
| R | $0 \sim 15^\circ$ | $0 \sim 15^\circ$ |

P42C-100-600A,B-1

44 PIN PLASTIC SOP (600 mil)



NOTE

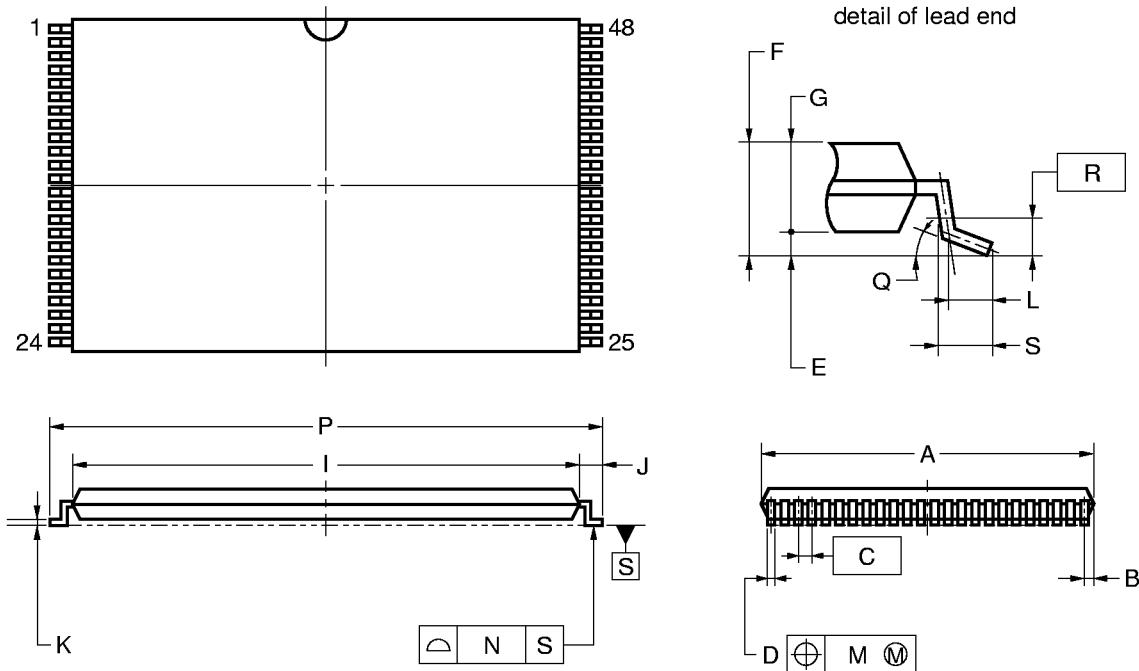
1. Controlling dimension — millimeter.
2. Each lead centerline is located within 0.12 mm (0.005 inch) of its true position (T.P.) at maximum material condition.

| ITEM | MILLIMETERS | INCHES |
|------|--|---|
| A | 27.83 ^{+0.4} _{-0.05} | 1.096 ^{+0.016} _{-0.003} |
| B | 0.78 MAX. | 0.031 MAX. |
| C | 1.27 (T.P.) | 0.050 (T.P.) |
| D | 0.42 ^{+0.08} _{-0.07} | 0.017 ^{+0.003} _{-0.004} |
| E | 0.15 ^{+0.1} | 0.006 ^{+0.004} |
| F | 3.0 MAX. | 0.119 MAX. |
| G | 2.7 ^{±0.05} | 0.106 ^{+0.003} _{-0.002} |
| H | 16.04 ^{±0.3} | 0.631 ^{+0.013} _{-0.012} |
| I | 13.24 ^{±0.1} | 0.521 ^{+0.005} _{-0.004} |
| J | 1.4 ^{±0.2} | 0.055 ^{±0.008} |
| K | 0.22 ^{+0.08} _{-0.07} | 0.009 ^{+0.003} _{-0.004} |
| L | 0.8 ^{±0.2} | 0.031 ^{+0.009} _{-0.008} |
| M | 0.12 | 0.005 |
| N | 0.10 | 0.004 |
| P | 3 ^{±7°} | 3 ^{±7°} |

