

TFT COLOR LCD MODULE NL128102AC28-01A

46 cm (18.1 inches), 1280 × 1024 pixels, Full-color, Multi-scan function, Ultra-wide viewing angle

DESCRIPTION

NL128102AC28-01A is a TFT (thin film transistor) active matrix color liquid crystal display (LCD) comprising amorphous silicon TFT attached to each signal electrode, a driving circuit, a CRT interface board and a backlight. NL128102AC28-01A has a built-in backlight with an inverter.

The 46 cm (18.1 inches) diagonal display area contains 1280 × 1024 pixels and can display full-color (more than 16 million colors simultaneously). Also, it has ultra wide viewing angle and multi-scan function. Therefore, this module calls Super Fine TFT

FEATURES

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note and low reflection. 1 cdfr i Lampjunit replace le (Part No.: 181LHS01) Ultra-wide viewing

- High luminance
- CRT interface board
- · Auto recognition of input signal Analog RGB signals, Sync on Green, Synchronous signals (HS, Vsyn. Composite)
- Digital control: e.g. Brightness, Display Position
- · Free supply voltage sequence
- Corresponding to DDCI and DDC2B
- Corresponding to VESA DPMS
- Multi-scan function: e.g. SXGA, XGA, SVGA, VGA, VGA-TEXT, PC-9801, MAC, SUN
- · Incorporated edge type backlight (Eight lamps into a lamp unit, Inverter)

On Screen Display

Regarding the use of OSD, please note that there is possibility of conflicts with a patent in Europe and the U.S.

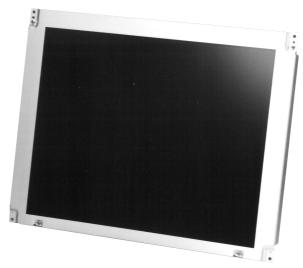
Thus, if such conflict might happen when you use OSD, we shall not be responsible for any trouble.

VESA: Video Electronics Standards Association DPMS: Display Power Management Signaling

DDC1 : Display Data Channel 1 DDC2B: Display Data Channel 2B

APPLICATIONS

- Engineering workstation (EWS), Desk-top type of PC
- Display terminals for control system
- Monitors for process controller





STRUCTURE AND FUNCTIONS

A color TFT (thin film transistor) LCD module is comprised of a TFT liquid crystal panel structure, LSIs for driving the TFT array, and a backlight assembly. The TFT panel structure is created by sandwiching liquid crystal material in the narrow gap between a TFT array glass substrate and a color filter glass substrate. After the driver LSIs are connected to the panel, the backlight assembly is attached to the backside of the panel.

RGB (red, green, blue) data signals from a source system is modulated into a form suitable for active matrix addressing by the onboard signal processor and sent to the driver LSIs which in turn addresses the individual TFT cells.

Acting as an electro-optical switch, each TFT cell regulates light transmission from the backlight assembly when activated by the data source. By regulating the amount of light passing through the array of red, green, and blue dots, color images are created with clarity.

OUTLINE OF CHARACTERISTICS (at room temperature)

Display area $359.04 \text{ (H)} \times 287.232 \text{ (V)} \text{ mm}$

Drive system a-Si TFT active matrix

 $\begin{array}{ll} \mbox{Display colors} & \mbox{Full-color} \\ \mbox{Number of pixels} & 1280 \times 1024 \\ \mbox{Pixel arrangement} & \mbox{RGB vertical stripe} \end{array}$

Pixel pitch 0.2805 (H) \times 0.2805 (V) mm

Module size $424.0 \text{ (H)} \times 337.0 \text{ (V)} \times 39.3 \text{ (D)} \text{ mm (typ.)}$

Weight 2280 g (typ.) Contrast ratio 150:1 (typ.)

Viewing angle (more than the contrast ratio of 10:1)

Horizontal: 85° (typ., left side, right side)
Vertical: 85° (typ., up side, down side)

Designed viewing direction

• Optimum grayscale (γ = 2.2): perpendicular

Color gamut 60% (typ., At center, To NTSC)
Response time 45 ms (typ.), "black" to "white"

Luminance 200 cd/m² (typ.)

Input signals Analog RGB signals, Synchronous signals (Vsync and Hsync or Composite), Digital data

Backlight Direst type: Eight cold cathode fluorescent lamps with an inverter

<Replacement parts>

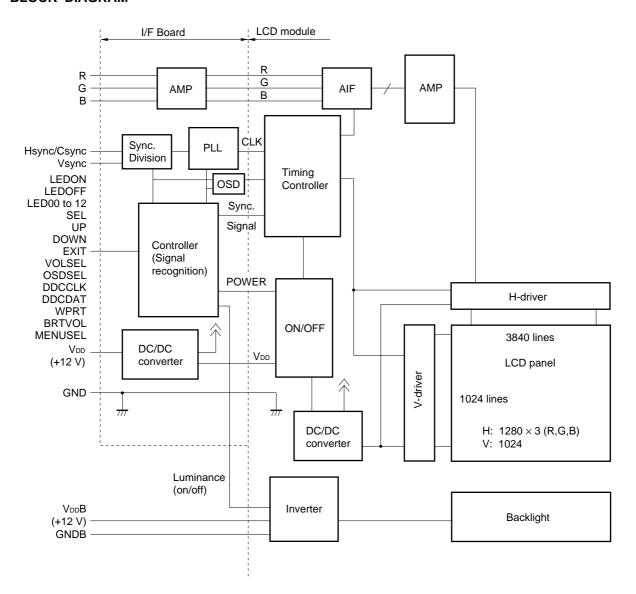
Inverter Parts No.: 181PW011
Lamp holder set Parts No.: 181LHS01
13 V (Logic/LCD driving Backlight)

Supply voltage 12 V, 12 V (Logic/LCD driving, Backlight)

Power consumption 45 W (typ.)



BLOCK DIAGRAM



Note Frame Ground and GND are connected in this module. GNDB is not connected to Frame Ground.



SPECIFICATIONS

GENERAL SPECIFICATIONS

Item	Contents		
Module size	$424.0 \pm 1.0 \; (H) \times 337.0 \pm 1.0 \; (V) \times 40.0 \; (max.) \; (D)$		
Display area	359.04 (H) × 287.232 (V)	mm	
Number of dots	1,280 × 3 (H) × 1024 (V)	dots	
Pixel pitch	0.2805 (H) × 0.2805 (V)	mm	
Dot pitch	0.0935 (H) × 0.2805 (V)		
Pixel arrangement	RGB (Red, Green, Blue) vertical stripe	_	
Display colors	Full color	color	
Weight	2,400 (max.)	g	

ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	ol Rating Unit Remarks		Remarks
Supply voltage	V _{DD}	-0.3 to + 14	V	Ta = 25°C
	VDDB	-0.3 to + 14	V	
Logic input voltage	V _{In1}	-0.3 to + 5.5	V	Ta = 25°C
R,G,B input voltage	V _{In2}	-6.0 to + 6.0	V	V _{DD} = 12 V
CLK input voltage	V _{In3}	-7.0 to + 7.0	V	
Storage temp.	Tst	-20 to + 60	°C	-
Operating temp.	Тор	0 to 50	°C	Module surface Note
Humidity		≤ 95% relative humidity		Ta ≤ 40°C
(no condensation)		≤ 85% relative humidity	40 < Ta ≤ 50°C	
	Absolu	ute humidity shall not exceed $T_a = 85 \%$ relative humidity) level.	Ta > 50°C	

