

\*Customer:

# SPECIFICATION

<b>ITEM</b>	<b>TOP LED DEVICE</b>
<b>MODEL</b>	<b>SSC-AWT722</b>

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## CUSTOMER

Checked by	Approved by

## SUPPLIER

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## 1. Features

- Pb-free Reflow Soldering application
- RoHS Compliant
- Material : GaN Sapphire
- Suitable for all SMT assembly methods ; Suitable for all soldering methods
- White colored SMT package and colorless clear window

## 2. Application

- Indoor and outdoor displays
- LCD Backlights etc.
- Warm White – displays
- Automotive
- Indicator

## 3. Absolute Maximum Ratings <sup>\*1</sup>

( $T_a=25^{\circ}\text{C}$ )

Parameter	Symbol	Value	Unit
Power Dissipation	$P_d$	342	mW
Forward Current	$I_F$	90	mA
Forward Peak Surge Current (per die)	$I_{FM}$ <sup>*2</sup>	100	mA
Reverse Voltage (per die)	$V_R$	5	V
Operating Temperature	$T_{opr}$	-40 ~ +85	$^{\circ}\text{C}$
Storage Temperature	$T_{stg}$	-40 ~ +100	$^{\circ}\text{C}$

\*1 Care is to be taken that power dissipation does not exceed the absolute maximum rating of the product.

\*2  $I_{FM}$  was measured at  $T_w \leq 1$  msec of pulse width and  $D \leq 1/10$  of duty ratio.

#### 4. Electro-Optical Characteristics

( $T_a=25^{\circ}\text{C}$ )

Parameter	Symbol	Condition	Min	Typ	Max	Unit
Forward Voltage (per die)	$V_F$	$I_F=20\text{ mA}$	2.8	3.2	3.8	V
Reverse Current (per die)	$I_R$	$V_R=5\text{V}$	-	-	10	$\mu\text{A}$
Luminance Intensity * <sup>1</sup>	$I_V$	$I_F=60\text{ mA}$	-	4700	-	mcd
Luminance Flux	$\Phi_V$	$I_F=60\text{ mA}$	-	10	-	lm
Color Coordinate	X	$I_F=60\text{ mA}$	0.3545	-	0.4970	-
	Y		0.3408	-	0.4466	-
Color Temperature	CCT	$I_F=60\text{ mA}$	2500	-	4600	K
Viewing Angle * <sup>2</sup>	$2\theta_{1/2}$	$I_F=60\text{ mA}$	-	120	-	deg
Optical Efficiency	$\eta_{op}$	$I_F=60\text{ mA}$	-	52	-	lm/W

\*<sup>1</sup> The luminous intensity  $I_V$  was measured at the peak of the spatial pattern which may not be aligned with the mechanical axis of the LED package.  
Luminous Intensity Measurement allowance is  $\pm 10\%$ .

\*<sup>2</sup>  $2\theta_{1/2}$  is the off-axis where the luminous intensity is 1/2 of the peak intensity.

[Note] All measurements were made under the standardized environment of SSC.