P44GX-50-600A-3

L Version: High standoff height

48 PIN PLASTIC TSOP (I) (12×18)



NOTES

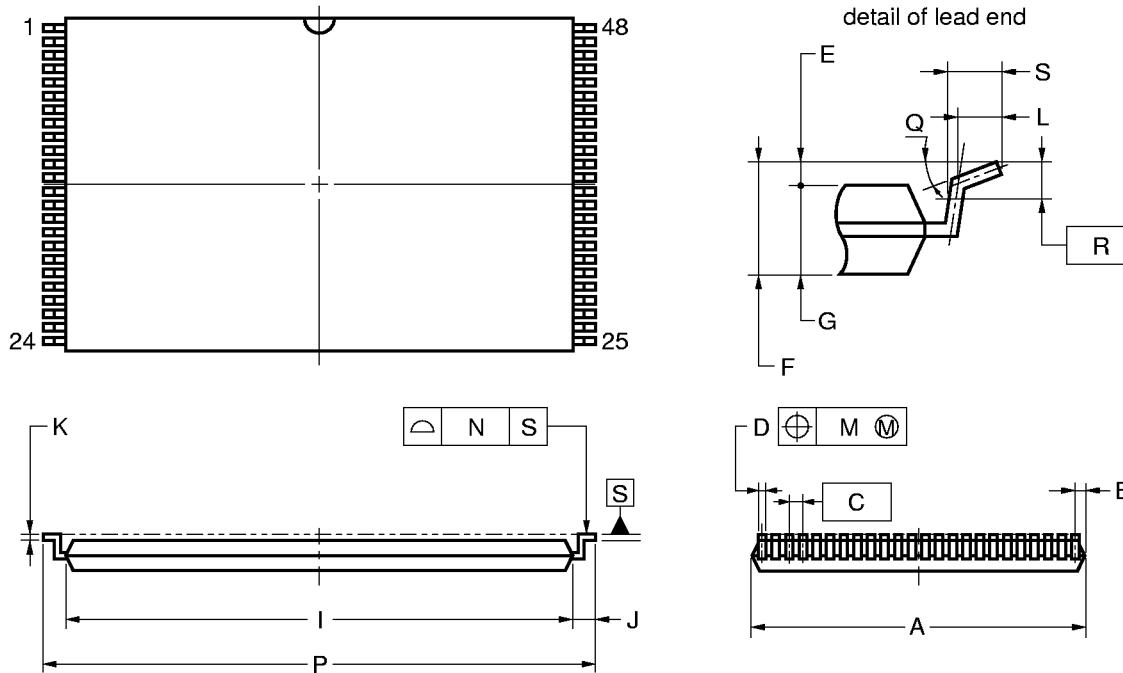
1. Controlling dimension — Millimeter.
2. Each lead centerline is located within 0.10 mm (0.004 inch) of its true position (T.P.) at maximum material condition.
3. "A" excludes mold flash. (Includes mold flash : 12.4 mm MAX. <0.489 inch MAX.>)

| ITEM | MILLIMETERS | INCHES |
|------|----------------------------------|---|
| A | 12.0±0.1 | 0.472 ^{+0.005} _{-0.004} |
| B | 0.45 MAX. | 0.018 MAX. |
| C | 0.5 (T.P.) | 0.020 (T.P.) |
| D | 0.22±0.05 | 0.009 ^{+0.002} _{-0.003} |
| E | 0.1±0.05 | 0.004±0.002 |
| F | 1.2 MAX. | 0.048 MAX. |
| G | 1.0±0.05 | 0.039 ^{+0.003} _{-0.002} |
| I | 16.4±0.1 | 0.646 ^{+0.004} _{-0.005} |
| J | 0.8±0.2 | 0.031 ^{+0.009} _{-0.008} |
| K | 0.145±0.05 | 0.006 ^{+0.002} _{-0.003} |
| L | 0.5 | 0.020 |
| M | 0.10 | 0.004 |
| N | 0.10 | 0.004 |
| P | 18.0±0.2 | 0.709 ^{+0.008} _{-0.009} |
| Q | 3° ^{+5°} _{-3°} | 3° ^{+5°} _{-3°} |
| R | 0.25 | 0.010 |
| S | 0.60±0.15 | 0.024 ^{+0.006} _{-0.007} |