Note Measured at the LCD panel (Include own fever)



ELECTRICAL CHARACTERISTICS

(1) Logic, LCD driving, Backlight

 $(T_a = 25^{\circ}C)$

Item	Symbol	Min.	Тур.	Max.	Unit	Remarks
Supply voltage	V _{DD}	11.4	12.0	12.6	V	Logic and LCD driving
	VDDB	11.4	12.0	12.6	V	Backlight
Logic input "L" voltage	VIL	0	_	0.8	V	HS/CS, Vsync, SEL, UP, DOWN, EXIT, VOLSEL, DDCCLK, DDCDAT,
Logic input "H" voltage	Vін	2.2	_	5.25	V	OSDSEL, WPRT, MENUSEL
Logic output "L" voltage	V _{oL1}	-	-	0.4	V	LED00/01/02/10/11/12
Logic output "H" voltage	V _{oH1}	2.4	_	-	V	
Logic input "L" current	lı∟	-1	-	-	μΑ	HS/CS, Vsync
Logic input "H" current	Іін	_	_	1	μΑ	
Logic output "L" current 1	loL1	-	-	1	μΑ	DDCDAT
Logic output "H" current 1	l _{oH1}	-1	-	-	μΑ	
Supply current	lod	-	1000 Note1	1500 Note2	mA	VDD = 12.0 V
		_	45 Note1	65 Note2	mA	Power saving mode VDD = 12.0 V
	IDDB	-	2700	3500	mA	VDDB = 12.0 V (Max. luminance)
		-	1	10	mA	Power saving mode VDDB = 12.0 V

Notes 1. Checker flag pattern (in EIAJ ED-2522)

2. Pixel checkered pattern

(2) Video signal (R, G, B) input

 $(T_a = 25^{\circ}C)$

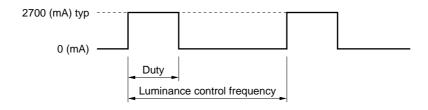
					(1a = 25 O)
Item	Min.	Тур.	Max.	Unit	Remarks
Maximum amplitude (white - black)	0 (black)	0.7 (white)	*A	Vp-p	Note
DC input level (black)	-0.5	-	+2.5	V	-
Sync level	0.2	0.3	*B	Vp-p	G terminal (sync on green)
*A + *B	-	_	1.1	Vp-p	-

Note Contrast adjustment is needed if the amplitude exceeds 0.7 Vp-p.



POWER SUPPLY DESIGN

- (1) 12 V for backlight should be started up within 80 ms, otherwise, the protection circuit makes the backlight turns off.
- (2) If the power supply voltage is applied while UP and DOWN are connected to GND, the input control signals become ineffective mode. To reset this mode, turn off the power once and turn on the power while UP and DOWN are connected to GND. Then, the mode will be released.
- (3) Inverter current wave Inverter current wave is as follows.



maximum luminance control: 100 % minimam luminance control: 20 % Luminance control frequency \rightleftharpoons Input Vsync frequency \le 75 Hz: K = 4.6 Input Vsync frequency > 75 Hz: K = 3.6

(4) Ripple of supply voltage

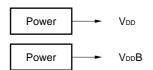
Please note that the ripple at the input connector of the module should be within the values shown in this table. It the ripple is beyond these values, the noise may appear on the screen.

	V _{DD} (for logic and LCD driver)	Vɒ□B (for backlight)
Acceptable range	≤ 100 mVp-p	≤ 200 mVp-p

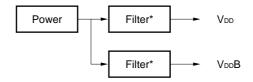
Note The acceptable range of ripple voltage includes spike noise.

Example of the power supply connection

a) Separate the power supply



b) Put the filter





INTERFACE CONNECTION

(1) CN101

Part No. : MRF03-6R-SMT

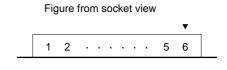
Adaptable socket: MRF03-2 \times 6P-1.27 (For cable type) or MRF03-6PR-SMT (For board to board type)

Supplier : HIROSE ELECTRIC CO., LTD. (coaxial type)

Coaxial cable : UL20537PF75VLAS Supplier : HITACHI CO., LTD.

Note A coaxial cable shield should be connected with GND.

Pin No.	Symbol	Pin No.	Symbol
1	В	4	Vsync
2	G	5	HS/CS
3	R	6▼	N.C.



Note N.C. (No connection) should be open.

(2) CN102

Part No. : IL-Z-4PL-SMTY Adaptable socket: IL-Z-4S-S125C3

Supplier : Japan Aviation Electronics Industry Limited (JAE)

Pin No.	Symbol	Pin No.	Symbol
1	DDCCLK	3	MENUSEL
2	DDCDAT	4	GND

Figure from socket view

4 3 2 1



(3) CN103

Part No. : DF14A-25P-1.25H Adaptable socket: DF14-25S-1.25C

Supplier : HIROSE ELECTRIC CO,. LTD.

Pin No.	Symbol	Pin No.	Symbol
1	LEDON	14	EXIT
2	LEDOFF	15	GND
3	GND	16	BRTVOL
4	LED00	17	GND
5	LED01	18	VOLSEL
6	LED02	19	OSDSEL
7	LED10	20	WPRT
8	LED11	21	N.C.
9	LED12	22	N.C.
10	GND	23	GND
11	SEL	24	N.C.
12	UP	25	N.C.
13	DOWN		

Figure from socket view

1 2 · · · · 24 25

Note N.C. (No connection)

(4) CN104

Part No. : IL-Z-8PL-SMTY Adaptable socket: IL-Z-8S-S125C3

Supplier : Japan Aviation Electronics Industry Limited (JAE)

Pin No.	Symbol	Pin No.	Symbol
1	V _{DD}	5	GND
2	V _{DD}	6	GND
3	V _{DD}	7	GND
4	V _{DD}	8	GND

Figure from socket view

8 7 · · · 2 1

(5) CN201

Part No. : DF3-8P-2H Adaptable socket: DF3-8S-2C

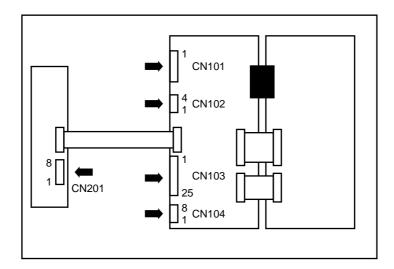
Supplier : HIROSE ELECTRIC CO., LTD.

