



Ferrites and accessories

EP 13

Core and accessories

Series/Type: B65843A, B65844

Date: October 2009

- To IEC 61596
- For transformers featuring high inductance and low overall height
- For power applications
- Delivery mode: sets

Magnetic characteristics (per set)

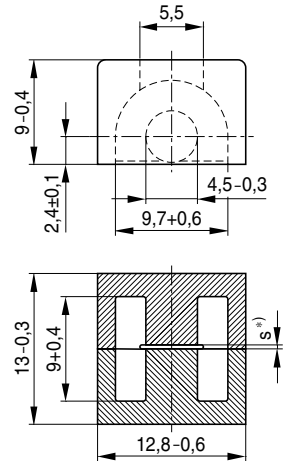
$$\Sigma l/A = 1.24 \text{ mm}^{-1}$$

$$l_e = 24.2 \text{ mm}$$

$$A_e = 19.5 \text{ mm}^2$$

$$A_{\min} = 14.9 \text{ mm}^2$$

$$V_e = 472 \text{ mm}^3$$

Approx. weight 4.5 g/set

^{a)} gapped (one-sided)

FEP0017-A

Gapped

Material	A _L value nH	s approx. mm	μ _e	Ordering code
T38	63 ±3%	0.39	62	B65843A0063A038
	100 ±3%	0.24	99	B65843A0100A038
	160 ±4%	0.15	158	B65843A0160B038
	200 ±4%	0.12	198	B65843A0200B038
	250 ±5%	0.10	247	B65843A0250J038
	315 ±6%	0.08	311	B65843A0315C038
	400 ±7%	0.06	395	B65843A0400E038
T57	63 ±3%	0.38	62	B65843A0063A057
	100 ±3%	0.24	99	B65843A0100A057
	160 ±4%	0.15	158	B65843A0160B057
	200 ±4%	0.12	198	B65843A0200B057
	250 ±5%	0.09	247	B65843A0250J057
	315 ±6%	0.07	311	B65843A0315C057
	400 ±7%	0.06	395	B65843A0400E057
T66	63 ±3%	0.39	62	B65843A0063A066
	100 ±3%	0.24	99	B65843A0100A066
	160 ±4%	0.15	158	B65843A0160B066
	200 ±4%	0.12	198	B65843A0200B066
	250 ±5%	0.10	247	B65843A0250J066
	315 ±6%	0.08	311	B65843A0315C066
	400 ±7%	0.06	395	B65843A0400E066

Gapped

Material	A _L value nH	s approx. mm	μ _e	Ordering code
N45	63 ±3%	0.38	62	B65843A0063A045
	100 ±3%	0.24	99	B65843A0100A045
	160 ±4%	0.15	158	B65843A0160B045
	200 ±4%	0.12	198	B65843A0200B045
	250 ±5%	0.09	247	B65843A0250J045
	315 ±6%	0.07	311	B65843A0315C045
	400 ±7%	0.05	395	B65843A0400E045
N87	63 ±3%	0.37	62	B65843A0063A087
	100 ±3%	0.23	99	B65843A0100A087
	160 ±4%	0.14	158	B65843A0160B087
	200 ±4%	0.11	198	B65843A0200B087
	250 ±5%	0.09	247	B65843A0250J087
	315 ±6%	0.07	311	B65843A0315C087
	400 ±7%	0.05	395	B65843A0400E087

Ungapped

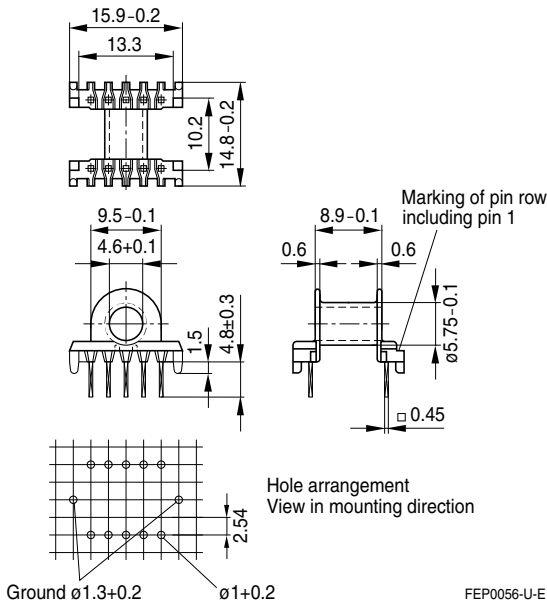
Material	A _L value nH	μ _e	P _V W/set	Ordering code
N45	2400 +30/-20%	2370		B65843A0000R045
T57 ¹⁾	2500 +30/-20%	2470		B65843A0000R057
N30	2800 +30/-20%	2765		B65843A0000R030
T65	4000 +30/-20%	3950		B65843A0000R065
T38	7000 +40/-30%	6910		B65843A0000Y038
T66	8500 +40/-30%	8400		B65843A0000Y066
N87	1600 +30/-20%	1580	< 0.18 (200 mT, 100 kHz, 100 °C)	B65843A0000R087

1) Preliminary data

Coil former, squared pins

Material: GFR thermosetting plastic (UL 94 V-0, insulation class to IEC 60085: H \triangleq max. operating temperature 180 °C), color code black
 Sumikon PM 9630® [E41429 (M)], SUMITOMO BAKELITE CO LTD
 Solderability: to IEC 60068-2-20, test Ta, method 1 (aging 3): 235 °C, 2 s
 Resistance to soldering heat: to IEC 60068-2-20, test Tb, method 1B: 350 °C, 3.5 s
 Winding: see Data Book 2007, chapter “Processing notes, 2.1”