S48GY-50-MJH1

L Version: High standoff height

48 PIN PLASTIC TSOP (I) (12x18)



NOTES

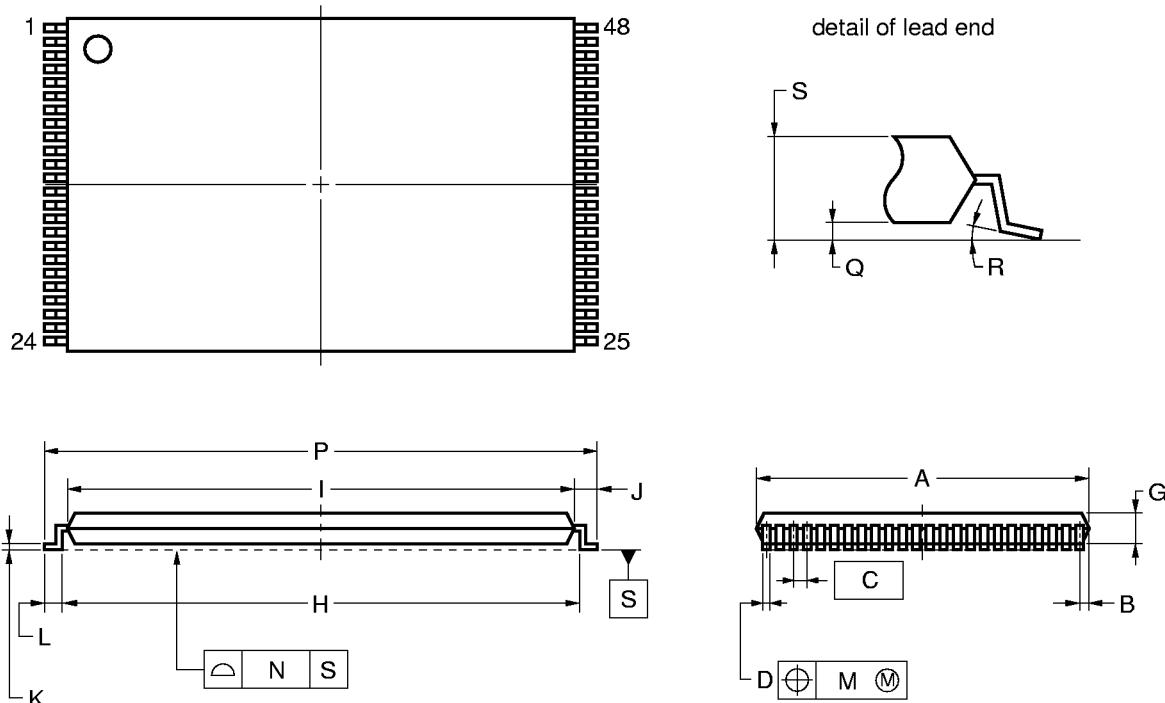
1. Controlling dimension — Millimeter.
2. Each lead centerline is located within 0.10 mm (0.004 inch) of its true position (T.P.) at maximum material condition.
3. "A" excludes mold flash. (Includes mold flash : 12.4 mm MAX. <0.489 inch MAX.>)