Pin No.	Symbol	Pin No.	Symbol
1	GNDB	5	VDDB
2	GNDB	6	VodB
3	GNDB	7	VddB
4	GNDB	8▼	V _{DD} B

Figure from socket view

1 2 7 8

Rear view





PIN FUNCTION

Symbol	I/O	Logic	Description	
HS/CS	Input	Negative	Horizontal synchronous signal input or composite synchronous signal input (TTL level), Positive/Negative auto recognition	
Vsync	Input	Negative	Vertical synchronous signal input (TTL level) Positive/Negative auto recognition, Clock input for DDC1	
R	Input	-	Red video signal input (0.7 Vp-p, input impedance 75 Ω)	
G	Input	-	Green video signal input (0.7 Vp-p, input impedance 75 Ω)	
В	Input	-	Blue video signal input (0.7 Vp-p, input impedance 75 Ω)	
SEL	Input	Negative	Control function select signal (TTL level) SEL is pulled up in the module. Detail of the functions are mentioned in CONTROL FUNCTIONS. "H" or "open": SEL off, "L": SEL on	
UP	Input	Negative	Control signal (TTL level) The signal increases the value of the functions selected. UP is pulled up in tha module. "H" or "open": UP off, "L": UP on	
DOWN	Input	Negative	Control signal (TTL level) The signal decreases the value of the functions selected. DOWN is pulled up in the module. "H" or "open": DOWN off, "L": DOWN on	
EXIT	Input	Negative	Control signal (TTL level) The signal initializes the selected function. EXIT is pulled up in the module. "H" or open": EXIT off, "L": EXIT on	
OSDSEL	Input	-	Display select signal (TTL level) OSDSEL is pulled up in the module. "H or open": OSD display off (light on LED) "L": OSD display on (light off LED) Detail of the functions are mentioned in FUNCTION DISPLAY SELECT	
MENUSEL	Input	-	OSD design select signal (TTL level) MENUSEL is pulled up in the module. "H or open": OSD display No. 2 "L": OSD display No. 1 (Transparent background) Detail of the functions are mentioned in OSD DESIGN SELECT	
BRTVOL	Input	-	Luminance control pin Detail of the functions are mentioned in LUMINANCE CONTROL SELECTION	
VOLSEL	Input	_	Luminance control select signal VOLSEL is pulled up in the module. Detail of the functions are mentioned in LUMINANCE CONTROL SELECTION	
DDCCLK	Input	Positive	CLK for DDC2B	
DDCDAT	Input/ Output	Positive	Data for DDC1/2B read/write	
WPRT	Input	Positive	Select signal for DDC "H" or "Open": Reading mode, "L": Writing mode	
LEDON	Output	Positive	Indicator for LED power on "H": normal mode select, "L": Other status	

10

Symbol	I/O	Logic	Description
LEDOFF	Output	Positive	Indicator for power save mode "H": power save mode select, "L": Other status
LED00	Output	Positive	See detail of EQUIVALENT CIRCUIT FOR LED and CONTROL
LED01	Output	Positive	FUNCTIONS
LED02	Output	Positive	
LED10	Output	Negative	
LED11	Output	Negative	
LED12	Output	Negative	
V _{DD}	_	_	Power supply for Logic and LCD driving +12 V (±5%)
VDDB	-	-	Power supply for backlight. +12 V (±5%) Note2
GND	-	_	Ground for logic and LCD driving (VDD)
GNDB	=	=	Ground for backlight power supply (VDDB)

- Notes 1: Frame Ground (FG) and GND are connected in the module. GNDB is not connected in this module.
 - 2: 12 V for backlight should be started up within 80 ms, otherwise, the protection circuit makes the backlight turns off.

LUMINANCE CONTROL SELECT

VOLSEL	" <u>L</u> "	"Open"
Form	Digital adjust	Volume adjust
How to adjust	See CONTROL FUNCTIONS	The variable resistor for luminance control should be 10 k Ω type, and zero point of the resistor corresponds to the minimum of luminance.
		Maximum luminance (100%): R = 10 K Ω Minimum luminance (30%): R = 0 Ω Mating variable resistor: 10 K Ω ±5%, B curve, 1/10 W

 $\label{eq:Note_Note} \textbf{Note} \ \ \textbf{The status of VOLSEL} \ is \ valid \ when \ the \ power \ is \ switched \ on.$



FUNCTION DISPLAY SELECT

OSDSEL	"L"	"Open"
Form	OSD Display	LED Dispaly
How to adjust	See CONTROL FUNCTIONS	See Example of LED circuit. (Next page)

Note The status of OSDSEL is valid when the power is switched on.

ON SCREEN DISPLAY

Regarding the use of OSD, please note that there is possibility of conflicts with a patent in Europe and the U.S. Thus, if such conflict might happen when you use OSD, we shall not be responsible for any trouble.

OSD DESIGN SELECT

MENUSEL=	" <u>"</u> "	"Open"
Form	OSD display No. 1	OSD display No. 2
How to adjust	See CONTROL FUNCTIONS (OSD background is transparent)	See 7.7 CONTROL FUNCTIONS

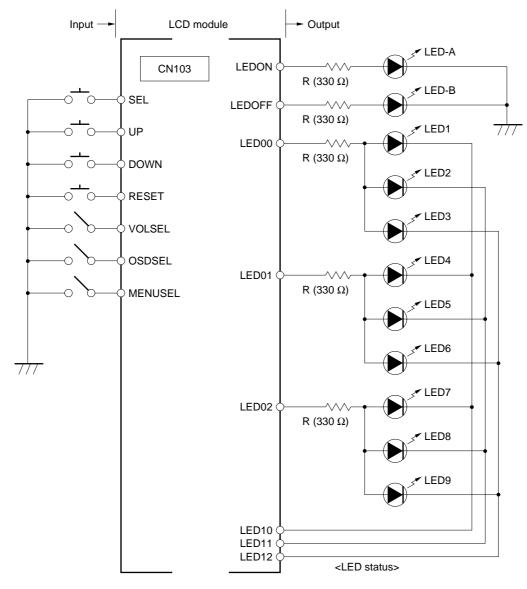
Note The status of MENUSEL is valid when the power is switched on.

EQUIVALENT CIRCUIT FOR LED

Symbol	I/O	Equivalent circuit
LEDON LEDOFF LED00 LED01 LED02	Output	RN2306 (Toshiba) Or equivalent Output
LED10 LED11 LED12	Output	N-ch Open-drain Output Output

12

<Example of LED circuit>



LED-A: Power on

LED-B: Power-save mode

LED1: Luminance

LED2: Contrast

LED3: Horizontal display period

LED4: CLK delay

LED5: Vertical position LED6: Horizontal position

LED7: Reserve

LED8: All reset

LED9: Reserve



INPUT SYNCHRONOUS SIGNAL

This module is corresponding to the synchronous signals below.

Auto moonities moode	Synchronous signal					
Auto recognition mode	HS/CS	Vsync	Sync. On Green			
Separate synchronous signal mode (Hsync, Vsync)	Input	Input	Input or no input			
Composite synchronous signal mode	Input (cs)	No input	Input or no input			
Sync. On Green mode	No input	No input	Input			
Power save mode	No input	No input	No input			
	No input	Input	Input or no input			
	Input (HS)	No input	Input or no input			

Note Power save mode corresponds to VESA DPMA.

CONTROL FUNCTIONS FUNCTION ITEMS

(1) The function for OSD or LED

Luminance : luminance of backlight Control
 Contrast : white-level of video signal Control
 Horizontal display period: horizontal display period Adjust

4. CLK delay : CLK-phase Adjust
5. Vertical position : vertical position Adjust
6. Horizontal position : horizontal position Adjust
7. ALL RESET : Reset to factory-default value

(2) The function for OSD

Sub Brightness : Brightness with each video signal Control
 Sub Contrast : white-level with each video signal Control

3. Video signal information: Display multi-scan function, Hsync and Vsync frequency

Each selected value is memorized into LCD memory after SEL signal input or time out. The memorized value are not affected even if the power is turned off. But the selected value is not memorized in case that a selected mode is changed another one before time out or power is turned off before time out.

Regarding the luminance, the luminance value can not be memorized while the variable volume resistor is selected.

This function does not work while the power save mode.