## 5. Rank of AWT722

### ■ Rank Name Table

$X_1$	$X_2$	$X_3$
VF	Iv	Color Rank

### ■ Forward Voltage [V]

Rank Name	MIN	MAX
A	2.8	3.2
B	3.2	3.7

### ■ Luminous Intensity [mcd]

Rank Name	MIN	MAX
N	2400	3500
O	3500	5000
P	5000	7000

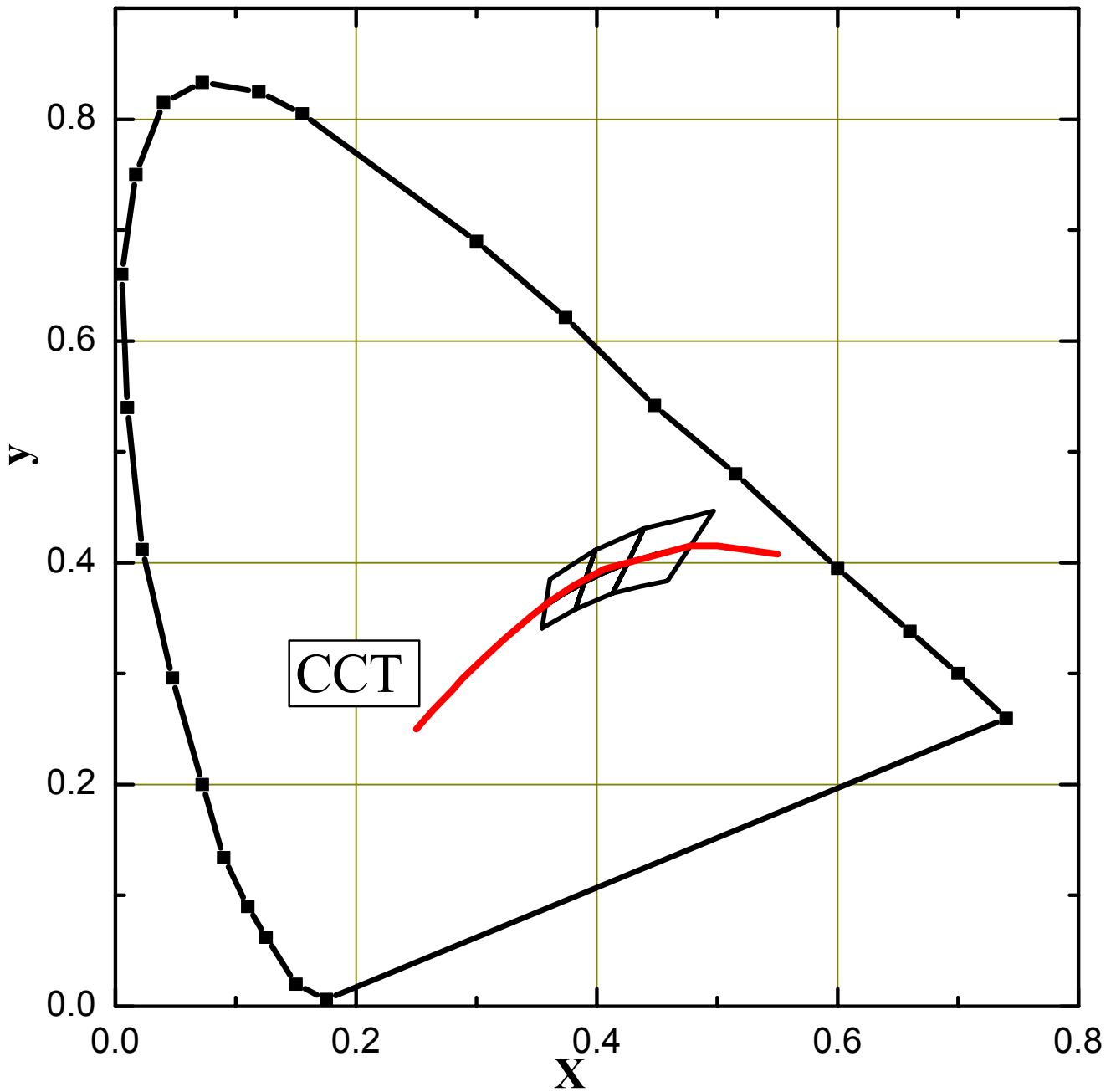
### ■ Color Rank

Rank r		Rank s	
x	y	x	y
0.3575	0.3612	0.3545	0.3408
0.3610	0.3850	0.3575	0.3612
0.3780	0.3970	0.3720	0.3714
0.3988	0.4116	0.3897	0.3823
0.3897	0.3823	0.3822	0.3580
0.3720	0.3714	0.3667	0.3484