| ITEM | MILLIMETERS | INCHES |
|------|-------------------------------------|-------------------------------------|
| A | 12.0 ± 0.1 | $0.472^{+0.005}_{-0.004}$ |
| B | 0.45 MAX. | 0.018 MAX. |
| C | 0.5 (T.P.) | 0.020 (T.P.) |
| D | 0.22 ± 0.05 | $0.009^{+0.002}_{-0.003}$ |
| E | 0.1 ± 0.05 | 0.004 ± 0.002 |
| F | 1.2 MAX. | 0.048 MAX. |
| G | 1.0 ± 0.05 | $0.039^{+0.003}_{-0.002}$ |
| I | 16.4 ± 0.1 | $0.646^{+0.004}_{-0.005}$ |
| J | 0.8 ± 0.2 | $0.031^{+0.009}_{-0.008}$ |
| K | 0.145 ± 0.05 | $0.006^{+0.002}_{-0.003}$ |
| L | 0.5 | 0.020 |
| M | 0.10 | 0.004 |
| N | 0.10 | 0.004 |
| P | 18.0 ± 0.2 | $0.709^{+0.008}_{-0.009}$ |
| Q | $3^{\circ} +5^{\circ}_{-3^{\circ}}$ | $3^{\circ} +5^{\circ}_{-3^{\circ}}$ |
| R | 0.25 | 0.010 |
| S | 0.60 ± 0.15 | $0.024^{+0.006}_{-0.007}$ |

S48GY-50-MKH1

K Version: Low standoff height

48 PIN PLASTIC TSOP(I) (12x18)



NOTES

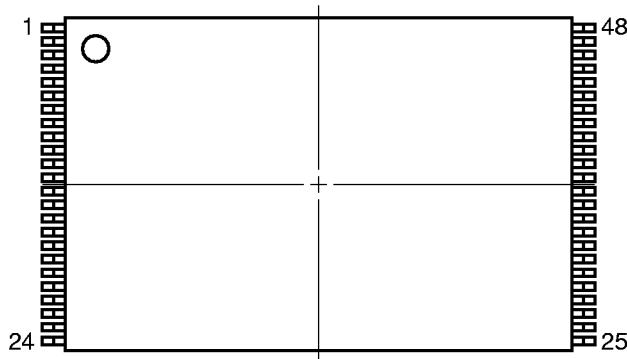
1. Controlling dimension — millimeter.
2. Each lead centerline is located within 0.08 mm (0.003 inch) of its true position (T.P.) at maximum material condition.
3. "A" excludes mold flash. (Includes mold flash : 12.4 mm MAX. <0.489 inch MAX.>)

| ITEM | MILLIMETERS | INCHES |
|------|--|---|
| A | 12.0±0.1 | 0.472 ^{+0.005} _{-0.004} |
| B | 0.45 MAX. | 0.018 MAX. |
| C | 0.5 (T.P.) | 0.020 (T.P.) |
| D | 0.22 ^{+0.08} _{-0.07} | 0.009 ^{+0.003} _{-0.004} |
| G | 0.97 | 0.038 |
| H | 17.0±0.2 | 0.669 ^{+0.009} _{-0.008} |
| I | 16.4±0.1 | 0.646 ^{+0.004} _{-0.005} |
| J | 0.8±0.2 | 0.031 ^{+0.009} _{-0.008} |
| K | 0.145 ^{+0.03} _{-0.055} | 0.006 ^{+0.001} _{-0.003} |
| L | 0.5±0.1 | 0.020 ^{+0.004} _{-0.005} |
| M | 0.08 | 0.003 |
| N | 0.10 | 0.004 |
| P | 18.0±0.2 | 0.709 ^{+0.008} _{-0.009} |
| Q | 0.05±0.05 | 0.002±0.002 |
| R | 2° ^{+4°} _{-2°} | 2° ^{+4°} _{-2°} |
| S | 1.02±0.08 | 0.040 ^{+0.004} _{-0.003} |

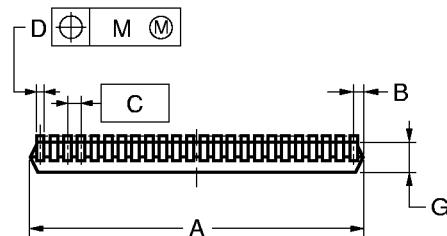
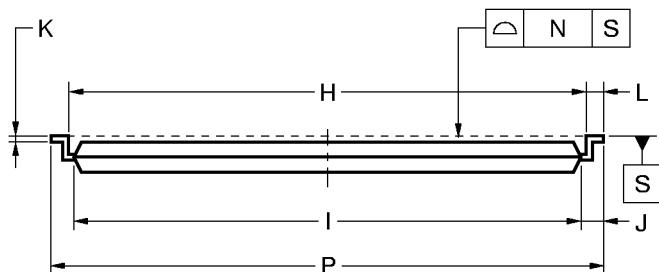
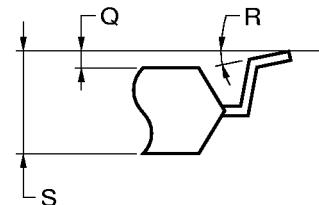
S48GY-50-MJH-3

