

# Surface Mounted Resistors

## CR Series

- **CECC released products**
- **Custom designs/sizes available**
- **Any resistance value available within specified range**
- **Terminations available for wire bonding or soldering**
- **Available in sizes down to 0503**
- **Resistance range 1 ohm to 100M ohms**
- **Tolerances down to 0.1%**
- **Solder terminations have a nickel barrier layer**
- **Shorting Links available**



## Electrical Data

Commercial		CR0503	CR0805	CR1005	CR1206	CR2010	CR2512	Notes
Power rating at 70°C	watts	0.063	0.125	0.125	0.25	0.5	1.0	
Resistance range	ohms	1R to 10M	1R to 100M			1R to 1M		
Limiting element voltage	volts	50	100	150	200	400	500	
TCR -55°C to +155°C	ppm/°C	<10 ohms 350: 10 to 100 ohms 200: 100 to 1M ohm 100: >1M ohm 250						
Resistance tolerance	%	0.1, 0.25, 0.5, 1, 2, 5						See table of value ranges
Ambient temperature range	°C	-55 to 155						

Approved CECC 40401-004		CR0805	CR1206					
Power rating at 70°C	watts	0.125	0.25					
Resistance range	ohms	1R to 10M						
Limiting element voltage	volts	100	200					
TCR -55°C to +125°C	ppm/°C	<10 ohms 200: 10 to 1M 100: >1M 200						
TCR +20°C to +70°C	ppm/°C	<10 ohms 200: 10 to 1M 50: >1M 100						
Resistance tolerance	%	0.5, 1, 2, 5						See table of value ranges
Ambient temperature range	°C	-55 to +125						

Approved CECC 40401-008		CR0805	CR1206	CR2010	CR2512			
Power rating at 70°C	watts	0.125	0.25	0.5	1.0			
Resistance range	ohms	1R to 10M	1R to 10M	1R to 1M	1R to 1M			
Limiting element voltage	volts	100	200	400	500			
TCR -55°C to +155°C	ppm/°C	<10 ohms 200: 10 to 1M ohms 100: >1M ohms 250						
Resistance tolerance	%	0.1, 0.25, 0.5, 1, 2, 5						See table of value ranges
Ambient temperature range	°C	-55 to 155						

Approved CECC 40401-003		CR0805	CR1206					
Power rating at 70°C	watts	0.063	0.125					
Resistance range	ohms	1R to 3M	1R to 5M					
Limiting element voltage	volts	100	200					
TCR -55°C to +125°C	ppm/°C	<5 ohms 500: 5 to 10 ohms 350: 10 to 3M ohms 100: >3M ohms 250						
Resistance tolerance	%	0.25, 0.5, 1, 2, 5						See table of value ranges
Ambient temperature range	°C	-55 to 125						

Values		E24 & E96 preferred						Any value to order
Thermal impedance	°C/watt	800	360	290	200	80	70	Mounted on custom designed PCB's

### General Note

Welwyn Components reserves the right to make changes in product specification without notice or liability. All information is subject to Welwyn's own data and is considered accurate at time of going to print.

© Welwyn Components Limited · Bedlington, Northumberland NE22 7AA, UK  
Telephone: +44 (0) 1670 822181 · Facsimile: +44 (0) 1670 829465 · Email: info@welwyn-tt.com · Website: www.welwyn-tt.com

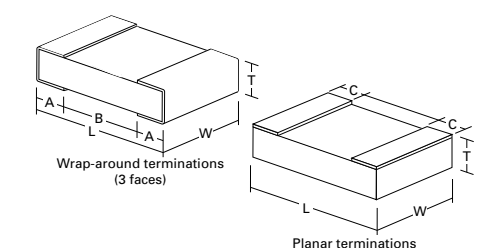
**Welwyn**

A subsidiary of  
TT electronics plc

Issue F · 10.05

## Physical Data

Dimensions of Standard Styles (mm) & Weight (g)							
Wrap around							
Style	L	W	T max	A	B*	C	Wt
0503	1.25±0.2	0.63±.15	0.5	Not available		0.20±0.1	0.005
0805	2.0±0.2	1.25±0.15	0.6	0.3±0.15	0.9 min	0.3±0.1	0.009
1005	2.5±0.3	1.25±0.2	0.7	Not available		0.4±0.15	0.015
1206	3.2±0.2	1.6±0.2	0.7	0.4±0.2	1.7 min	0.4±0.15	0.020
2010	5.1±0.3	2.5±0.2	0.7	0.6±0.3	3.0 min	N/A	0.036
2512	6.5±0.3	3.2±0.2	0.7	0.6±0.3	4.4 min	N/A	0.055



Alternative styles for surface mounting resistors

\*This dimension determines the number of conductors which may pass under the surface mounted device.

