

### Adam Technologies, Inc.

# SCREW MACHINE SOCKETS & TERMINAL STRIPS

**ICM SERIES** 

#### **INTRODUCTION:**

Adam Tech ICM Series Machine Pin Sockets and Terminal Strips offer a full range of exceptional quality, high reliability DIP and SIP package Sockets and Terminal Strips. Our sockets feature solid, precision turned sleeves with a closed bottom design to eliminate flux intrusion and solder wicking during soldering. Adam Tech's stamped spring copper insert provides an excellent connection and allows repeated insertion and withdrawals. Plating options include choice of gold, tin or selective gold plating. Our insulators are molded of UL94V-0 thermoplastic and both Sockets and Terminal Strips are XY stackable.

#### **FEATURES:**

**High Pressure Contacts** Precision Stamped Internal Spring Contact Anti-Solder Wicking design Machine Insertable Single or Dual Row Low Profile

#### **MATING COMPONENTS:**

Any industry standard components with SIP or DIP leads

#### **SPECIFICATIONS:**

#### Material:

Standard insulator: PBT, Glass reinforced, rated UL94V-0 Optional Hi-Temp insulator: Nylon 6T, rated UL94V-0

Insulator Color: Black Contacts: Phosphor Bronze

#### Contact Plating:

Gold over Nickel underplate and Tin over copper underplate

#### **Electrical:**

Operating voltage: 250V AC max. Current rating: 1 Amp max.

Contact resistance: 30 m $\Omega$  max. initial Insulation resistance: 1000 M $\Omega$  min.

Dielectric withstanding voltage: 500V AC for 1 minute

#### Mechanical:

Insertion force: 400 grams initial max with .025 dia. leads Withdrawal force: 90 grams initial min with .025 dia. leads

#### **Temperature Rating:**

Operating temperature: -55°C to +105°C

Soldering process temperature: Standard insulator: 235°C Hi-Temp insulator: 260°C

#### **PACKAGING:**

Anti-ESD plastic tubes

#### **APPROVALS AND CERTIFICATIONS:**

UL Recognized File No. E224053 CSA Certified File No. LR1578596







OPTIONS: (MCT series on pg. 183)

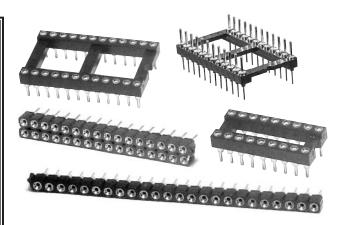
Add designator(s) to end of part number

SMT = Surface mount leads Dual Row

SMT-A = Surface mount leads Type A

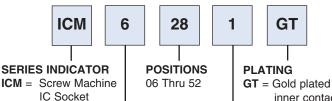
**SMT-B** = Surface mount leads Type B

**HT** = Hi-Temp insulator for Hi-Temp soldering processes up to 260°C



#### ORDERING INFORMATION

OPEN FRAME SCREW MACHINE SOCKETS & TERMINALS



#### TMC = Screw Machine **DIP Terminals**

**ROW SPACING** 3 = .300" Row Spacing Positions: 06, 08, 10, 14,

16, 18, 20, 24, 28 **4** = .400" Row Spacing Positions: 20, 22, 24, 28, 32,

**6** = .600" Row Spacing Positions: 20, 22, 24, 28, 32, 36, 40, 42, 48, 50, 52

9 = .900" Row Spacing Positions: 50 & 52 inner contact Tin plated outer sleeve

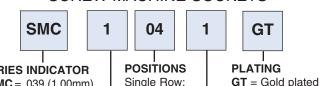
**TT** = Tin plated inner contact Tin plated outer sleeve

#### **TAIL LENGTH**

1 = Standard **DIP Length** 2 = Wire wrap

tails

SEE PHOTOS & ORDERING INFORMATION DRAWINGS SCREW MACHINE SOCKETS PGS.184-185



#### **SERIES INDICATOR**

**1SMC** = .039 (1.00mm) Screw machine contact socket

**HSMC** = .050 (1.27mm) Screw machine contact socket **2SMC** = .078 (2.00mm)

Screw machine contact socket **SMC** = .100 (2.54mm)