K Version: Low standoff height

48 PIN PLASTIC TSOP(I) (12x18)



detail of lead end



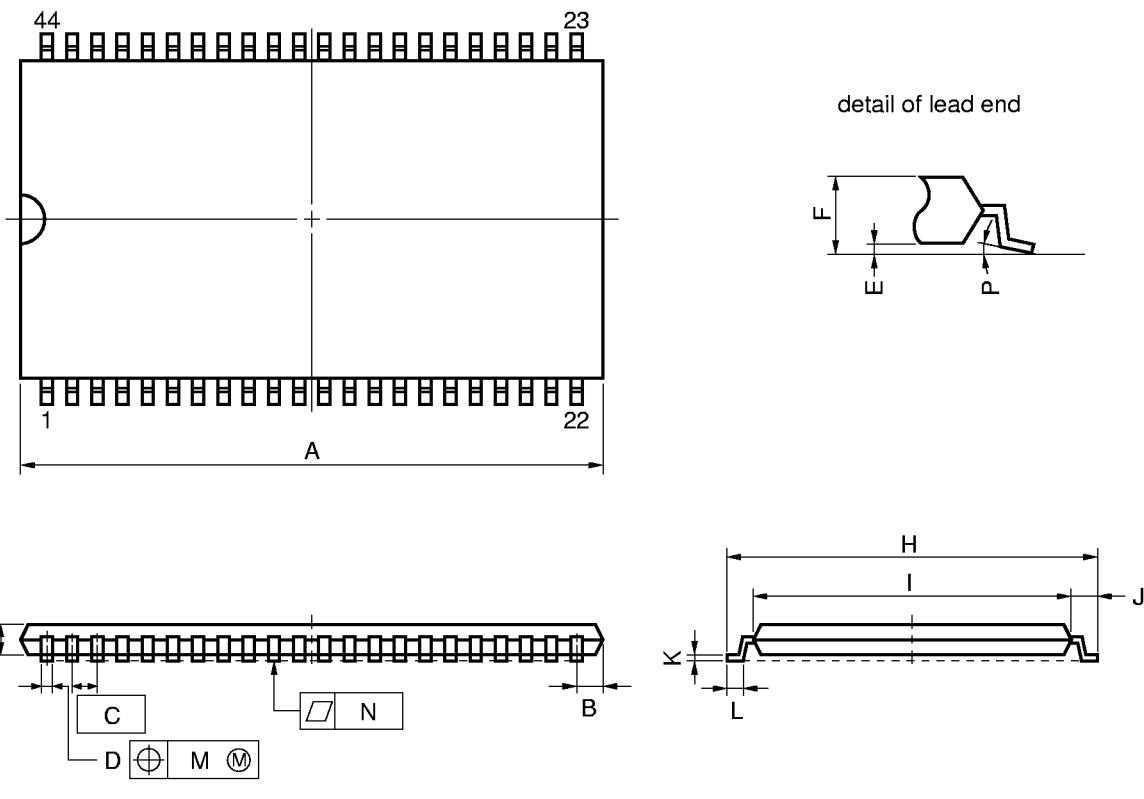
NOTES

1. Controlling dimension — millimeter.
2. Each lead centerline is located within 0.08 mm (0.003 inch) of its true position (T.P.) at maximum material condition.
3. "A" excludes mold flash. (Includes mold flash : 12.4 mm MAX. <0.489 inch MAX.>)

