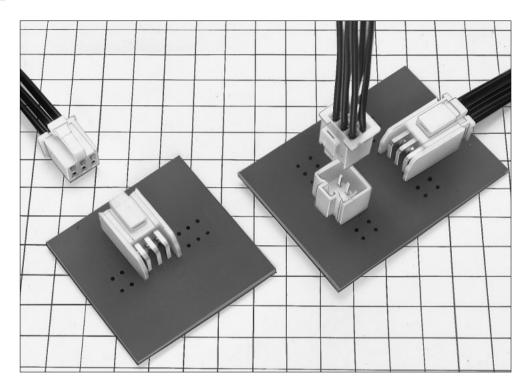
MDF6 Series



■Features

1. Pitch 3.5mm Miniature Type

This is a space saving miniature connector where the adjacent contact pitch is set to 3.5mm and the opposite length is set to 5mm double-row alignment.

2. Current Capacity Secures 7A

Despite miniature power connector, the current capacity 7A is secured using the AWG No.16 cable.

3. Box Type Header

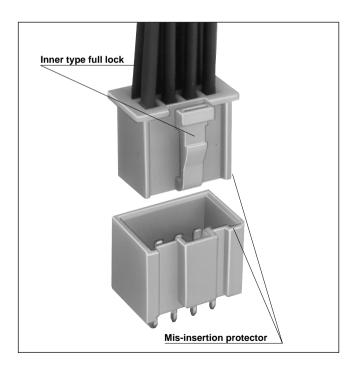
The box type header secures scoop-proof insertion, and perfectly prevents mis-insertion.

4. Inner Type Full Lock Adopted

Adopting the inner type full lock which the locking area is not exposed to the outside, the connector can be engaged under the high reliable and stable conditions.

■Applications

Secondary power units for various equipment



■Product Specifications

Rating	Current rating (Note1)	Cable Size	AWG#16 : 7A AWG#18 : 6A AWG#20 : 5A AWG#22 : 4A	Operating Temperature Range Operating Moisture Range Storage Temperature Range	-30 to +85°C (Note2) 40 to 80% -10 to +60°C (Note3)
	Voltage rating		300V AC	Storage Moisture Range	40 to 70% (Note3)

Standard Value Applicant to the UL CSA Safety Standard				
	Current rating	Cabla Siza	AWG#16 to #18 : 6A	
Rating	Current rating	Cable Size	AWG#20 to #22 : 4A	
	Voltage rating	30V AC		

■UL CSA Safety Standard File No.

UL :E52653 CSA :LR95109

Item	Specification	Condition	
1. Insulation Resistance 1000M ohms min 5		500V DC	
2. Withstanding voltage	No flashover or insulation breakdown.	1500V AC/1 minute	
3. Contact Resistance	30m ohms max	100mA	
4. Single Insertor/Extraction Force	0.4N(40gf) min., 4.9N(500gf) max.	Measured at the steel pin with 1.52×0.76±0.002mm	
5. Vibration	No electrical discontinuity of 1 μ s or more	Frequency: 10 to 55 Hz, single amplitude of 0.75 mm, 2 hours in each of the 3 directions.	
6. Humidity (Steady state)	Contact resistance: 30m ohms max.Insulation resistance: 500M ohms min.	96 hours at temperature of 40°C and humidity of 90% to 95%	
7. Tamparatura Cuala	Contest resistance: 20m share moultoulation resistance: 4000M share min	(-55°C: 30 minutes → 5 to 35°C: 10 minutes	
7. Temperature Cycle	Contact resistance: 30m ohms max:Insulation resistance: 1000M ohms min.	85°C: 30 minutes → 5 to 35°C: 10 minutes) 5 cycles	
8. Durability (Mating/un-mating) Contact resistance: 30m ohms		30 cycles	
O. Basistanas ta Caldering heat	No deformation of components offeeting parformance	Flow: 250℃ for 10 seconds	
9. Resistance to Soldering heat	No deformation of components affecting performance.	Manual soldering: 300°C for 3 seconds	

Note 1: The rated current will be changed according to applicable cable sizes. The header rating only is 7A.

