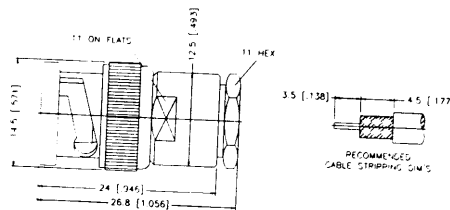


Clamp Attachment for Flexible Cable

Straight Clamp Plug - Captive Contact - Standard Cable

P.N.	Cable Group	Plt.	Ins.	Imp.	Crimp Tool
B1141A1-ND3G-1-50	01	Nickel	Delrin	50	N/A
B1141A1-ND3G-3-50	03	Nickel	Delrin	50	N/A
B1141A1-ND3G-3-75	03	Nickel	Delrin	75	N/A
B1141C1-NT3G-5-50	05	Nickel	Teflon	50	N/A
B1141A2-NT3G-7A-50	07A	Nickel	Teflon	50	N/A
B1141A2-NT3G-7E-75	07E	Nickel	Teflon	75	N/A

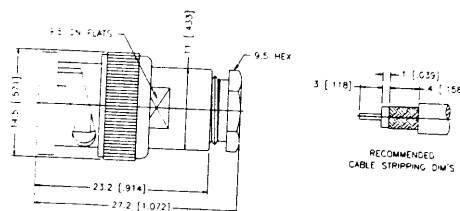
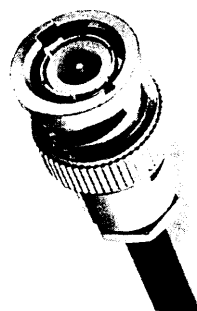
Remark: Barrel O.D. = 12.5 mm



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P.N.	Cable Group	Plt.	Ins.	Imp.	Crimp Tool
Brass Shell					
B1141C1-ND3G-1-50	01	Nickel	Delrin	50	N/A
B1141C1-ND3G-3-50	03	Nickel	Delrin	50	N/A
B1141C1-ND3G-3-75	03	Nickel	Delrin	75	N/A

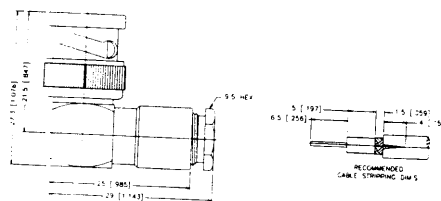
Diecast Shell
B1141D1-001-ND3G-1-50
B1141D1-ND3G-3-50



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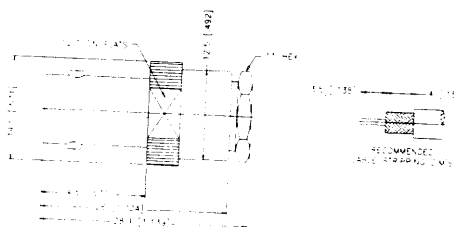
Right Angle Clamp Plug - Standard Cable

P.N.	Cable Group	Plt.	Ins.	Imp.	Crimp Tool
Brass Shell					
B1142E1-ND3G-1-50	01	Nickel	Delrin	50	N/A
B1142E1-ND3G-3-50	03	Nickel	Delrin	50	N/A
B1142E1-ND3G-3-75	03	Nickel	Delrin	75	N/A