Sections	A _N mm ²	l _N mm	A _R value μΩ	Terminals	Ordering code
1	14.3	23.8	57.1	10	B65844W1010D001



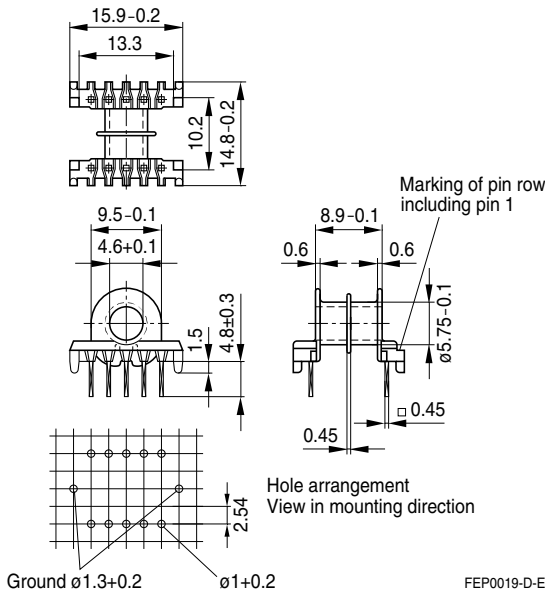
FEP0056-U-E

Coil former with closed center flange for high-voltage applications

Material: GFR thermosetting plastic (UL 94 V-0, insulation class to IEC 60085: H \triangleq max. operating temperature 180 °C), color code black
 Sumikon PM 9630® [E41429 (M)], SUMITOMO BAKELITE CO LTD
 Solderability: to IEC 60068-2-20, test Ta, method 1 (aging 3): 235 °C, 2 s
 Resistance to soldering heat: to IEC 60068-2-20, test Tb, method 1B: 350 °C, 3.5 s
 Winding: see Data Book 2007, chapter “Processing notes, 2.1”

Squared pins.

Sections	A_N mm ²	I_N mm	A_R value $\mu\Omega$	Terminals	Ordering code
2	13.9	23.8	58.9	10	B65844X1010D002



Mounting assembly

The set comprises a yoke and a clamp

Yoke

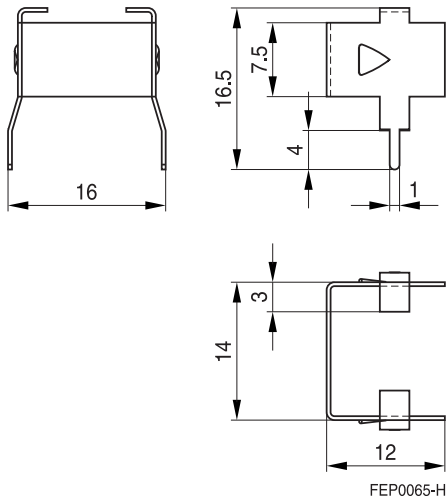
Made of cold rolled steel (0.4 mm) with ground terminal (tinned)

Clamp

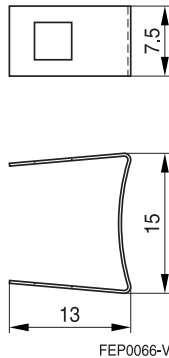
Spring clamp, made of bronze (0.3 mm), tinned

	Ordering code
Complete mounting assembly	B65844S2000X000

Yoke



Clamp



Mechanical stress and mounting

Ferrite cores have to meet mechanical requirements during assembling and for a growing number of applications. Since ferrites are ceramic materials one has to be aware of their special behavior under mechanical load.

Just like any ceramic material, ferrite cores are brittle and sensitive to any shock, fast changing or tensile load. Especially fast cooling rates under ultrasonic cleaning, high static and cyclic loads can cause cracks or failure of the ferrite cores.

For detailed information see Data Book 2007, chapter "General - Definitions, 8.1".

Effects of core combination on A_L value

Stresses in the core affect not only the mechanical but also the magnetic properties. It is apparent that the initial permeability is dependent on the stress state of the core. The higher the stresses are in the core, the lower the value for the initial permeability. Thus, the embedding medium should offer the greatest possible elasticity.

For detailed information see Data Book 2007, chapter "General - Definitions, 8.2".

Heating up

Ferrites can run hot during operation at higher flux densities and higher frequencies.

NiZn-materials

The magnetic properties of NiZn-materials can change irreversibly when exposed to strong magnetic fields.

Processing notes

- The start of the winding process should be soft. Otherwise, the flanges may be destroyed.
- Excessive winding forces may damage the flanges or squeeze the tube so that the cores can no longer be mounted.
- Excessive soldering time at high temperature (>300 °C) may affect coplanarity or pin arrangement.
- Not following the processing notes for soldering of the J-leg terminals may cause solderability problems at the transformer because of contamination with tin oxide (SnO) from the tin bath or burned insulation from the wire. For detailed information see Data Book 2007, chapter "Processing notes, 2.2".
- The dimensions of the pin hole arrangement are fixed and should be understood as an ideal recommendation for drilling the printed circuit board. In order to avoid problems when mounting the transformer, customers should make allowances for manufacturing tolerances in the drilling and pick-and-place processes by increasing the diameter of the pin holes.

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