INDICATOR OF THE FUNCTIONS

The selected functions can be indicated either LED or OSD (On Screen Display) by setting OSDSEL signal.

OSDSEL = "H or "OPEN": LED OSDSEL = "L" : OSD

LED state show below table. Please see the recommendation circuit diagram.

Selection function	LED00	LED01	LED02	LED10	LED11	LED12
Default (no-select condition)	L	L	L	Н	Н	Н
Luminance	Н	L	L	L	Н	Н
Contrast	Н	L	L	Н	L	Н
Horizontal display period	Н	L	L	Н	Н	L
CLK delay	L	Н	L	L	Н	Н
Vertical position	L	Н	L	Н	L	Н
Horizontal position	L	Н	L	Н	Н	L
Reserve (no-use)	L	L	Н	L	Н	Н
All reset	L	L	Н	Н	L	Н
Reserve (no-use)	L	L	Н	Н	Н	L

SELECTION BY OSD

The following pictures appear on the screen by pushing the SEL key. Adjust the each value in best position by pushing UP and DOWN key.

1) Menu

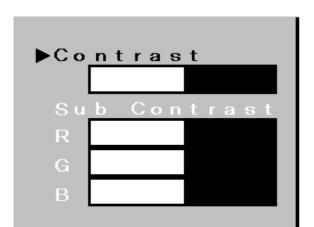
2) Brightness and Sub Brightness



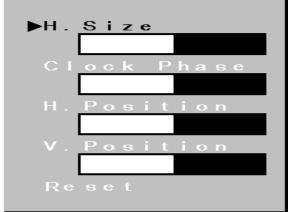




3) Contrast and Sub Contract



4) Horizontal display period, Clock delay, Vertical display position and Horizontal display position



5) Information



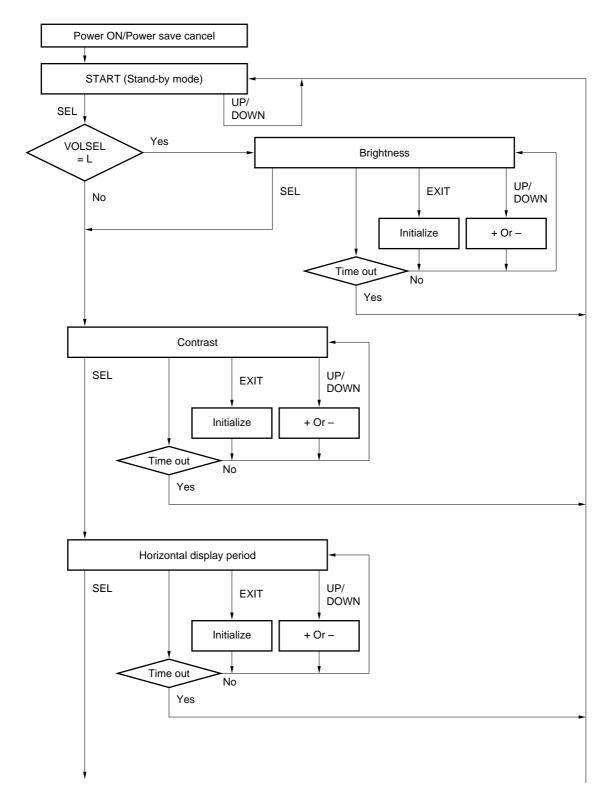
6) All Reset

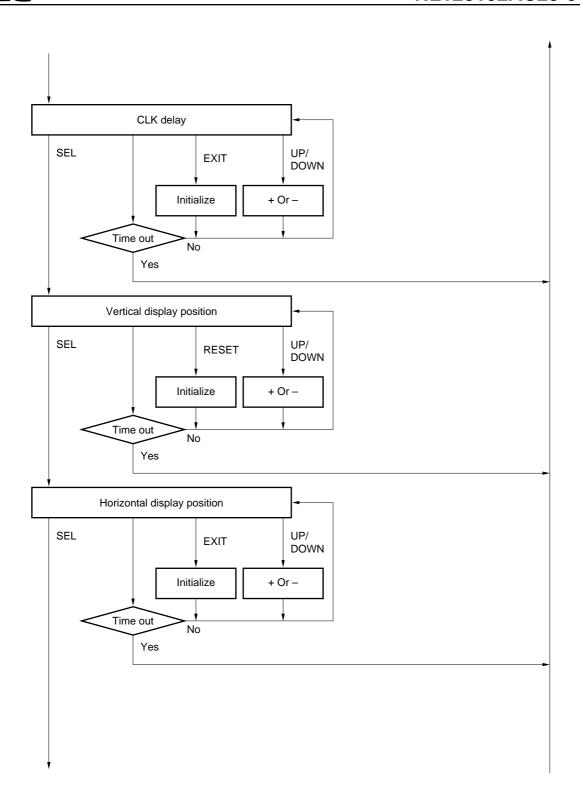


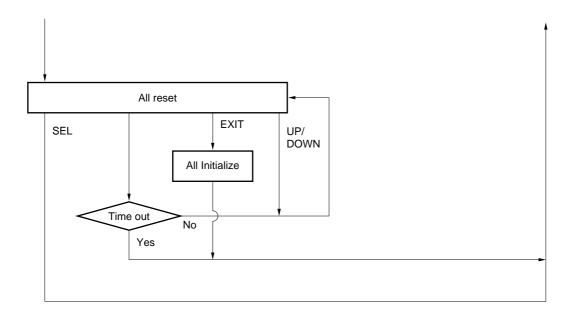


FLOW CHART OF CONTROL FUNCTIONS FOR SEL, UP, DOWN AND EXIT

<LED display>





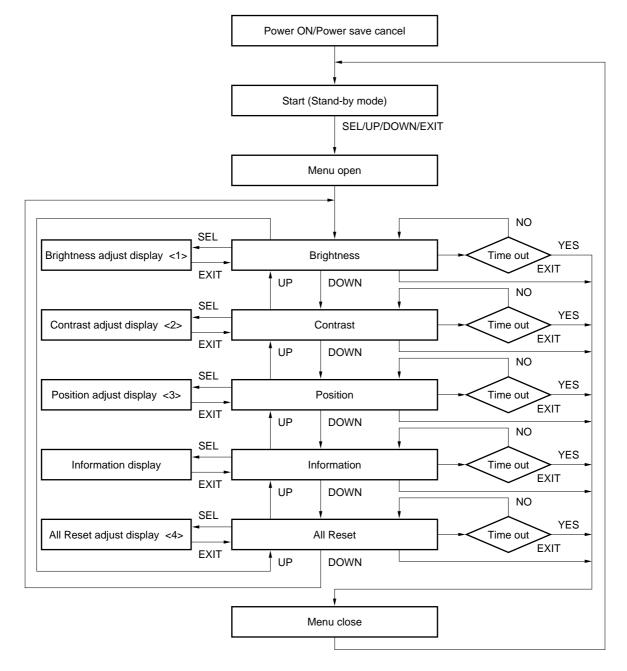


Notes 1. The value of the selected signals by UP and DOWN key is continuously incremented if the input signal is held more than approx. one second. If it's less than one second, the value is incremented by one.

- 2. RESET signal initializes the value selected by SEL key. All reset function initializes all the values adjusted already. RESET signal should be held more than approx. two seconds.
- 3. No key input for more than ten seconds shall be regarded "Time out".