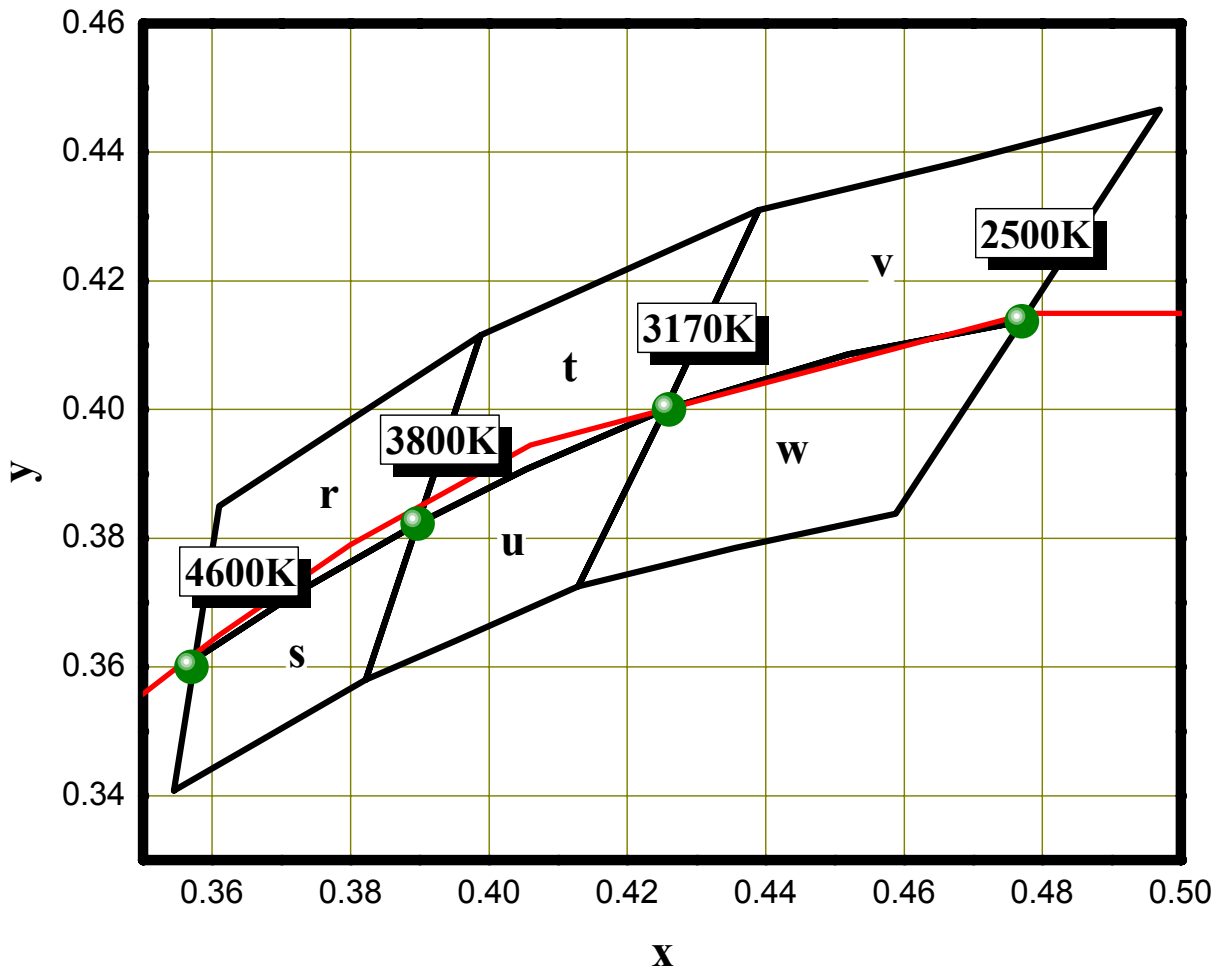
Rank t		Rank u	
x	y	x	y
0.3897	0.3823	0.3822	0.3580
0.3988	0.4116	0.3897	0.3823
0.4162	0.4200	0.4053	0.3907
0.4390	0.4310	0.4255	0.4000
0.4255	0.4000	0.4129	0.3725
0.4053	0.3907	0.3954	0.3642

Rank v		Rank w	
x	y	x	y
0.4255	0.4000	0.4129	0.3725
0.4390	0.4310	0.4255	0.4000
0.4680	0.4385	0.4519	0.4086
0.4970	0.4466	0.4770	0.4137
0.4770	0.4137	0.4588	0.3838
0.4519	0.4086	0.4355	0.3785