■Material

Product	Part	Material	Treatment	Remarks
Crimping Socket	Insulator	Polyamide resin	White (Natural)	UL94V-0
Crimping Contact for Socket Contact		Phosphor copper	Tin plated	
Die Hooder	Insulator	Polyamide resin	White (Natural)	UL94V-0
Pin Header	Contact	Brass	Tin plated	

■Ordering Information

●Connector

 $\frac{\mathsf{MDF6}}{\bullet} \quad - \ \frac{*}{2} \ \frac{\mathsf{DS}}{\bullet} \quad - \ \frac{3.5}{\bullet} \ \frac{\mathsf{C}}{\bullet}$

1 Series Name : MDF 6	4 Contact Pitch : 3.5mm
2 Number of Contacts: 4 to 20	5 Contact type
3 Connector Type	C : Crimping socket
DS : Double row socket	DSA: Straight dip
DP : Double row pin header	DS : Right angle dip

●Contact

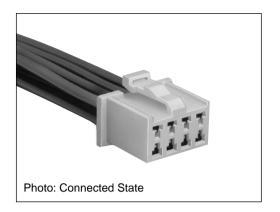
 $MDF6 - \frac{1618}{\bullet} - \frac{SCF}{\bullet}$

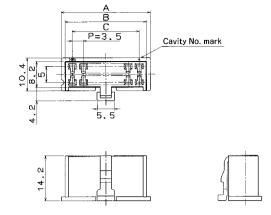
♣ Applicable Cable Size
 1618 : AWG#16 to #18
 2022 : AWG#20 to #22
 ♣ Packaging Type
 SCF: Socket Contact, Reel
 SC : Socket Contact, Bag

Note 2: Includes temperature rise caused by current flow.

Note 3: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating Temperature Range and Humidity range covers non conducting condition of installed connectors in storage, shipment or during transportation.

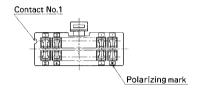
■Double Row Socket





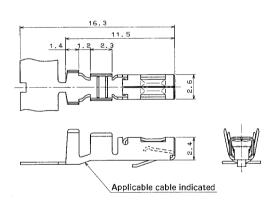
Init:	

Part Number	CL No.	Number of Contacts	Α	В	С
MDF6- 4DS-3.5C	547-0074-1	4	10.5	8.1	3.5
MDF6- 6DS-3.5C	547-0075-4	6	14.0	11.6	7.0
MDF6- 8DS-3.5C	547-0076-7	8	17.5	15.1	10.5
MDF6-10DS-3.5C	547-0077-0	10	21.0	18.6	14.0
MDF6-12DS-3.5C	547-0078-2	12	24.5	22.1	17.5
MDF6-14DS-3.5C	547-0079-5	14	28.0	25.6	21.0
MDF6-16DS-3.5C	547-0080-4	16	31.5	29.1	24.5
MDF6-18DS-3.5C	547-0081-7	18	35.0	32.6	28.0
MDF6-20DS-3.5C	547-0082-0	20	38.5	36.1	31.5



Note: A packaging quantity is delivered by the bag unit (100 pcs.). If needed, please order the products per bag.

■Socket Crimping contact



● Applicable Cable (Tin plating Annealed Copper Wire)

Conductor Size (Wire construction)	Jacket Diameter
AWG #16 (26cores/0.254mm)	
AWG #18 (34cores/0.18 mm)	φ2.5 to φ2.0mm
AWG #20 (21cores/0.18 mm)	
AWG #22 (17cores/0.16 mm)	φ1.9 to φ1.5mm

Note: If other cables are used instead of the applicable cable, please contact Hirose sales department.