<OSD display>

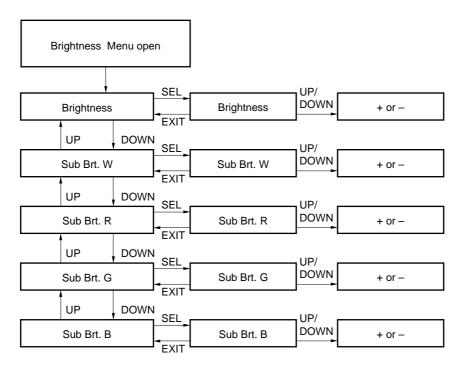


Notes 1. The value of the selected signals by UP and DOWN key is continuously incremented if the input signal is held more than approx. one second. If it's less than one second, the value is incremented by one.

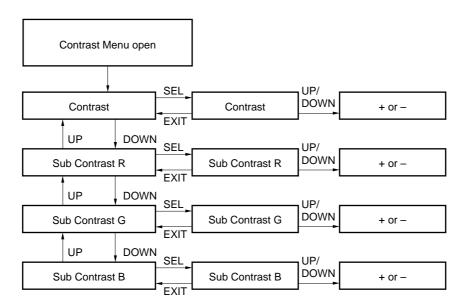
- 2. EXIT signal initializes the value selected by SEL key. All reset function initializes all the values adjusted already.
- 3. No key input for more than ten seconds shall be regarded "Time out".



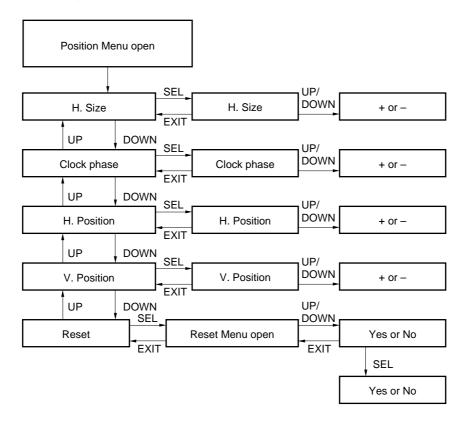
<1> Brightness adjust display



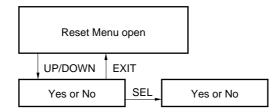
<2> Contrast adjust display



<3> Position adjust display



<4> All Reset adjust display



- **Remarks 1.** If the UP, DOWN signal is input continuously for 1 sec. or more, each adjustment setting value is sequentially incremented or decremented. If input is 1 sec. or less, each setting value is incremented or decremented by 1. However, only even numbers or multiples of 5 can be set for multiplication value settings.
 - 2. Resetting of each adjustment value initializes only that adjustment value, while initialization using All Reset initializes all adjustment values for modes currently displayed. (Brightness, including contrast, can only be initialized when digital light modulation is selected.)
 - 3. Time-out is approximately 10 sec.



PRESET TIMING

The 20 types of display timing shown below are preset in this module. When the timing signals in this table are input, the device automatically assesses display timing and controls the display using the preset value.

No.	Display resolution (dots)	Vsync (Hz)	Hsync (kHz)	DOTCLK (MHz)	V Pulse (H)	V B.porch (V)	H Pulse (DOTCLK)	H B.porch (DOTCLK)	Sync Logic V, H	Remarks
1	640 × 400	56.432	24.830	21.053	8	25	96	48	-,-	NEC PC98
2	640 × 480	59.992	31.469	25.175	2	33	96	48	-,-	VGA
3	720 × 400	70.087	31.469	28.322	2	35	108	45	+,-	VGA TXT
4	800 × 600	60.317	37.879	40.000	4	23	128	88	+,+	VESA
5	640 × 480	66.667	35.000	30.240	3	39	64	96	SonG type A	Macintosh
6	640 × 480	75.000	37.500	31.500	3	16	64	120	-,-	VESA
7	720 × 400	85.039	37.927	35.500	3	42	36	144	+,-	VESA ^{Note}
8	640 × 480	85.008	43.269	36.000	3	25	48	112	-,-	VESA ^{Note}
9	1024 × 768	60.004	48.363	65.000	6	29	136	160	-,-	VESA
10	800 × 600	75.000	46.875	49.500	3	21	80	160	+,+	VESA
11	832 × 624	74.565	49.735	57.283	3	39	64	224	SonG type A	Macintosh
12	800 × 600	85.061	53.674	56.250	3	27	64	152	+,+	VESA ^{Note}
13	1024 × 768	70.069	56.476	75.000	6	29	136	144	-,-	VESA
14	1024 × 768	75.029	60.023	78.750	3	28	96	176	-,-	VESA
15	1280 × 1024	60.020	63.981	108.000	3	38	112	248	+,+	VESA
16	1152 × 900	66.003	61.846	94.500	4	31	128	208	CS(-)	SUN ^{Note}
17	1024 × 768	77.068	62.040	84.375	4	31	128	176	CS(-)	SUN ^{Note}
18	1280 × 1024	67.189	71.691	117.000	8	33	112	224	CS(-)	SUN
19	1152 × 900	76.149	71.809	108.000	8	33	128	192	CS(-)	SUN ^{Note}
20	1280 × 1024	75.025	79.976	135.000	3	38	144	248	+,+	VESA

^{*} These preset timings are not included in the specifications of the LCD module. Use preset timing only after careful evaluation.

Note 1. Please bear in mind slight adjustment (multiplication value, clock delay, and display location) is required as a result of equipment variation even if input is performed with the display timing of this table.

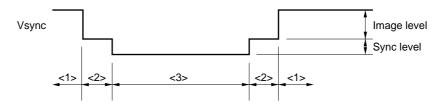
Readjustment, however, is unnecessary because adjusted values are stored in memory for every preset number.

Display is controlled with preset timing near HS and Vsync frequency even if a signal with a timing other than the preset display timing is input.

- 2. The device may not function normally if a signal is input that differs from the timing shown in the above table by a large margin. In addition, the device will not operate normally if waveforms are distorted by rounding of Hsync or Vsync waveforms, noise, and others factors, even for a signal with the same timing as shown above.
- **Example** For 640 × 480 dots, HS: 37.861 kHz, and Vsync: 72.809 Hz, the image is displayed with preset number 6. Adjustment may not be synchronized if the expansion rate (scaling factor) or other values differ when the device is used with a display timing other than a preset one. Therefore, only use a non-preset display timing after careful evaluation.
- 3. Display colors may change during Sync on Green (SonG) input.
- 4. SonG signal types:

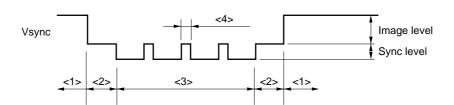
(1) SonG type A

An equivalent Hsync pulse is not present during Vsync period.



(2) SonG type B

An equivalent Hsync pulse is present during Vsync period.



- <1> Image signal
- <2> Black level period
- <3> Vsync period
- <4> Hsync equivalent pulse

DDC FUNCTION

This function is corresponding to VESA DDC[™] and EDID[™] (Structure Version 1).