| ITEM | MILLIMETERS | INCHES |
|------|--|---|
| A | 12.0±0.1 | 0.472 ^{+0.005} _{-0.004} |
| B | 0.45 MAX. | 0.018 MAX. |
| C | 0.5 (T.P.) | 0.020 (T.P.) |
| D | 0.22 ^{+0.08} _{-0.07} | 0.009 ^{+0.003} _{-0.004} |
| G | 0.97 | 0.038 |
| H | 17.0±0.2 | 0.669 ^{+0.009} _{-0.008} |
| I | 16.4±0.1 | 0.646 ^{+0.004} _{-0.005} |
| J | 0.8±0.2 | 0.031 ^{+0.009} _{-0.008} |
| K | 0.145 ^{+0.03} _{-0.055} | 0.006 ^{+0.001} _{-0.003} |
| L | 0.5±0.1 | 0.020 ^{+0.004} _{-0.005} |
| M | 0.08 | 0.003 |
| N | 0.10 | 0.004 |
| P | 18.0±0.2 | 0.709 ^{+0.008} _{-0.009} |
| Q | 0.05±0.05 | 0.002±0.002 |
| R | 2° ^{+4°} _{-2°} | 2° ^{+4°} _{-2°} |
| S | 1.02±0.08 | 0.040 ^{+0.004} _{-0.003} |

S48GY-50-MKH-3

44 PIN PLASTIC TSOP(II) (400 mil)



NOTE

Each lead centerline is located within 0.13 mm (0.005 inch) of its true position (T.P.) at maximum material condition.

| ITEM | MILLIMETERS | INCHES |
|------|-------------------------------------|-------------------------------------|
| A | 18.63 MAX. | 0.734 MAX. |
| B | 0.93 MAX. | 0.037 MAX. |
| C | 0.8 (T.P.) | 0.031 (T.P.) |
| D | $0.32^{+0.08}_{-0.07}$ | 0.013 ± 0.003 |
| E | 0.1 ± 0.05 | 0.004 ± 0.002 |
| F | 1.2 MAX. | 0.048 MAX. |
| G | 0.97 | 0.038 |
| H | 11.76 ± 0.2 | 0.463 ± 0.008 |
| I | 10.16 ± 0.1 | 0.400 ± 0.004 |
| J | 0.8 ± 0.2 | $0.031^{+0.009}_{-0.008}$ |
| K | $0.145^{+0.025}_{-0.015}$ | 0.006 ± 0.001 |
| L | 0.5 ± 0.1 | $0.020^{+0.004}_{-0.005}$ |
| M | 0.13 | 0.005 |
| N | 0.10 | 0.004 |
| P | $3^{\circ +7^{\circ}}_{-3^{\circ}}$ | $3^{\circ +7^{\circ}}_{-3^{\circ}}$ |

S44G5-80-7JF5

Recommended Soldering Conditions

The following conditions (see table below) must be met when soldering the μ PD23C8000LX.

For more details, refer to our document "**SEMICONDUCTOR DEVICE MOUNTING TECHNOLOGY MANUAL**" (**C10535E**).

Please consult with our sales offices in case other soldering process is used, or in case soldering is done under different conditions.

Types of Surface Mount Device

μ PD23C8000LXGX : 44-pin Plastic SOP (600 mil)

μ PD23C8000LXGY-MJH : 48-pin Plastic TSOP (I) (12 × 18 mm) (Normal bent)

μ PD23C8000LXGY-MKH : 48-pin Plastic TSOP (I) (12 × 18 mm) (Reverse bent)

μ PD23C8000LXG5-7JF : 44-pin Plastic TSOP (II) (400 mil) (Normal bent)

Please consult with our sales offices.

Type of Through Hole Mount Device

μ PD23C8000LXCZ : 42-pin Plastic DIP (600 mil)

| Soldering process | Soldering conditions |
|-----------------------------------|---|
| Wave soldering (Only to leads) | Solder temperature: 260 °C or below, Flow time: 10 seconds or below |
| Partial heating method | Terminal temperature: 300 °C or below, Time: 3 seconds or below (Per one lead) |

Caution Do not jet molten solder on the surface of package.