Screw machine contact socket

Single Row: 01 thru 40 Dual Row:

02 thru 80

#### **TAIL LENGTH** 1 = Standard Lengh

#### inner contact Tin plated outer sleeve

TT = Tin plated inner contact Tin plated outer sleeve

#### **BODY STYLE**

1 = Single Row Straight

1R = Single Row Right Angle

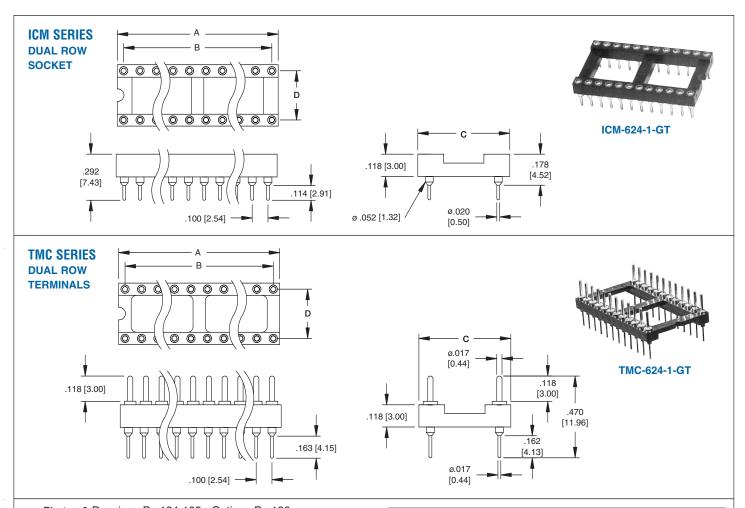
2 = Dual Row Straight

2R = Dual Row Right Angle



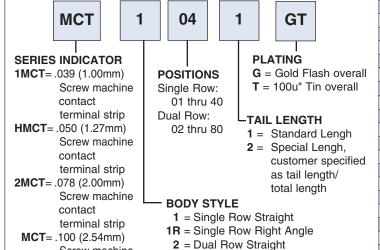
## SCREW MACHINE SOCKETS & TERMINAL STRIPS

**ICM SERIES** 



Photos & Drawings Pg.184-185 Options Pg.182

### ORDERING INFORMATION SCREW MACHINE TERMINAL STRIPS



2R = Dual Row Right Angle

Screw machine

contact terminal strip

POSITION	А	В	С	D
POSITION				ROW SPACING
6	.300 [7.62]	.200 [5.08]	.400 [10.16]	.300 [7.62]
8	.400 [10.16]	.300 [7.62]		
10	.500 [12.70]	.400 [10.16]		
14	.700 [17.78]	.600 [15.24]		
16	.800 [20.32]	.700 [17.78]		
18	.900 [22.86]	.800 [20.32]		
20	1.00 [25.40]	.900 [22.86]		
24	1.20 [30.48]	1.10 [27.94]		
28	1.40 [35.56]	1.30 [33.02]		
20	1.00 [25.40]	.900 [22.86]	.500 [12.70]	.400 [10.16]
22	1.10 [27.94]	1.00 [25.40]		
24	1.20 [30.48]	1.10 [27.94]		
28	1.40 [35.56]	1.30 [33.02]		
32	1.60 [40.64]	1.50 [38.10]		
24	1.20 [30.48]	1.10 [27.94]	.700 [17.78]	.600 [15.24]
28	1.40 [35.56]	1.30 [33.02]		
32	1.60 [40.64]	1.50 [38.10]		
36	1.80 [45.72]	1.70 [43.18]		
40	2.00 [50.80]	1.90 [48.26]		
42	2.10 [53.34]	1.90 [48.26]		
48	2.40 [60.96]	2.30 [58.42]		
50	2.50 [63.50]	2.40 [60.96]		
52	2.60 [66.04]	2.50 [63.50]		
50	2.50 [63.50]	2.40 [60.96]	1.00 [25.40]	.900 [22.86]
52	2.60 [66.04]	2.50 [63.50]		