## 6. Chromaticity Coordinate Diagram



\* CCT : Correlated Color Temperature



Color Rank

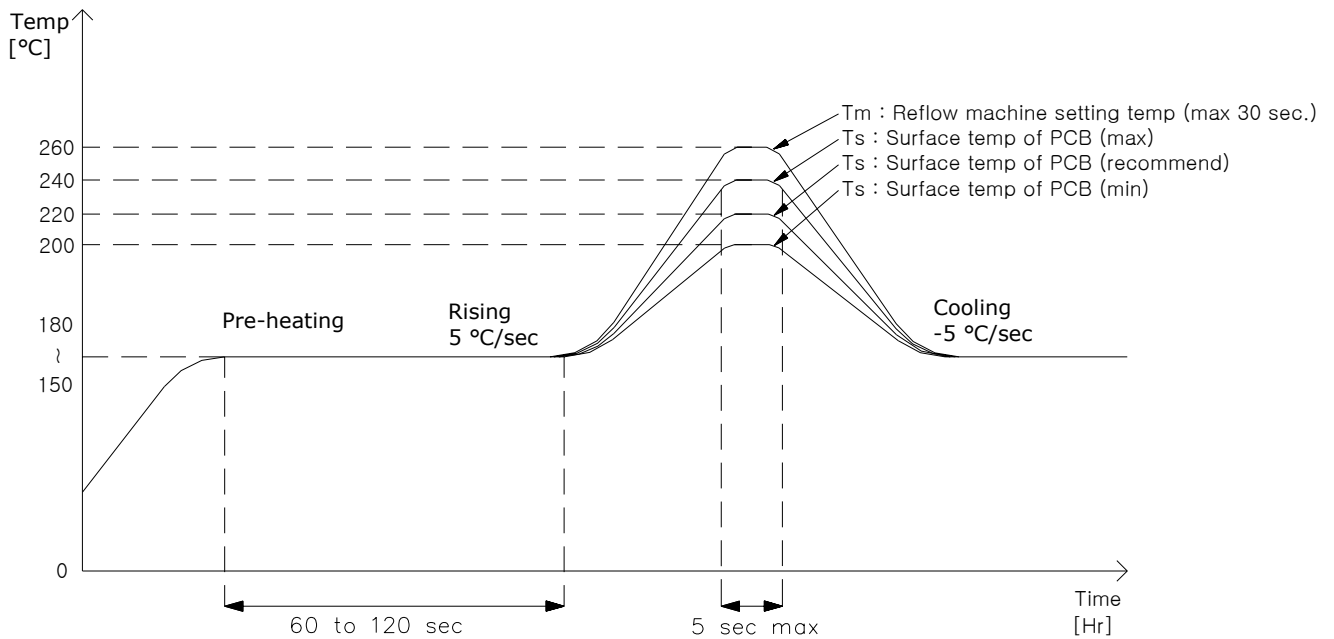
Rank r		Rank s	
x	y	x	y
0.3575	0.3612	0.3545	0.3408
0.3610	0.3850	0.3575	0.3612
0.3780	0.3970	0.3720	0.3714
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0.4970	0.4466	0.4770	0.4137
0.4770	0.4137	0.4588	0.3838
0.4519	0.4086	0.4355	0.3785