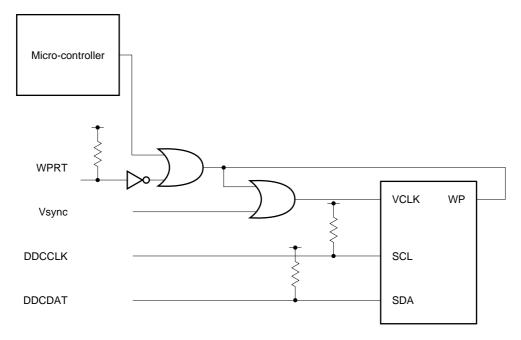
• Writing mode: WPRT = "L"

• Reading mode: WPRT = "H" or Open

Please write a data into necessary addresses in advance when you use this function. Data "55H" in address "00H" and "FFH" in other address are already programmed when shipping. The input equivalent circuit diagram is as follow.

EDID: Extended Display Identification Data

<Internal circuit diagram>



Product: Microchip Technology Inc. 24LCS21 or equipment

DPMS

This function is corresponding to VESA DPMS[™] Standard.

		NL128102AC28-01A					
01-1-	Signal			Dowersowing	Decement time	Dower coving	Recovery
State	Horizontal	Vertical	Video	Power saving	Recovery time	Power saving	time
On	Pulses	Pulses	Active	None	Not applicable	None	Not applicable
Stand-by	No pulses	Pulses	Blanked	Minimum	Short	Maximum	Short
Suspend	Pulses	No pulses	Blanked	Substantial	Longer	Maximum	Short
Off	No pulses	No pulses	Blanked	Maximum	System dependent	Maximum	Short

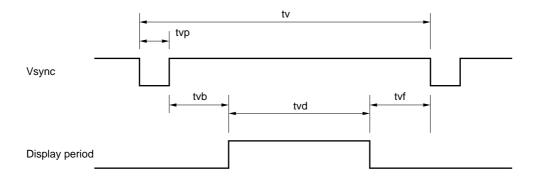


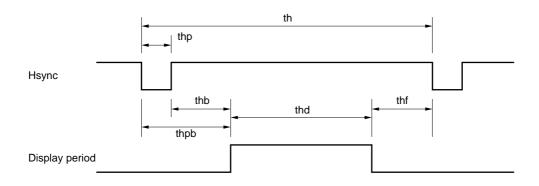
INPUT SIGNAL TIMING

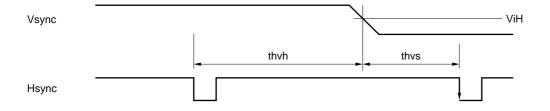
SXGA MODE (STANDARD)

	Name	Symbol	Min.	Тур.	Max	Unit	Remark
CLK	Frequency	1/tc	95.0 –	108.0 9.3	135.0 –	MHz ns	SXGA standard
	Rise/Fall	tcrf	-	_	10	ns	_
	Pulse-width	tc/tcl	0.4	0.5	0.6	_	_
Hsync	Period	th	12.3	15.630 1688	17.0 –	μs CLK	63.981 kHz (typ.)
	Display	thd	_ _	11.852 1280	<u> </u>	μs CLK	-
	Front-porch	thf		0.444 48	- -	μs CLK	-
	Pulse-width	thp	- -	1.037 112	- -	μs CLK	-
	Back-porch	thb	1.0	2.294 248	- -	μs CLK	Note
	Pulse-width + Back-porch	thbp	1.8	-	-	μs	-
	V-Hsync timing	thvh	4	_	_	ns	_
	hold/setup time	thvs	1	_	-	CLK	_
	Rise/Fall	thrf	_	_	10	ns	-
Vsync	Period	tv	13.3 –	16.661 1066	18.5 –	ms H	60.020 Hz (typ.)
	Display	tvd		16.005 1024	- -	ms H	-
	Front-porch	tvf	_ 1	0.016 1	- -	ms H	-
	Pulse-width	tvp	- 2	0.047 3	_ _	ms H	-
	Back-porch	tvb	- 5	0.594 38	_ _	ms H	_

Note Minimum value of Back-porch (thb) must be satisfied.





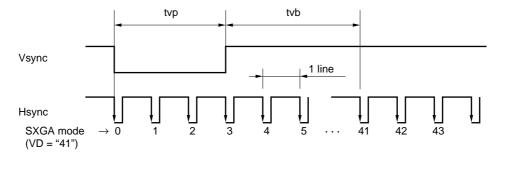


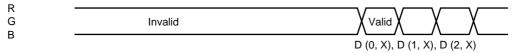


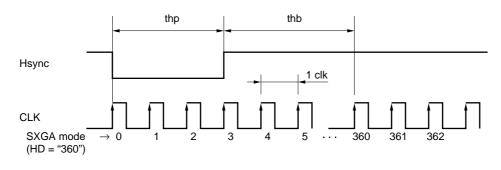
INPUT SIGNAL AND DISPLAY POSITION - SXGA STANDARD TIMING -

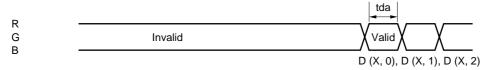
Pixels

D (0,0)	D (0,1)	D (0,2)	•••	D (0,1)
	D (1,1)	D (1,2)	•••	D (1,1279)
D (1,0)				
D (2,0)	D (2,1)	D (2,2)	•••	D (2,1279)
•	•	•		•
•	•	•		•
•	•	•		•
•	•	•		•
D (1023,0)	D (1023,1)	D (1023,2)	•••	D (1023,1279)









Note The tda should be more than 4ns



EXPANSION FUNCTION (REFERENCE)

HOW TO USE EXPANSION MODES

Expansion mode is a function to expand screen. For example, VGA signal has 640×480 pixels. But, if the display data can expanded to 2.0 times vertically and horizontally, VGA screen image can be displayed fully on the screen of SXGA resolution.

This LCD module has the function that expands vertical direction as shown in Table 1. And expanding horizontal direction is possible by setting input CLK frequency equivalent to the magnification. It is necessary to make this CLK outside of this LCD module.

Please adopt this mode after evaluating display quality, because the appearance in expansion mode is happened to be relatively bad in some cases.

The followings show display magnifications for each mode.

lanut display	Niverban of vivels	Magnification			
Input display	Number of pixels	Vertical	Horizontal ^{Note}		
SXGA	1280 × 1024	1.0	1.0		
XGA	1024 × 768	1.25	1.25		
SVGA	800 × 600	1.6	1.6		
VGA	640 × 480	2.0	2.0		
VGA text	720 × 400	2.5	1.7		
PC9801	640 × 400	2.5	2.0		
MAC	832 × 624	1.6	1.5		

Note The horizontal magnification multiples the input clock (CLK).

Input CLK = system CLK × horizontal magnification

Example: In case of SXGA and VGA, CLK frequency can be decided as follows.