### Construction

Thick film resistor material, overglaze and organic protection are screen printed on a 96% alumina substrate.

### Terminations

Planar (or single-sided) termination is gold and suitable for wire-bonding; wrap-around is suitable for soldering.

### Solderability

Wrap-around terminations have an electroplated nickel barrier and solder coating, this ensures excellent 'leach' resistance properties and solderability. They will withstand immersion in solder at 260°C for 30 seconds.

### Marking

All relevant information recorded on the primary package or reel.

## Performance Data

		CECC 40401-008	CECC40401-004	CECC40401-003	Actual	
		Requirements	Requirements	Requirements	Maximum	Typical
Load at rated power: 1000 hours at 70°C	ΔR%	2	2	≤ 3M3 2 >3M3 3	2	0.25
Shelf life: 12 months at room temp.	ΔR%	-	-	-	0.1	0.02
Derating from rated power at 70°C		Zero at 155°C	Zero at 125°C	Zero at 125°C		
Overload	ΔR%	0805:1 1206:0.5	0.5	2	1	0.1
Dry Heat: 1000 hours at UCT (125°C for 003 & 004 - 155°C for 008)	ΔR%	2	1	≤ 3M3 2 >3M3 3	to 10M 1 >10M 2	0.2 >10M 1
Long term damp heat	ΔR%	2	2	2	1	0.25
Temperature rapid change	ΔR%	0.5	0.5	1	0.25	0.05
Resistance to solder heat	ΔR%	0.5	0.5	2	0.25	0.05
Voltage proof	volts		0805 : 200 1206 : 300 2010 : 400 2512 : 500		0503 : 100 All others : 500	

Note: An 0.01 ohm addition to be added to the performance of all resistors <10 ohms

## Value Ranges (ohms)

Tolerance	%					
Size	5	2	1	0.5	0.25	0.1
0503	1 to 10M	1 to 10M	10 to 10M	100 to 1M	N/A	N/A
0805	1 to 100M	1 to 50M	1 to 20M	10 to 10M	100 to 1M	100 to 1M
1005	1 to 100M	1 to 50M	1 to 20M	10 to 10M	100 to 1M	100 to 1M
1206	1 to 100M	1 to 50M	1 to 25M	10 to 10M	100 to 1M	100 to 1M
2010	1 to 1M	1 to 1M	1 to 1M	10 to 10M	100 to 1M	N/A
2512	1 to 1M	1 to 1M	1 to 1M	10 to 10M	100 to 1M	N/A

## Application Notes

### Operating Temperature Range

The chips themselves can operate at a maximum temperature of 155°C (see performance claims above). For soldered chips, the joint temperature should not exceed 110°C. This condition is met when the stated power levels at 70°C are used.

### Mounting

This chip resistor is ideally suited for handling by automatic methods due to its rectangular shape and the small dimensional tolerances. Electrical connection to a ceramic substrate or to a printed circuit board can be made by wire bonding (eg suffix 'G' in CR0805G) or by reflow soldering of wrap-around terminations (eg suffix 'F' in CR0805F).

The 'F' terminations provide good leach properties and ensure reliable contact. Due to the robust construction the resistor chip can be immersed in the solder bath for 30 seconds at 260°C. This enables the resistor to be mounted on one side of a printed circuit board and other wire-leaded components on the other side.

### Packaging

#### Wrap-around Termination

Chip resistors are supplied taped and reeled on standard 8mm tape to IEC 286-3.

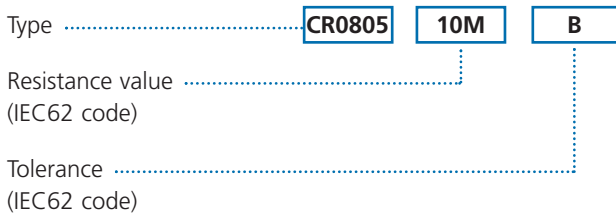
Quantity per reel; 3000 max.

#### Planar Terminations

Resistor chips are supplied in waffle packs.

## Ordering Procedure

Specify type reference, value and tolerance as shown in this example of CR0805 10M 0.1%:



B	0.1%
C	0.25%
D	0.5%
F	1%
G	2%
J	5%