## 7. Soldering Profile

### (1) Reflow Soldering Conditions / Profile (Lead Free Solder)

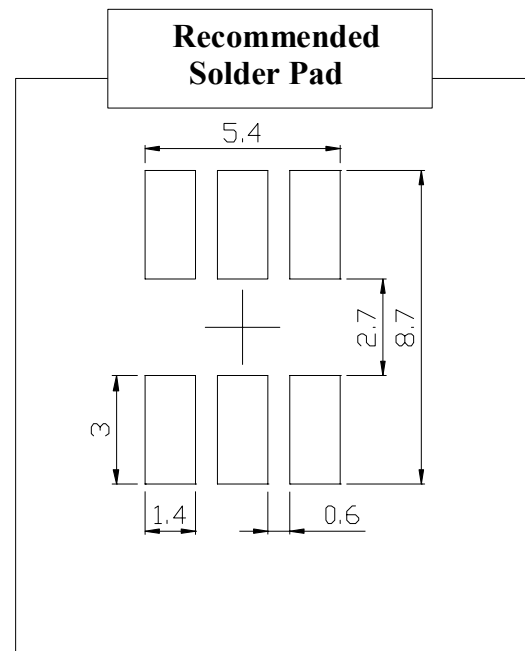
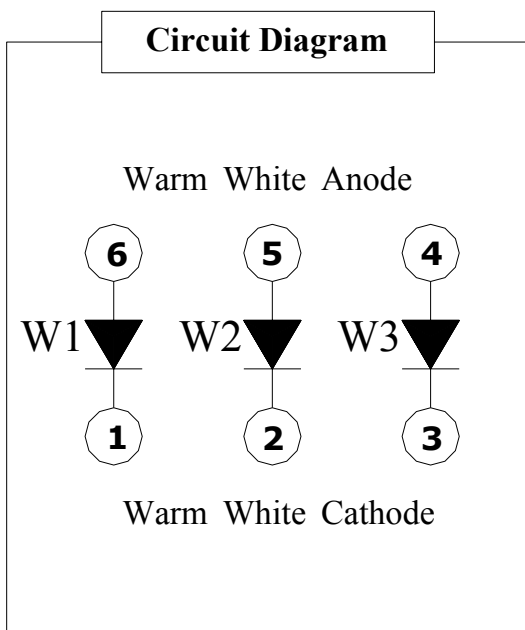
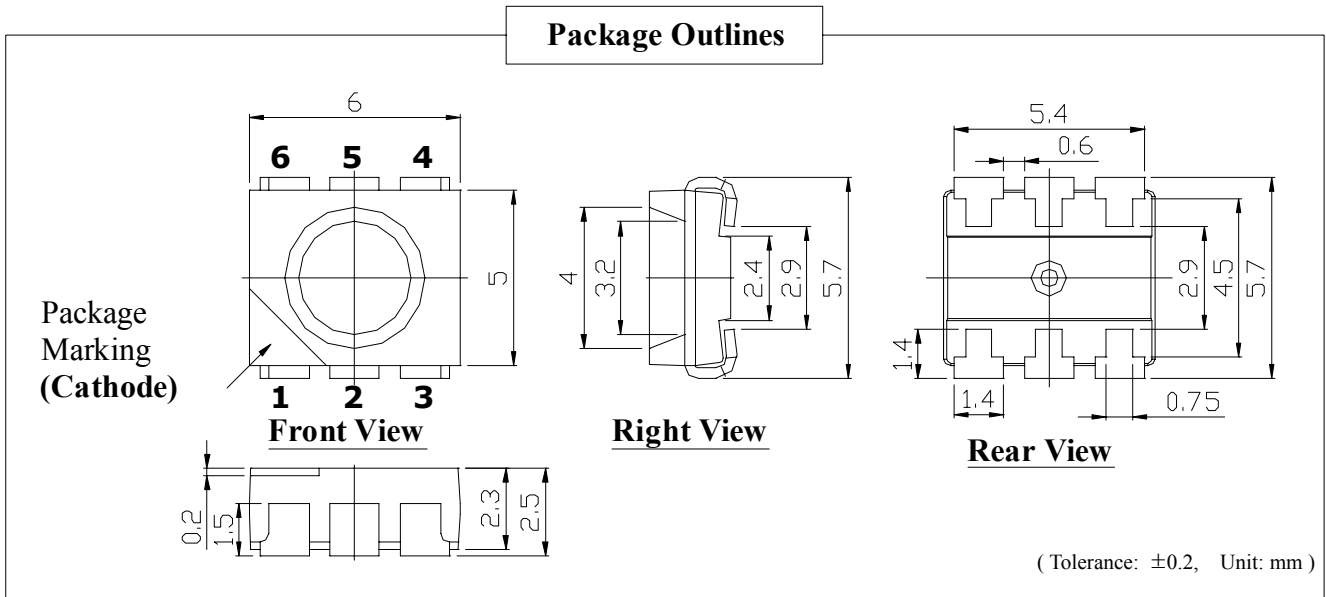


### (2) Hand Soldering conditions

Do not exceed 4 seconds at maximum 315°C under soldering iron.

Note : In case that the soldered products are reused in soldering process, we don't guarantee the products.