SXGA: System CLK (108.0 MHz) \times 1.0 = 108.0 MHz VGA: System CLK (25.175 MHz) \times 2.0 = 50.35 MHz



SETTING SERIAL DATA FOR EXPANSION

			Input sign	al				Module	e serial-data se	etting
Mode	System	Hsync	Vsync	Horiz	zontal	Ver	rtical	HSE	HD	VD
	CLK [MHz]	[kHz]	[Hz]	Count Number [CLK]	DSP [CLK]	Count Number [H]	DSP [H]	Cal	Calculation formul	
				(A)	(B)	-	(C)	(A) × Ver.magni	(B) × Hor.magni	= (C)
SXGA (1280 × 1024)	108.0 117.0 125.0 130.076 135.0	63.981 71.691 75.120 76.968 78.125 79.976	60.02 67.189 71.204 72.000 72.005 75.025	1688 1632 1664 1690 1728 1688	360 336 352 378 384 392	1066 1067 1055 1069 1085 1066	41 41 28 42 58 41	(A) × 1	(B) × 1	= (C)
XGA (1024 × 768)	65* 75* 78.75*	48.363 56.476 60.023	60.004 70.069 75.029	1344 1328 1312	296 280 272	806 806 800	35 35 31	(A) × 1.25	(B) × 1.25	
MAC (832 × 624)	57.283*	49.725	74.5	1152	288	667	42	(A) × 1.5	(B) × 1.5	
SVGA (800 × 600)	36* 40* 50* 49.5*	35.156 37.879 48.077 46.875	56.25 60.317 72.188 75	1024 1056 1040 1056	200 216 184 240	625 628 666 666	24 27 29 24	(A) × 1.6	(B) × 1.6	
VGA (640 × 480)	25.175* 31.5* 31.5* 30.24*	31.469 37.861 37.5 35.0	59.94 72.809 75 66.667	800 832 840 864	144 168 184 160	525 520 500 525	35 31 19 42	(A) × 2.0	(B) × 2.0	
VGA text (720 × 400)	28.322*	31.469	70.087	900	153	449	37	(A) × 1.7	(B) × 1.7	
PC9801 (640 × 400)	21.053*	24.827	56.432	848	144	440	33	(A) × 2.0	(B) × 2.0	

^{*:} Standard timings (Please set them up properly for correct expansion).

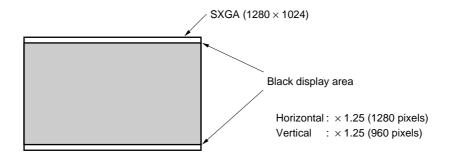
Notes 1. DSP = Display Start Period, DSP is total of "pulse-width" and "back-porch".

- 2. HD and VD are approximate value. Set HD and VD in case of adjusting display to the screen center.
- 3. The pulse-width of Hsync, Vsync and Back-porch are the same as SXGA-mode (Standard-mode).

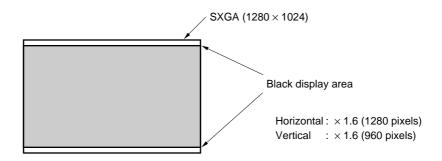


DISPLAY IMAGE

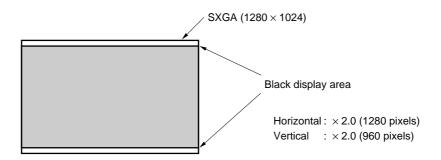
1) XGA mode (1024 × 768)



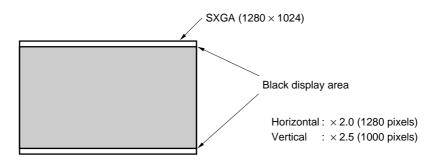
2) SVGA mode (800×600)



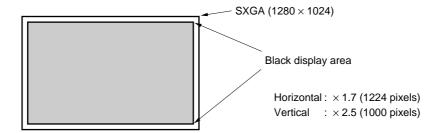
3) VGA mode (640×480)



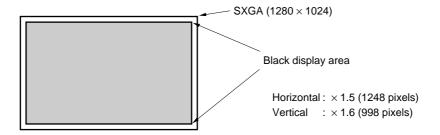
4) PC9801 mode (640 × 400)



5) VGA text mode (720 \times 400)



6) 832 × 624 MAC mode (832 × 624)





OPTICAL CHARACTERISTICS

 $(Ta = 25^{\circ}C, V_{DD} = 12 \text{ V}, V_{DD}B = 12 \text{ V})$

Item	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Contrast ratio	CR	$\theta R = 0^{\circ}, \ \theta L = 0^{\circ}, \ \theta D = 0^{\circ},$ White/Black, at center	100	150	ı	-	Note 1
Luminance	Lvmax	White, at center	150	200	İ	cd/m²	Note 2
Luminance uniformity	-	White	1	1	1.30	_	Note 3
Color gamut	С	$\theta R = 0^{\circ}, \ \theta L = 0^{\circ}, \ \theta U = 0^{\circ}, \ \theta D = 0^{\circ}$ at center, to NTSC	50	60	-	%	_
Response time	Ton	Black to White	1	45	70	ms	Note 5
	Toff	White to Black	ı	35	60		

Reference data

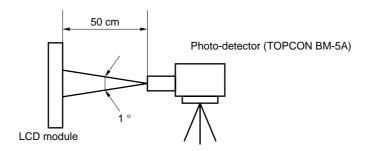
 $(Ta = 25^{\circ}C, V_{DD} = 12 \text{ V}, V_{DD}B = 12 \text{ V})$

Item	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Viewing angle range	θ R	CR > 10, θ U = 0°, θ D = 0° White/Black, at center	70	85	_	deg.	Note 4
	hetaL		70	85	_	deg.	
	hetaU	CR > 10, θ R = 0°, θ L = 0°	70	85	_	deg.	
	hetaD White/Black, at center	70	85	_	deg.		
Luminance control	-	Maximum luminance: 100%	_	30 – 100	_	%	-
range							

Notes 1. The contrast ratio is calculated by using the following formula.

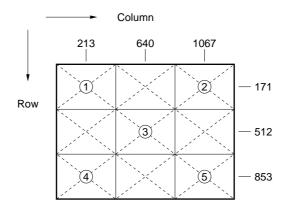
Contrast ratio (CR) =
$$\frac{\text{Luminance with all pixels in "white"}}{\text{Luminance with all pixels in "black"}}$$

2. The luminance is measured after 20 minutes from the module works, with all pixels in "white". The typical value is measured after luminance saturation, more than one hour after burn-in. The timing is SXGA standard mode, preset timing No. 20. See detail **PRESET TIMING.**

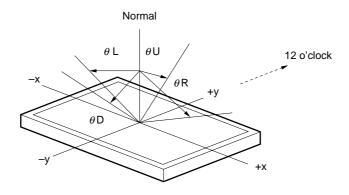


3. Luminance uniformity is calculated by using the following formula.

The luminance is measured at near the five points shown below.

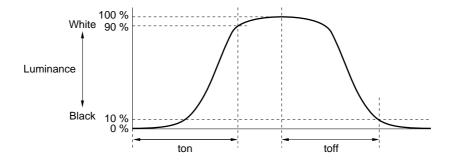


4. Definitions of viewing angle are as follows.



5. Definitions of response time is as follows.

Photo-detector output signal is measured when the luminance changes "white" to "black" or "black" to "white".



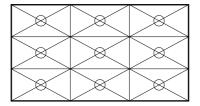


RELIABILITY TEST

Test item	Test condition	Judgment
High temperature/humidity operation	50 ±2°C, 85% relative humidity 240 hours, Display data is white.	Note 1
Heat cycle (operation)	<1> 0°C ±3°C ··· 1 hour 55°C ±3°C ··· 1 hour <2> 50 cycles, 4 hours/cycle <3> Display data is white.	Note 1
Thermal shock (non-operation)	<1> -20°C ±3°C ··· 30 minutes 60°C ±3°C ··· 30 minutes <2> 100 cycles <3> Temperature transition time is within 5 minutes.	Note 1
Vibration (non-operation)	<1> 5-100 Hz, 1.2 G 1 minute/cycle, X, Y, Z direction <2> 10 times each direction	Notes 1, 2
Mechanical shock (non-operation)	<1> 30 G, 11 ms X, Y, Z direction <2> 3 times each direction	Notes 1, 2
ESD (operation)	150 pF, 150 Ω , \pm 10 KV 9 places on a panel Note 3 10 times each place at one-second intervals	Note 1
Dust (operation)	15 kinds of dust (JIS-Z 8901) Hourly 15 seconds stir, 8 times repeat	Note 1

Notes 1. Display function is checked by the same condition as LCD module out-going inspection.