Straight Clamp Jack - Captive contact - Standard Cable

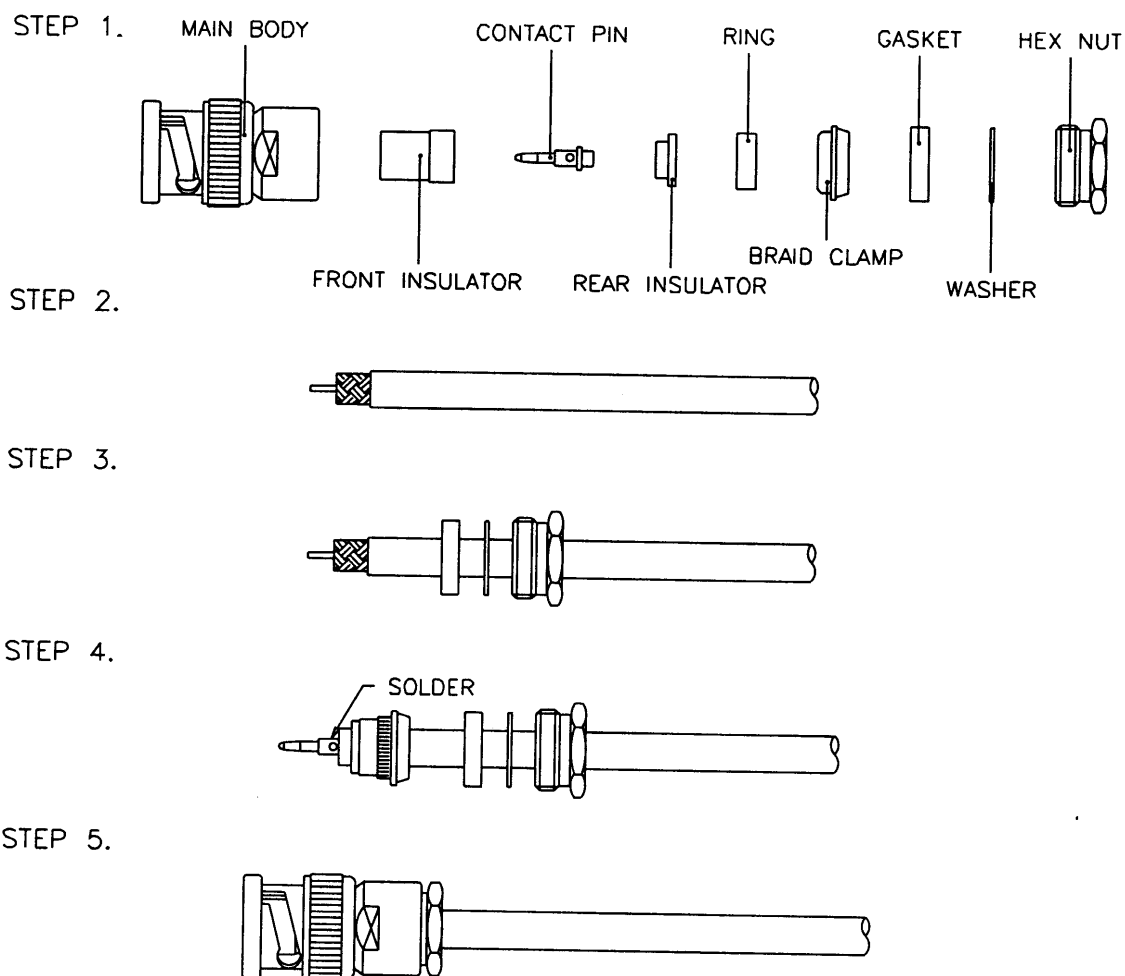
P.N.	Cable Group	Plt.	Ins.	Imp.	Crimp Tool
B6141A1-NT3G-1-50	01	Nickel	Teflon	50	N/A
B6141A1-NT3G-3-50	03	Nickel	Teflon	50	N/A
B6141A1-NT3G-3-75	03	Nickel	Teflon	75	N/A
B6141A2-NT3G-7A-50	07A	Nickel	Teflon	50	N/A



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Cable Assembly Instruction N

Clamp-solder



- STEP 1. All parts of the connector are shown.
- STEP 2. Strip the inner conductor, dielectric, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.
- STEP 3. Slide the HEX NUT, WASHER, and GASKET onto cable one by one.
- STEP 4. Place the BRAID CLAMP over braid and push back against cable jacket. Fold back braid wire as shown, and slide the RING and REAR INSULATOR against the BRAID CLAMP. Then insert inner conductor into the CONTACT PIN and solder it.
- STEP 5. Insert cable and parts into the MAIN BODY, then screw the HEX NUT until it is tightened.