## 8. Outline Dimension

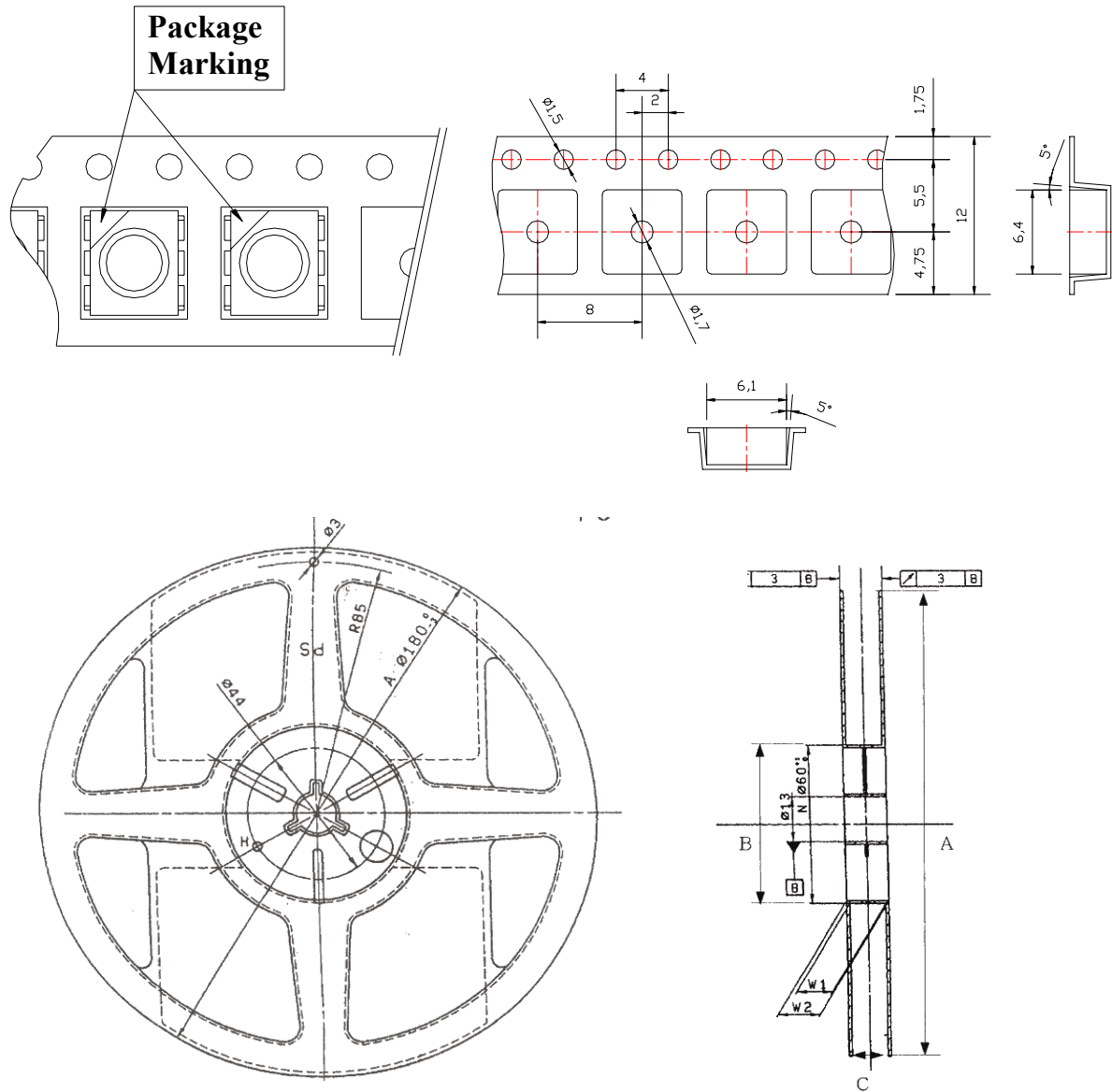


### \* MATERIALS

PARTS	MATERIALS
Package	Heat-Resistant Polymer
Encapsulating Resin	Epoxy Resin
Electrodes	Ag Plating Copper Alloy



## 9. Packing




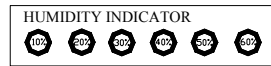
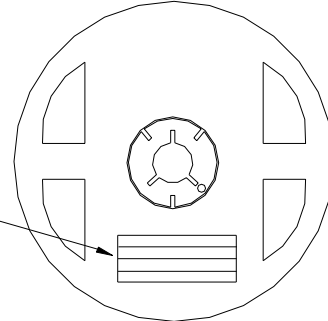
(Tolerance:  $\pm 0.2$ , Unit: mm)

- (1) Quantity : 700pcs/Reel
- (2) Cumulative Tolerance : Cumulative Tolerance/10 pitches to be  $\pm 0.2\text{mm}$
- (3) Adhesion Strength of Cover Tape : Adhesion strength to be 0.1-0.7N when the cover tape is turned off from the carrier tape at the angle of  $10^\circ$  to the carrier tape
- (4) Package : P/N, Manufacturing data Code No. and quantity to be indicated on a damp proof Package


## 10. Reel Packing Structure

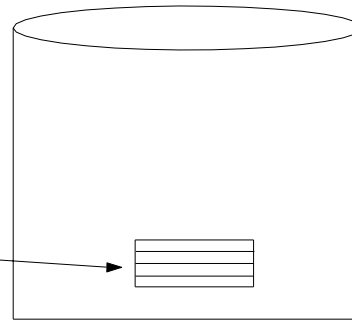
### Reel

RANK: **XXX**  
 |||||  
 QUANTITY : XXXX  
 ||||| ||||| ||||| |||||  
 LOT NUMBER : XXXXXXXXXXXX  
 ||| ||||| ||||| ||||| ||||| |||||  
 PART NUMBER : **XXXXXX**  
 ||| ||||| ||||| ||||| ||||| |||||  
 SEOUL SEMICONDUCTOR CO., LTD.