- 2. Physical damage.
- 3. Discharge points are shown in the figure.





GENERAL CAUTIONS

Because next figures and sentences are very important, please understand these contents as follows.



CAUTION

This figure is a mark that you will get hurt and/or the module will have damages when you make a mistake to operate.



This figure is a mark that you will get an electric shock when you make a mistake to operate.



This figure is a mark that you will get hurt when you make a mistake to operate.



CAUTION



Do not touch an inverter -- on which is stuck a caution label -- while the LCD module is under the operation, because of dangerous high voltage.

- (1) Caution when taking out the module a Pick the pouch only, in taking out module from a carrier box.
- (2) Cautions for handling the module
 - a) As the electrostatic discharges may break the LCD module, handle the LCD module with care against electrostaic discharges.
 - b) As the LCD panel and backlight element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
 - c) As the surface of polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
 - d) Do not pull the interface connectors in or out while the LCD module is operating.
 - e) Put the module display side down on a horizontal plane.
 - f) Handle connectors and cables with care.
 - g) When the module is operating, do not lose CLK, HS or Vsync signal. If any one of these signals is lost, the LCD panel would be damaged.
 - h) The torque to mounting screw should never exceed 0.392 N·m (4 kgf·cm).
 - i) Don't push or rub the surface of LCD module please.
 - If you do the scratches or the marks like rubbing may left on the surface of the module.
- (3) Cautions for the atmosphere
 - a) Dew drop atmosphere should be avoided.
 - b) Do not store and/or operate the LCD module in a high temperature and/or high humidity atmosphere. Storage in an anti-static pouch and under the room temperature atmosphere is recommended.
 - c) This module uses cold cathod fluorescent lamps. Therefore, the life of lamps becomes short if the module is operated under the low temperature environment.
 - d) Do not operate the LCD module in a high magnetic field.
- (4) Caution for the module characteristics
 - a) Do not apply the fixed pattern for a long time to the LCD module. It may cause image sticking. Please use the screen savers if the display pattern is fixed for a long time.
 - b) This module has the retardation film which may cause the variation of the color hue in the different viewing angles. The ununiformity may appear on the screen under the high temperature operation.
 - c) The light vertical stripe may be observed depending on the display pattern. This is not defects or malfunctions.

d) The noise from the inverter circuit may be observed in the luminance control mode. This is not defects or malfunctions.

(5) Other cautions

- a) Do not disassemble and/or reassemble LCD module.
- b) Do not readjust any variable resistors or switches in the module.
- c) When returning the module for repair or etc., please pack the module properly to avoid any damages. We recommend using the original shipping packages.
- d) In case that the scan converter is used to convert VGA signal to NTSC, it is recommended using the framememory type, not the line-memory.

Liquid Crystal Display has the following specific characteristics. There are not defects nor malfunctions.

The optical characteristics of this module may be affected by the ambient temperature.

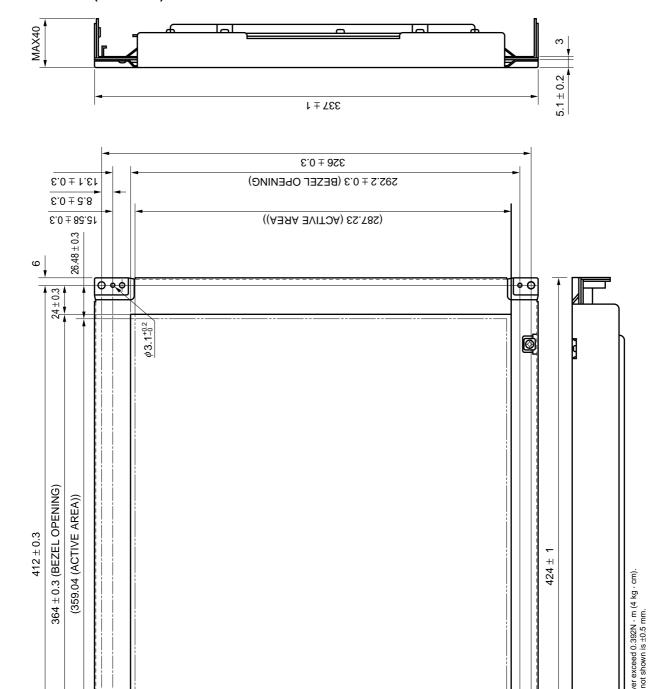
This module has cold cathode tube for backlight. Optical characteristics, like luminance or uniformity, will be changed by the progress in time.

Uneven brightness and/or small spots may be observed depending on different display patterns.



OUTLINE DRAWINGS

Front View (Unit in mm)



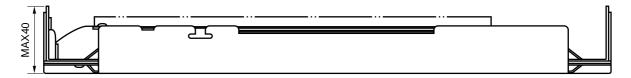
38

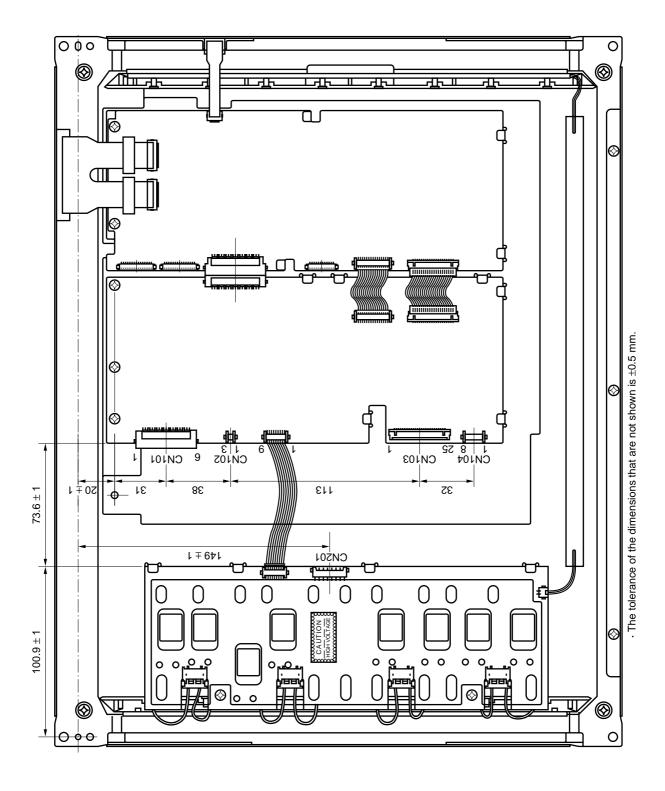
0,00

3.1+0.2

 $4 - \phi 4.6 \pm 0.2$ $\phi 4.5 \pm 0.2$

Rear View (Unit in mm)





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Standard: Computers, office equipment, communications equipment, test and measurement equipment, audio and visual equipment, home electronic appliances, machine tools, personal electronic equipment and industrial robots

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Specific: Aircrafts, aerospace equipment, submersible repeaters, nuclear reactor control systems, life support systems or medical equipment for life support, etc.

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