● Recommended Cable

Strip Length

UL1061, UL1007

2.7 to 4.4mm

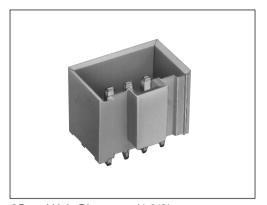
Part Number	CL No.	Applicab	Applicable Cable Pac		Quantity	
rait Nullibel	CL NO.	AWG Size	Jacket Diameter	Packaging Type	Quartity	
MDF6-1618SCF	547-0070-0			Reel	5000	
MDF6-1618SC	547-0071-3	#16 to #18	2.5 to 2.0	Bag	100	
MDF6-2022SCF	547-0072-6	#00 t #00	40.45	Reel	5000	
MDF6-2022SC	547-0073-9	#20 to #22	1.9 to 1.5	Bag	100	

◆Applicable Crimping Tool

Туре	Part Number	CL No.	Applicable Contact
Main press unit	CM105	901-0005-4	
Applicator	AP105-MDF6-1618S	901-4512-4	MDF6-1618SCF
Applicator	AP105-MDF6-2022S	901-4513-7	MDF6-2022SCF
Manual Crimping Tool	MDF6-TA1618HC	550-0203-5	MDF6-1618SC
Manual Crimping Tool	MDF6-TA2022HC	550-0204-8	MDF6-2022SC
Extraction Tool	DF-C-PO(A)	550-0170-8	MDF6-***SC(F)

Note: If any trouble has occurred due to other tools, which are not designated by Hirose, Hirose won't guarantee any products.

■Double Row Pin Header: Straight Type



- •Board Hole Diameter : $\phi 1.3^{+0.1}_{0.0}$
- ●Applicable Board Thickness: 1.6±0.2

P=3.5 P=3.5 0	
Contact No.1	
0.76×1.52	
© 00.76 3.2 5 2.7	
Cavity No. mark	

Part Number	CL No.	Number of Contacts	Α	В
MDF6- 4DP-3.5DSA	547-0083-2	4	10.5	3.5
MDF6- 6DP-3.5DSA	547-0084-5	6	14	7
MDF6- 8DP-3.5DSA	547-0085-8	8	17.5	10.5
MDF6-10DP-3.5DSA	547-0086-0	10	21	14
MDF6-12DP-3.5DSA	547-0087-3	12	24.5	17.5
MDF6-14DP-3.5DSA	547-0088-6	14	28	21
MDF6-16DP-3.5DSA	547-0089-9	16	31.5	24.5
MDF6-18DP-3.5DSA	547-0090-8	18	35	28
MDF6-20DP-3.5DSA	547-0091-0	20	38.5	31.5

Note1: A packaging quantity is delivered by the bag unit (100 pcs.). If needed, please order the products per bag.

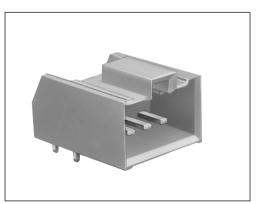
Unit: mm

Unit: mm

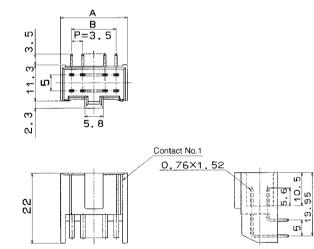
Contact No. mark

Contact No. mark

■Double Row Pin Header: Right Angle Type



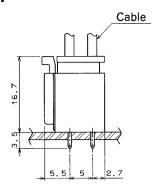
- ullet Board Hole Diameter : $\phi 1.3^{+0.1}_{0}$
- ●Applicable Board Thickness: 1.6±0.2

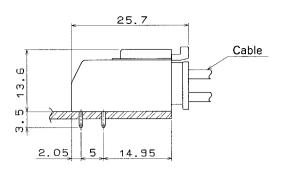


Part Number	CL No.	Number of Contacts	Α	В
MDF6- 4DP-3.5DS	547-0270-0	4	10.5	3.5
MDF6- 6DP-3.5DS	547-0271-2	6	14	7
MDF6- 8DP-3.5DS	547-0272-5	8	17.5	10.5
MDF6-10DP-3.5DS	547-0273-8	10	21	14

please order the products per bag.

◆Application Pattern





●Precautions

Recommended Soldering Condition	Flow: 250°C for 3 seconds Manual soldering: 290°C for 2 seconds	
2. Cleaning Condition	Refer to the "Nylon Connector Use Hand book".	
3. Connection Condition	Refer to the "Nylon Connector Use Hand book".	
4. Cautions	■The color phase of this product is slightly different from that of the formed product according to the manufacturing lot and future storage conditions, but the difference doesn't affect the performance.	