### Aluminum Vinyl Bag

RANK: **XXX**  
 |||||  
 QUANTITY : XXXX  
 ||||| ||||| ||||| |||||  
 LOT NUMBER : XXXXXXXXXXXX  
 ||| ||||| ||||| ||||| ||||| |||||  
 PART NUMBER : **XXXXXX**  
 ||| ||||| ||||| ||||| ||||| |||||  
 SEOUL SEMICONDUCTOR CO., LTD.




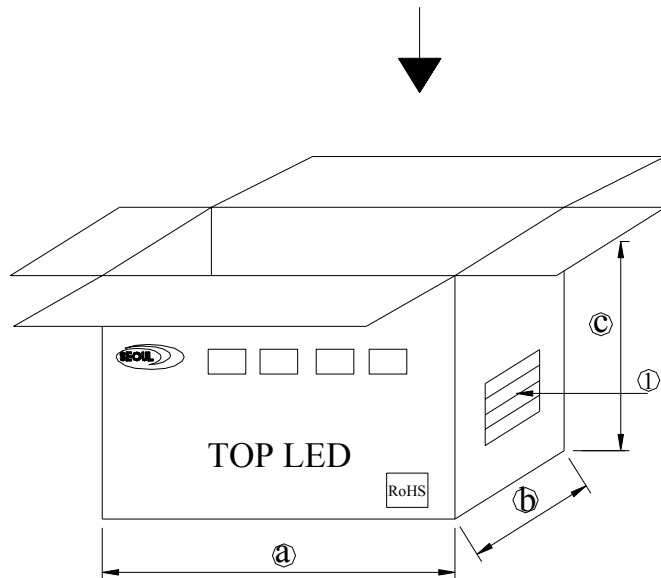
### Outer Box Structure

Material : Paper(SW3B(B))

TYPE	SIZE (mm)		
	a	b	c
7inch	245	220	142

#### ① SIDE

RANK: **XXX**  
 |||||  
 QUANTITY : XXXX  
 ||||| ||||| ||||| |||||  
 LOT NUMBER : XXXXXXXXXXXX  
 ||| ||||| ||||| ||||| ||||| |||||  
 PART NUMBER : **XXXXXX**  
 ||| ||||| ||||| ||||| ||||| |||||  
 SEOUL SEMICONDUCTOR CO., LTD.



## 11. Precaution for use

### (1) Storage

In order to avoid the absorption of moisture, it is recommended to store in a dry box (or a desiccator) with a desiccant. Otherwise, to store them in the following environment is recommended.

Temperature : 5°C ~30°C Humidity : maximum 65%RH

### (2) Attention after open.

LED is correspond to SMD, when LED be soldered dip, interfacial separation may affect the light transmission efficiency, causing the light intensity to drop. Attention in followed;

a. After opened and mounted the soldering shall be quickly.

b. Keeping of a fraction

Temperature : 5 ~ 40°C Humidity : less than 30%

(3) In the case of more than 1 week passed after opening or change color of indicator on desiccant, components shall be dried 10-12hr. at 60±5°C.

(4) Any mechanical force or any excess vibration shall not be accepted to apply during cooling process to normal temperature after soldering.

(5) Quick cooling shall be avoided.

(6) Components shall not be mounted on warped direction of PCB.

(7) Anti radioactive ray design is not considered for the products.

(8) This device should not be used in any type of fluid such as water, oil, organic solvent etc. When washing is required, IPA should be used.

(9) When the LEDs are illuminating, operating current should be decided after considering the ambient maximum temperature.

(10) LEDs must be stored to maintain a clean atmosphere. If the LEDs are stored for 3 months or more after being shipped from SSC, a sealed container with a nitrogen atmosphere should be used for storage.

(11) The LEDs must be soldered within seven days after opening the moisture-proof packing.

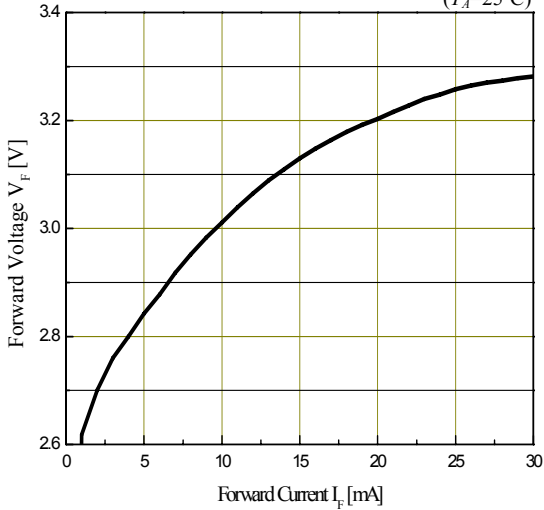
(12) Repack unused products with anti-moisture packing, fold to close any opening and then store in a dry place.

(13) The appearance and specifications of the product may be modified for improvement without notice.

## 12. Characteristic Diagram

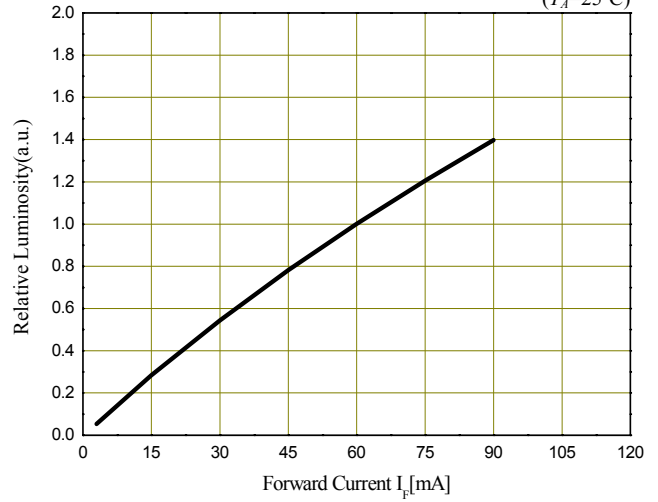
■ Forward Current vs.

Forward Voltage (per die)



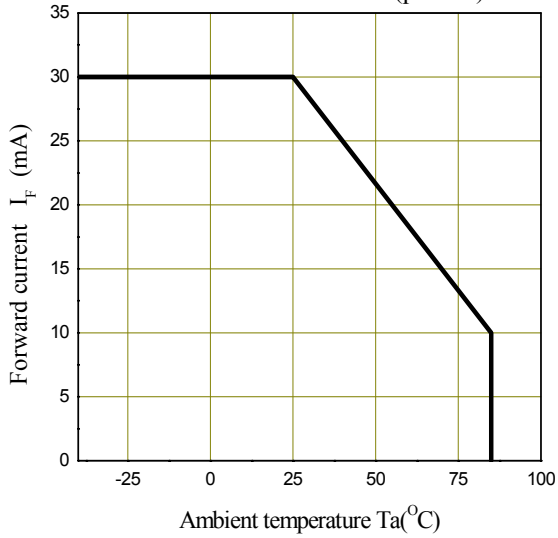
■ Relative Luminous Intensity vs.

Forward Current



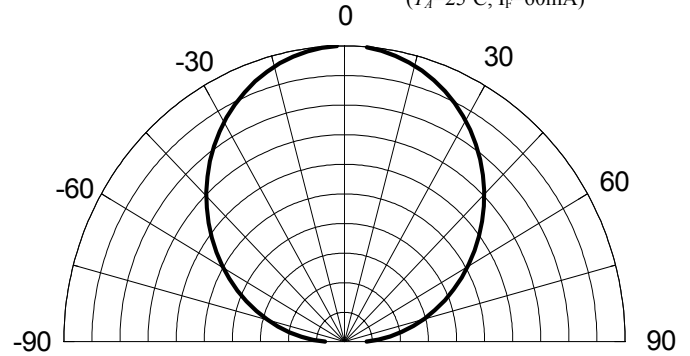
■ Ambient Temperature vs.

Allowable Forward Current (per die)



■ Radiation Diagram

( $T_A=25^{\circ}\text{C}$ ,  $I_F=60\text{mA}$ )



■ Spectrum

( $T_A=25^{\circ}\text{C}$ ,  $I_F=60\text{mA}$ )

